



BHARAT HEAVY ELECTRICALS LIMITED
INDUSTRIAL VALVES PLANT
433, INDUSTRIAL COMPLEX
GOINDWAL SAHIB
DISTT. TARN TARAN- PUNJAB – 143422

No.BHEL:IVP:
SC:VLV:AD
2019-20/02
Dated
03.02.2020

NOTICE INVITING APPLICATIONS FOR REGISTRATION OF SUB CONTRACTORS

BHARAT HEAVY ELECTRICALS LIMITED [BHEL] is manufacturing Industrial Valves and other Boiler accessories at its Industrial Valves Plant, Goindwal Sahib unit. For the year 2020 we have to manufacture 2000 MT. Vendors are required for Job work as per the enclosed list of items. The approx. value of annual procurement shall be Rs 50 lac.

Expression of interest and applications for registration are invited from sub-contractors (BHEL encourages procurement from Micro and Small Enterprises (MSEs), MSEs are requested to apply for registration) for doing the machining job of various components of Conventional Valves. Various work centers involved in the machining jobs shall be VTL, Horizontal Boring, Turning centre, Milling, Conventional Lathe, Drill machine etc.

HM/LM Valves

Casting Machining of Body, Yoke, Bonnet, Disc, other machining components for valves. List of components, where machining vendors are required, is attached herewith as Annexure-I. Sample drawings of some components are also attached. (S.No of list – 147 and 1041)

BHEL is looking for prospective Sub Contractors for above job work.

BHEL shall evaluate the vendors as per its established vendor selection, evaluation and registration procedure. Supplier Registration can be done online <https://supplier.bhel.in/>

BHEL invites such vendors to visit its above located plant on any working day from Monday to Saturday between 0900 Hrs to 1730 Hrs and contact undersigned for any clarification regarding:

Items details and requirement		Vendor registration form/procedure
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BHARAT HEAVY ELECTRICALS LIMITED INDUSTRIAL VALVES
PLANT, 433, INDUSTRIAL COMPLEX, GOINDWAL SAHIB,
DISTT. TARN TARAN, PUNJAB – 143 422

S.No	Gr. No	Job/Component Description	Description of Valve/ Product (Used in)
1	G11a	Body Machining	10-C300-GV FL WCB/WCC
2	G18d	Body Machining	12-C150-GV-BW CF8M-NC
3	G21a	Body Machining	12-C300-FV-FL-WCB/WCC/WC6/WC9
4	G21c	Body Machining	12-C300-FV-FL-CF8
5	G25a	Body Machining	12-C300-GV-FL WCB/WCC
6	G25c	Body Machining	12-C300-GV-FL-WCB-NC
7	G31a	Body Machining	14-C300-GV-FL-CF8/CF8M
8	G33c	Body Machining	14-C300-GV-BW-MO-C12A
9	G39a	Body Machining	16-C300-GV-FL-WCB/WCC
10	G41a	Body Machining	18-C150-GV-FL WCB/WCC
11	G42a	Body Machining	18-C150-GV-BW WCB/WCC
12	G45	Body Machining	2-1/2-C300-FV-BW-WCB/WCC (Rough)
13	G47	Body Machining	2-1/2-C300-GV-BW-CF8M/CF8
14	G49	Body Machining Final	2-1/2-C300-GV- BW- WCB/WCC
15	G50	Body Rough	2-1/2-C300-GV- BW-WCB/WCC
16	G51	Body Machining	2-C150-FV-BW-CF8M/CF8
17	G52	Body Machining	2-C150-FV-FL-CF8M/CF8
18	G53	Body Machining	2-C150-FV-BW-WCB/WCC
19	G54	Body Machining	2-C150-FV-FL-WCB/WCC
20	G55	Body Machining	2-C150-GV-BW-CF8/CF8M
21	G58	Body Machining	2-C150-GV-BW-WCB/WCC/WC6/WC9
22	G61	Body Machining	2-C300-FV-BW-CF8/CF8M
23	G62	Body Machining	2-C300-FV-FL-CF8/CF8M
24	G64	Body Machining	2-C300-FV-BW-WCB/WCC
25	G63	Body Machining	2-C300-FV-FL-WCB/WCC/WC6/WC9
26	G66	Body Machining	2-C300-GV-BW-CF8/CF8M
27	G70	Body Machining	2-C300-GV-BW-WCB/WCC/WC6/WC9
28	G81	Body Machining	2-C600-GV-BW-WCB/WCC/WC6/WC9
29	G82	Body Machining	2-C600-GV-BW-WCB/WCC/WC9 Body From Flgd
30	G99	Body Machining	3-C300-FV-BW-CF8M/CF8
31	G100	Body Machining	3-C300-FV-FL-CF8M/CF8
32	G103	Body Machining	3-C300-FV-FL-WCB/WCC
33	G104	Body Machining	3-C300-GV-BW-CF8M/CF8
34	G114	Body Machining	3-C300-RV-FL-CF8M/CF8
35	G116	Body Machining	3-C300-RV-FL-WC6/WC9
36	G118	Body Machining	3-C300-RV-FL-WCB/WCC
37	G133	Body Machining	4-C150-GV-FL-WCB/WCC NC Body
38	G165	Body Machining	5-C150-FV-FL-WCB/WCC/WC6/WC9
39	G169	Body Machining	5-C300-GV-BW-WCB/WCC/WC6/WC9
40	G169a	Body edge preparation only	5-C300-GV-BW-WCB/WCC/WC6/WC9
41	G180b	Body Machining	6-C150-GV-BW-WCB/WCC NC
42	G180c	Body Machining	6-C150-GV-BW-HO-CD3MN
43	G182	Body Machining	6-C150-GV-FL-WCB/WCC NC
44	G182b	Body Machining	6-C150-GV-FL-HO-CD3MN

S.No	Gr. No	Job/Component Description	Description of Valve/ Product (Used in)
45	G182a	Body Machining	6-C150-GV-FL-HO-CF8M-NC
46	G186	Body Machining	6-C300-FV-FL-CF8/CF8M
47	G189	Body Machining	6-C300-FV-FL-WCB/WCC
48	G197b	Body Machining	6-C300-GV-FL-WCB/WCC NC
49	G210c	Body Machining	8-C300-GV-FL-WCB/WCC NC
50	G424	Body Machining	10-C150-GV-BW CF8/CF8M
51	G425	Body Machining	10-C150-GV-FL CF8/CF8M
52	G427	Body Machining	10-C150-GV-BW WCB/WCC /WC6/WC9
53	G428	Body Machining	10-C150-GV-FL WCB/WCC/WC6/WC9
54	G429a	Body Machining	10-C150-GV-FL CF8/CF8M Body NC
55	G430	Body Machining	6-C300-RV-BW-CF8/CF8M
56	G431	Body Machining	6-C300-RV-FL-CF8M/CF8
57	G433	Body Machining	6-C300-SV-FL-WC6/WC9
58	G440	Body Machining	8-C150-FV-BW-CF8/CF8M
59	G441	Body Machining	8-C150-FV-FL-CF8/CF8M
60	G442	Body Machining	8-C150-FV-BW-WCB/WCC
61	G443	Body Machining	8-C150-FV-FL-WCB/WCC
62	G449	Body Machining	8-C150-GV-FL-WCB/WCC NC
63	G450	Body Machining	8-C300-FV-BW-CF8M/CF8
64	G451	Body Machining	8-C300-FV-FL-CF8/CF8M
65	G453	Body Machining	8-C300-FV-BW-WCB/WCC/WC6/WC9
66	G454	Body Machining	8-C300-FV-FL-WCB/WCC
67	G455	Body Machining	8-C300-RV-BW-CF8/CF8M
68	G456	Body Machining	8-C300-SV-FL-CF8/CF8M
69	G457	Body Machining	8-C300-RV-BW-WCB/WCC
70	G458	Body Machining	8-C300-RV-FL WCB/WCC
71	G1774	Body Machining	12" 600 GV FL WCB
72	G1904	Body Machining	20-C150-GV-FL-GO-WCB
73	G1910	Body Machining	20-C300-GV-BW-MO-WCB
74	G1911	Body Machining	20-C300-GV-FL-GO-WCB
75	G1918	Body Machining	24-C150-GV-FL-WCB
76	G1919	Body Machining	24-C150-GV-BW-MO-WCB-BP
77	G1962	Body Machining	14-C300-WCB-BW-FV/WC9
78	G1998	Body Machining	16-300-WCB-BW-FV/SPL
79	G2007	Body Machining	20-150-WCB-BW-FV
80	G1886	Bonnet Machining	12-C600-GV-FL-GO-CF8-BP
81	G1890	Bonnet Machining	12-C600-GV-BW-GO-WCB/WCC/WC9
82	G1913	Bonnet Machining	20-C300-GV-BW-WCB/WC9
83	G1920	Bonnet Machining	24-C150-GV-FL-WCB
84	G2152	Bonnet Machining	22-C300-GV-BW-GO-WCB
85	G225	Wedge Slitting	10-C300-GV-WCB/WCC/WC9
86	G229	Wedge Slitting	10-C300-GV-CF8M/CF8
87	G232	Wedge Rough Machining	12-C150-GV-CF8M/CF8
88	G233	Wedge Slitting	12-C150-GV-CF8M/CF8

S.No	Gr. No	Job/Component Description	Description of Valve/ Product (Used in)
89	G234	Wedge Slitting	12-C150-GV-WCB/WCC
90	G236b	Wedge Slitting - after welding	12-C150-GV-WCB/WCC NC WEDGE
91	G235	Wedge Rough Machining	12-C150-GV-WCB/WCC
92	G239	Wedge Slitting	12-C300-GV-WCB/WCC/WC6/WC9
93	G240	Wedge Rough Machining	12-C300-GV-WCB/WCC/WC6/WC9
94	G240b	Wedge Rough Machining	12-C300-GV-WCB/WCC/WC9 NC
95	G240c	Wedge Slitting - after welding	12-C300-GV-WCB/WCC/WC9 NC
96	G244	Wedge Rough Machining	14-C150-GV-WCB/WCC
97	G244a	Wedge Slitting - after welding	14-C150-GV-WCB/WCC
98	G247	Wedge Rough Machining	14-C300-GV-WCB/WCC/WC6/WC9
99	G247a	Wedge Rough Machining	14-C300-GV-BW-MO-C12A
100	G248	Wedge Rough Machining	16-C150-GV-WCB/WCC
101	G248a	Wedge Slitting - after welding	16-C150-GV-WCB/WCC
102	G250	Wedge Rough Machining	16-C300-GV-WCB/WCC/WC6/WC9
103	G250a	Wedge Slitting - before welding	16-C300-GV-WCB/WCC/WC6/WC9
104	G250b	Wedge Rough Machining	18-C300-GV-BW-GO-C12A
105	G251	Wedge Rough Machining	18-C150-GV-WCB/WCC
106	G251a	Wedge Slitting - after welding	18-C150-GV-WCB/WCC
107	G252	Wedge Slitting	2-C150-GV-CF8/CF8M
108	G257	Wedge Slitting	2-C150-GV-WCB/WCC/WC6/WC9
109	G258	Wedge Rough Machining	2-C150-GV-WCB/WCC NC Wedge
110	G262	Wedge Slitting	2-C300-GV-WCB/WCC/WC9/WC6
111	G264	Wedge Rough Machining	2-C600-GV-CF8M/CF8
112	G266	Wedge Rough Machining	2-C600-GV-WCC/WCB/WC9/WC6
113	G269	Wedge Slitting	3-C150-GV-CF8M/CF8
114	G271	Wedge Slitting	3-C150-GV-WCB/WCC/WC9/WC6
115	G274	Wedge Slitting	3-C300-GV-CF8/CF8M
116	G279	Wedge Slitting	3-C300-GV-WCB/WCC/WC9/WC6
117	G280a	Wedge Slitting - before welding	3-C600-GV-WC9/WC6/WCB
118	G281	Wedge Slitting	4-C150-GV-CF8M/CF8
119	G288	Wedge Rough Machining	4-C150-GV-WCB/WCC NC WEDGE
120	G289	Wedge Slitting	4-C300-GV CF8/CF8M
121	G290	Wedge Rough Machining	4-C300-GV-CF8M/CF8
122	G293	Wedge Slitting	4-C300-GV-WCC/WCB/WC9/WC6
123	G296b	Wedge Slitting - before welding	4-C600-GV-WCB/WCC/WC9/WC6
124	G296c	Wedge Slitting - before welding	4-C600-GV-WCB-CF8M
125	G298	Wedge Slitting	6-C150-GV-CF8M/CF8
126	G301	Wedge Slitting	6-C150-GV-WCB/WCC/WC9/WC6
127	G304	Wedge Slitting	6-C300-GV-CF8M/CF8
128	G308	Wedge Slitting	6-C300-GV-WCB/WCC/WC9/WC6
129	G310	Wedge Slitting	8-C300-GV-WCB/WCC/WC9/WC6
130	G312	Wedge Slitting	8-C300-GV-CF8/CF8M
131	G464	Wedge Slitting	10-C150-GV-CF8/CF8M
132	G465	Wedge Slitting	10-C150-GV-WCB/WCC/WC9/WC6

