

DRAWING NO.
3-20-001-001452 CORED
SLOTS
(FOR CASTING)

R8

6

62

62

6

R16

R41.5

 $\phi 70H11$ $\phi 76.5$

6.3

12.5

6.3

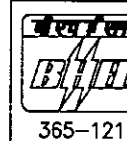
 $+0.19$
 $70 H11 = 70 \quad 0.0$

NOTES:-

- FOR QUALITY REQUIREMENTS REFER LATEST APPLICABLE QUALITY PROCEDURES.

PART CODE : 842000102400

01	PLATE 25X93X156	15 011 081	IS2062Fe410w			0.73			1
NO OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECTBHARAT HEAVY ELECTRICALS LTD.,
UNIT: HIGH PRESSURE BOILER PLANT.
TIRUCHIRAPALLI-620014.

DRN	NAME V.ARUMUGAM	SIGN	DATE	NO.OF VAR.
CHD	K.SRIDHARAN			
APPD	S.NATARAJAN			

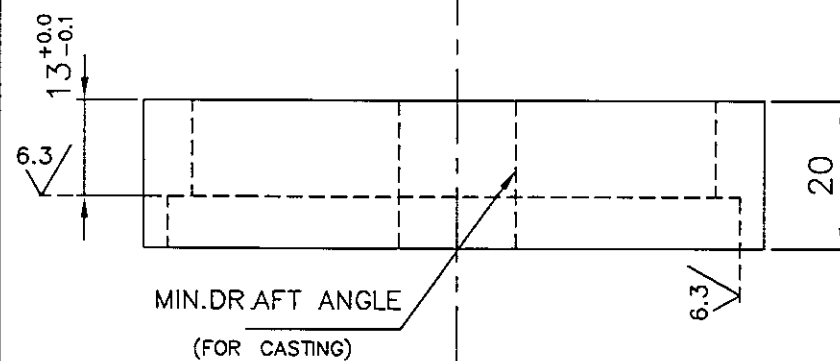
DEPT VL	SCALE NTS	WEIGHT (KG).	REFERENCE INFORMATION	NO. OF ITEMS
CODE 330			T-18929 (3-20-001-00043)	

TITLE GLAND FOLLOWER FOR: T-30MARK IE : TRAVELLING CARRIAGE	CARD CODE U 01	DRAWING NO. 3-20-001-00145	REV 04
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REV	DATE	ALTERED
04	11.06.01	CHD & APPD
DRG.UPDATED AND REDRAWN.		

DCN: SB: 1298

CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.

MIN.DRAFT ANGLE
(FOR CASTING)