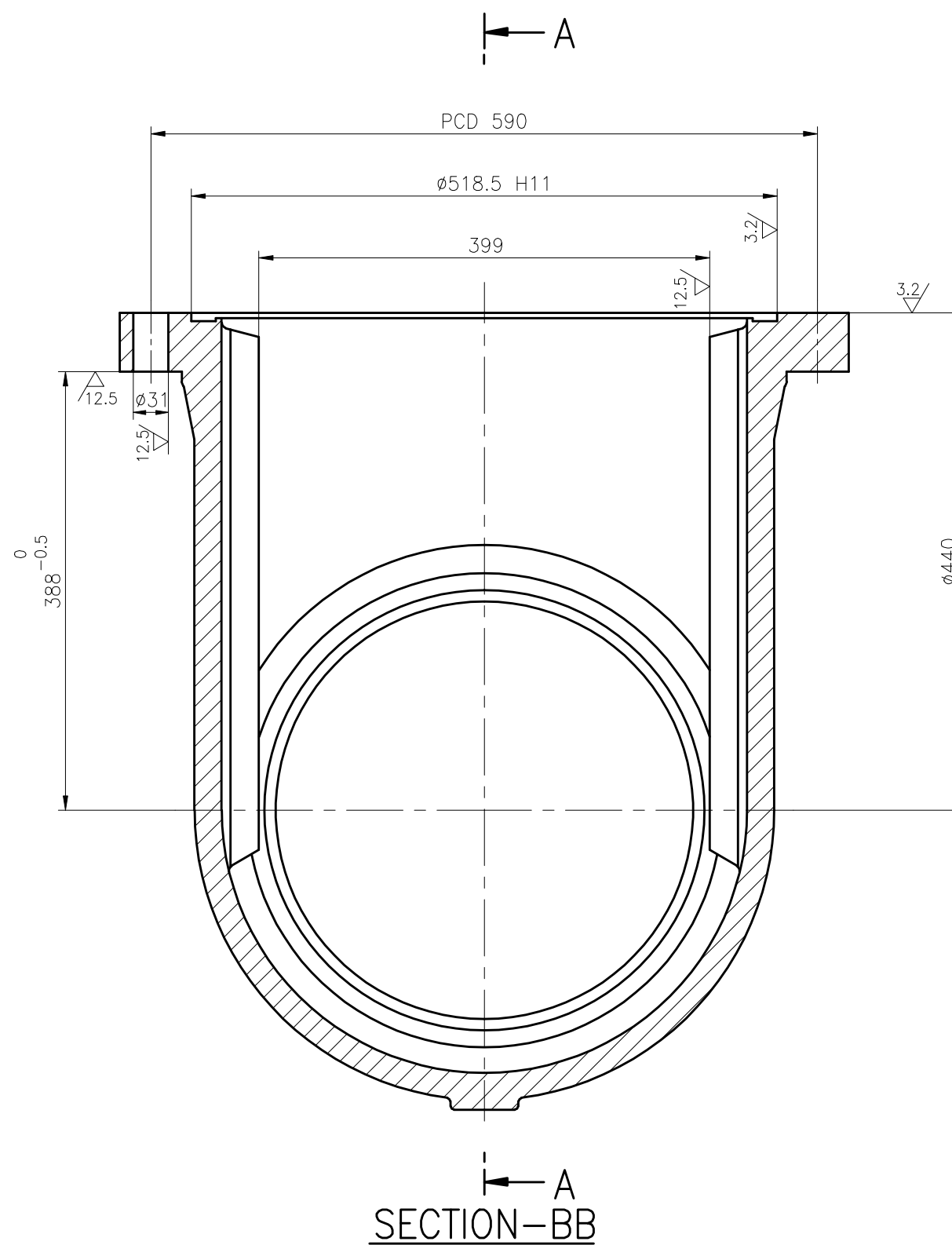
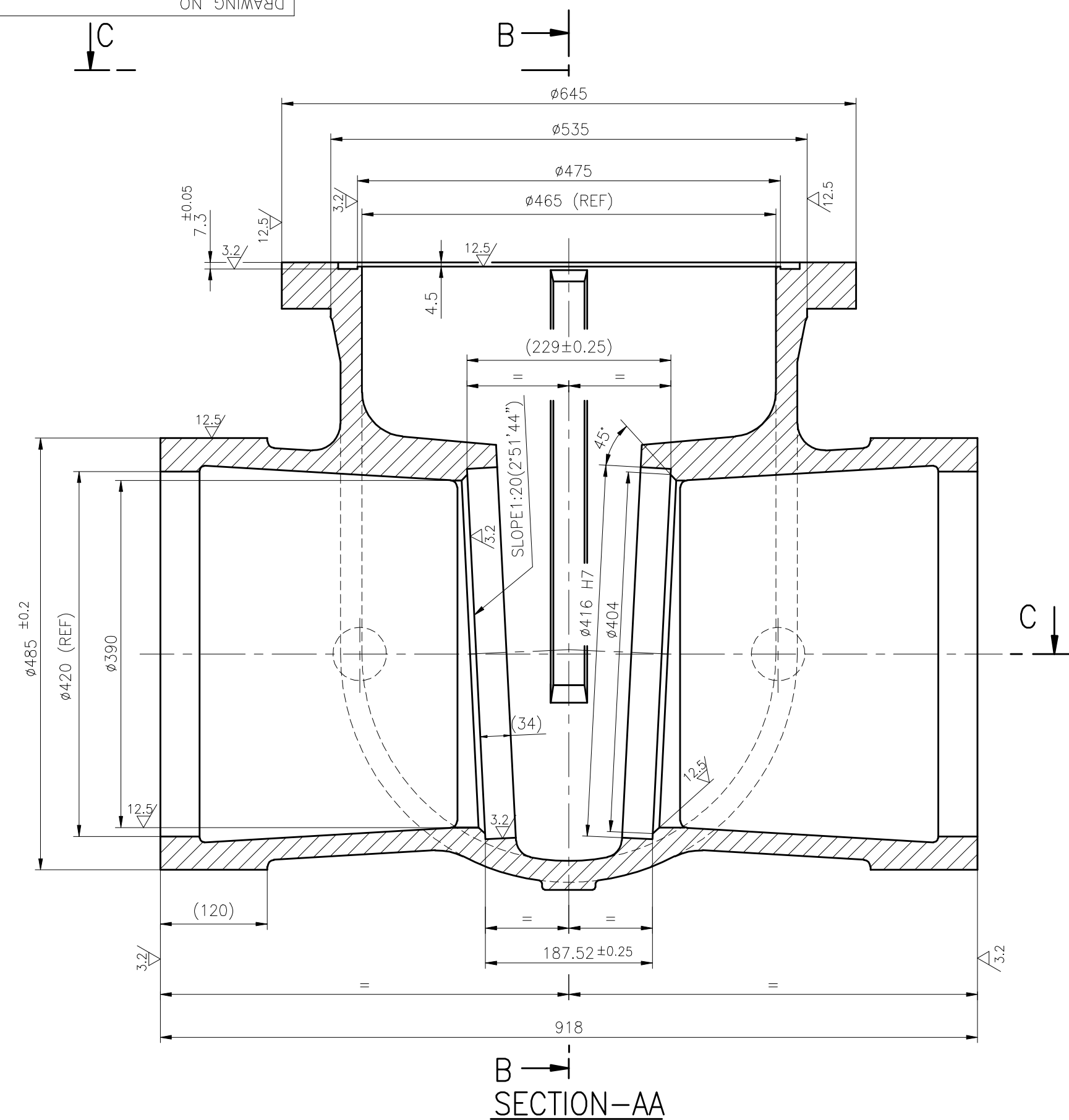
