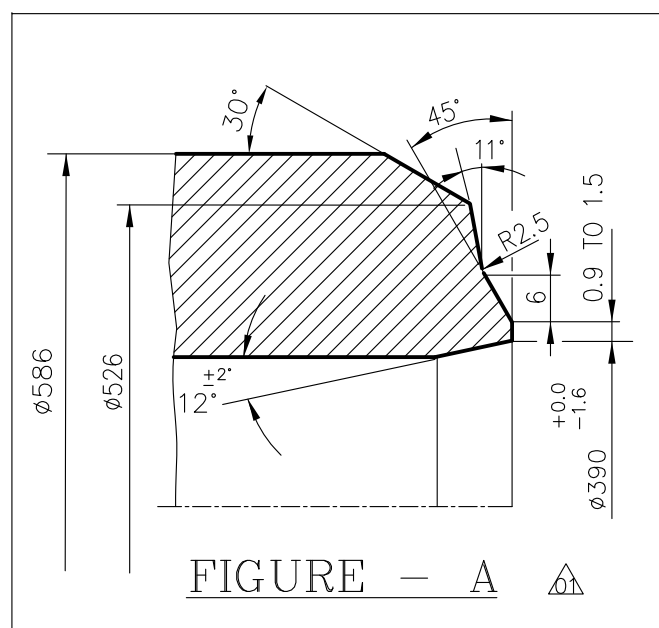
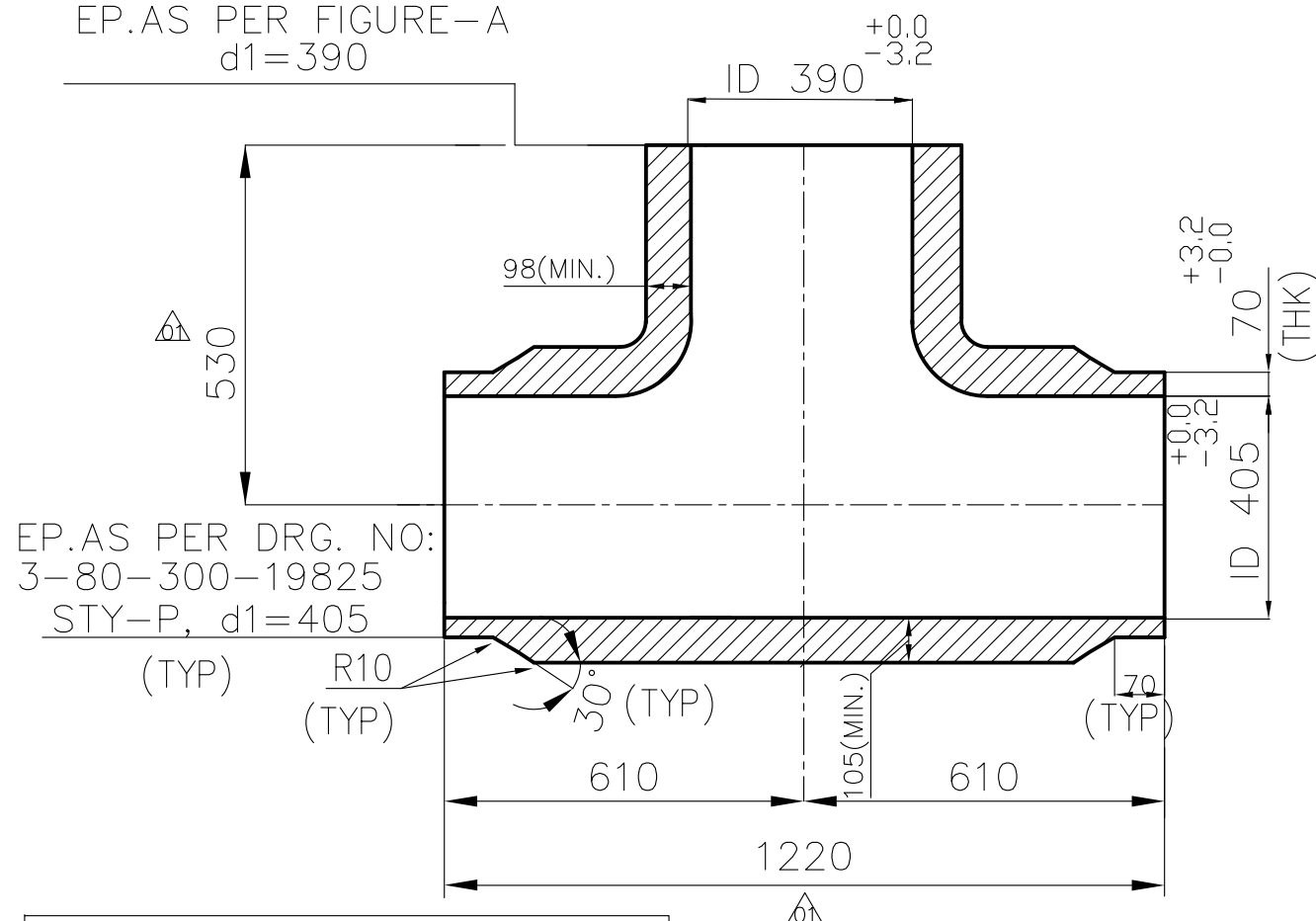


DRAFTING NO.

12.5

EP.AS PER FIGURE—A
d1=390



REV 02	DATE	ALTD :	REV 01	DATE 21.09.19	ALTD : S ARUNSHARMA
		APPD :			APPD : P SURESH
				MATERIAL CODE REVISED DIMENSIONS REVISED ALL REVISIONS MARKED AS  01	

01. DESIGN PRESSURE : 390 kg/sq.cm.(g)
02. DESIGN TEMPERATURE : 320° C
03. ALL DIMENSIONS ARE FINISHED DIMENSIONS.
04. MANUFACTURING, INSPECTION AND TESTING SHALL BE AS PER IBR, ASME B16.9 AND SA234.
05. FITTING TO COMPLY WITH ASME B16.9 AND DIMENSIONS ARE AS PER THIS DRAWING.
06. FOLLOW TDG:102 (LATEST REVISION)
07. WEIGHT GIVEN IN TITLE BLOCK IS INDICATIVE ONLY.
ACTUAL WEIGHT TO BE FURNISHED BY FITTING SUPPLIER.
08. CONSTRUCTION SHALL BE SEAMLESS
09. AVERAGE INSIDE DIAMETER ON FITTING BODY TO GUARANTEE FLOW AREA MIN 90% OF THE CIRCULATION AREA OF THE CONNECTING PIPE
10. DETAILED DIMENSIONS SHALL BE SUBMITTED FOR REVIEW

[illegible]