S.No	Gr. No	Job/Component Description	Description of Valve/ Product (Used in)
133	G471b	Wedge Slitting - before welding	6-C600-GV-WCB/WCC/WC9/WC6
134	G471c	Wedge Slitting - before welding	6-C600-GV-CF8
135	G472	Wedge Slitting	8-C150-GV-CF8M/CF8
136	G476	Wedge Slitting	8-C150-GV-WCB/WCC
137	G478a	Wedge Slitting - before welding	8-C600-GV-WCB/WCC/WC9/WC6
138	G1880b	Wedge Slitting - before welding	10-C600-GV-FL-MO-WCB/WCC/WC9
139	G1880c	Wedge Slitting - before welding	10-C600-GV-CF8
140	G1884a	Wedge Slitting - before welding	12-C600-GV-CF8
141	G1889	Wedge Rough Machining	12-C600-GV-BW-GO-WCB/WCC
142	G1889a	Wedge Slitting - before welding	12-C600-GV-BW-GO-WCB/WCC
143	G1907	Wedge Rough Machining	20-C150-GV-BW-MO-WCB-BP
144	G1914	Wedge Rough Machining	20-C300-GV-BW-GO-WCB-BP
145	G1921	Wedge Rough Machining	24-C150-GV-BW-MO-WCB
146	G1921a	Wedge Slitting - before welding	24-C150-GV-BW-MO-WCB
147	G2150	Wedge Rough Machining	22-C300-GV-BW-GO-WCB
148	G2150a	Wedge Slitting - before welding	22-C300-GV-BW-GO-WCB
149	G319	Yoke Machining	10-C300-GV-HW/MO-WCB/WCC/WC9 NC YOKE
150	G322	Yoke Machining	12-C150-GV-HW-CF8M/CF8
151	G324	Yoke Machining	12-C150-GV-HW-WCB/WCC
152	G329	Yoke Machining	14-C150-GV-GO-WCB/WCC
153	G331	Yoke Machining	16-C150-GV-MO-WCB/WCC
154	G333	Yoke Machining	18-C150-GV-MO-WCB/WCC
155	G340	Yoke Machining	2-C150-SV-HW-CF8/CF8M
156	G352	Yoke Machining	2-C600-GV-HW-CF8M/CF8
157	G353	Yoke Machining	2-C600-GV-HW-WCB/WCC
158	G367	Yoke Machining	3-C300-RV-HW-CF8M/CF8
159	G369	Yoke Machining	3-C300-RV-MO-CF8/CF8M
160	G371	Yoke Machining	3-C300-RV-MO-WCB/WCC/WC9/WC6
161	G375	Yoke Machining	3-C600-GV-MO-WC6/WC9
162	G377	Yoke Machining	3-C600-SV-HW-WCB/WCC
163	G383	Yoke Machining	4-C150-GV-HW-WCB/WCC NC YOKE
164	G401	Yoke Machining	4-C600-GV-MO-WCB/WCC
165	G402	Yoke Machining	4-C600-GV-HW-WCB/WCC/WC9/WC6
166	G402a	Yoke Machining	4-C600-GV-HW-WCB-CF8M
167	G403	Yoke Machining	5-C300-GV-HW-WCB/WCC
168	G408	Yoke Machining	6-C150-GV-HW-WCB/WCC NC YOKE
169	G408a	Yoke Machining	6-C150-GV-FL-HO-CD3MN
170	G411	Yoke Machining	6-C150-SV-HW-CF8/CF8M
171	G484	Yoke Machining	10-C150-GV-HW-WCB/WCC/WC9/WC6
172	G486	Yoke Rough	6-C300-RV-MO-CF8M/CF8
173	G487	Yoke Machining	6-C300-RV-MO-CF8M/CF8
174	G488	Yoke Machining	6-C300-SV-HW-CF8M/CF8
175	G491	Yoke Rough	6-C300-RV-MO-WCB/WCC/WC9/WC6
176	G505	Yoke Rough	8-C300-RV-MO-CF8M/CF8

S.No	Gr. No	Job/Component Description	Description of Valve/ Product (Used in)
177	G506	Yoke Machining	8-C300-SV-HW-CF8/CF8M
178	G507	Yoke Machining	8-C300-RV-HW-WCB/WCC
179	G509	Yoke Rough	8-C300SPL-RV-MO-WCB/WCC
180	G510	Yoke Machining	8-C600-GV-HW-WC6/WC9
181	G512	Yoke Machining	8-C600-GV-GO-WCB/WCC/WC9/WC6
182	G2157	Yoke Machining	22-C300-GV-BW-GO-WCB
183	G1885	Yoke Machining	12-C600-GV-FL-GO-CF8-BP
184	G1915	Yoke Machining	20-C300-GV-BW-WCB
185	G1922	Yoke Machining	24-C150-GV-BW-WCB
186	G532a	SLEEVE-E513	14-C150-GV-FL (Extension Spindle)
187	G599	ADAPTOR-STEEL HO Valve	8" 300 RV WCB
188	G1867a	SLEEVE-E512	Extension Spindle
189	G606	ARM ASSY-ZO43	10-C300-FV-BW-CF8M
190	G607	ARM ASSY-Z017	10-C300-FV-BW-WCB
191	G608	ARM ASSY-Z047	12-C300-FV-BW-CF8M
192	G609	ARM ASSY-Z018	12-C300-FV-BW-WCB
193	G612	ARM ASSY-Z014	2-C300-FV-BW-CF8
194	G614	ARM ASSY	2-C300-FV-FL-WCB/WC6/WC9
195	G618	ARM ASSY-Z015	3-C300-FV-FL-CF8
196	G619	ARM ASSY-5152	3-C300-FV-FL-WCB/WC9
197	G1895	ARM ASSY-Z022	16-300SPL-WCB-BW-FV
198	G1896	ARM ASSY -20/150CL-Z021	20-150-WCB-BW-FV
199	G1970	ARM ASSY-Z023	14-300-WCB-BW-FV
200	G1970a	ARM ASSY-Z080	14-300-CF8M-BW-FV
201	G703	B.Seat Final F6	4-C600-GV-BW-MO-WCB
202	G631	Back Seat Final F6	10-C150-GV-WCB
203	G632	Back Seat Final NC	10-C150-GV-WCB
204	G633	Back SeatFinal F6 NC	10-C150-GV-WCB
205	G635	Back Seat Final	10-C300-GV-WC9
206	G636	Back Seat Final	10-C300-GV-CF8M
207	G637	Back Seat Final	10-C300-GV-WCB
208	G639	Back Seat Final	10-C300-RV-WCB
209	G641	Back Seat Final	12-C150-GV-WCB
210	G645	Back Seat NC	12-C150-GV-FL-HW-WCB
211	G646	Back Seat Final	12-C300-GV-WC6
212	G647	Back Seat Final Stellited	12-C300-GV-WCB
213	G651	Back Seat Final	14-C150-GV-WCB
214	G652	Back Seat Final	14-C300-GV-WC9/C12A
215	G653	Back Seat Final	16-C150-GV-WCB
216	G654	Back Seat Final Stellited	16-C150-GV-WCB
217	G655	Back Seat Final CF8	16-C150-GV-WCB
218	G658	Back Seat Final	16-C300-GV-WCB
219	G658a	Back Seat Rough	14-C600-RV-BW-MO-WCC
220	G659	Back Seat Final F6	18-C150-GV-WCB

S.No	Gr. No	Job/Component Description	Description of Valve/ Product (Used in)
221	G660	Back Seat Final CF8	18-C150-GV-WCB
222	G661	Back Seat Final F6A	18-C150-GV-WCB
223	G662a	Back Seat Final Stellited (F316)	2-C150-GV-BW-HO-WCB
224	G665	Back Seat Final	2-C150-GV-WCB
225	G666	Back Seat Final	2-C300-GV-WC6
226	G667	Back Seat Final	2-C300-GV-WCB
227	G669	Back Seat Final F6	2-C300-RV-WCB
228	G673	Back Seat Final	2-C600-GV-WC9
229	G674	Back Seat Final	2-C600-GV-WCB
230	G675	Back Seat Final	3-C150-GV-CF8/CF8M
231	G676	Back Seat Final Stellited	3-C150-GV-CF8/CF8M
232	G677	Back Seat Final	3-C150-GV-WCB
233	G679	B.Seat Final F6	3-C150-GV-WCB
234	G680	B.Seat Final NC	3-C300-GV-WCB
235	G681	Back Seat Final	3-C300-GV-WCB
236	G682	Back Seat Final	3-C300-GV-WC6/WC9
237	G683	Back Seat Final	3-C300-RV-BW-HW-WC6
238	G684	Back Seat Final	3-C600-GV-BW-HW-WCB
239	G685	Back Seat Final	3-C600-GV-BW-MO-WC6/CF8M
240	G686	Back Seat Final F6	3-C600-GV-BW-MO-WCB
241	G687	Back Seat Final	4-C150-GV-BW-HW-CF8M
242	G688	Back Seat Final	4-C150-GV-BW-HW-WC9
243	G689	Back Seat Final F6	4-C150-GV-BW-HW-WCB
244	G692	Back Seat Final	4-C150-GV-FL-HW-WCB
245	G696	Back Seat Final	4-C300-RV-BW-MO-CF8
246	G697	Back Seat Final F6	4-C300-RV-FL-HW-WCB
247	G698	Back Seat Final Stellited	4-C300-SV-BW-HW-WCB
248	G700	Back Seat Final	4-C600-GV-BW-HW-WCC/WC6
249	G700a	Back Seat Final	4-C600-GV-BW-HW-CF8
250	G701	Back Seat Final F6	4-C600-GV-BW-HW-WC6
251	G704	Back Seat Final Stellited	6-C150-GV-WCB
252	G710	Back Seat Final stellited	6-C150-GV-CF8M
253	G713	Back Seat Final	6-C300-GV-WC6
254	G714	Back Seat Final Stellited	6-C300-GV-WCB
255	G715	Back Seat Final F6	6-C300-GV-WCB
256	G716	Back Seat Final	6-C300-GV-WCB
257	G719	Back Seat Final	6-C300-RV-WCB
258	G722	Back Seat Final	6-C300-RV-WC6
259	G724	Back Seat Final	6-C600-GV-WCC/WCB
260	G727	Back Seat Final	8-C150-GV-WC9
261	G729	Back Seat Final	8-C150-GV-WCB
262	G730	Back Seat Final F6	8-C150-GV-WCB
263	G731	Back Seat Final NC	8-C150-GV-WCB
264	G734	Back Seat Final	8-C300-GV-WCB

S.No	Gr. No	Job/Component Description	Description of Valve/ Product (Used in)
265	G735	Back Seat Final F6	8-C300-GV-WCB
266	G736	Back Seat Final	8-C300-GV-CF8M
267	G739	Back Seat Final F6	8-C300-RV-WCB
268	G743	Back Seat Final	8-C600-GV-WCC/WCB/CF8M
269	G1942	Back Seat Final	12-C600-GV-BW-GO-WCB/WC9
270	G1978	Back Seat Final	10-C600-GV-BW-GO-WCB/WC9
271	G2018	Back Seat Final	20-C150-GV-BW-MO-WCB-BP
272	G2044	Back Seat Final	20-C300-GV-BW-GO-WCB/WC9
273	G2061	Back Seat Final	24-C150-GV-BW-MO-WCB-SG
274	G2062	Back Seat Final	24-C150-GV-BW-MO-WCB
275	G2153	Back Seat Final	22-C300-GV-BW-GO-WCB
276	G745	BALL-E085	4-C150-GV-FL-HW-WCB
277	G746	BALL-E086	12-C150-GV-FL-HW-WCB
278	G746a	BALL-E512	Extension Spindle
279	G747	BASE BOT FLANGE-E324	16-C300-GV-BW-GO-WCB
280	G749	BASE PLATE-K932	8-C300-RV-BW-HW-WCB
281	G750	BOSS-P366	10-C300-RV-BW-MO-WCB
282	G751	BOTTOM FLANGE-E332	6-C600-GV-BW-HW-WCB-BP
283	G752	BOTTOM FLANGE-E378	8-C600-GV-BW-GO-WCB-SG-BP
284	G754	BOTTOM PLATE-K011	12-C150-GV-BW-HW-WCB-SG
285	G755	BOTTOM PLATE-N631	12-C300-GV-BW-HW-WCB
286	G756	BOTTOM PLATE-K268	2-C150-GV-BW-HW-WCB
287	G757	BOTTOM PLATE-N209	3-C300-GV-FL-HW-WCB
288	G759	BOTTOM PLATE-NC08	8-C150-GV-FL-HW-WCB
289	G760	BRACKET-F742	6-C600-GV-FL-HW-WCB-BP
290	G763	BEARING RETAINER-1217	12-C300-GV-BW-HW-WCB
291	G764	BEARING RETAINER-E423	12-C300-GV-BW-MO-WC9
292	G765	BRG RETAINER-N201	2-C150-GV-FL-HW-WCB
293	G766	BRG RETAINER-1587	2-C300-GV-FL-HW-WCB-SG
294	G771	BEARING RETAINR-E324	8-C600-GV-BW-GO-WCB-SG-BP
295	G772	BRG RETAINER-F508	8-C600-GV-RTJ-HW-WC6
296	G773	BUSH-E480	10-C300-GV-FL-HW-WCB
297	G773a	BUSH-E512	Extension Spindle
298	G774	BUSH-K325	12-C300-GV-BW-GO-WCB
299	G775	BUSH-N207	6-C150-GV-FL-HW-WCB
300	G776	BUSH-K932	8-C300-RV-BW-HW-WCB
301	G777	TUBE OF BYPASS	10-C150-GV-BP
302	G778	TUBE OF BYPASS	10-C300-GV-BP
303	G779	TUBE OF BYPASS	12-C150-GV-BP
304	G780	TUBE OF BYPASS	12-C300-GV-BP
305	G781	TUBE OF BYPASS	14-C150-GV-BP
306	G782	TUBE OF BYPASS	14-C300-GV-BP
307	G783	TUBE OF BYPASS	16-C150-GV-BP
308	G784	TUBE OF BYPASS	16-C300-GV-BP

