

2x660MW TANGEDCO ENNORE SEZ STPPSCOPE OF WORKConcrete Volute type CW Pump SUMP MODEL STUDIES

1. The scope of work involves the construction of a model of the intake system to a scale not lesser than 1:12. The sides and the bottom of the portion of the Pump chamber model downstream of stop log gate shall be transparent to enable flow visualisation. It would be necessary to view the model Pump chamber from beneath the sump floor.
2. The forebay channel, dividing walls shall be fabricated with MS sheet with proper structural supports. The draft tube, suction bell and pump column pipe shall be modelled as per BHEL drawings from perspex material. Intake screens, Stop Log Gates and other similar devices in the intake structure are also to be suitably modelled using MS fabrication as per drawings supplied by BHEL.
3. Study of flow conditions in the intake channel, forebay and pump chambers for different water levels and combinations of pump operation is to be done. The sump shall cater to the requirements of Six Concrete Volute type C.W.Pumps (Dry Pit type) , Four Auxillary cooling water Pumps and Three Blow Down Pumps as shown in the Pump house GA drawing (No. PE-DG-412-165-N004). The flows through all pumps are to be suitably simulated.
4. CW Pumps: Normally Four no. concrete volute type C.W.Pumps are in operation to cater power plant requirement and Two pumps will be in standby mode. Some times, only one CW pump will be in operation to cater part load of a unit.
Rated Flow Per CW Pump = 42,150 cu.m/hr
Maximum Flow per CW pump = 50,580 cu.m/hr
5. ACW Pumps: Normally Two C.W.Pumps are in operation to cater power plant requirement and Two pumps will be in standby mode. Some times, only one ACW pump will be in operation to cater part load of a unit.
Rated Flow Per ACW Pump = 4,275 cu.m/hr
Maximum Flow per ACW pump = 5,130 cu.m/hr
6. Blow Down Pumps: Normally Two C.W.Pumps per unit are in operation to cater power plant requirement and One pump will be in standby mode. Some times, only one CW pump will be in operation to cater part load of a unit.

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Rated Flow Per BD Pump = 5,250 cu.m/hr

Maximum Flow per BD pump = 6,300 cu.m/hr

Hence studies to be conducted for all the combinations of CW, ACW & Blowdown Pumps. Variations in water levels shall also be considered.

7. After order placement, a detailed procedure/methodology of testing of the Sump model for various pump combinations, test layout, details of instruments used for testing shall be submitted to BHEL, Hyderabad. The test shall be conducted in accordance with HIS/BHRA standards. However additional tests shall be done by the Organisation/Institute at no extra cost, if found necessary during the course of testing. It is the Organisation/Institute's responsibility to determine the worst operating case/worst combination of pumps.
8. The model shall be studied to ascertain the absence of surface and sub-surface vortices. Current meters shall be used for recording velocities in the intake channel, forebay and the pump chambers. A Vortimeter shall be located in the bellmouth at the Impeller level, to measure swirl angle. The swirl angle shall be limited to plus or minus 3 degrees under normal (Froude) operating condition.
9. Particular attention is to be paid to prevent mass circulation of water in the sump, so as to prevent the pump from being subjected to unbalanced forces. Detailed drawings shall be submitted to BHEL by the Organisation/Institute for the appurtenances recommended and modifications proposed to ensure good flow conditions in the intake system.
10. The model studies, with modifications proposed and recommended appurtenances in position, shall be witnessed by BHEL, Customer and Consultants of the customer. Initially 6 copies of "draft" report shall be submitted to BHEL, detailing modifications proposed. These shall be forwarded by BHEL to the customer /consultants for confirming feasibility of implementation of modifications proposed. Comments of the customer shall be incorporated by the Organisation/Institute and the model shall be re-run if necessary. After final approval is given by BHEL, 10 copies of final report shall be submitted.

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SCOPE OF WORK

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11. The report should be graphically represent velocity profiles. Photographs of important events are to be enclosed.
12. The Organisation/Institute shall prepare a video CD spanning the complete course of the model studies. This (CD) shall be submitted to BHEL. The video CD shall have a suitable audio commentary explaining the sequence of events.
13. The time period for completion of the above scope of work, including submission of Final Report is 10 weeks from the date of forwarding approved Sump model studies procedure.
14. Notwithstanding what may be contained in the Organisation/Institute's offer, all clauses listed above shall be held valid unless a written deviation is taken by the Organisation/Institute.