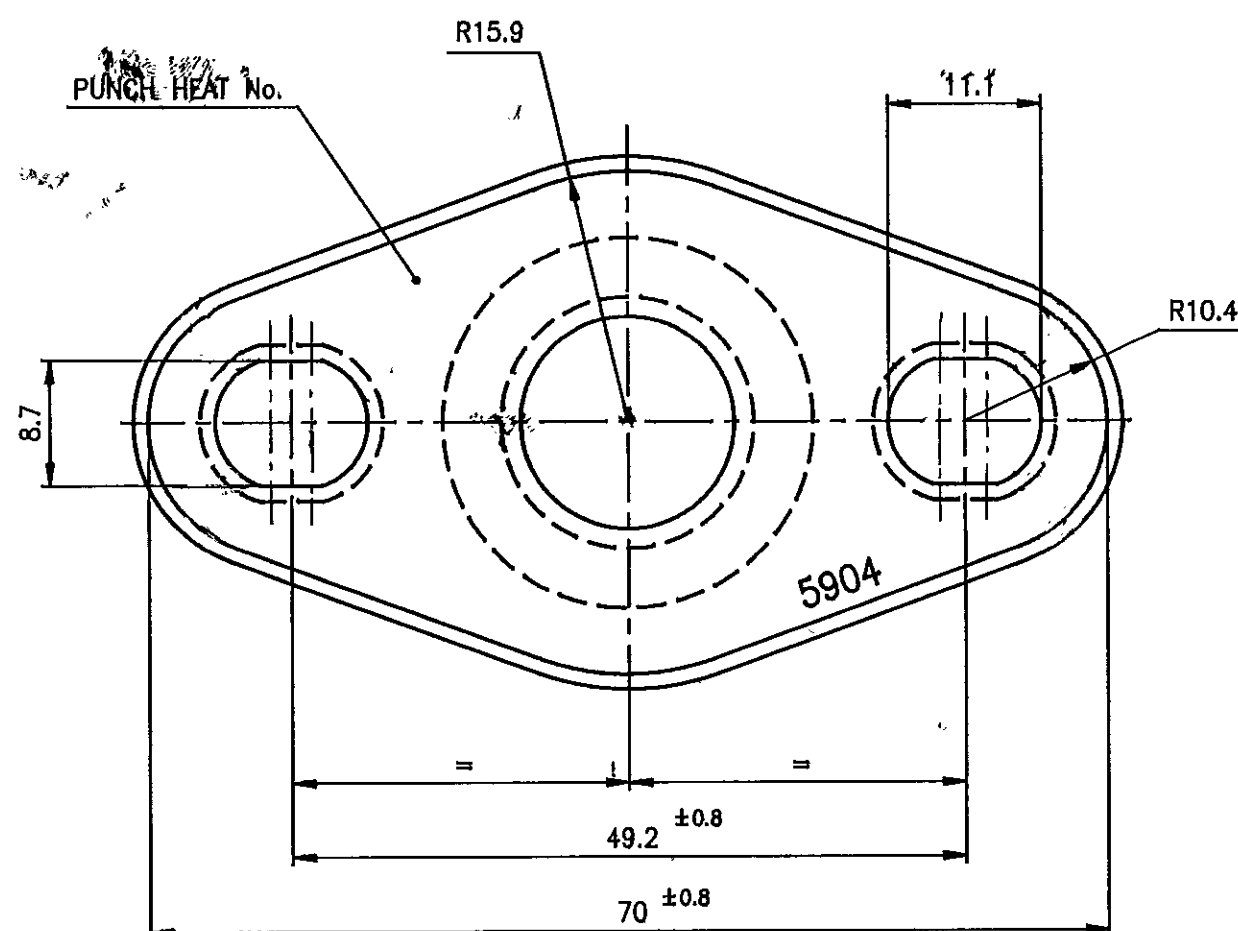
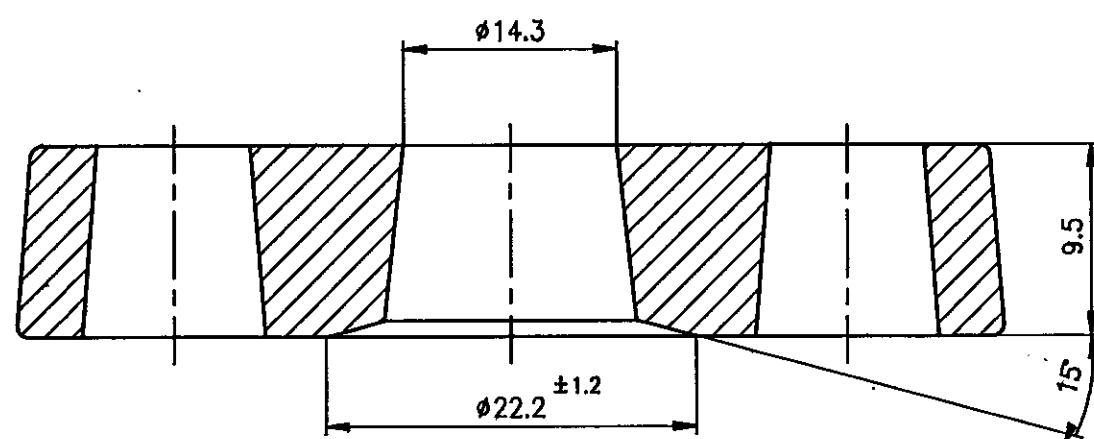