S.No	Gr. No	Job/Component Description	Description of Valve/ Product (Used in)
309	G785	TUBE OF BYPASS	18-C150-GV-BP
310	G786	TUBE OF BYPASS	4-C300-GV-BP
311	G787	TUBE OF BYPASS	6-C150-GV-BP
312	G788	TUBE OF BYPASS	6-C300-GV-BP
313	G789	TUBE OF BYPASS	6-C600-GV-BP
314	G790	TUBE OF BYPASS	8-C300-GV-BP
315	G791	TUBE OF BYPASS	8-C600-GV-BP
316	G2020	TUBE OF BYPASS-N477	20-C150-GV-BW-GO-WCB-BP
317	G2021	TUBE OF BYPASS-N933	20-C150-GV-FL-GO-WCB-BP
318	G2022	TUBE OF BYPASS-NE44	20-C150-GV-BW-MO-WCB-BP
319	G2047	TUBE OF BYPASS-C285	20-C300-GV-BW-GO-WCB-BP
320	G2065	TUBE OF BYPASS	24-C150-GV-BW-MO-WCB-BP
321	G792	CAP TUBE-NA43	16-C150-GV-BW-MO-WCB
322	G793	CAP TUBE-N616	16-C300-GV-FL-MO-WC9
323	G795	CHAIN WHEEL-400-K295	6-C150-GV-FL-HW-WCB
324	G796	CHAIN WHEEL-K243	6-C300-SV-BW-HW-WCB
325	G797	CHAIN WHEEL-450-K296	8-C150-GV-BW-HW-WCB
326	G798	CHAIN WHEEL-450-S568	8-C300-RV-BW-HW-WCB
327	G803	COMPANION FLANGE-K014	14-C150-GV-FL-GO-WCB
328	G803a	COMPANION FLANGE-K006	16-C150-GV-FL-MO-WCB
329	G806	COMPANION FLANGE-K001	4-C150-GV-FL-HW-WCB
330	G807	COMPANIONFLANGE-A937	4-C300-GV-FL-HW-WCB
331	G808	COMP.FL.4/600C-K248	4-C600-GV-FL-HW-WCB
332	G814	COMP.FL.8/600C-K250	8-C600-GV-FL-GO-WCB
333	G820	CONN FLANGE-E478	16-C150-GV-FL-MO-WCB
334	G829	CONN FLANGE	8-C300-RV-FL-MO-WCB/CF8M
335	G831	CONNECTING PIN-E101	12-C150-GV-FL-HW-WCB
336	G831a	CONNECTING PIN-E512	Extension Spindle
337	G831b	CONNECTING PIN-E513	Extension Spindle
338	G832	CONN PIN-E100	4-C150-GV-FL-HW-WCB
339	G833	CONN TUBE-E473	12-C150-GV-FL-HW-WCB
340	G834	CONN TUBE-E353	16-C150-GV-FL-MO-WCB
341	G835	CONNECTING TUBE-E357	4-C150-GV-FL-HW-WCB
342	G836	COUPLING-E474	4-C150-GV-FL-HW-WCB
343	G841	COVER TUBE-N727	18-C150-GV-BW-GO-WCB
344	G847	COVER	2-C150-FV-CF8/CF8M
345	G848	COVER	2-C150-FV-WCB
346	G849	COVER	2-C300-FV-BW-CF8
347	G851	COVER	2-C300-FV-FL-WCB
348	G874	COVER-1705 (Speciality Item)	8-C300-RV-BW-MO-WCB
349	G1971	COVER	14-300-WCB-BW-FV/WC9
350	G886a	Disk Final Stellited	4-C300-SV-FL-HO-CF8M
351	G889	Disk Final SV	4-C300-SV-WC6
352	G890	Disk Final SV	6-C150-SV-CF8

S.No	Gr. No	Job/Component Description	Description of Valve/ Product (Used in)
353	G891a	Disk Final Stellited	6-C300-SV-FL-HO-CF8M
354	G893	Disk Final SV Stellited	6-C300-SV-WCB
355	G894	Disk Final SV	6-C300-SV-WCB
356	G895	Disk Final SV	8-C300-SV-WCB
357	G896	Disk Final SV	8-C300-SV-CF8
358	G896a	Disk Final Stellited	8-C300-SV-FL-HO-CF8M
359	G898	Disk Final SV Stellited	8-C300-SV-WCB
360	G899	Disc Retainer SV	2-C150-SV-CF8
361	G900	Disc Retainer SV	2-C300-SV-CF8
362	G902	Disc Retainer SV/RV	4-C300-SV-WCB/WCC
363	G906	Disc Retainer SV	8-C300-SV-WCB/WCC
364	G908	END COVER-N206	10-C150-GV-FL-HW-WCB
365	G909	END COVER-N207	12-C150-GV-FL-GO-WCB
366	G910	END COVER-E061	12-C150-GV-FL-HW-WCB
367	G911	END COVER-N723	14-C150-GV-FL-GO-WCB
368	G912	END COVER-N754	16-C150-GV-FL-GO-WCB
369	G913	END COVER-N201	2-C150-GV-FL-HW-WCB
370	G914	END COVER-N202	3-C150-GV-FL-HW-WCB
371	G915	END COVER-S847	3-C600-GV-BW-HW-WCB
372	G916	END COVER-E060	4-C150-GV-FL-HW-WCB
373	G917	END COVER-N203	4-C150-GV-FL-HW-WCB
374	G918	END COVER-S833	4-C300-GV-FL-HW-WCB
375	G919	END COVER-N204	6-C150-GV-FL-HW-WCB
376	G920	END COVER-S836	6-C300-GV-BW-HW-WCB
377	G921	END COVER-N211	6-C300-GV-FL-HW-WCC
378	G922	END COVER-N205	8-C150-GV-FL-HW-WCB
379	G923	ENDCOVER-S837	8-C300-GV-BW-HW-WC9
380	G925	FIXING CLAMP-K011	10-C300-GV-BW-HW-WCB
381	G926	FIXING CLAMP-U109	12-C300-GV-BW-HW-WCB
382	G927	FIXING CLAMP-K324	2-C150-GV-BW-HW-WCB
383	G928	FIXING CLAMP	3-C300-GV-FL-HW-WCB
384	G929	FIXING CLAMP-K163	8-C150-GV-BW-HW-WCB
385	G930	FIXING PLATE-E471	16-C300-GV-BW-GO-WCB
386	G931	FIXING PLATE-K011	8-C150-GV-BW-HW-WCB
387	G932	FLANGE-E377	10-C300-GV-BW-HW-WCB
388	G933	FLANGE-P474	10-C300-RV-BW-GO-WCB
389	G934	FLANGE-P366	10-C300-RV-BW-MO-WCB
390	G936	FLANGE-E046	4-C150-GV-FL-HW-WCB
391	G937b	NUT-Z047	10-C300-FV-BW-CF8M
392	G938a	NUT-Z019	10-C300-FV-FL-WCB
393	G944	GLAND FLANGE	10-C150-GV-FL-MO-WCB
394	G945	GLAND FLANGE	10-C300-GV-BW-MO-WCB
395	G946	GLAND FLANGE	10-C300-RV-BW-MO-WCB
396	G947	GLAND FLANGE	12-C150-GV-BW-HW-WCB

S.No	Gr. No	Job/Component Description	Description of Valve/ Product (Used in)
397	G949	GLAND FLANGE	12-C300-GV-BW-GO-WC9
398	G950	GLAND FLANGE	14-C150-GV-FL-GO-WCB
399	G951	GLAND FLANGE	14-C300-GV-BW-GO-WC9
400	G952	GLAND FLANGE	16-C150-GV-BW-MO-WCB
401	G953	GLAND FLANGE	16-C400-GV-BW-GO-WCB
402	G954	GLAND FLANGE	18-C150-GV-FL-GO-WCB
403	G957	GLAND FLANGE	2-C300-GV-BW-MO-WCB
404	G958	GLAND FLANGE	2-C300-RV-BW-MO-WCB
405	G959	GLAND FLANGE	2-C600-GV-FL-HW-WCB
406	G961	GLAND FLANGE	3-C600-GV-BW-MO-WCB
407	G963	GLAND FLANGE	4-C300-SV-BW-MO-WCB
408	G964	GLAND FLANGE	4-C600-GV-BW-MO-WCB
409	G968	GLAND FLANGE	6-C300-RV-BW-MO-WCB
410	G971	GLAND FLANGE	8-C300-GV-BW-MO-WCB
411	G972	GLAND FLANGE	8-C300SPL-RV-BW-WCB
412	G1935	GLAND FLANGE	12-C600-GV-FL-GO-CF8-BP
413	G1980	GLAND FLANGE	10-C600-GV-FL-MO-WCB-BP
414	G2029	GLAND FLANGE	20-C150-GV-BW-MO-WCB-BP
415	G2049	GLAND FLANGE	20-C300-GV-BW-GO-WCB
416	G2068	GLAND FLANGE	24-C150-GV-BW-MO-WCB
417	G2155	GLAND FLANGE	22-C300-GV-BW-GO-WCB
418	G974	Gland Follower	10-C150-GV-CF8M
419	G976	Gland Follower	10-C150-GV-WCB/NC
420	G977	Gland Follower	10-C300-GV-CF8M
421	G979	Gland Follower	10-C300-GV-WCB
422	G980	Gland Follower	10-C300-RV-WCB
423	G981	Gland Follower	12-C150-GV-CF8M
424	G982	Gland Follower	12-C150-GV-WCB
425	G984	Gland Follower	14-C150-GV-CF8M
426	G985	Gland Follower	14-C150-GV-WCB
427	G986	Gland Follower	16-C150-GV-WCB
428	G987	Gland Follower	16-C300-GV-WCB
429	G988	Gland Follower	18-C150-GV-WCB
430	G989	Gland Follower	2-C150-GV-WC6
431	G990	Gland Follower	2-C150-GV-CF8
432	G991	Gland Follower	2-C150-SV-CF8
433	G992	Gland Follower	2-C300-GV-WCB
434	G993	Gland Follower	2-C300-RV-WCB
435	G995	Gland Follower	3-C150-GV-CF8M
436	G996	Gland Follower	3-C150-GV-WCB/WC6
437	G997	Gland Follower	3-C300-RV-CF8M
438	G998	Gland Follower	3-C300-RV-WCB
439	G999	Gland Follower	3-C600-GV-WCB
440	G1003	Gland Follower	4-C300-GV-CF8M

S.No	Gr. No	Job/Component Description	Description of Valve/ Product (Used in)
441	G1004	Gland Follower	4-C300-SV-WCB
442	G1005	Gland Follower	4-C600-GV-WCB
443	G1005a	Gland Follower	4-C600-GV-CF8M
444	G1006	Gland Follower	6-C150-GV-CF8M/CF8
445	G1008	Gland Follower	6-C150-GV-WCB
446	G1009	Gland Follower	6-C150-SV-CF8
447	G1011	Gland Follower	6-C300-GV-CF8M
448	G1012	Gland Follower	6-C300-GV-WCB
449	G1013	Gland Follower	6-C300-RV-WCB
450	G1014	Gland Follower	6-C600-GV-WCB
451	G1015	Gland Follower	8-C150-GV-CF8M
452	G1017	Gland Follower	8-C300-GV-CF8
453	G1019	Gland Follower	8-C300-GV-WCB
454	G1020	Gland Follower	8-C300-RV-WCB
455	G1934	Gland Follower	12-C600-GV-FL-GO-CF8-BP
456	G1944	Gland Follower	12-C600-GV-BW-GO-WCB
457	G1981	Gland Follower	10-C600-GV-FL-MO-WCB-BP
458	G2028	Gland Follower	20-C150-GV-BW-MO-WCB-BP
459	G2048	Gland Follower	20-C300-GV-BW-GO-WCB
460	G2067	Gland Follower	24-C150-GV-BW-MO-WCB
461	G2112	Gland Follower	8-C600-GV-FL-GO-WCB
462	G2156	Gland Follower	22-C300-GV-BW-GO-WCB
463	G1021	GLAND-B001	2-C600-GV-FL-HW-WC9
464	G1023	GUIDE BRACKET AS-A982	8-C150-GV-BW-HW-WCB
465	G1024	GUIDE BRACKET AS-A985	6-C150-GV-FL-HW-WCB
466	G1025	GUIDE BUSH-E195	4-C150-GV-FL-HW-WCB
467	G1026	GUIDE BUSH-E196	12-C150-GV-FL-HW-WCB
468	G1027	H W RETAINER-1524	10-C300-GV-FL-HW-WCB
469	G1028	H.W RETAINER-B001	2-C600-GV-FL-HW-WC6
470	G1029	H.W RETAINER-B004	6-C600-GV-BW-HW-WCB
471	G1030	H W RETAINER-1530	8-C600-GV-RTJ-HW-WC6
472	G1031	HAND WHEEL-K651	12-C300-GV-BW-HW-WCB
473	G1032	HAND WHEEL-K650	6-C300-SV-BW-HW-CF8M
474	G1033	HAND WHEEL-K652	8-C600-GV-RTJ-HW-WC6
475	G1034	HUB-K020	10-C300-GV-BW-HW-WCB
476	G1035	HUB-E465	12-C150-GV-FL-HW-WCB
477	G1036	HUB-K011	3-C300-GV-FL-HW-WCB
478	G1037	HUB-K357	4-C300-GV-BW-HW-WCB
479	G1038	INDICATOR DISC-1084	10-C300-RV-BW-GO-WCB
480	G1039	INDICATOR DISC-N790	12-C150-GV-FL-GO-WCB
481	G1040	INDICATOR DISC-N628	12-C300-GV-BW-GO-WC9
482	G1041	INDICATOR DISC-1149	3-C600-GV-BW-HW-WCB
483	G1042	INDICATOR DISC-S833	4-C300-GV-FL-HW-WCB
484	G1043	INDICATOR DISC-2935	4-C300-SV-BW-MO-WCB

