

12.5

EP.AS PER FIGURE-A
d1=240

350

65(MIN.)

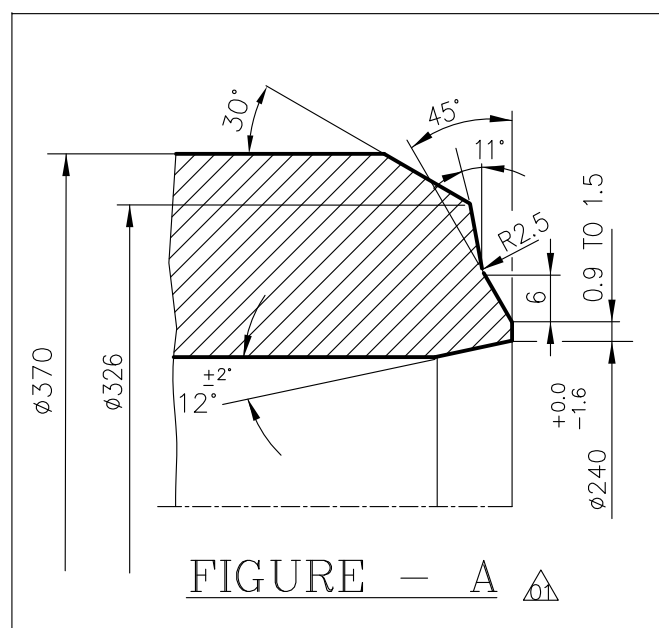
ID 240 $+0.0$
 -3.2

43 (THK) $+3.2$
 -0.0

ID 240 $+0.0$
 -3.2

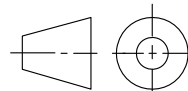
EP.AS PER DRG. NO:
3-80-300-19825
STY-P, d1=240

(TYP) R10 (TYP) 30° (TYP) 65(MIN.) 380 760 380 70 (TYP)



REV 02	DATE	ALTD :	REV 01	DATE 21.09.19	ALTD : S ARUNSHARMA
		APPD :			APPD : P SURESH
					MATERIAL CODE REVISED DIMENSIONS REVISED ALL REVISIONS MARKED AS 

01. DESIGN PRESSURE : 390 kg/sq.cm.(g)
02. DESIGN TEMPERATURE : 320° C
03. ALL DIMENSIONS ARE FINISHED DIMENSIONS.
04. MANUFACTURING, INSPECTION AND TESTING SHALL BE AS PER IBR, ASME B16.9 AND SA234.
05. FITTING TO COMPLY WITH ASME B16.9 AND DIMENSIONS ARE AS PER THIS DRAWING.
06. FOLLOW TDG:102 (LATEST REVISION)
07. WEIGHT GIVEN IN TITLE BLOCK IS INDICATIVE ONLY. ACTUAL WEIGHT TO BE FURNISHED BY FITTING SUPPLIER.
08. CONSTRUCTION SHALL BE SEAMLESS
09. AVERAGE INSIDE DIAMETER ON FITTING BODY TO GUARANTEE FLOW AREA MIN 90% OF THE CIRCULATION AREA OF THE CONNECTING PIPE
10. DETAILED DIMENSIONS SHALL BE SUBMITTED FOR REVIEW

A									
	01	BW EQUAL TEE ID240X43	3-80-424-35891		925052910000 SA234WPC	A	549,060 1		
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO. VAR NO.	MATERIAL CODE MATERIAL SPEC.	A C	UNIT WT. QTY.			
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT									
		BHARAT HEAVY ELECTRICALS LTD., PIPING CENTRE, CHENNAI 600 017		DRN	NAME S ARUNSHARMA	SIGN	DATE 18.07.19	NO OF ITEMS	
				CHD	P SURESH		18.07.19		
				APPD	SARAVANAN C		18.07.19		
DEPT.	GRADE OF UN TOL. DIM		SCALE N.T.S.	WEIGHT (Kg).	BHEL PO REF.NO:			ITEM No.	
CODE	C/M/F								
TITLE BW EQUAL TEE (ID240X43-SA234WPC)				CARD CODE U 01	DRAWING No. 3-80-424-35891			REV 01	