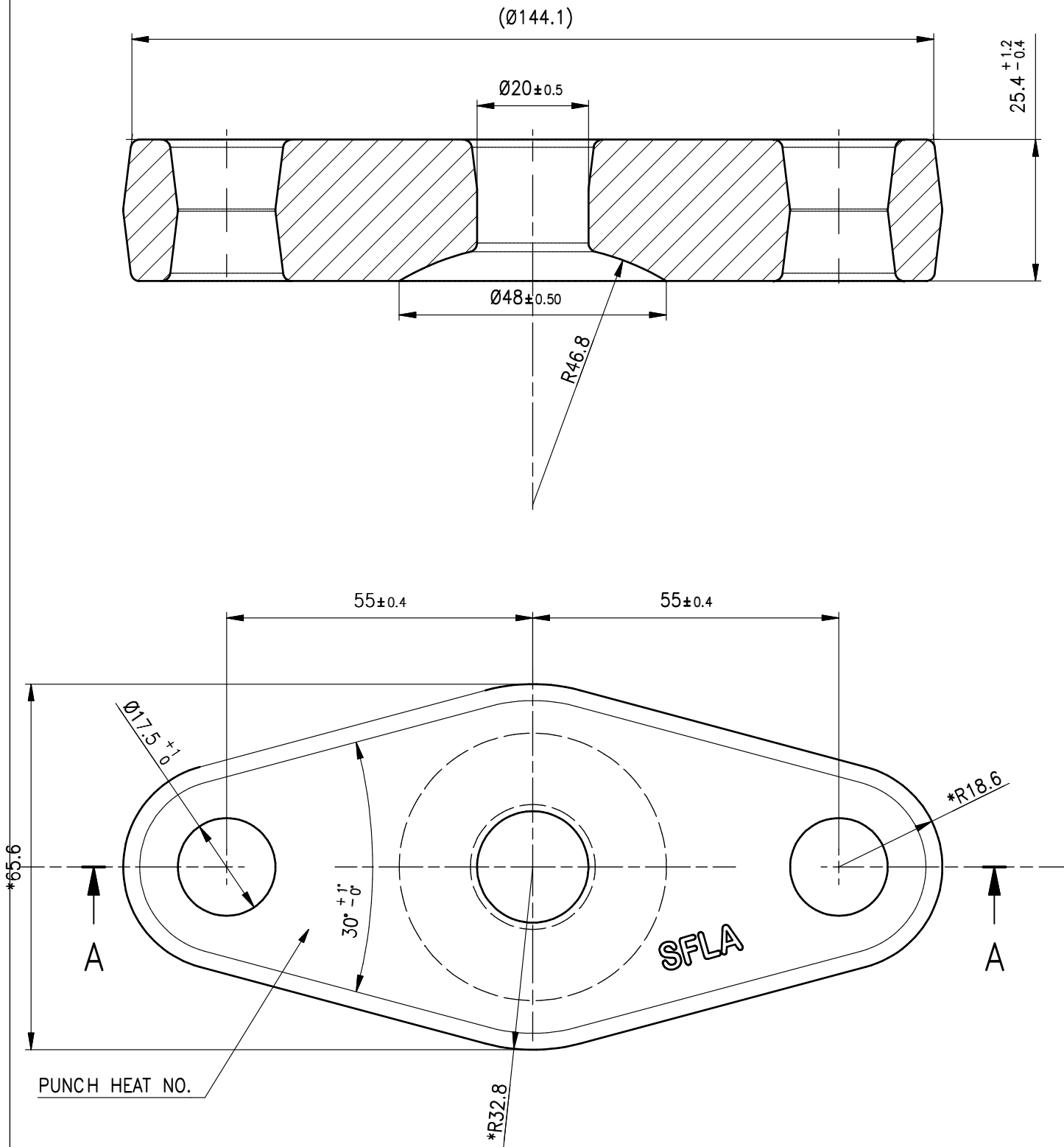


DRAWING NO. 3-V-SFLA-35160F

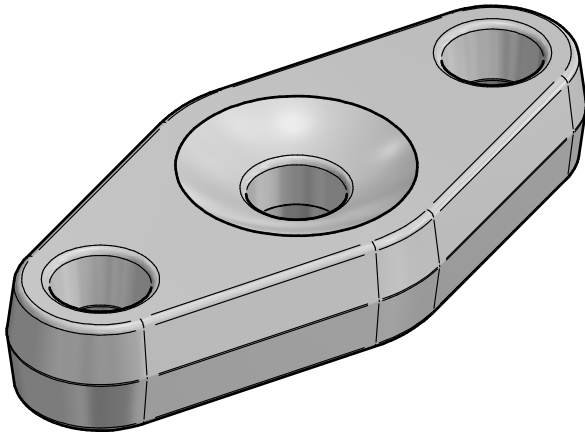


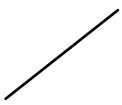
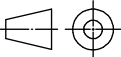
NOTES

1. Fillet & Edge radii, Mismatch and Residual flash as per IS : 3469 (latest applicable version)
2. Draft 7° (max)
3. For untoleranced forging dimensions refer applicable STDC
4. Unspecified forging radii – R1.6
5. Forging shall comply with requirements of applicable TDC
6. Dimensions in the drawing exclude forging draft
7. Forgings are to be sand blasted or shot blasted and Heat treated as specified
8. Height of forging letters – 5mm

SPECIAL NOTE

1. Forging shall be supplied with Phosphating



01	Die Forging	925022080000	ASTM A105 Certify	Normalised	—	—	—	—	009	
NO OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No	
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT										
FORGED STEEL VALVE										
 BHARAT HEAVY ELECTRICALS LTD. UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI-620014.					DRN	NAME S.Madhuram	SIGN	DATE 01.04.19	NO.OF VAR.	
					CHD	M.Ranapratap		01.04.19		
365-121					APPD	K.Rajasekaran		01.04.19		
DEPT VL			SCALE	WEIGHT (KG).	REFERENCE INFORMATIONS				NO. OF ITEMS	
CODE 320			NTS		1.10	—				
TITLE					CARD CODE	DRAWING NO.				REV
GLAND FLANGE (1" - C3500spl)					U 01	3-V-SFLA-35160F				00

REV	DATE	ALTERED
		CHD & APPD

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