

DRAWING NO.
2-V-5907-02692F

ALL DIMENSIONS ARE IN MILLIMETRES. FOR TOLERANCES OF UNTOLERANCED DIMENSIONS DURING MANUFACTURE REFER RELEVANT QCP / QP

A

B

C

D

E

F

A

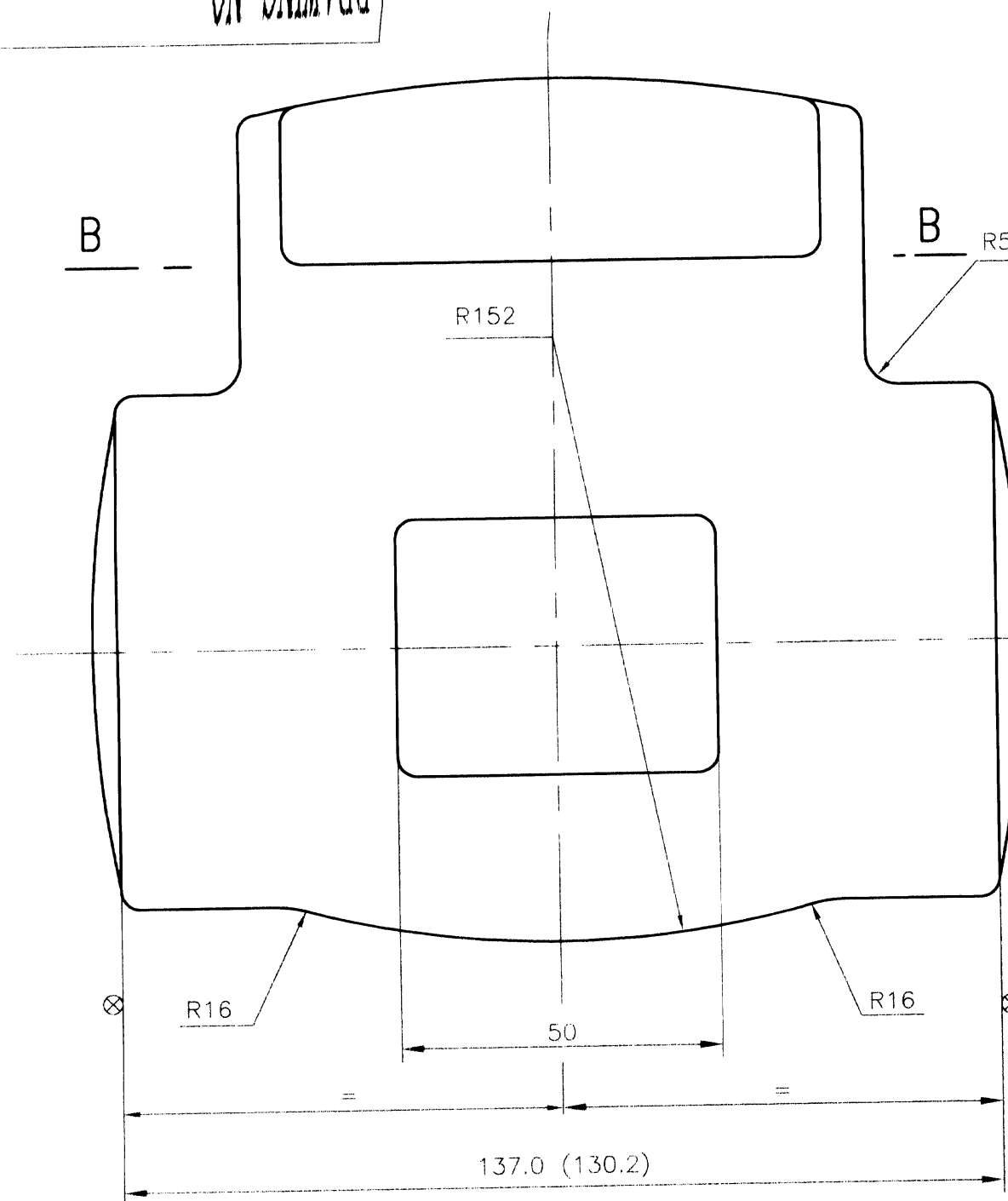
B

C

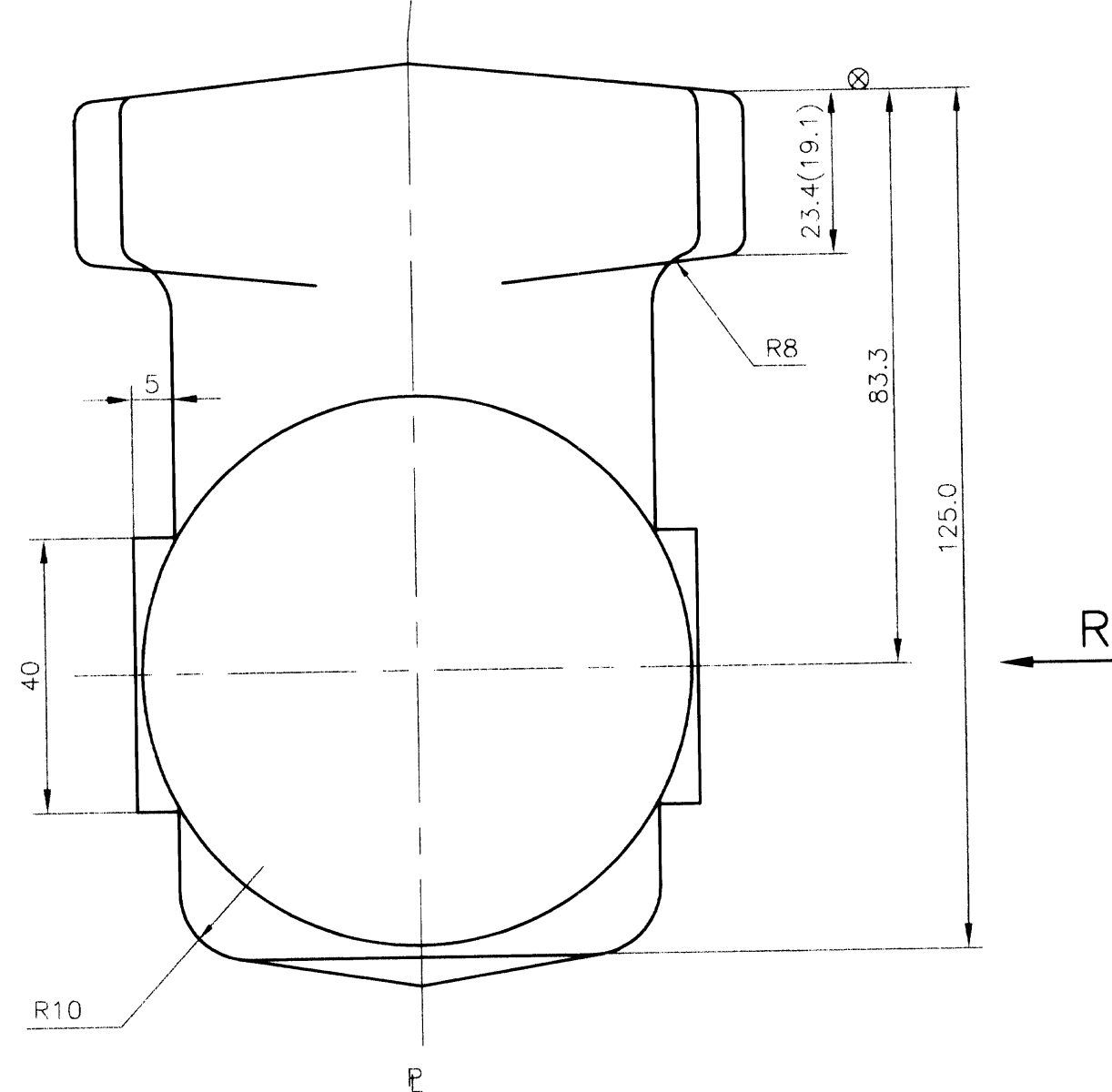
D

E

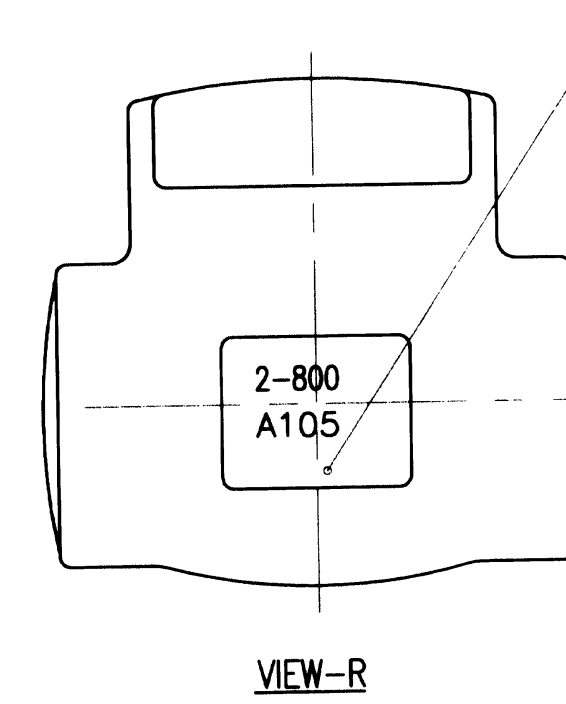
F



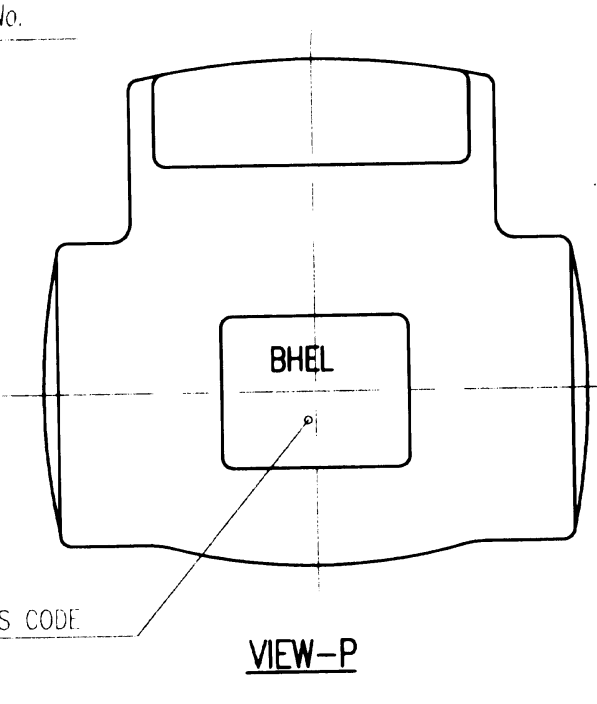
P



R



VIEW-R



VIEW-P

NOTES

- FORGING TOLERANCES
LENGTH AND HEIGHT TOLERANCE : +1.5 -0.7
THICKNESS TOLERANCE : +1.5 -0.7
FILLET AND EDGE RADIUS : mm TOL %
- MISMATCH : 0.6
- RESIDUAL FLASH : 0.7
- DRAFT : 7°
