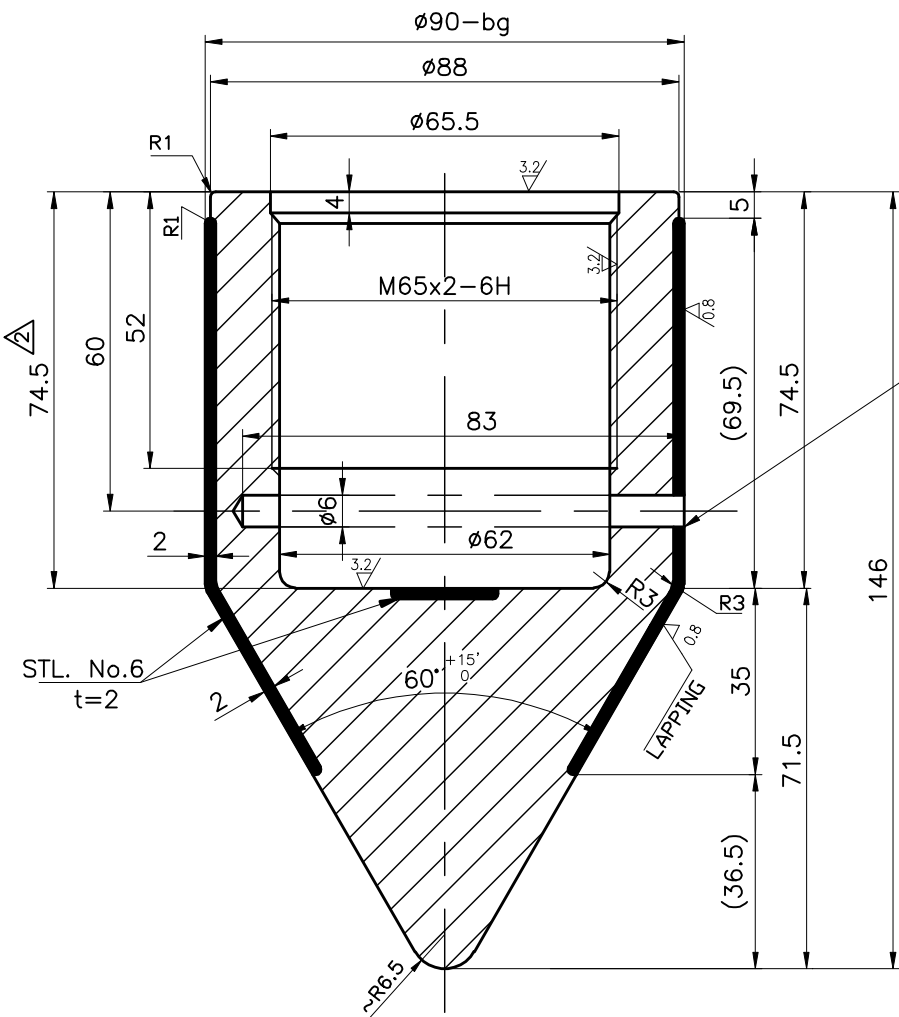


ALL DIMENSIONS ARE IN MILLIMETRES. FOR TOLERANCES OF UNTOLERANCED DIMENSIONS DURING MANUFACTURE REFER RELEVANT QCP / QP.

DRAWING NO.
3-V-R017-20363/2

3
12.5/
3.2/
0.8/



ø90 bg	-0.220
	-0.307

REMOVE BURRS

NOTE:
LATEST APPLICABLE QUALITY WORK INSTRUCTIONS SHALL BE FOLLOWED IN ALL RESPECTS

COMP. CODE:931131570000

REMOVE BURRS

0.5

REV	DATE	ALTERED VB	REV	DATE	ALTERED VB
2	22.11.11	CHD & APPD SSK & KRS	01	20.1.04	CHD & APPDMRK
ZONE	EXTENSION LINE CORRECTED FOR DIMENSION 74.5		ANGULAR DIMENSION 60° ^{+15'} ₀ WAS 60°		
	DCP No.801254		DCP. No.800277		

CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.

			A182 F22,CL.3 PRO. ATTEST	NT	20				
NO OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT									
BHARAT HEAVY ELECTRICALS LTD., UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI-620014.					DRN CHD APPD	NAME V.BAIRAVAN K.RAJASEKARAN M.RAJAKUMAR	SIGN	DATE 20.01.04 20.01.04 20.01.04	NO.OF VAR.
DEPT VL			SCALE		WEIGHT (KG).	REFERENCE INFORMATION			NO. OF ITEMS
CODE 320					2.98				
TITLE 3426-10 DISC 4"/1500 CLASS						CARD CODE U 01	DRAWING NO. 3-V-R017-20363		REV 2