

LOCALISATION ON THE DRAWING HSTN 104265	PRESCRIBED VALUES	MEASURED VALUE				REMARKS
1	2260 [*] _—					
2	1830 [*] _—					
3	894 [*] _—					
4	2866 [*] _—					
5	669 ±1.5					
6	1150 ±1					
7	230 ±0.5					
8	2812 ±1					
9	110 ±0.5					
10	2934 ±3					
11	920 ±1					
12	2786 ±1					
13	50 ±0.3					
14	∅24 ^{+0.5} _{—0}					
15	∅40 H7					
16	1 [*] _—					
17	∅28 [*] _—					CONTROL THE 16 HOLES
18	 2					
19	230 ±2					
20	480 [*] _—					
*). DEGREE OF PRECISION COARSE.						

	CUSTOMER: ---				PROJECT/PRODUCT -----				
	BHARAT HEAVY ELECTRICALS LIMITED RUDRAPUR					NAME	SIGN.	DATE	NO. OF VAR.
					DRN.	SK SINGH		--	
					CKD.	SK SINGH		--	
					APPD.	A. NARAYAN		--	
DEPTT. BDE	UNTOL.DIM.GR.		SCALE NTS	WEIGHT—KG -----	REF.TO ASSY.DRG. —			IT.NO. —	NO.OF ITEM
TITLE <u>TEST CERTIFICATE</u>					DRAWING NO. HSTN 423870				REV. 00
					SHEET NO.— 01		NO.OF SHEETS— 02		SIZE— A4

ALL DIMENSIONS IN MM.

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1			2				3		
REV.	DATE	ALTERD							
		CHECKED							
LOCALISATION ON THE DRAWING HSTN 104265		PRESCRIBED VALUES		MEASURED VALUE				REMARKS	
21		1440 ±1.5							
22		205 ±1							
23		70.5 ±3							
24		150 ±0.5							
25		480 *							
26		720 *							
27		357.5 *							
28		165 ±0.5							
29		122.5 ±2							
30		102 ±1.5							
31		92 ±1.5							
32		2							
33		350 ±2							
34		800 ±1.5							
35		M10x20						CONTROL THE INSTALLATION OF HELICOIL	
36		35 ±4							
37		10 ±0.2						CONTROL THE 4 ANGLES	
38		N7							
*). DEGREE OF PRECISION COARSE.									

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