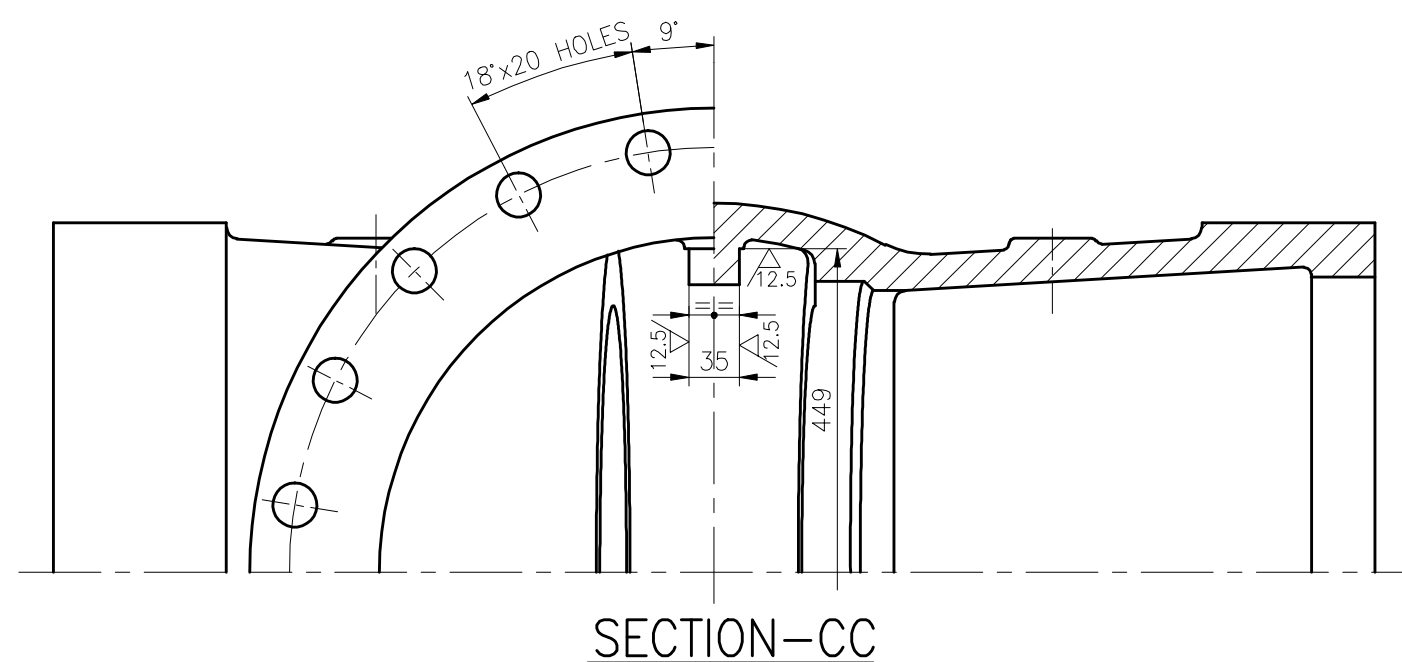


