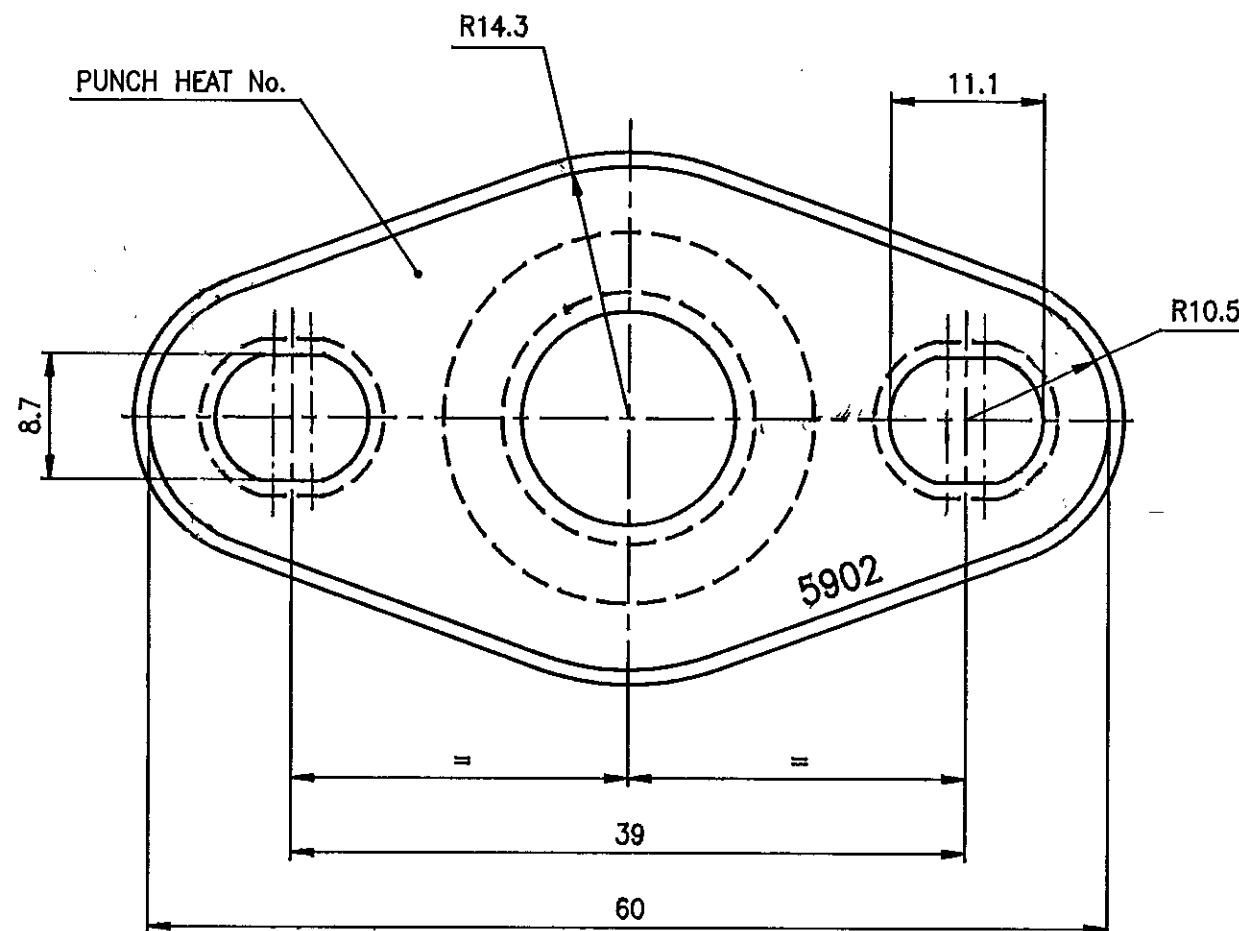
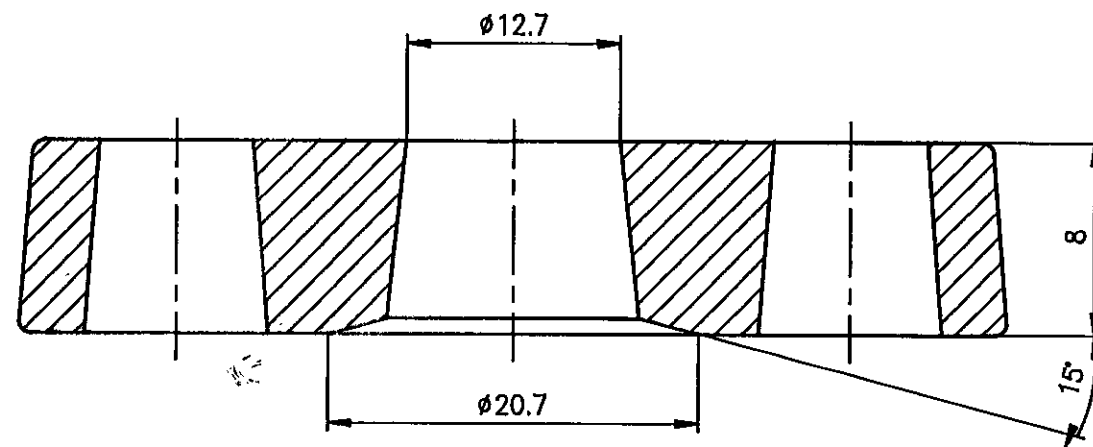


