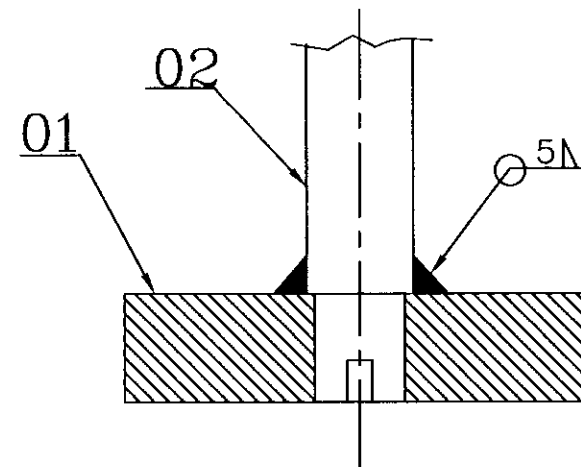
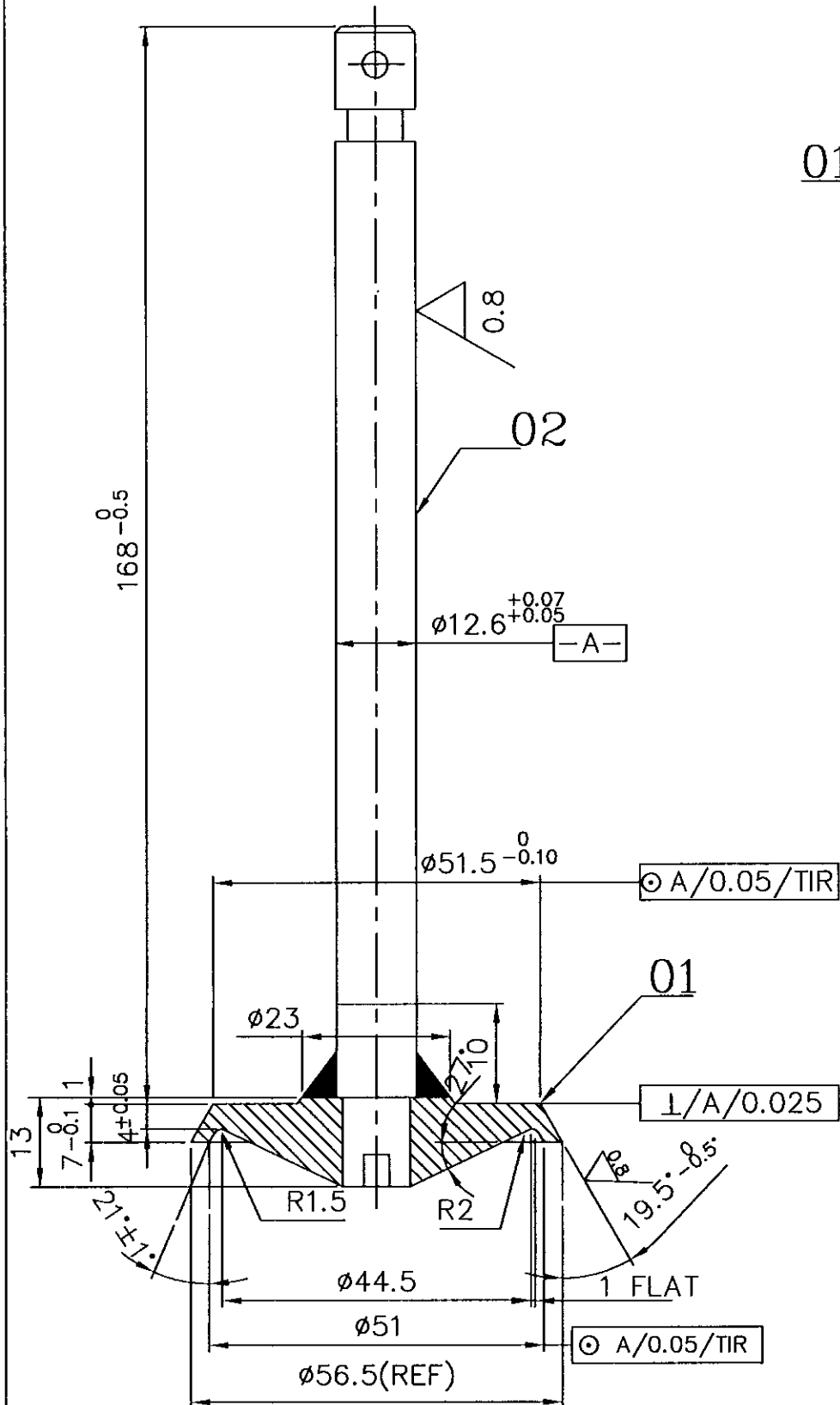


28900-100-02-3

DRAWING NO.


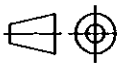
3.2 / (0.8)



## NOTES:

- 1.. FOR QUALITY REQUIREMENTS REFER LATEST APPLICABLE QUALITY PROCEDURES
2. REFER WPS FOR WELDING.

PART CODE : 842000166500

NO OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT									
 BHARAT HEAVY ELECTRICALS LTD., UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI-620014.					DRN	NAME V.ARUMUGAM	SIGN	DATE	NO.OF VAR.
					CHD	K.SRIDHARAN			
					APPD	S.NATARAJAN			
DEPT SB			SCALE	WEIGHT (KG).	REFERENCE INFORMATIONS				NO. OF ITEMS
CODE 330			NTS	0.570					
TITLE					CARD CODE	DRAWING NO.			REV
VALVE STEM ASSY					U 01	3-20-001-00687			05

REV	DATE	ALTERED
05	11.06.01	CHD & APPD

ORG.UPDATED AND REDRAWN.

DCN: SB: 1298

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