ALL DIMENSIONS ARE IN MILLIMETRES. FOR TOLERANCES OF UNTOLERANCED DIMENSIONS DURING MANUFACTURE REFER RELEVANT QCP / QP






ø518.5 H11	+0.440
	0
ø416 H7	+0.063
	0



REV 01	DATE 28.07.11	ALTERED M.SRINIVASAN CHD & APPD M.RAJAKUAMR
ZONE	SL. NO. 02 & 03 INCLUDED	

CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.

03	CASTING	92 202 084	ASTM A217 WC9 ATTEST	NORMALISED & TEMPERED	20	394	465	2-V-NG65-14546 93 202 404 0000	001	
02	CASTING	92 202 083	ASTM A216 WCB- ATTEST	NORMALISED	10	394	465	2-V-NG64-14546 93 202 400 0000	001	
01	CASTING	92 201 987	ASTM A216 WCB- ATTEST	NORMALISED	10	394	465	2-V-NG24-14546 93 201 913 0000	001	
S L N o.	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No COMPONENT CODE	ITEM No	
TYPE OF PRODUCT										
OR NAME OF										
CUSTOMER/PROJECT										
<div> BHARAT HEAVY ELECTRICALS LTD., UNIT: HIGH PRESSURE BOILER PLANT, TIRUCHIRAPALLI -620014.</div>					DRN	NAME P.B.MAHES		SIGN	DATE 06.03.10	NO.OF VAR.
					CHD	M.SRINIVASAN			06.03.10	
					APPD	M.RAJAKUAMR			06.03.10	
DEPT VL			SCALE	WEIGHT (KG).	REFERENCE INFORMATIONS					NO. OF ITEMS
CODE 320			NTS	REF. TABLE	CAD :C214546					
TITLE				CARD CODE	DRAWING NO.					REV
BODY (18" - 300CL - BW)				U 01	2-V-0000-14546					01