

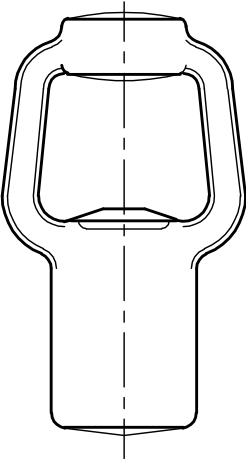
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FOR TOLERANCES OF UNTOLERANCED DIMENSIONS

ALL DIMENSIONS ARE IN MILLIMETRES.
DURING MANUFACTURE REFER RELEVANT QCP/QP

REV	DATE	ALTERED	S.V.NATHAN
05	08.03.10	CHD & APPD	M.RAJAKUMAR

SL. Nos. 12,13&14 INCLUDED.



Sl. No.	DRAWING No.	MATL. CODE	MATL. SPCN.	REF.DRAWING No.	WEIGHT IN Kg.
				REF.COMP. CODE	
01	4-V-M500-90675F	92 033 855 0000	ASTM A105 CERTIFY	2-V-5201-02694F 92 008 305 0000	1.89
02	4-V-M504-90675F	92 033 856 0000	ASTM A182 F22.CL.3 CERTIFY	2-V-5206-02694F 92 008 306 0000	1.89
03	4-V-M501-90675F	92 033 857 0000	ASTM A105 CERTIFY	2-V-5202-02697F 92 008 307 0000	4.0
04	4-V-M505-90675F	92 033 858 0000	ASTM A182 F22.CL.3 CERTIFY	2-V-5207-02697F 92 008 308 0000	4.0
05	4-V-K513-90675F	92 033 859 0000	ASTM A105 CERTIFY	2-V-5737-02537F 92 008 330 0000	12.0
06	4-V-M556-90675F	92 033 913 0000	ASTM A182 F22.CL.3 CERTIFY	2-V-5209-02800F 92 008 376 0000	12.0
07	4-V-M735-90675F	92 033 915 0000	ASTM A105 CERTIFY	2-V-5204-02799F 92 008 377 0000	12.0
08	4-V-M869-90675F	92 033 997 0000	ASTM A182 F304 CERTIFY	2-V-5750-02694F 92 008 332 0000	1.89
09	4-V-H972-90675F	92 201 971 0000	ASTM A182 F91 CERTIFY	2-V-H962-02694F 92 201 979 0000	1.89
10	4-V-H974-90675F	92 201 972 0000	ASTM A182 F91 CERTIFY	2-V-H964-02697F 92 201 980 0000	4.00
11	4-V-H977-90675F	92 201 973 0000	ASTM A182 F91 CERTIFY	2-V-H967-02800F 92 201 969 0000	12.0
12	4-V-HC02-90675F	92 201 992 0000	ASTM A182 F316 CERTIFY	2-V-HB02-02694F 92 201 988 0000	1.89
13	4-V-HC04-90675F	92 201 993 0000	ASTM A182 F316 CERTIFY	2-V-HB04-02697F 92 201 989 0000	4.00
14	4-V-HC07-90675F	92 201 994 0000	ASTM A182 F316 CERTIFY	2-V-HB07-02800F 92 201 990 0000	12.0

NOTE:

1. THIS DRAWING No. GIVEN IN COLUMN ① IS IDENTICAL TO THE DRAWING No. GIVEN IN COLUMN ④ .
2. FOR ALL OTHER DETAILS REFER LATEST DRG.No. IN COLUMN. ④

SPECIAL NOTE:

1. QUALITY PROCEDURE AS APPLICABLE FOR SPECIAL CLASS VALVES.

-	-	-	-	-	-	-	-	-	-
NO OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No
 BHARAT HEAVY ELECTRICALS LTD., UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI 620014. 365-122					DRN	NAME	SIGN	DATE	NO.OF VAR
					CHD	M.SRINIVASAN		03.03.01	
					APPD	P.Boomnathan		03.03.01	
						K.S.RAMAN		03.03.01	
DEPT VL			SCALE	WEIGHT (KG).	REFERENCE INFORMATIONS				NO. OF ITEMS
CODE	320		NTS	REF, TABLE	CAD :F490675F				
TITLE					CARD CODE	DRAWING NO.			REV
YOKE (FOR SPECIAL CLASS VALVES)					U 01	4-V-0000-90675F			05