

FOR TOLERANCES OF UNTOLERANCED DIMENSIONS

ALL DIMENSIONS ARE IN MILLIMETRES.
DURING MANUFACTURE REFER RELEVANT QCP/QP

REV	DATE	ALTERED VB
2	20.1.04	CHD & APPD MRK

ANGULAR DIMENSION $40^{\circ} \begin{smallmatrix} +15' \\ 0 \end{smallmatrix}$ WAS 40°

DCP. No.800277

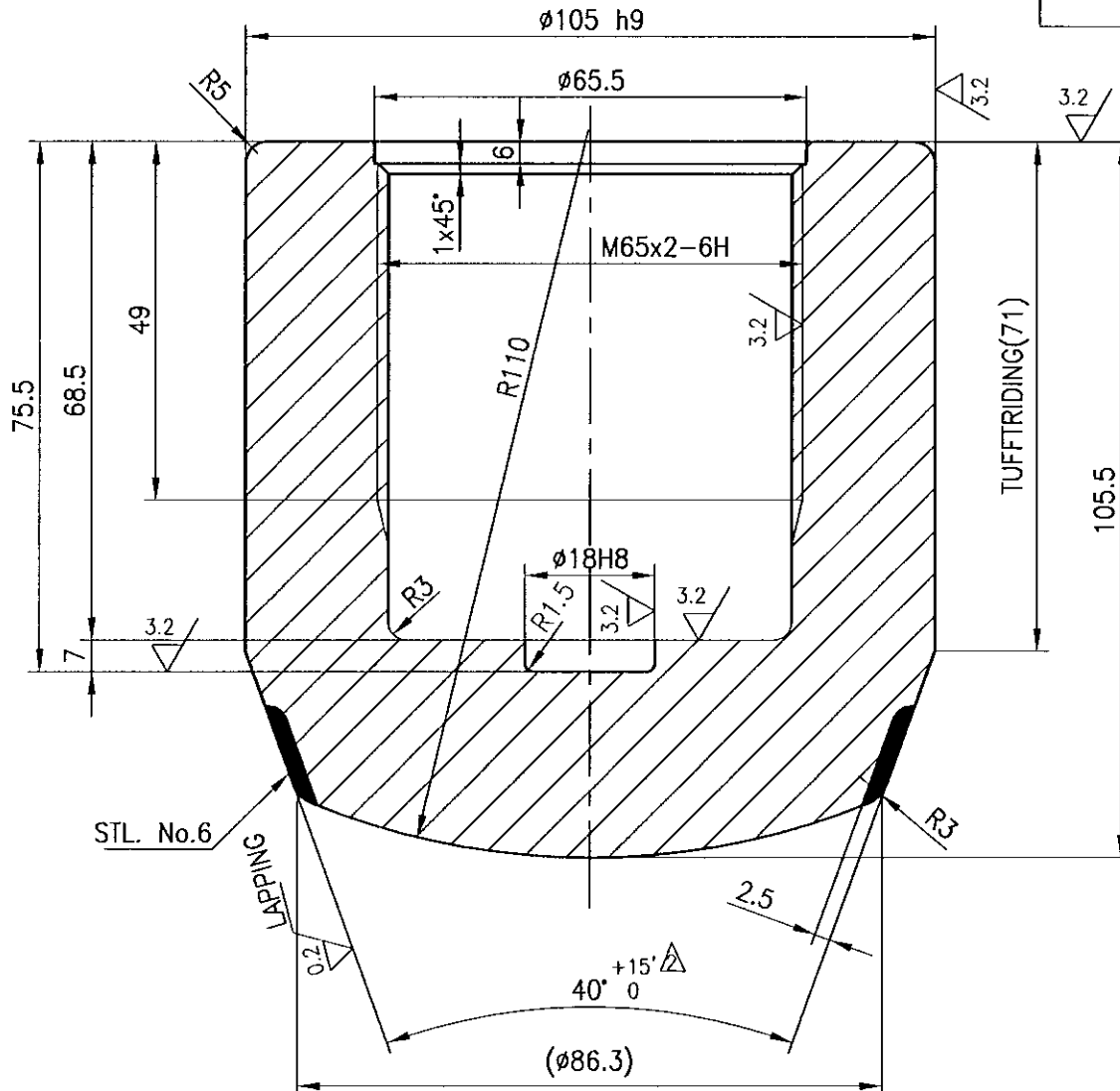
5

12.5

3.2

0.2


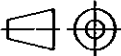
$\phi 105$ h9	0
	-0.087
$\phi 18$ H8	+0.027
	0

**NOTE:**

LATEST APPLICABLE QUALITY WORK INSTRUCTIONS SHALL BE FOLLOWED IN ALL RESPECTS

DRAWING RETRACED WITH REV.2 ON 20.01.04

COMP. CODE: 931118610000

			A182 F22,CL.3 PRODUCT ATTEST	NT	20				
NO OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No
 BHARAT HEAVY ELECTRICALS LTD., UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI 620014.					DRN	NAME	SIGN	DATE	NO.OF VAR
					CHD	K.RAJASEKARAN		20.01.04	
					APPD	M.RAJAKUMAR		20.01.04	
DEPT VL			SCALE	WEIGHT (KG).	REFERENCE INFORMATION				NO. OF ITEMS
CODE 320			N T S	3.87	TOA DRG. No.4-E31455(0208) CAD REF. No.T418017				
TITLE				CARD CODE	DRAWING NO.				REV
DISC				U 01	4-V-G001-18017				2
(100/1500 CL)									

Size A4

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