

REV 01	DATE	ALTERED :
		CHD & APPD :

NOTES:

- 1) DESIGN PRESSURE : 390 Kg/Cm²(g)
- 2) DESIGN TEMPERATURE : 200 °C
- 3) WORKING MEDIUM : WATER
- 4) FOLLOW TDC No. :AS APPLICABLE
- 5) ALL DIMENSIONS ARE FINISHED DIMENSIONS
- 6) DESIGN, MANUFACTURING, INSPECTION, TOLERANCES AND TESTING SHALL BE AS PER IBR, ASME B16.9 & SA234
- 7) CONNECTING PIPE SIZE IS PIPE ID370X64
- 8) MATERIAL SPECIFICATION SHALL BE SA234WPC
- 9) CONSTRUCTION SHALL BE SEAMLESS
- 10) WEIGHT GIVEN IN BOM IS INDICATIVE ONLY.
- 11) AVERAGE INSIDE DIAMETER ON FITTING BODY TO GUARANTEE FLOW AREA MIN 90% OF THE CIRCULATION AREA OF THE CONNECTING PIPE

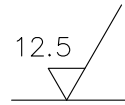
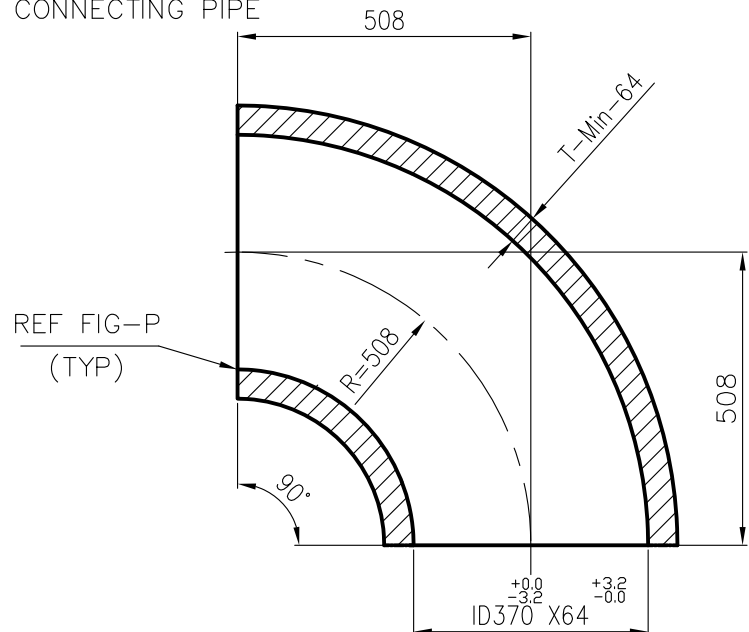
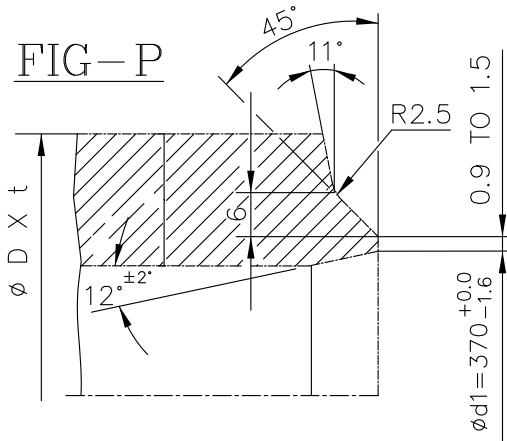


FIG-P



—	BW SR 90DEG ELBOW ID370 X 64	925043030000 SA 234 WPC	A	UNIT	546	565
					1	
VAR No.	DESCRIPTION	STD	MATERIAL CODE	A/C/P	UNIT WT. (KG)	
					QUANTITY	



BHARAT HEAVY ELECTRICALS LIMITED
PIPING CENTRE
CHENNAI 600 017

	NAME	SIGNATURE	DATE
DRN	S ARUNSHARMA	—SD—	18-07-19
CHD	P SURESH	—SD—	18-07-19
APPD	SARAVANAN.C	—SD—	18-07-19

DEPT	ALL DIMENSIONS ARE IN MM	PROJECTION	SCALE	WEIGHT (Kg)	REF TO ASSY / OLD DWG
CODE			N.T.S	546.565	—
TITLE					DRAWING NO : 4-80-423-83466
BW SR 90DEG ELBOW ID370 X 64					REV 00