S.No	Gr. No	Job/Component Description	Description of Valve/ Product (Used in)
485	G1044	INDICATOR DISC-N248	6-C300-GV-BW-HW-WCB
486	G1045	INDICATOR DISC-N244	8-C300-GV-BW-HW-WCB
487	G1046	INDICATOR RING-1286	16-C300-GV-BW-MO-WCB
488	G1047	INDICATOR RING-B001	2-C600-GV-FL-HW-WCB
489	G1048	INDICATOR-E125	12-C150-GV-FL-HW-WCB
490	G1049	INDICATOR-N207	10-C150-GV-FL-HW-WCB
491	G1066a	JOINT END-E512	Extension Spindle
492	G1067a	JOINT END-E512	Extension Spindle
493	G1068	JOINT END-E080	4-C150-GV-FL-HW-WCB
494	G1069	JOINT END-E090	4-C150-GV-FL-HW-WCB
495	G1070	LANTERN RING	10-C150-GV-CF8M-SG
496	G1071	LANTERN RING	12-C150-GV-WCB-SG
497	G1072	LANTERN RING	14-C150-GV-WCB-SG
498	G1073	LANTERN RING	16-C150-GV-WCB-SG
499	G1074	LANTERN RING	18-C150-GV-WCB-SG
500	G1076	LANTERN RING	2-C300-GV/RV-WCB/CF8M-SG
501	G1077	LANTERN RING	2-C600-GV-WCB-SG
502	G1078	LANTERN RING	3-C150-GV-WCB-SG
503	G1079	LANTERN RING	3-C300-GV/RV-WCB/CF8M SG
504	G1080	LANTERN RING	3-C600-GV-WCB-SG
505	G1081	LANTERN RING	4-C150-GV-WCB9/WCB-SG
506	G1082	LANTERN RING	4-C300-RV-CF8M/WCB-SG
507	G1083	LANTERN RING	4-C600-GV-RTJ-HW-WCB-SG
508	G1084	LANTERN RING	6-C150-GV-CF8M/WCB-SG
509	G1085	LANTERN RING	6-C300-RV-CF8M/WCB-SG
510	G1086	LANTERN RING	6-C600-GV-WCB-SG
511	G1087	LANTERN RING	8-C150-GV-CF8M/WCB-SG
512	G1088	LANTERN RING	8-C300-GV/SV-HW-WCB-SG
513	G1089	LANTERN RING	8-C600-GV-WCB-SG
514	G1984a	LANTERN RING-F707	12-C600-GV-BW-GO-WCC-SG
515	G2031	LANTERN RING-N370	20-C150-GV-BW-MO-WCB-SG
516	G2161	LANTERN RING-NG12	22-C300-GV-BW-GO-WCB
517	G2072	LANTERN RING-K821	24-C150-GV-BW-MO-WCB-SG
518	G1090	LEVER ARM-M662	3-C300-SV-FL-HW-WCB
519	G1092	LEVER PIN-M662	3-C300-SV-FL-HW-WCB
520	G1093	LEVER PLATE-K325	12-C300-GV-BW-GO-WCB
521	G1095	LOCK BUSH-N206	10-C150-GV-BW-HW-WCB
522	G1095a	LOCK BUSH-N954	24-C150-GV-BW-GO-WCB-BP
523	G1096	LOCK BUSH-N213	12-C300-GV-BW-GO-WCB
524	G1097	LOCK BUSH-N205	8-C150-GV-BW-HW-WCB
525	G1098	LOCK BUSH-N204	8-C600-GV-FL-GO-WCB
526	G1099	LOCK HOOK-N206	10-C150-GV-BW-HW-WCB
527	G1100	LOCK HOOK-NC51	12-C150-GV-FL-GO-WCB
528	G1101	LOCKING ARRGT.HOOK	12-C300-GV-BW-GO-WCB

S.No	Gr. No	Job/Component Description	Description of Valve/ Product (Used in)
529	G1103	LOCKING ARRGT.HOOK	16-C150-GV-FL-GO-WCB
530	G1104	LOCK HOOK-N201	2-C150-GV-FL-HW-CF8
531	G1105	LOCK HOOK-N204	2-C600-GV-FL-HW-WCB
532	G1106	LOCK HOOK-N213	6-C600-GV-BW-HW-WCB
533	G1107	LOCK HOOK-N205	8-C150-GV-BW-HW-WCB
534	G1108	LOCK HOOK-N954	8-C600-GV-FL-GO-WCB
535	G1109	LOCK PLATE	10-C150-GV-BW-HW-WCB
536	G1111	LOCK PLATE	12-C150/300-GV-FL-GO-WCB
537	G1112	LOCK PLATE	12-C300-GV-BW-GO-WCB
538	G1113	LOCK PLATE	14-C150-GV-FL-GO-WCB
539	G1114	LOCK PLATE	2-C150-GV-FL-HW-CF8
540	G1115	LOCK PLATE	2-C600-GV-FL-HW-WCB
541	G1116	LOCK PLATE	3-C600-GV-BW-HW-WCB
542	G1117	LOCK PLATE	6-C150-GV-BW-HW-CF8M
543	G1118	LOCK PLATE	6-C300-GV-BW-HW-WCB
544	G1119	LOCK PLATE	6-C600-GV-BW-HW-WCB
545	G1120	LOCK PLATE	8-C150-GV-BW-HW-WCB
546	G1122	LOCK PLATE	8-C600-GV-FL-GO-WCB
547	G1123	LUG-M368	8-C300-RV-BW-HW-WCB
548	G1124	MOUNTING PLATE-N206	10-C150-GV-FL-HW-WCB
549	G1125	MOUNTING PLATE-N207	12-C150-GV-FL-HW-WCB
550	G1126	MOUNTING PLATE-K922	3-C300-GV-FL-HW-WCB
551	G1127	MOUNTING PLATE-N204	6-C150-GV-FL-HW-WCB
552	G1128	MOUNTING PLATE-N205	8-C150-GV-FL-HW-WCB
553	G1129	PILLAR-E235	12-C150-GV-FL-HW-WCB
554	G1131	PILLAR	16-C300-GV-BW-GO-WCB
555	G1132a	PIN-E516	12-C150-GV-FL (Extension Spindle)
556	G1133	PIN-E106	12-C150-GV-FL-HW-WCB
557	G1133a	PIN-E513	Extension Spindle
558	G1134a	PIN-E513	14-C150-GV-FL (Extension Spindle)
559	G1135	PIN-N812	12-C300-GV-BW-GO-WCB
560	G1136	PIN	14-C150-GV-BW-GO-WCB
561	G1137	PIN-N594	16-C300-GV-BW-GO-WCB
562	G1138	PIN-K325	16-C300-GV-BW-GO-WCB
563	G1139	PIN-1450	2-C600-GV-BW-HW-WCB
564	G1140	PIN-E065	4-C150-GV-FL-HW-WCB
565	G1141	PIN-E105	4-C150-GV-FL-HW-WCB
566	G1142	PIN-E115	4-C150-GV-FL-HW-WCB
567	G1143	PIN-K661	6-C300-SV-FL-HW-WCB
568	G1144	PLUG-5159	10-C300-FV-FL-WCB
569	G1148a	PLUG-Z113	4-C150-FV-BW-CD3MN
570	G1155	SCREW PLUG - 1/2-F604	4-C300-GV-BW-HW-WCB
571	G1162	DISK ASSY RV FINAL	3-C300-RV-CF8M
572	G1163	DISK ASSY RV FINAL STELITTED	3-C300-RV-CF8M

S.No	Gr. No	Job/Component Description	Description of Valve/ Product (Used in)
573	G1164	DISK ASSY RV FINAL	3-C300-RV-WC6
574	G1169	DISK ASSY RV FINAL STELITTED	4-C300-RV-CF8M
575	G1172	DISK ASSY RV FINAL STELITTED	4-C300-RV-WCB
576	G1177	DISK ASSY RV FINAL STELITTED	6-C300-RV-WCB/WC9
577	G1181	RETAINER BOSS-P366	10-C300-RV-WCB
578	G1182	RETAINER GUIDE-P366	10-C300-RV-WCB
579	G1183	RETAINER-N207	10-C150-GV-WCB
580	G1184	RETAINER-S837	12-C150-GV-WCB
581	G1185	RETAINER-N631	12-C300-GV-WCB
582	G1186	RETAINER-K585	16-C150-GV-WCB
583	G1187	RETAINER-1217	16-C300-GV-WCB
584	G1188	RETAINER-NC02	2-C150-GV-WCB
585	G1189	RETAINER-F502	3-C600-GV-WCB
586	G1190	RETAINER-S833	4-C300-GV-WCB
587	G1191	RETAINER-S836	6-C300-GV-WCB
588	G1193	RETAINER-F508	8-C600-GV-WCB
589	G1194	Disc Retainer RV	2-C300-RV-WC6
590	G1195	Disc Retainer RV	2-C300-RV-WCB
591	G1198	Disc Retainer RV	4-C300-RV-WC9
592	G1201	Disc Retainer RV	8-C300SPL-RV-WCB
593	G1202	Disc Retainer RV	10-C300-RV-WCB
594	G1203	RIB-K011	10-C150-GV-BW-HW-WCB
595	G1204	RIB-K163	12-C150-GV-BW-HW-WCB
596	G1205	RIB-K164	8-C150-GV-BW-HW-WCB
597	G1206	RING OF INDEX-K333	2-C300-RV-FL-HW-WCB
598	G1207	RING OF INDEX-K334	3-C300-RV-FL-HW-WCB
599	G1208	RING OF INDEX-K335	6-C300-RV-FL-HW-WCB
600	G1209	RING OF INDEX	8-C300-RV-BW-HW-WCB
601	G1210	ROD-K932	8-C300-RV-BW-HW-WCB
602	G1211	SCALE OF INDEX-K333	2-C300-RV-FL-HW-WCB
603	G1212	SCALE OF INDEX	3-C300-RV-FL-HW-WCB
604	G1213	SCALE OF INDEX-2886	4-C300-RV-FL-HW-WCB
605	G1214	SCALE OF INDEX	6-C300-SV-BW-HW-WCB
606	G1215	SCALE OF INDEX-2925	8-C300-RV-BW-HW-WCB
607	G1222	Seat Ring Final	10-C300-FV-BW-CF8M
608	G1223	Seat Ring Final Stellited	10-C300-FV-FL-WCB/CF8M
609	G1224	Seat Ring Final	10-C300-FV-FL-WCB
610	G1237	Seat Ring Final	12-C300-FV-BW-CF8M
611	G1238	Seat Ring Final Stellited	12-C300-FV-FL-WCB
612	G1239	Seat Ring Final	12-C300-FV-FL-WCB
613	G1240	Seat Ring Final	12-C300-GV-BW-GO-WC9
614	G1244	Seat Ring Final Stellited	14-C150-GV-BW-GO-WCB
615	G1246	Seat Ring Final	14-C300-GV-BW-MO-WC9
616	G1246a	Seat Ring Final	14-C300-GV-BW-MO-C12A

