



उत्पाद मानक PRODUCT STANDARD

परिणामित्र TRANSFORMER

डि. व. निर्देश DO INSTRUCTION

TR 10121 J

1980 में 2 PAGE 1 OF 2

शीर्षक TITLE JOINTS - DENSIFIED LAMINATED WOOD

REF. C600610 (J-102)

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TR10121J

Comp.drg.

JOINT TO BE CEMENTED WITH EPOXY GLUE.



DRILL AND TAP M12 UP TO 25 TK. & M16 FOR ABOVE 25 TK. SCREW IN PERMALI STUDS USING EPOXY GLUE. STUD ENDS TO BE FLUSHED.

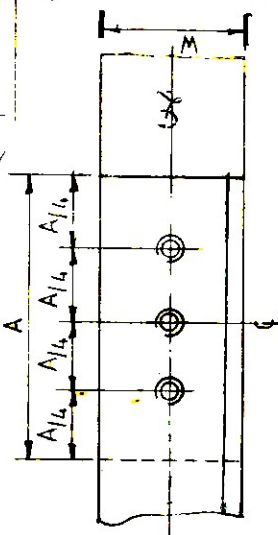


FIG. 1

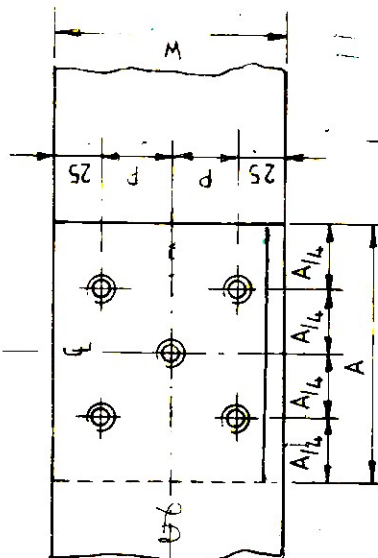


FIG. 2

STARTING OF F.G. SHEET/CLOTH

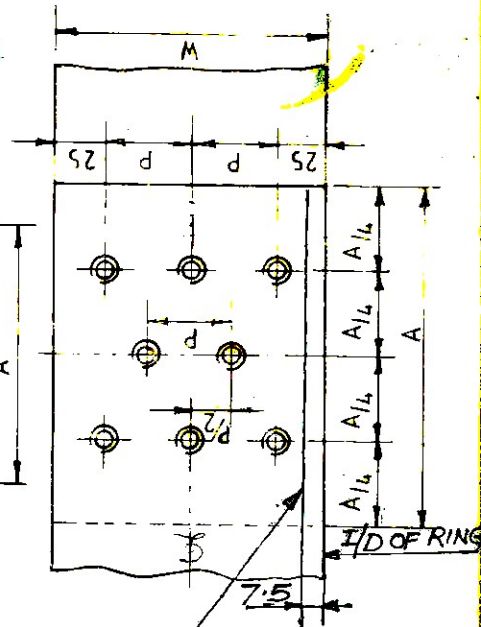


FIG. 3

W, mm	NO. OF HOLES	FIG.
50 TO 80	3	1
81 TO 150	5	2
151 TO 250	8	3
251 TO 350	12	4
351 TO 450	16	4
451 TO 550	20	4
551 TO 650	24	4

T mm UPTO	A mm	STUD SIZE
25	100	M12
30	125	M16
40	160	M16
45	180	M16
50	200	M16
60-80	300	M16
90-100	400	M16

 $P = 120 \text{ mm. (MAX)}$

NOTES TO D/M:-

- JOINTS ON LAMINATED WOOD ABOVE 250 mm. WIDE TO BE MADE ON SIMILAR BASIS WITH MAX. PITCH OF STUD POSITION AS 100 mm.
- NO OTHER HOLE FOR CLEATING etc SHOULD OCCURE ON JOINT.
- REFER DRG. NO. 44997700026.

NOTE TO SHOP:-

- PERMALI SCREWS WILL NOT BE CALLED ON DRGS. THESE ARE TO BE USED TO SUIT THE JOINTS.

THIS DRG REPLACED DRG. (600610, J102)

DIM P WAS 100 mm.

AKG / *[Signature]*

2A POSITION OF F.G. CLOTH/SHEET
SHIFTED TOWARDS
O/D BY 7.5 mm.

