

12.5

EP.AS PER FIGURE-A
d1=370

540

ID 370

108(MIN.)

84 (THK)

+3.2
-0.0

+0.0
-3.2

ID 370

EP.AS PER DRG. NO:
3-80-300-19825
STY-P, d1=370

(TYP)

R10
(TYP)

30° (TYP)

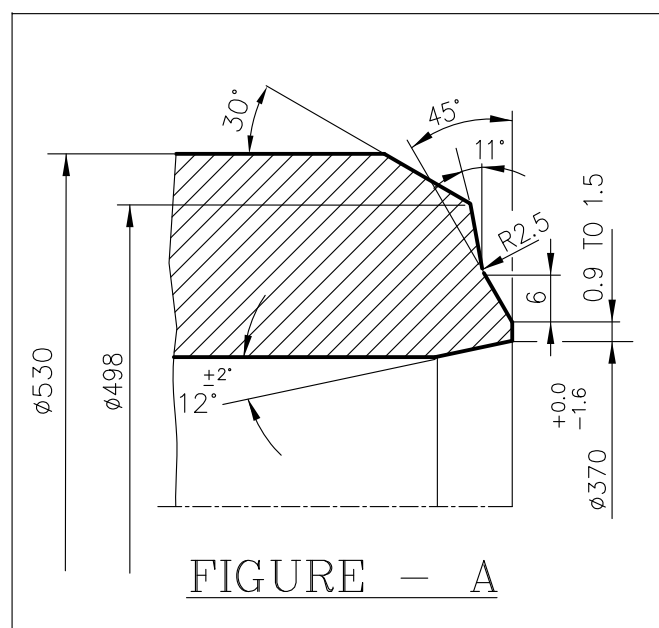
111(MIN.)

650

650

1300

85 (TYP)



01. DESIGN PRESSURE : 490 kg/sq.cm.(g)
02. DESIGN TEMPERATURE : 200° C
03. ALL DIMENSIONS ARE FINISHED DIMENSIONS.
04. MANUFACTURING, INSPECTION AND TESTING SHALL BE AS PER IBR, ASME B16.9 AND SA234.
05. FITTING TO COMPLY WITH ASME B16.9 AND DIMENSIONS ARE AS PER THIS DRAWING.
06. FOLLOW TDG:102 (LATEST REVISION)
07. WEIGHT GIVEN IN TITLE BLOCK IS INDICATIVE ONLY. ACTUAL WEIGHT TO BE FURNISHED BY FITTING SUPPLIER.
08. CONSTRUCTION SHALL BE SEAMLESS
09. AVERAGE INSIDE DIAMETER ON FITTING BODY TO GUARANTEE FLOW AREA MIN 90% OF THE CIRCULATION AREA OF THE CONNECTING PIPE
10. DETAILED DIMENSIONS SHALL BE SUBMITTED FOR REVIEW

[illegible]