S.No	Gr. No	Job/Component Description	Description of Valve/ Product (Used in)
617	G1247	Seat Ring Final	14-C300-GV-FL-GO-CF8
618	G1248	Seat Ring Final Stellite	14-C300-GV-FL-GO-WCB
619	G1250	Seat Ring Final Stellite	16-C150-GV-BW-MO-WCB
620	G1251	Seat Ring Final	16-C150-GV-WCB/ 16-C150-FV-FL-WCB
621	G1252	Seat Ring Final	16-C300-GV-FL-GO-WCB
622	G1253	Seat Ring Final	16-C300-GV-FL-MO-WC9
623	G1253a	Seat Ring Final	18-C300-GV-BW-GO-C12A
624	G1254	Seat Ring Final Stellite	16-C400-GV-BW-GO-WCB
625	G1255	Seat Ring Final	18-C150-GV-BW-MO-WCB
626	G1256	Seat Ring Final Stellite	18-C150SPL-GV-WCB
627	G1257	Seat Ring Final	2-C150-FV-FL-CF8
628	G1263	Seat Ring Final	2-C300-FV-FL-WC6
629	G1264	Seat Ring Final	2-C150/C300-FV-FL-WCB
630	G1267	Seat Ring Final	2-C300-SV-BW-HW-CF8
631	G1268	Seat Ring Final	2-C300-RV-BW-MO-WCB
632	G1270	Seat Ring Final	2-C600-GV-FL-HW-CF8M
633	G1271	Seat Ring Final	2-C600-GV-FL-HW-WCB
634	G1272	Seat Ring Final Stellite	3-C150-FV-FL-CF8M
635	G1273	Seat Ring Final	3-C150-FV-FL-CF8M
636	G1281	Seat Ring Final	3-C300-FV-WC9/WC6
637	G1283	Seat Ring Final	3-C300-FV-FL-WCB
638	G1287	Seat Ring Final	3-C300-RV-BW-HW-CF8M
639	G1288	Seat Ring Final Stellite	3-C300-RV-BW-MO-CF8M
640	G1289	Seat Ring Final	3-C300-RV-BW-HW-WC6
641	G1290	Seat Ring Final Stellite	3-C300-SV-BW-HW-WCB
642	G1291	Seat Ring Final	3-C300-SV-FL-HW-WCB
643	G1292	Seat Ring Final	3-C600-GV-BW-MO-WC6/CF8M
644	G1293	Seat Ring Final	3-C600-GV-RTJ-HW-WCB
645	G1295	Seat Ring Final Stellite	4-C150-FV-FL-WCB
646	G1303	Seat Ring Final	4-C300-FV-BW-CF8
647	G1304	Seat Ring Final Stellite	4-C300-FV-BW-CF8M
648	G1306	Seat Ring Final	4-C300-FV-FL-WCB
649	G1307	Seat Ring Final Stellite	4-C300-FV-FL-WCB
650	G1313	Seat Ring Final	4-C300-RV-BW-MO-CF8M
651	G1314	Seat Ring Final Stellite	4-C300-RV-BW-MO-CF8M
652	G1316	Seat Ring Final Stellite	4-C300-RV-BW-MO-WCB
653	G1317	Seat Ring Final	4-C300-SV-BW-MO-WCB
654	G1318	Seat Ring Final	4-C600-GV-BW-HW-WC6
655	G1318a	Seat Ring Final	4-C600-GV-BW-HW-CF8M
656	G1319	Seat Ring Final	4-C600-GV-BW-HW-WCC
657	G1320	Seat Ring Final Stellite	6-C150-FV-BW-CF8/CF8M
658	G1321	Seat Ring Final	6-C150-FV-FL-CF8M
659	G1322	Seat Ring Final Stellite	6-C150-FV-BW-WCB

S.No	Gr. No	Job/Component Description	Description of Valve/ Product (Used in)
660	G1323	Seat Ring Final	6-C150-FV-FL-WCB
661	G1341	Seat Ring Final Stellite	6-C300-RV-FL-MO-CF8M
662	G1343	Seat Ring Final	6-C300-SV-FL-HW-WCB
663	G1344	Seat Ring Final	6-C300-SV-FL-HW-WCB
664	G1345	Seat Ring Final Stellite	6-C300-RV-BW-MO-WCB
665	G1346	Seat Ring Final	6-C600-GV-BW-HW-WCC
666	G1348	Seat Ring Final Stellite	8-C150-FV-BW-CF8
667	G1349	Seat Ring Final	8-C150-FV-CF8M/CF8
668	G1350	Seat Ring Final	8-C150-FV-FL-WCB
669	G1351	Seat Ring Final Stellite	8-C150-FV-FL-WCB
670	G1360	Seat Ring Final Stellite	8-C300-FV-FL-WCB/CF8M
671	G1361	Seat Ring Final	8-C300-FV-FL-WCB
672	G1366	Seat Ring Final	8-C300-SV-FL-HW-CF8
673	G1370	Seat Ring Final	8-C600-GV-BW-GO-WCC
674	G2006	Seat Ring Final	16-300SPL-WCB-BW-FV/WC9/STL
675	G2014	Seat Ring Final	20-C150-FV-BW-WCB
676	G2051	Seat Ring Final Stellite	20-C300-GV-FL-GO-WCB/WC9
677	G2073	Seat Ring Final Stellite	24-C150-GV-BW-MO-WCB K902
678	G2074	Seat Ring Final	24-C150-GV-FL-MO-WCB
679	G2148	Seat Ring Final	22-C300-GV-BW-GO-WCB
680	G1371	SPIN EXTN FLANGE-E324	16-C300-GV-BW-GO-WCB
681	G1372	SPIN EXTN PIN-E324	16-C300-GV-BW-GO-WCB
682	G1372a	SPIN EXTN PIN-E513	14-C150-GV-FL (Extension Spindle)
683	G1373	SPIN EXTN TUBE-E324	16-C300-GV-BW-GO-WCB
684	G1374	SPIN. BOTTOM FL.-E407	4-C300-GV-BW-MO-WCB
685	G1376	SPINDLE EXTN TUBE-E467	4-C300-GV-BW-MO-WCB
686	G1380	SPINDLE TOP-E465	12-C150-GV-FL-HW-WCB
687	G1381	SPIN EXTN TOP-E423	12-C300-GV-BW-MO-WC9
688	G1382	SPINDLE TOP-E474	4-C150-GV-FL-HW-WCB
689	G1383	SPINDLE EXTN TOP-E363	4-C300-GV-BW-MO-WCB
690	G1385	SPINDLE-E209	12-C150-GV-FL-HW-WCB
691	G1387	SPINDLE-E182	16-C150-GV-FL-MO-WCB
692	G1389	SPINDLE-E203	4-C150-GV-FL-HW-WCB
693	G1390	SPINDLE-E363	4-C300-GV-BW-MO-WCB
694	G1391	SPINDLE-E475	8-C600-GV-BW-GO-WCB
695	G1396	STAND BOTTOM FL.-E407	4-C300-GV-BW-MO-WCB
696	G1397	STAND TUBE-E456	10-C300-GV-BW-HW-WCB
697	G1399	STAND TUBE-E463	18-C150-GV-BW-GO-WCB
698	G1400	STAND TUBE-E467	4-C300-GV-BW-MO-WCB
699	G1414	STEM (with Hard Chrome Plating)	14-C300-GV-WC9
700	G1415	STEM	14-C300-GV-CF8
701	G1416	STEM	14-C300-GV-WCB
702	G1941	STEM	12-C600-GV-FL-CF8/WCB
703	G1941a	STEM (with Hard Chrome Plating)	12-C600-GV-FL-WC9

S.No	Gr. No	Job/Component Description	Description of Valve/ Product (Used in)
704	G2057	STEM	20-C300-GV-BW-GO-WCB
705	G2081	STEM	24-C150-GV-BW-MO-WCB
706	G1479	STOPPER-B001	2-C600-GV-FL-HW-WC6
707	G1480	STOPPER-E471	16-C300-GV-BW-GO-WCB
708	G1481	STRIKER PLATE-K020	10-C300-GV-BW-HW-WCB
709	G1482	STRIKER PLATE-N209	3-C300-GV-FL-HW-WCB
710	G1483	STRIKER PLATE C-K268	4-C300-GV-BW-HW-WCB
711	G1484	STRIKER PLATE-K011	8-C150-GV-BW-HW-WCB
712	G1485	STRIKER-E488	10-C300-GV-BW-HW-WCB
713	G1486	SUNK KEY-W057	16-C150-GV-FL-MO-WCB
714	G1487	SUPPORT BRACKET-E460	12-C300-GV-BW-MO-WC9
715	G1488	SUPPORT BRACKET-E463	18-C150-GV-BW-GO-WCB
716	G1489	SUPPORT BRACKET	4-C300-GV-BW-MO-WCB
717	G1490	SUPPORT PLATE-B676	8-C600-GV-FL-GO-WCB
718	G1491	SUPPORT PLATE-F742	6-C600-GV-FL-HW-WCB
719	G1492	SWITCH BRACKET-E471	16-C300-GV-BW-GO-WCB
720	G1493	SWITCH BRACKET-K325	12-C300-GV-BW-GO-WCB
721	G1494	THRUST BASE-E424	12-C300-GV-BW-MO-WC9
722	G1495	THRUST BASE-E478	16-C150-GV-FL-MO-WCB
723	G1496	THRUST BASE-E387	16-C300-GV-BW-GO-WCB
724	G1497	THRUST BASE-E363	4-C300-GV-BW-MO-WCB
725	G1498	THRUST BASE-E475	8-C600-GV-BW-GO-WCB
726	G1500	THRUST PLATE-P366	10-C300-RV-BW-MO-WCB
727	G1500a	THRUST PLATE-P728	10-C300-RV-BW-MO-CD3MN
728	G1502	THRUST PLATE	4-C300-RV
729	G1503	THRUST PLATE	6-C300-RV
730	G1504	TIE ROD-A982	8-C150-GV-BW-HW-WCB
731	G1505	TIE ROD-A985	6-C150-GV-FL-HW-WCB
732	G1506	TOP COVER-1084	6-C150-GV-FL-MO-WCB
733	G1507	TOP COVER-B004	12-C150-GV-FL-MO-WCB
734	G1508	TOP FLANGE-E378	8-C600-GV-BW-GO-WCB
735	G1509	TOP FLANGE-E465	12-C150-GV-FL-HW-WCB
736	G1510	TOPCOVER-N795	6-C150-GV-FL-MO-WCB
737	G1511	TRIP ROD-P474	10-C300-RV-BW-GO-WCB
738	G1515	TUBE	12-C300-GV
739	G1516	TUBE	16-C150-GV-FL-MO-WCB
740	G1517	TUBE	16-C300-GV-BW-MO-WCB
741	G1518	TUBE	2-C150-GV-BW-HW-WCB
742	G1519	TUBE	2-C300-GV-BW-HW-WCB
743	G1520	TUBE	2-C600-GV-FL-HW-WC6
744	G1522	TUBE	3-C600-GV-BW-HW-WCB
745	G1527	TUBE	6-C150-GV-BW-MO-WCB
746	G1529	TUBE	6-C300-RV-BW-MO-WCB
747	G1533	TUBE	8-C300-RV-BW-MO-WCB

S.No	Gr. No	Job/Component Description	Description of Valve/ Product (Used in)
748	G1534	UNIVERSAL JOINT-E095	4-C150-GV-FL-HW-WCB
749	G1535	VB6SPINDLE EXTN UNIT-E467	4-C300-GV-BW-MO-WCB
750	G1536	WASHER-S568	8-C300-GV-BW-HW-CF8M
751	G1537	WASHER-S605	6-C150-GV-FL-HW-WCB
752	G1538	Felt Ring Washer -W057	16-C150-GV-FL-MO-WCB
753	G1539	WEB-E465	10-C300-GV-BW-HW-WCB
754	G1991	TUBE OF BYPASS-F546	10-C600-GV-FL-MO-WCB-BP
755	G1608	Seat Ring Rough	2-C150-GV-BW-HW-WCB
756	G1964	Seat Ring Rough	14-C300-FV-BW-WCB/WC9
757	G2076	Seat Ring Rough	24-C150-GV-FL-MO-WCB
758	G2149	Seat Ring Rough	22-C300-GV-BW-GO-WCB
759	G1672	Back Seat Rough	10-C150-GV-FL-HW-WCB
760	G1674	Back Seat Rough	10-C300-GV-BW-HW-WCB
761	G1675	Back Seat Rough	12-C150-GV-BW-MO-WCB
762	G1676	Back Seat Rough	12-C300-GV-FL-GO-WC6/NC
763	G1677	Back Seat Rough	14-C150-GV-FL-MO-WCB
764	G1678	Back Seat Rough	14-C300-GV-BW-GO-WC9/C12A
765	G1679	Back Seat Rough	16-C150-GV-BW-MO-WCB
766	G1680	Back Seat Rough	16-C300-GV-FL-MO-WCB/WC9
767	G1682	Back Seat Rough	2-C150-GV-FL-MO-WCB
768	G1682a	Back Seat Rough (F316)	2-C150-GV-FL-MO-WCB
769	G1685	Back Seat Rough	2-C300-RV-BW-HW-WCB
770	G1687	Back Seat Rough	2-C600-GV-FL-HW-WCB
771	G1688	Back Seat Rough	3-C150-GV-BW-HW-WCB/WC9
772	G1689	Back Seat Rough	3-C150-GV-FL-HW-CF8
773	G1690	Back Seat Rough	3-C300-RV-BW-HW-WC6
774	G1691	Back Seat Rough	3-C600-GV-BW-MO-WC6/CF8M
775	G1692	Back Seat Rough	3-C600-GV-BW-HW-WCB
776	G1693	Back Seat Rough	4-C150 GV WC6/WC9
777	G1695	Back Seat Rough	4-C300-GV-FL-HW-WCB
778	G1696	Back Seat Rough	4-C300-RV-FL-HW-WCB
779	G1698	Back Seat Rough	4-C600-GV-BW-HW-WCC/WCB
780	G1698a	Back Seat Rough	4-C600-GV-BW-HW-CF8
781	G1699	Back Seat Rough	6-C150-GV-FL-HW-CF8M
782	G1701	Back Seat Rough	6-C150-GV-FL-HW-WCB
783	G1702	Back Seat Rough	6-C300-GV-BW-HW-WCB/WC9
784	G1703	Back Seat Rough	6-C300-RV-BW-HW-WCB
785	G1706	Back Seat Rough	6-C600-GV-BW-HW-WCB/WCC
786	G1708	Back Seat Rough	8-C150-GV-BW-HW-WCB
787	G1711	Back Seat Rough	8-C300-GV-BW-MO-WCB
788	G1712	Back Seat Rough	8-C300-RV-BW-HW-WCB
789	G1713	Back Seat Rough	8-C600-GV-BW-GO-WCB/WCC
790	G1933	Back Seat Rough	12-C600-GV-FL-GO-CF8-BP
791	G1943	Back Seat Rough	12-C600-GV-BW-GO-WCB/WC9