AKG. *[Signature]*

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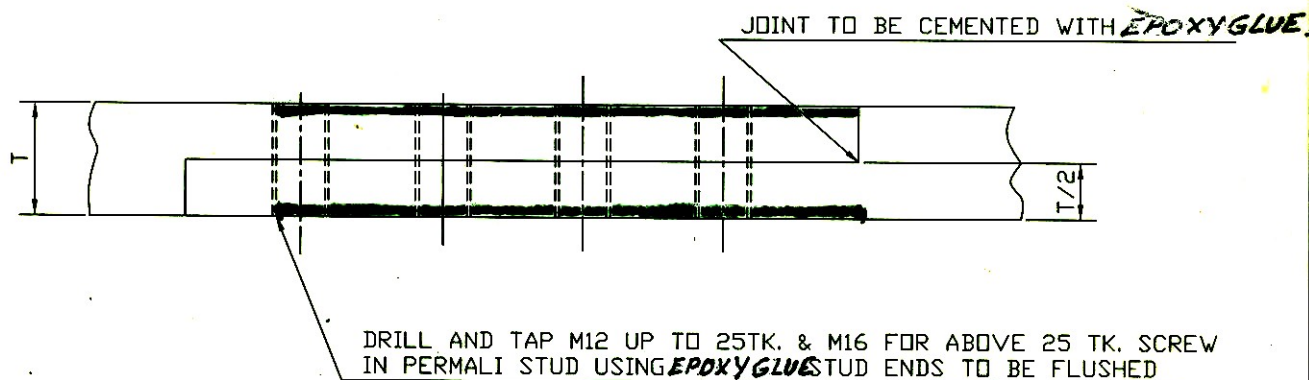
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STARTING OF FIG.
SHEET / CLOTH

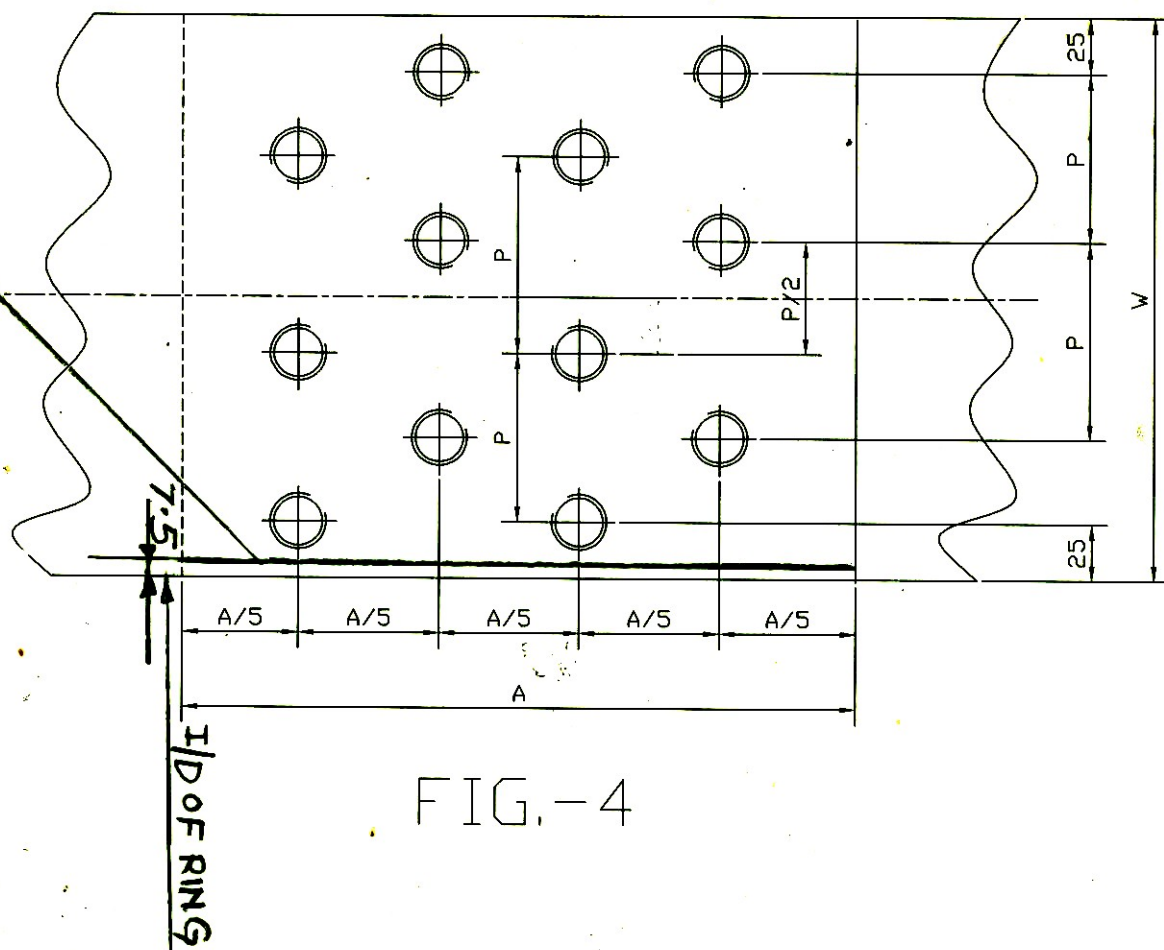


FIG.-4

REV 2B		DISTRIBUTION	CHECKED :- A.K.GUPTA	TR 10121 J
DATE 9/12/15		TRE 1	APPROVED :-	
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		BAY8 DV 1		DATE 04.10.07
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