

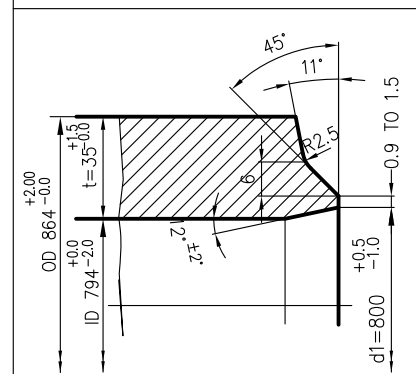
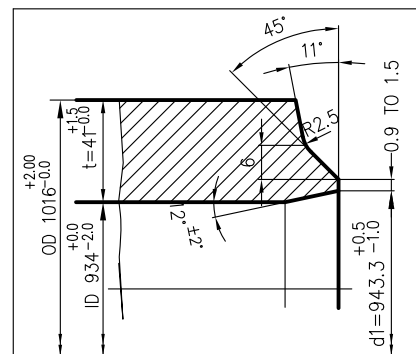
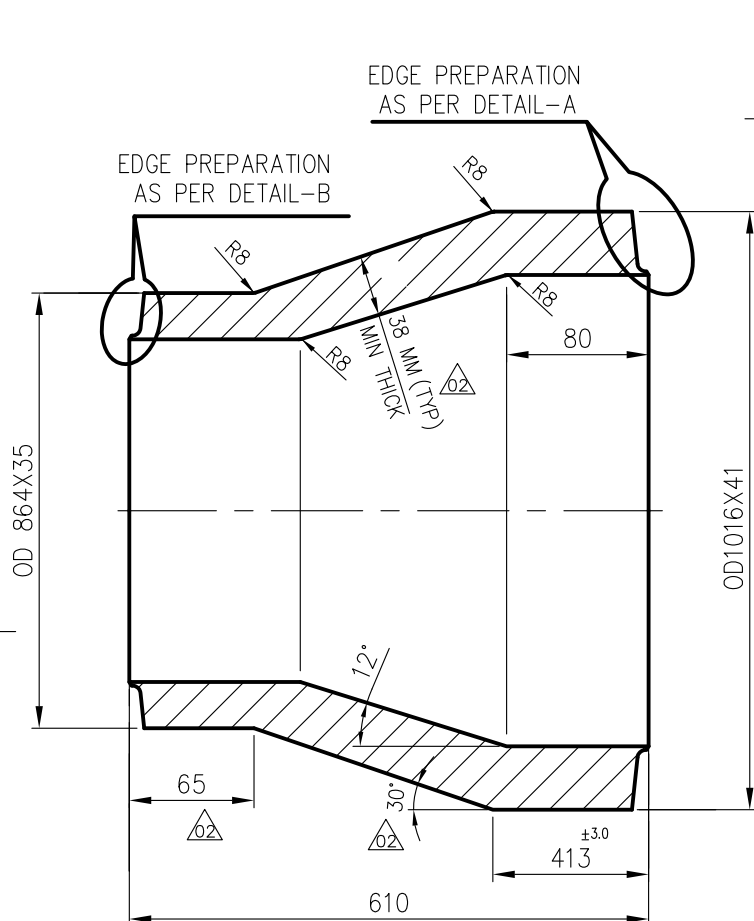
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REV	DATE	ALTERED	P SURESH
01	13.11.19	APPROVED	C SARAVANAN
RAW MATERIAL CODE AND SPEC CHANGED.			
REVISIONS MARKED AS $\Delta 01$			
REV	DATE	ALTERED	S.ARUN SHARMA
02	17.12.19	APPROVED	P.SURESH
DIMENSIONS REVISED			
REVISIONS MARKED AS $\Delta 02$			

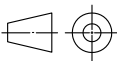
NOTES:

- 1) DESIGN PRESSURE : 74.8 Kg/Cm² (g)
- 2) DESIGN TEMPERATURE : 380 °C
- 3) WORKING MEDIUM : STEAM
- 4) FOLLOW TDC No. : TDG-102 (LATEST REVISION)
- 5) DESIGN, MANUFACTURING, INSPECTION, TOLERANCES AND TESTING SHALL BE AS PER IBR, ANSI B16.9 AND SA 234.

ALL DIMENSIONS ARE IN MILLIMETRES



FORGING OD1016/ID794 L=650 SA182F12 CL2	92 516 154 0000 SA 182 F12 CL2	A	487 590
VAR NO.	DESCRIPTION	STD	MATL. CODE
		A C	UNIT
		DI	QTY.

		BHARAT HEAVY ELECTRICALS LIMITED PIPING CENTRE CHENNAI 600 017		NAME		SIGN	DATE	NO.OF VAR	
				DRN		S ARUNSHARMA	--sd--		04.01.18
				CHD		P SURESH	--sd--		04.01.18
				APPD		R SESHAGIRI	--sd--		04.01.18
DEPT	GRADE OF UNTOL.DIM		SCALE	WEIGHT (KG).	BHEL PO REF.NO:			ITEM NO.	NO. OF ITEMS
CODE	C / M / F		N.T.S	487.590					
TITLE				CODE	DRAWING NO.			REV	
BW CON REDUCER OD1016x41 / OD864x35				U 01	4-80-320-81907			02	