S.No	Gr. No	Job/Component Description	Description of Valve/ Product (Used in)
792	G1979	Back Seat Rough	10-C600-GV-FL-MO-WCB/WC9
793	G2019	Back Seat Rough	20-C150-GV-BW-MO-WCB-BP
794	G2045	Back Seat Rough	20-C300-GV-BW-GO-WCB/WC9
795	G2063	Back Seat Rough	24-C150-GV-BW-MO-WCB-SG
796	G2064	Back Seat Rough	24-C150-GV-BW-MO-WCB
797	G2092	Back Seat Rough	10-C300-RV-BW-MO-WCB/WC9
798	G2154	Back Seat Rough	22-C300-GV-BW-GO-WCB
799	G1738	FLAP ROUGH WITH PIN	2-C150-FV-FL-WCB
800	G1899	FLAP ROUGH	20-150-WCB-BW-FV
801	G1762	Stiffner	16-C150-GV-FL-MO-WCB
802	G1763	Bottom Flange	16-C150-GV-FL-MO-WCB
803	G1765	Rib	16-C150-GV-FL-MO-WCB
804	G1766	Tube	16-C150-GV-FL-MO-WCB
805	G1771	Yoke Cover	6" 600 GV WCB
806	G1776	SPINDLE-Z065	10-C300-FV-BW-WCB-NON SLAM
807	G1778	LEVER-Z065	10-C300-FV-BW-WCB-NON SLAM
808	G1779	CONNECTOR-Z065	10-C300-FV-BW-WCB-NON SLAM
809	G1780	PRALLEL KEY-Z065	10-C300-FV-BW-WCB-NON SLAM
810	G1788	Flap assy WITH NUT & WASHER	2-C150-FV-FL-WCB
811	G1788a	NUT-5179 / NUT-5175	2-C150/C300-FV-BW-WCB
812	G1789	FLAP Assy F316- WITH NUT & WASHER	2-C150-FV-FL-WCB
813	G1791	Flap assy WITH NUT & WASHER	2-C300-FV-BW-CF8
814	G1792	Flap assy WITH NUT & WASHER	2-C300-FV-BW-WCB
815	G1793	Flap assy WITH NUT & WASHER	2-C300-FV-FL-WC6
816	G1794	Flap assy WITH NUT & WASHER Stellited	3-C150-FV-FL-CF8M
817	G1799a	NUT-Z015	3-C300-FV-FL-CF8
818	G1801a	NUT-5171 / NUT-Z005	3-C300-FV-BW-WCB
819	G1803a	NUT-5197	4-C150-FV-FL-CF8
820	G1811a	NUT-5172 / NUT-5182	4-C300-FV-BW-WCB/WC9
821	G1821	Flap assy WITH NUT & WASHER Stellited	8-C150-FV-BW-CF8
822	G1822a	NUT-Z001	8-C150-FV-FL-CF8
823	G1828	STUD-5402	10-C150-GV-BW-MO-WCB
824	G1829	STUB-1123	10-C150-GV-FL-MO-WCB
825	G1830	STUB-1130	10-C300-GV-FL-GO-WCB
826	G1835	STUD-K248	4-C600-GV-FL-HW-WCB
827	G1836	STUB-1708	8-C150-GV-BW-MO-WCB
828	G1839	SW FLANGE 2/300-A941	2-C300-SV-FL-HW-WCB
829	G1840	SW FLANGE 3/150-A942	3-C150-GV-FL-HW-WCB
830	G1841	SW FLANGE 3/300-A943	3-C300-RV-FL-MO-WCB
831	G1842	GLAND PIN-2880	2-C150-SV-FL-HW-CF8
832	G1843	GLAND PIN-2883	6-C150-SV-FL-HW-CF8

S.No	Gr. No	Job/Component Description	Description of Valve/ Product (Used in)
833	G1844	INDICATOR PIN-B007	2-C600-GV-FL-HW-WC6
834	G1845	INDICATOR PIN-E332	6-C600-GV-BW-HW-WCB
835	G1846	INDICATOR PIN-E471	16-C300-GV-BW-GO-WCB
836	G1847	INDICATOR STUD-C434	16-C300-GV-BW-MO-WCB
837	G1851	INT.FLANGE-NC51	12-C150-GV-FL-GO-WCB
838	G1852	INT.FLANGE-K982	12-C150-GV-FL-MO-WCB
839	G1853	INT.FLANGE-E423	16-C150-GV-FL-MO-WCB
840	G1854	INT.FLANGE-E471	16-C300-GV-BW-GO-WCB
841	G1855	INT.FLANGE-E363	4-C300-GV-BW-MO-WCB
842	G1856	INT.FLANGE-F503	4-C600-GV-BW-MO-WCB
843	G1857	INT.FLANGE-K981	8-C150-GV-FL-MO-WCB
844	G1858	INT.FLANGE-E475	8-C600-GV-BW-GO-WCB
845	G1859	INT. FLANGE-F508	8-C600-GV-RTJ-HW-WC6
846	G1860	LIMIT SWITCH PIN-P474	10-C300-RV-BW-GO-WCB
847	G1861	LOCK NUT-N206	10-C150-GV-FL-HW-WCB
848	G1862	LOCK NUT-N207	12-C150-GV-FL-HW-WCB
849	G1863	LOCK NUT-N204	6-C150-GV-FL-HW-WCB
850	G1864	LOCK NUT-N205	8-C150-GV-FL-HW-WCB
851	G1865	SSW FLANGE-A857	2-C300-SV-FL-HW-CF8
852	G1866	SSW FLANGE-A858	3-C300-RV-FL-MO-CF8
853	G1868a	PIN-E512	Extension Spindle
854	G1868b	PIN-E518	12-C150-GV-FL (Extension Spindle)
855	G1869	TUBE-E052	6-C150-GV-FL-HW-WCB
856	G1870	CONN TUBE-E487	6-C150-GV-FL-HW-WCB
857	G1871	MOUNTING BRACKET-E488	10-C300-GV-BW-HW-WCB
858	G1872	CONN TUBE -E488	10-C300-GV-BW-HW-WCB
859	G1898	COVER-Z021	20-150-WCB-BW-FV
860	G1898a	COVER-U917	20-C150-FV-FL-CD3MN
861	G1938	TUBE OF BYPASS-F510	12-C600-GV-FL-GO-CF8-BP
862	G1948	PIN-F768	12-C600-GV-BW-GO-WCB
863	G1954	TUBE-1782	12-C600-GV-FL-MO-WCB-BP
864	G1969	DISC NUT-L802 (FLAP NUT)	14-300-WCB-BW-FV
865	G1972	LUG-Z023	14-300-WCB-BW-FV/WC9
866	G1987	SPACER-F506	10/12-C600-GV-FL-MO-WCB-BP
867	G1996	CAP PLATE-W002	14-C150-GV-FL-MO-WCB
868	G1997	CAP TUBE-N972	14-C150-GV-FL-MO-WCB
869	G2000	DISC NUT-L705	16-300SPL-WCB-BW-FV
870	G2000a	DISC NUT-U946 (F316)	18-C150-FV-FL-WCB
871	G2000b	DISC NUT-Z115	20-C150-FV-FL-CD3MN
872	G2001	KNOCK PIN D16X25-Z029	16-300SPL-WCB-BW-FV
873	G2002	LUG-Z022	16-300SPL-WCB-BW-FV/WC9
874	G2003	NUT-Z021	16-300SPL-WCB-BW-FV
875	G2009	KNOCK PIN D16X27-L805	20-150-WCB-BW-FV
876	G2010	KNOCK PIN D16X27-L805	20-150-WCB-BW-FV

S.No	Gr. No	Job/Component Description	Description of Valve/ Product (Used in)
877	G2011	LUG-Z021	20-150-WCB-BW-FV
878	G2011a	LUG-Z115	20-C150-FV-FL-CD3MN
879	G2025	CAP TUBE-N231	20-C150-GV-BW-GO-WCB-BP
880	G2026	CAP TUBE-N579	20-C150-GV-BW-MO-WCB-SG
881	G2027	COVER TUBE-N668	20-C150-GV-BW-GO-WCB-BP-SG
882	G2030	INDICATOR RING-N224	20-C150-GV-FL-GO-WCB
883	G2032	S G PLUG-N370	20-C150-GV-BW-MO-WCB-SG
884	G2038	SPACER-N597	20-C150-GV-BW-MO-WCB-BP
885	G2040	TUBE-1780	20-C150-GV-BW-MO-WCB-SG
886	G2046	BRACKET-C364	20-C300-GV-FL-GO-WCB-BP
887	G2050	INDICATOR RING-N437	20-C300-GV-BW-GO-WCB
888	G2056	SPACER-U123	20-C300-GV-BW-GO-WCB
889	G2066	COVER-1083	24-C150-GV-BW-MO-WCB-SG
890	G2069	INDICATOR RING-1757	24-C150-GV-FL-GO-WCB
891	G2071	INTERMEDIATE FLG-B651	24-C150-GV-BW-MO-WCB
892	G2078	SPACER-N705	24-C150-GV-BW-MO-WCB-SG
893	G2088	DISC NUT-0055	10-C300-RV-BW-MO-WCB
894	G2113	HW FLANGE-E489	4-C300-RV-BW-MO-WCB
895	G2114	HUB-E489	4-C300-RV-BW-MO-WCB
896	G2116	TUBE-E352	4-C300-RV-BW-MO-WCB
897	G2117	BUSH-P408	4-C300-RV-BW-HW-CF8M
898	G2118	LEVER-P408	4-C300-RV-BW-HW-CF8M
899	G2119	BUSH (STEM)-P408	4-C300-RV-BW-HW-CF8M
900	G2120	NUT-P408	3-C300-RV-BW-HW-CF8M
901	G2121	BOTTOM PLATE-P408	3-C300-RV-BW-HW-CF8M
902	G2122	RIB-P408	3-C300-RV-BW-HW-CF8M
903	G2123	NUT	4" 150 FV WCB
904	G2126	TOP FLANGE	10-C300-GV-BW-HW-WCB
905	G2128	SPINDLE-E492	14" 150 GV WCB
906	G2136	DISC -L804	24-C150-FV-BW-WCB
907	G2137	DISC ROUGH-L804	24-C150-FV-BW-WCB
908	G2144	BONNET TOP-L804	24-C150-FV-BW-WCB
909	G2162	COVER TUBE-NG12	22-C300-GV-BW-GO-WCB
910	G2163	CAP PLATE-W004	22-C300-GV-BW-GO-WCB
911	G2163b	CAP PLATE-W004	16/18-C300-GV-BW-GO-WCB
912	G2164	PIN-N398	22-C300-GV-BW-GO-WCB
913	G2251	STEM-E495 Extension Spindle	24-C150-GV-GO-WCB
914	G2255	Body Machining	10-C400-RV-BW-CF8M
915	G2256	Body Machining	2-C600-GV-BW-CF8M
916	G2261	Body Machining	12-C300-RV-BW-MO-WCB
917	G2261a	Body Machining	12-C300-RV-BW-MO-CF8M
918	G2261b	Body Machining	12-C300-SV-BW-GO-CD3MN
919	G2263	Stem	12-C300-RV-BW-MO-WCB
920	G2263a	Stem	12-C300-RV-BW-MO-CF8M