DRAWING NO.
3-V-5902-06161F



NOTES:

01. FORGING TOLERANCES

LENGTH AND HEIGHT TOLERANCE	$\begin{bmatrix} +0.8 \\ -0.4 \end{bmatrix}$	FILLET AND	mm	TOL. %
THICKNESS TOLERANCE	$\begin{bmatrix} +0.8 \\ -0.4 \end{bmatrix}$	EDGE RADII	0-10	+50 -25
			10-20	+40 -20

02. FORGING DRAFT 7° (MAX)

03. MISMATCH 0.4mm

04. RESIDUAL FLASH 0.5mm

05. FOR UNTOLERANCED FORGING DIMENSIONS REFER APPLICABLE STDC.

06. UNSPECIFIED FORGING RADII → R1.6

07. FORGING SHALL COMPLY WITH THE REQUIREMENTS OF APPLICABLE TDC.

08. DIMENSIONS IN THE DRAWING EXCLUDE FORGING DRAFT.

09. FORINGS ARE TO BE SAND BLASTED OR SHOT BLASTED AND HEAT TREATED AS SPECIFIED.

10. HEIGHT OF FORGING LETTERS : 5 mm

RETRACED WITH REVISION No. 02 ON 25.03.95

01	FORGING	92 017 168	ASTM A105 CERTIFY	NORMALISED	-	0.06	-	\$	-
NO OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
UNIT: HIGH PRESSURE BOILER PLANT.
TIRUCHIRAPALLI-620014.

DRN	NAME	SIGN	DATE	NO. OF VAR.
CHD	R. MOHAN	R. Mohan	25.03.95	
APPD	K. RAVICHANDRAN	(Signature)	6.4.95	
	N. NAGARAJAN	(Signature)	6.4.95	

DEPT VL		SCALE NTS	WEIGHT (KG). 0.06	REFERENCE INFORMATION DRESSER DRG. No. C954 B08 (346) CAD : F306161F	NO. OF ITEMS
CODE 320				DRAWING NO. 3-V-5902-06161F	REV 02
TITLE GLAND FLANGE			CARD CODE U 01		

REV	DATE	ALTERED
02	25.3.95	CHD & APPD. (Signature)
DCN: FS: 0318		IN NOTES 5 & 7 STANDARD / PROCEDURE NUMBERS REMOVED.

CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.