DRAWING NO.
3-V-5904-06623F

NOTES:

01. FORGING TOLERANCES

LENGTH AND HEIGHT TOLERANCE : $\begin{bmatrix} +0.8 \\ -0.4 \end{bmatrix}$

THICKNESS TOLERANCE : $\begin{bmatrix} +0.8 \\ -0.4 \end{bmatrix}$

FILLET AND
EDGE RADIUS $\begin{bmatrix} \text{mm} & \text{TOL. \%} \\ 0-10 & +50 -25 \\ 10-20 & +40 -20 \end{bmatrix}$

02. FORGING DRAFT 7° (MAX)

03. MISMATCH 0.4mm

04. RESIDUAL FLASH 0.5mm

05. FOR UNTOLERANCED FORGING DIMENSIONS REFER APPLICABLE STDC.

06. UNSPECIFIED FORGING RADIUS - R1.6

07. FORGING SHALL COMPLY WITH THE REQUIREMENTS OF
APPLICABLE IDC.

08. DIMENSIONS IN THE DRAWING EXCLUDE FORGING DRAFT.

09. FORGINGS ARE TO BE SAND BLASTED OR SHOT BLASTED AND
HEAT TREATED AS SPECIFIED.

10. HEIGHT OF FORGING LETTERS : 5 mm

RETRACED WITH REVISION No. 01 ON 25.03.95

01	FORGING	92 017 169	ASTM A105 CERTIFY	NORMALISED	-	0.19	-	-	-
NO OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No.	ITEM No

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECTBHARAT HEAVY ELECTRICALS LTD.,
UNIT: HIGH PRESSURE BOILER PLANT,
TIRUCHIRAPALLI-620014.

DRN	NAME	SIGN	DATE	NO. OF VAR.
CHD	R. MOHAN	R. Mohan	25.03.95	
APPD	K. RAVICHANDRAN	K. Ravichandran	6.4.95	
	N. NAGARAJAN	N. Nagarajan	6.4.95	

DEPT VL	SCALE	WEIGHT (KG)	REFERENCE INFORMATION	NO. OF ITEMS
CODE 320	NTS	0.19	DRESSER DRG. No. C955 B08A (352) CAD : F306623F	
TITLE	CARD CODE	DRAWING NO.	REV	
GLAND FLANGE	U 01	3-V-5904-06623F	01	

REV	DATE	ALTERED
01	25.3.95	R. Mohan
DCN: 03/8		CHD & APPD K. Ravichandran
	IN NOTES 5 & 7 STANDARD / PROCEDURE NUMBERS REMOVED.	

CAUTION: The information on this
document is the property of BHARAT
HEAVY ELECTRICALS LTD. It must not
be used directly or indirectly in any
way detrimental to the interest of
the company.