

REV	DATE	ALTERED :
01		CHD & APPD :

NOTES:

- DESIGN PRESSURE : 490 Kg/Cm² (g)
- DESIGN TEMPERATURE : 200 °C
- WORKING MEDIUM : WATER
- FOLLOW TDC No. : AS APPLICABLE
- ALL DIMENSIONS ARE FINISHED DIMENSIONS
- DESIGN, MANUFACTURING, INSPECTION, TOLERANCES AND TESTING SHALL BE AS PER IBR, ASME B16.9 & SA234
- CONNECTING PIPE SIZE IS PIPE ID370X84
- MATERIAL SPECIFICATION SHALL BE SA234WPC
- CONSTRUCTION SHALL BE SEAMLESS
- WEIGHT GIVEN IN BOM IS INDICATIVE ONLY.
- AVERAGE INSIDE DIAMETER ON FITTING BODY TO GUARANTEE FLOW AREA MIN 90% OF THE CIRCULATION AREA OF THE CONNECTING PIPE

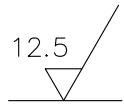
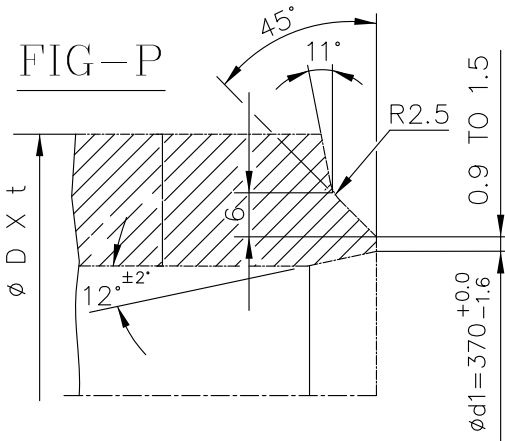
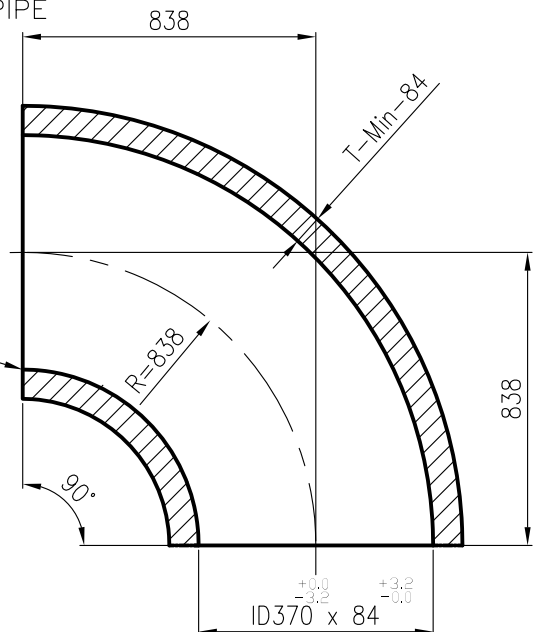


FIG-P



REF FIG-P
(TYP)



—	BW LR 90DEG ELBOW ID370x84	92 504 249 0000 SA 234 WPC	A	1237	200
VAR No.	DESCRIPTION	STD	MATERIAL CODE	A/C/P	UNIT
			MATERIAL SPECN		UNIT WT. (KG)
					QUANTITY



BHARAT HEAVY ELECTRICALS LIMITED
PIPING CENTRE
CHENNAI 600 017

	NAME	SIGNATURE	DATE
DRN	N.SUDARSSAN		29.12.18
CHD	V.PAVAN KUMAR		30.12.18
APPD	R SESHAGIRI		31.12.18

DEPT	ALL DIMENSIONS ARE IN MM	PROJECTION	SCALE	WEIGHT (Kg)	REF TO ASSY / OLD DWG
CODE			N.T.S	1237.2	—
TITLE					DRAWING NO : 4-80-424-82592
BW LR 90DEG ELBOW ID370x84					REV 00