S.No	Gr. No	Job/Component Description	Description of Valve/ Product (Used in)
921	G2264	Seat Ring Final (stellite)	12-C300-RV-BW-MO-WCB
922	G2264a	Seat Ring Final	12-C300-RV-BW-MO-CF8M
923	G2264b	SEAT RING Final Stellite	12-C300-SV-FL-GO-CF8M
924	G2264c	Seat Ring Final (stellite)	12-C300-SV-BW-GO-CD3MN
925	G2265	Seat Ring Rough	12-C300-RV-BW-MO-WCB
926	G2265a	SEAT RING ROUGH-P729	12-C300-SV-BW-GO-CD3MN
927	G2267	Disc Rough	12-C300-RV-BW-GO-WCB
928	G2267a	Dis Rough + Final machining (except seat m/c)	12-C300-SV-BW-GO-CD3MN
929	G2268	Disc Nut	12-C300-RV-BW-MO-WCB
930	G2268a	Disc Nut	12-C300-RV-BW-MO-CF8M
931	G2268b	DISC NUT-P729	12-C300-SV-BW-GO-CD3MN
932	G2269	Back Seat Final	12-C300-RV-BW-MO-WCB
933	G2269a	BACK SEAT BUSH-P582	12-C300-SV-FL-GO-CF8M
934	G2269b	BACK SEAT ASSY-P729	12-C300-SV-BW-GO-CD3MN
935	G2270	Back Seat Rough	12-C300-RV-BW-MO-WCB
936	G2271	Disk Guide Rod	12-C300-RV-BW-MO-WCB
937	G2271a	DISK GUIDE ROD - P729	12-C300-SV-BW-GO-CD3MN
938	G2272	Gland Flange	12-C300-RV-BW-MO-WCB
939	G2273	Gland Follower	12-C300-RV-BW-MO-WCB
940	G2274	Stopper	12-C300-RV-BW-MO-WCB
941	G2275	Sunk Key	12-C300-RV-BW-MO-WCB
942	G2276	Thurst Plate	12-C300-RV-BW-MO-WCB
943	G2277	Body Machining	6-C150-GV-BW-HW-CF8M-ND
944	G2278	Yoke Machining	6-C150-GV-BW-HW/MO-CF8M-ND
945	G2286	Yoke Machining	8-C300-GV-HW/MO-CF8M-ND
946	G2290	Wedge Rough	10-C150-GV-CF8M-ND
947	G2292	Seat Ring Rough	10-C300-RV-CF8M
948	G2292a	Seat Ring Rough	10-C300-RV-WCB
949	G2299	Top Flange	16-C150-GV-WCB
950	G2300	Seat Ring Final Stellite	20-C150-FV-BW-WCB
951	G2301	Flap Final Stellite	16-C300-FV-WCB
952	G2302a	Wedge Slitting - before welding	3-C600-GV-CF8M
953	G2352	Body Machining	16-C600-RV-BW-WCB/WCC/WC9
954	G2356	Disk Rough	14-C600-RV-BW-WCB/WCC/WC9
955	G2356a	Disk Rough	14-C600-RV-BW-MO-C12A
956	G2359	Disk Nut	14-C600-RV-BW-WCB/WCC/WC9/C12A
957	G2360	Disk Nut	16-C300-RV-BW-WCB/WCC/WC9/C12A
958	G2361	Disk Nut	16-C600-RV-BW-WCB/WCC/WC9/C12A
959	G2362	Seat Ring Final	14-C600-RV-BW-WCB/WCC/WC9
960	G2362a	Seat Ring Final	14-C600-RV-BW-MO-C12A
961	G2363	Seat Ring Final	16-C300-RV-BW-WCB/WCC/WC9
962	G2363a	Seat Ring Final	18-C300-RV-BW-MO-C12A

S.No	Gr. No	Job/Component Description	Description of Valve/ Product (Used in)
963	G2364	Seat Ring Final	16-C600-RV-BW-WCB/WCC/WC9
964	G2365	Stem	14-C600-RV-MO-WCC
965	G2365a	Stem with Hard Chrome plating	14-C600-RV-BW-MO-C12A
966	G2367	Stem	16-C600-RV-BW-MO-WCC
967	G2368	Gland Flange	14-C600-RV-BW-MO-WCC
968	G2369	Gland Flange	16-C300-RV-BW-MO-WCB
969	G2370	Gland Flange	16-C600-RV-BW-MO-WCC
970	G2371	Key	14-C600-RV-BW-MO-WCC
971	G2372	Key	16-C600-RV-BW-MO-WCC
972	G2373	Stopper	14-C600-RV-BW-MO-WCC
973	G2374	Stopper	16-C300-RV-BW-MO-WCB
974	G2375	Stopper	16-C600-RV-BW-MO-WCC
975	G2376	Sunk Key	16-C300-RV-BW-MO-WCB
976	G2377	Yoke Machining	14-C600-RV-BW-MO-WCC
977	G2377a	Yoke Machining	14-C600-RV-BW-MO-C12A
978	G2396	Yoke Machining	3-C600-GV-HW-CF8M
979	G2397	Body Machining excludes Hinge pin drilling, top flange drilling and top flange machining.	24-C150-FV-FL-WCB
980	G2397a	Body Machining excludes Hinge pin drilling, top flange drilling and top flange machining.	24-C150-FV-FL-CF8M
981	G2398	Flap Final	24-C150-FV-FL-WCB
982	G2398a	Flap Final	24-C150-FV-FL-CF8M
983	G2398b	Final flap stellited	24-C150-FV-FL-CF8M
984	G2398c	FLAP-Z116	24-C150-FV-FL-CD3MN
985	G2400	Seat Ring Final	24-C150-FV-FL-WCB
986	G2400a	Seat Ring Final	24-C150-FV-FL-CF8M
987	G2402	SCREW PLUG M56X2-5107	24-C150-FV-FL-WCB
988	G2403	BOLT-5192	24-C150-FV-FL-WCB
989	G2403a	BOLT-Z094	24-C150-FV-FL-CF8M
990	G2404	RIGHT/LEFT SIDE LUG	24-C150-FV-FL-WCB
991	G2404a	RIGHT/LEFT SIDE LUG	24-C150-FV-FL-CF8M
992	G2405	SEATRING ROUGH-NH50	14-C600-RV-WCB
993	G2405a	SEATRING ROUGH-NH60	14-C600-RV-BW-MO-C12A
994	G2406	SEAT RING ROUGH-NH51	16-C300-RV-WCB
995	G2412	Adjusting Screw	450-C500-CRHIV-BW-WCB
996	G2413	Adjusting Screw	700-C500-CRHIV-BW-WCC
997	G2412b	Adjusting Screw	550-C900-HRHIV-BW-WC9
998	G2412c	Adjusting Screw	750-C500-CRHIV-BW-WCC
999	G2414	Hex Domed Screw-3202	750-C600-CRHIV-BW-WCC
1000	G2422	SUPPORT RING-3201/3200/3396	450/500-C900-HRHIV-BW-WC9
1001	G2425	SPLIT RING ASSY-3245/3316	750-C600-CRHIV-BW-WCC
1002	G2425a	SPLIT RING ASSY	700-C600-CRHIV-BW-WCC

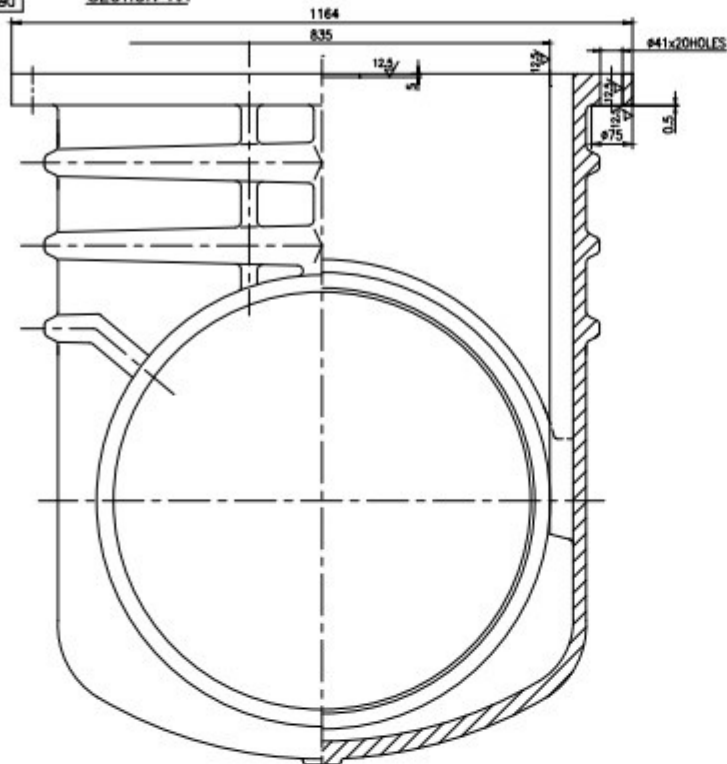
S.No	Gr. No	Job/Component Description	Description of Valve/ Product (Used in)
1003	G2426	COVER-3245	750-C600-CRHIV-BW-WCC
1004	G2426a	COVER-3245/3316	700-C600-CRHIV-BW-WCC
1005	G2426b	COVER-3316	750-C900-HRHIV-BW-C12A
1006	G2432	COVER SHEET	750-C600-CRHIV-BW-WCC
1007	G2433	DISK-3245	750-C600-CRHIV-BW-WCC
1008	G2433a	DISK-3204	700-C600-CRHIV-BW-WCC
1009	G2434	LOCATING SCREW-3200	450-C500-CRHIV-BW-WCB
1010	G2435	LOCK HOOK-W789	20-C300-GV-BW-GO-WCB
1011	G2437	Body Machining	10-C300-GV-FL NC
1012	G2438	Disk Rough	12-C300-SV-WCB
1013	G2438a	DISK ROUGH-P639	12-C300-SV-FL-GO-CF8M
1014	G2440	Seat Ring Rough	16-C600-RV-WCB
1015	G2444	SPACER-N202	3-C150-GV-WCB/CF8M
1016	G2445	SPACER-N203	4-C150-GV-WCB/CF8M
1017	G2446	SPACER-N204	6-C150-GV-WCB/CF8M
1018	G2447	SPACER-N212	6/8-C300-GV-WCB/CF8M
1019	G2448	SPACER-N213	10-C300-GV-WCB/CF8M
1020	G2449	Disc Nut	16-C150-FV-FL-WCB
1021	G2449a	DISC NUT-Z114	16-C150-FV-FL-CD3MN
1022	G2450	Body Machining	26-C300-GV-BW-WCB
1023	G2451	Wedge Rough	26-C300-GV-BW-WCB
1024	G2451a	Wedge Slitting - before welding	26-C300-GV-BW-WCB
1025	G2452	Bonnet Machining	26-C300-GV-BW-WCB
1026	G2453	Yoke Machining	26-C300-GV-BW-WCB
1027	G2454	Lantern Ring	10-C300-RV-CF8M
1028	G2456	Body Machining	14-C300-FV-BW-CF8M
1029	G2460	Yoke Machining	10-C300-GV-HW/MO-CF8M NC
1030	G2461	Body Machining	16-C150-FV-FL-WCB
1031	G2461a	Body Machining	16-C150-FV-FL-CD3MN
1032	G2463	ARM ASSY	16-C150-FV-FL-WCB
1033	G2463b	Arm Assembly	16-C150-FV-FL-CD3MN
1034	G2464	Flap Final	16-C150-FV-FL-WCB
1035	G2466	Hinge Pin	16-C150-FV-FL-WCB
1036	G2467	Bottom Flange	12-C150-GV-WCB
1037	G2468	Cover	14-C300-FV-BW-CF8M
1038	G2469	DISK-3200	450-C500-CRHIV-BW-WCB
1039	G2470	BONNET-3200	450-C500-CRHIV-BW-WCB
1040	G2472	Yoke Machining	32-C150-GV-MO-WCB
1041	G2473	Body Machining	32-C150-GV-BW-WCB
1042	G2474	Nut	24-C150-FV-WCB
1043	G2483	Support Ring-3208/3390	550-C900-HRHIV-BW-WC9/C12A
1044	G2484	Disk-3208	550-C900-HRHIV-BW-WC9/C12A
1045	G2485	Seat Ring Rough	550-C900-HRHIV-BW-WC9/C12A
1046	G2488	Disk Rough Stellite	2-C300-RV-CF8M

