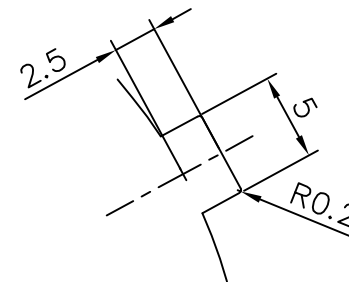
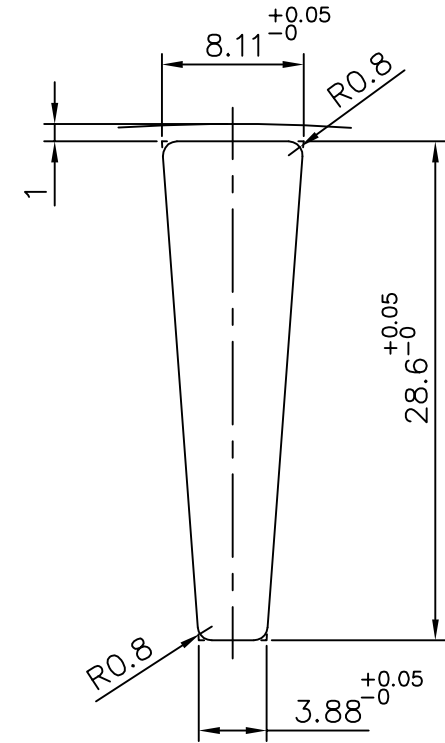
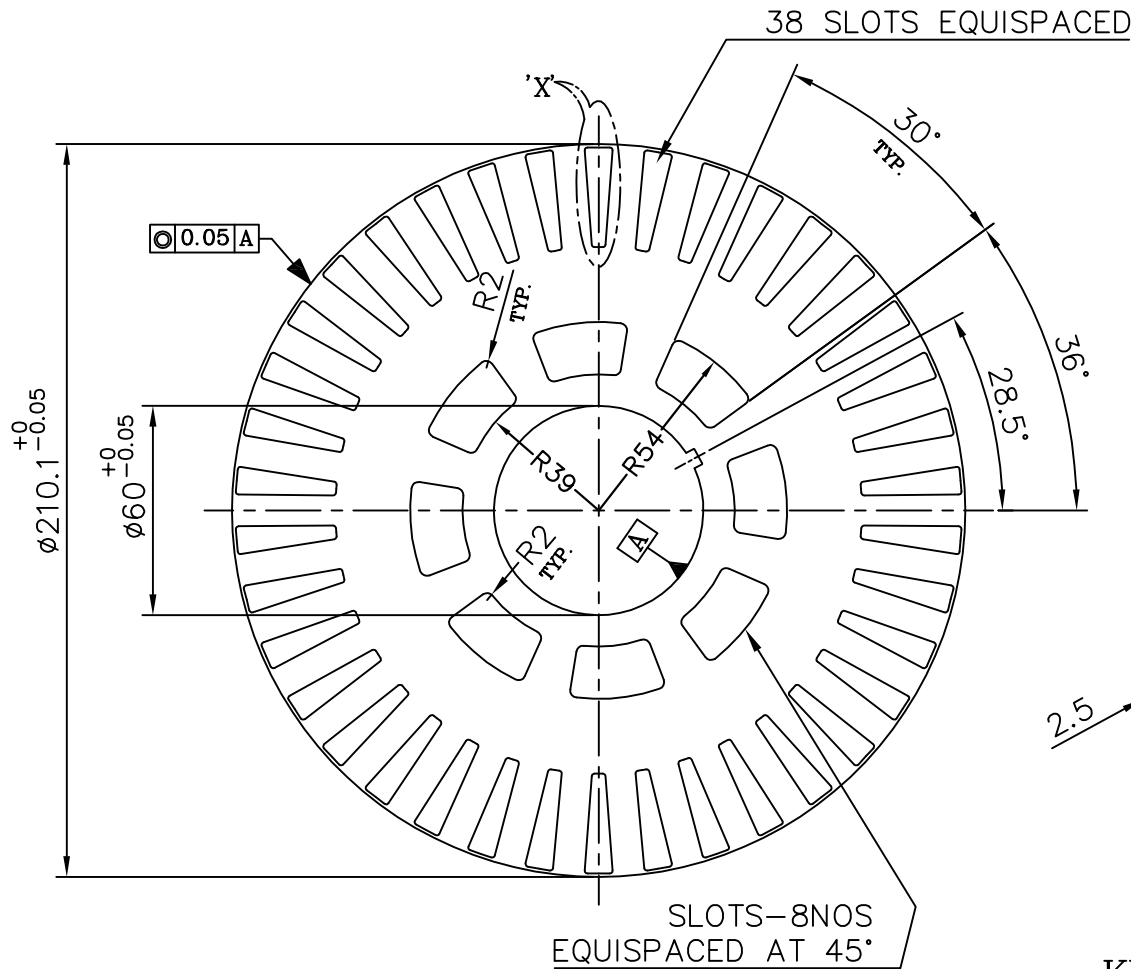


DRG.NO. 2DC168140052

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DETAIL - 'X'

KEYWAY DETAIL

**Technical Requirements:**

1. CRNGO silicon steel material of 0.35mm thick has to be collected from BHEL.
2. General tolerance:  $\pm 0.1$ mm
3. All sharp corners are to be rounded of with radius 0.1mm

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT		130kW AC MOTOR			
BHARAT HEAVY ELECTRICALS LIMITED Corp. R&D Division, Vikasnagar HYDERABAD - 500 093		NAME	SIGN.	DATE	NO. OF VAR.
		DRN. T. Ramesh		05.07.18	00
		CHD. A. Venkanna		06.07.18	
APPD. S. Karunakar					
DEPT. EMC	SCALE NTS	WEIGHT(Kg)	REF. TO ASSY DRG.	ITEM NO.	NO. OF ITEMS
CODE 29					
TITLE ROTOR STAMPING			DRAWING NO. 2DC168140052		REV. 00
			SHEET NO.		NO OF SHEETS
			8		

REV.	DATE	ALTERED	APPD.	REV.	DATE	ALTERED	APPD.	REV.	DATE	ALTERED	APPD.	REV.	DATE	ALTERED	APPD.
ZONE				ZONE				ZONE				ZONE			