- UNSPECIFIED FORGING RADII R-2.5
- FORGING SHALL COMPLY WITH THE REQUIREMENTS OF APPLICABLE TDC.
- DIMENSIONS IN THE DRAWING EXCLUDE FORGING DRAFT.
- MACHINING ALLOWANCES ARE INDICATED ON ALL MACHINABLE SURFACES MARKED
- FINISH MACHINED DIMENSIONS ARE INDICATED WITHIN BRACKETS FOR INFORMATION ONLY
- FORGINGS ARE TO BE SAND BLASTED OR SHOT BLASTED AND HEAT TREATED AS SPECIFIED
- IDENTIFICATION MARKS AND SPECIFICATION NUMBERS SHALL BE IN RAISED LETTERS
- SIZE OF FORGING LETTERS = 5 mm
- HEIGHT OF PADS = 2 mm

DRAWING RETRACED WITH REV.03 ON 04.05.2001

01	DIE FORGING	92 024 548	ASTM A105 ATTEST	NORMALISED	—	8.56	—	—	—
No OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT

DRN	NAME	SIGN	DATE	NO. OF VAR
CHD	M. SRINIVASAN	[Signature]	04.05.01	
APPD	P. BOOMINATHAN	[Signature]	04.05.01	
	K. S. RAMAN	[Signature]	04.05.01	

DEPT	V L	SCALE	WEIGHT (KG)	REFERENCE INFORMATION	NO. OF ITEMS
		NTS	8.56	B-958FE01A/EN550 (041)	
				CAD: F202692F	

TITLE	CARD CODE	DRAWING NO.	REV
BODY	U 01	2-V-5907-02692F	03

REV	DATE	ALTERED	BY
03	29.1.97	CHD & APPD	[Signature]
DCN:FS:0572		QUALITY REFERENCES REMOVED.	

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