S.No	Gr. No	Job/Component Description	Description of Valve/ Product (Used in)
1047	G2489	Lock Plate	4-C300-RV-CF8M
1048	G2490	Seat Ring Rough	26-C300-GV-BW-WCB
1049	G2491	Seat Ring Rough	32-C150-GV-BW-WCB
1050	G2497	SCREW PLUG M56X3-U581	24-C150-FV-FL-CF8M
1051	G2508	Body Machining	14-C150-FV-FL-WCB
1052	G2509	Lug Machining	16-C150-FV-FL-WCB
1053	G2509a	LUG-Z114	16-C150-FV-FL-CD3MN
1054	G2510	Bonnet Machining	550-C900-HRHIV-BW-WC9/C12A
1055	G2511	Bonnet Machining	32-C150-GV WCB
1056	G2513	Cover Machining	14-C150-FV-FL-WCB
1057	G2515	Flap Rough	14-C150-FV-FL-WCB
1058	G2516	Flap Rough	18-C150-FV-FL-WCB
1059	G2517	Locking Plate-3200	450-C500-CRHIV-BW-WCB
1060	G2518	Locking Plate-3208/3390	550-C900-HRHIV-BW-WC9/C12A
1061	G2519	Nut	24-C150-FV-FL-CF8M
1062	G2519a	NUT-Z116	24-C150-FV-FL-CD3MN
1063	G2520	Seat Ring final	550-C900-HRHIV-BW-WC9/C12A
1064	G2521	Seat Ring final	26-C300-GV-BW-WCB
1065	G2523	Seat Ring Rough	18-C150-FV-FL-WCB
1066	G2524	Seat Ring Rough	14-C150-FV-FL-WCB
1067	G2525	Seat Ring final	32-C150-GV-WCB
1068	G2526	Wedge Rough	32-C150-GV-WCB
1069	G2528	Spacer	3/4-C300-SV-FL-HW-WCB
1070	G2529	Spacer	16/18-C300-RV-BW-MO-WCB
1071	G2530	Split Ring Assy-3200/3396	450/500-C500-CRHIV-BW-WCB/WCC/WC9
1072	G2531	Split Ring Assy-3208/3390	550-C900-HRHIV-BW-WC9/C12A
1073	G2532	Spacer	6/8-C300-SV-FL-HW-WCB
1074	G2533	Spacer	2/3-C600-GV-FL-HW-WCB
1075	G2534	Spacer	4-C600-GV-FL-HW-WCB
1076	G2535	Spacer	6/8-C600-GV-FL-HW-WCB
1077	G2536	Spacer	2/3-C600-GV-FL-HW-CF8M
1078	G2537	Spacer	32-C150-GV-BW-GO-WCB-BP
1079	G2537a	Spacer	26-C300-GV-BW-MO-WCB
1080	G2538	Spacer	10/12-C150-GV-BW-HW-WCB
1081	G2539	Spacer	2/3/4-C300-GV-BW-HW-WCB
1082	G2540	Spacer	14/16/18-C150-GV-FL-MO-WCB
1083	G2541	Spacer	6/300-C150-GV-BW-HW-CF8M
1084	G2542	Spacer	10/12-C300-RV-BW-MO-WCB
1085	G2543	Spacer	12-C150-GV-BW-HW-CF8M
1086	G2544	Spacer	22-C300-GV-BW-GO-WCB
1087	G2545	Spacer	14-C600-RV-BW-MO-WCC
1088	G2546	Spacer	12-C300-GV-FL-MO-WCB
1089	G2547	Spacer	16-C600-RV-BW-MO-WCC
1090	G2464a	FLAP-CF8	16-C150-FV-FL (Z089S182)

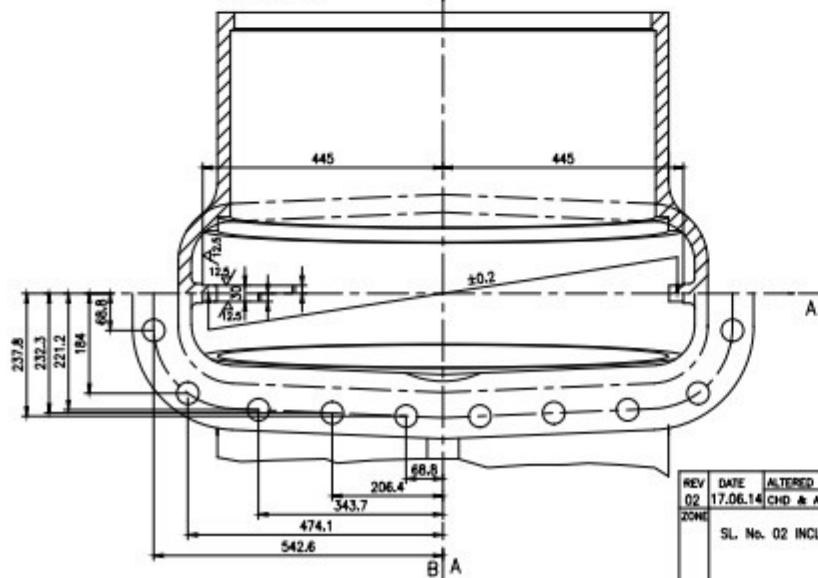
S.No	Gr. No	Job/Component Description	Description of Valve/ Product (Used in)
1091	G2463a	ARM Assembly - CF8	16-C150-FV-FL (Z089S182)
1092	G2548	Seat Ring Final	2-C300-FV-BW-WC9
1093	G2550a	ARM-CF8	14-C150-FV-FL (Z082S182)
1094	G2551a	FLAP-CF8	14-C150-FV-FL (Z082S182)
1095	G2552a	Seat Ring Final -CF8	14-C150-FV-FL (Z082S182)
1096	G2550b	ARM	14-C150-FV-FL-WCB
1097	G2551b	FLAP Final	14-C150-FV-FL-WCB
1098	G2552b	Seat Ring Final	14-C150-FV-FL-WCB
1099	G2553	BODY	18-C150-FV-FL-WCB
1100	G2555	Arm Assembly	18-C150-FV-FL-WCB
1101	G2555a	Arm Assembly	18-C150-FV-CF8
1102	G2557	Seat Ring Final	18-C150-FV-FL-WCB
1103	G2557a	Seat Ring Final	18-C150-FV-CF8
1104	G2558	Body Machining	14-C600-SV-FL-GO-WCC
1105	G2559	Disk Final	14-C600-SV-FL-GO-WCC
1106	G2560	Disk Rough	14-C600-SV-FL-GO-WCC
1107	G2563	LANTERN RING	32-C150-GV-BW-MO-WCB
1108	G2564	BYPASS TUBE-NH97	26-C300-GV-BW-MO-WCB-BP
1109	G2567	LANTERN RING-NG07	26-C300-GV-BW-MO-WCB-SG
1110	G2568	STEM (DO.START)-NG07	26-C300-GV-BW-MO-WCB
1111	G2497a	SCREW PLUG (B7)	24-C150-FV-FL-WCB
1112	G2497b	SCREW PLUG M56X3-Z116	24-C150-FV-FL-CD3MN
1113	G2581	BODY - P606	12-C300-SV-FL-WCB
1114	G1346a	SEAT RING Final -CF8	6-C600-GV-FL-HO (F514G178L109S132)
1115	G2584	Body Machining	5-C300-RV/SV-BW-WCB/WC9
1116	G2585	INTERMEDIATE FL.-W200	22-C300-GV-BW-MO-WCB
1117	G2571	YOKE - (SMB3/GK35.1)	16-C600-RV-BW-MO-WCC
1118	G2583	BODY-6-C600-FV-FL-WCC-Z103	6-C600-FV-FL-WCC
1119	G2572	EYE BOLT	16-C600-RV-BW-MO-WCC
1120	G2562	GLAND FLANGE	32-C150-GV-BW-MO-WCB
1121	G2603a	GUIDE BRACKET-E513	14-C150-GV-FL (Extension Spindle)
1122	G2603b	GUIDE BRACKET-E518	12-C150-GV-FL (Extension Spindle)
1123	G2604a	LOCK PLATE-E513	14-C150-GV-FL (Extension Spindle)
1124	G2604b	LOCK PLATE-E518	12-C150-GV-FL (Extension Spindle)
1125	G2612	Body Machining	12-C300-SV-FL-GO-CF8M
1126	G2613	Parting of PIPE DIA 457 X 42 X 6000 SA335P91 + Rough Seat Ring Machining	18-C300-GV-BW-GO-C12A
1127	G2614	Parting of PIPE OD 508 X 80 X 6000 - SA335P91 + Rough Seat Ring Machining	18-C300-RV-BW-MO-C12A

S.No	Gr. No	Job/Component Description	Description of Valve/ Product (Used in)
1128	G2615	Parting of PIPE DIA 406.4 X 42 X 6000 SA335P91 + Rough Seat Machining	14-C300-GV-BW-MO-C12A
1129	G2616	LOCK PLATE	16-C300-GV-BW-GO-WCB
1130	G2617	GLAND FOLLOWER-N827	32-C150-GV-BW-MO-WCB-SG
1131	G2624	Body Machining	28-C300-GV-BW-WCB

SECTION AA

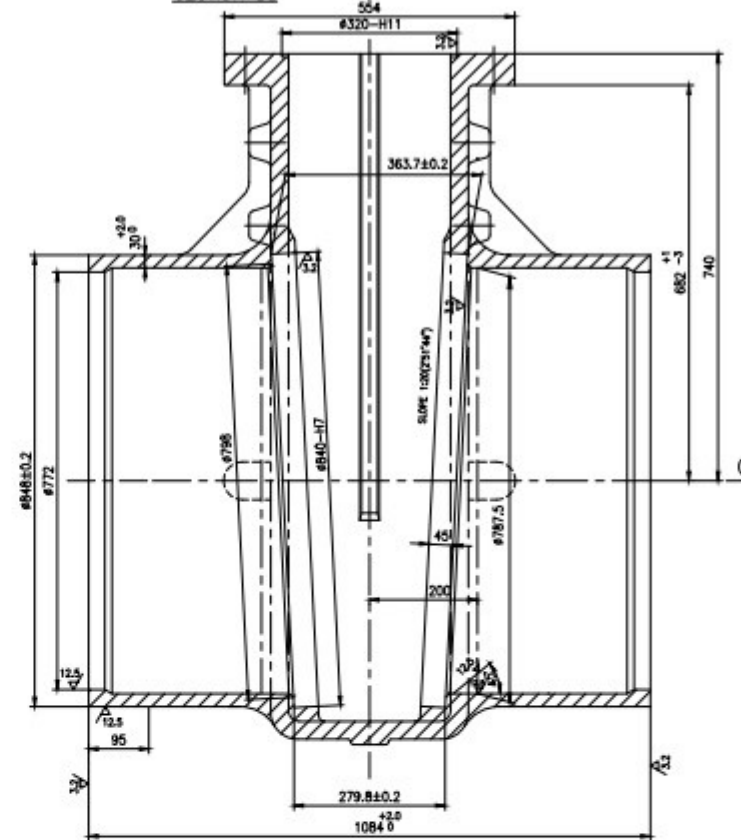


SECTION CC



ALL DIMENSIONS ARE IN MILLIMETRES. FOR TOLERANCES OF UNTOLERANCED DIMENSIONS DURING MANUFACTURE REFER RELEVANT QOP / QP

SECTION BB



ø320-H11	+0.360
	0
ø540-H7	+0.090
	0

NOTE:

* 01 . QUALITY PROCEDURE AS APPLICABLE FOR SPECIAL CLASS VALVE

* 02	-	92203214	SA217 WCB ATTEST	NT	20	1353	1505	2.V.NHB4.0B327/1 932032920000	001
01	-	92201219	SA216 WCB ATTEST	NR	10	1353	1505	2.V.N929.0B327/1 931101420000	001
SL	DESCRIPTION	MATL CODE	MATL SPEC	HEAT TREAT	SCAP SORT	NET WT	GROSS WT	DRAWING NO COMPONENT CODE	ITEM

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT	
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BHARAT HEAVY ELECTRICALS LTD.
UNIT: HIGH PRESSURE BOILER PLANT,
TRICHINAPALLI-620014.

DRN	NAME	SIGN	DATE
Y.	V. BAIRAKIAN		18.01.01
CHD	R.L. NARAYANAN		19.01.01
APPO	M. RAJAKUMAR		19.01.01

DEPT	VL
CODE	320
TITLE	

SCALE	WEIGHT (KG).
N T S	-

REFERENCE INFORMATION	
CAD REF. NO: C208327	

BODY

32"/150CLASS

CARD CODE
U 01

DRAWING NO.	2-V-0000-08327
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REV
03

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REV	DATE	ALTERED	A.MARIMUTHI
03	20.08.14	CHD & APPD	MS & SSK

NOTE- 01 INCLUDED

REV	DATE	ALTERED	N. RAMESH	REV	DATE	ALTERED	R. I.
02	17.06.14	CHD & APPD	SSK & KRS	01	07.09.01	CHD & APPD	MR
ZONE	SL. No. 02 INCLUDED			ZONE	DIN. 810 INCLUDED DCN NO. HM 0494		

SL. No. 02 INCLUDED

DIM. 810 INCLUDED
DCN NO. HM 0494

SECTION - AA

ALL DIMENSIONS ARE IN MILLIMETRES. FOR TOLERANCES OF UNTOLERANCED DIMENSIONS DURING MANUFACTURE REFER RELEVANT QCP / QP

01. BREAK ALL SHARP CORNERS.

02	CASTING	92 201 747	ASTM A217 WCB - CERTIFY	NORMALIZED & TEMPERED	20	204	214	3-0-NB7-14236/01 93 201 261 5000	007
01	CASTING	92 201 746	ASTM A216 WCB - CERTIFY	NORMALIZED	10	204	214	3-0-NB6-14336/01 93 201 185 5000	007
SL No	DESCRIPTION	WATL CODE	WATL SPECN	HEAT TREATMENT	SCRAP QNT	NET WT (#)	GROSS WT (#)	COMPENSING Nn CRATING TIME	ITER Nn

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT	
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BHARAT HEAVY ELECTRICALS LTD.
UNIT: HIGH PRESSURE BOILER PLANT,
TRICHIRAPALLI-620014.

DEPT	VL
CODE	820

	ORIN	NAME	SIGN	DATE	NO. OF VAR.
Y ELECTRICALS LTD., PRESSURE BOILER PLANT, RUPALI - 820014.	CHD	M. SRINIVASAN		24.03.08	
	CHD	P. BOOMINATHAN		24.03.08	
	CHD	M. RAJENDRAN		24.03.08	

WEDGE ROUGH
(22°-C300)

CARD CODE	DRAWING NO.	REV
U 01	2-V-0000-14236	01

REV	DATE	ALTERED : R.P.SINGH
01	10.11.17	CHD & APPD : SSK & KRS
ZONE	DIMENSIONS #602 WAS #610	

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