

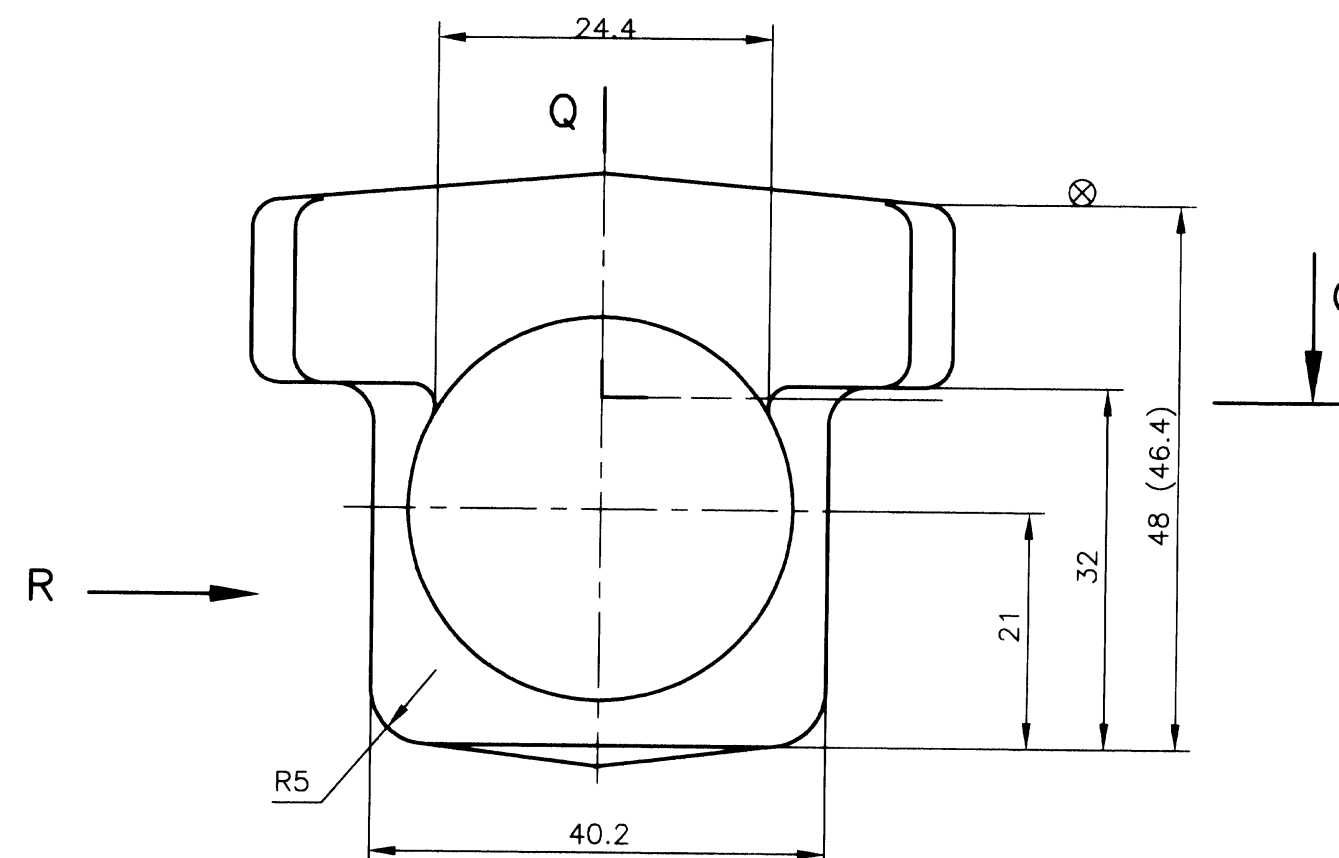
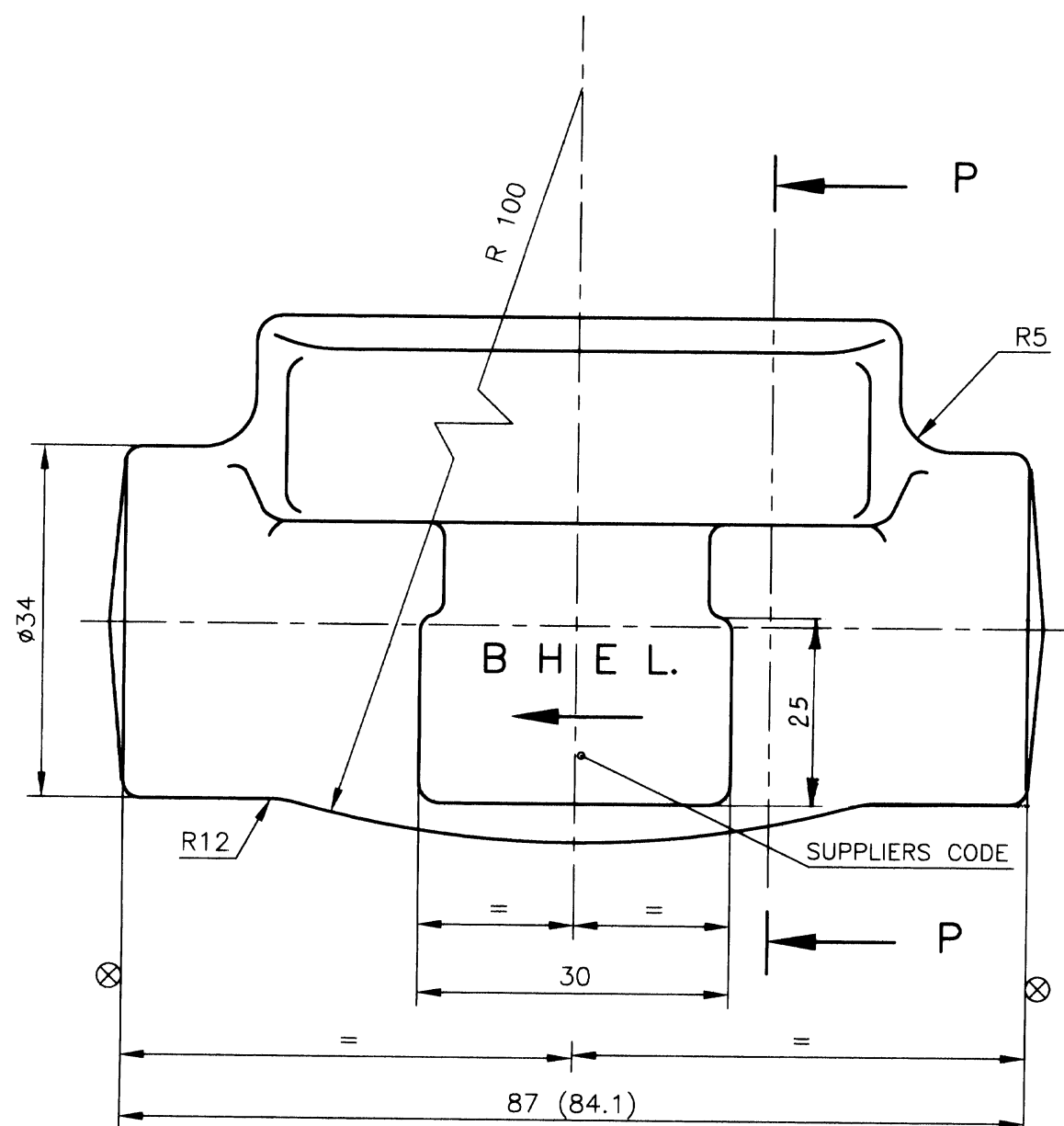
2-V-5902-02475F
DRAWING NO.

ALL DIMENSIONS ARE IN MILLIMETRES. FOR TOLERANCES OF UNTOLERANCED DIMENSIONS DURING MANUFACTURE REFER RELEVANT QCP / QP

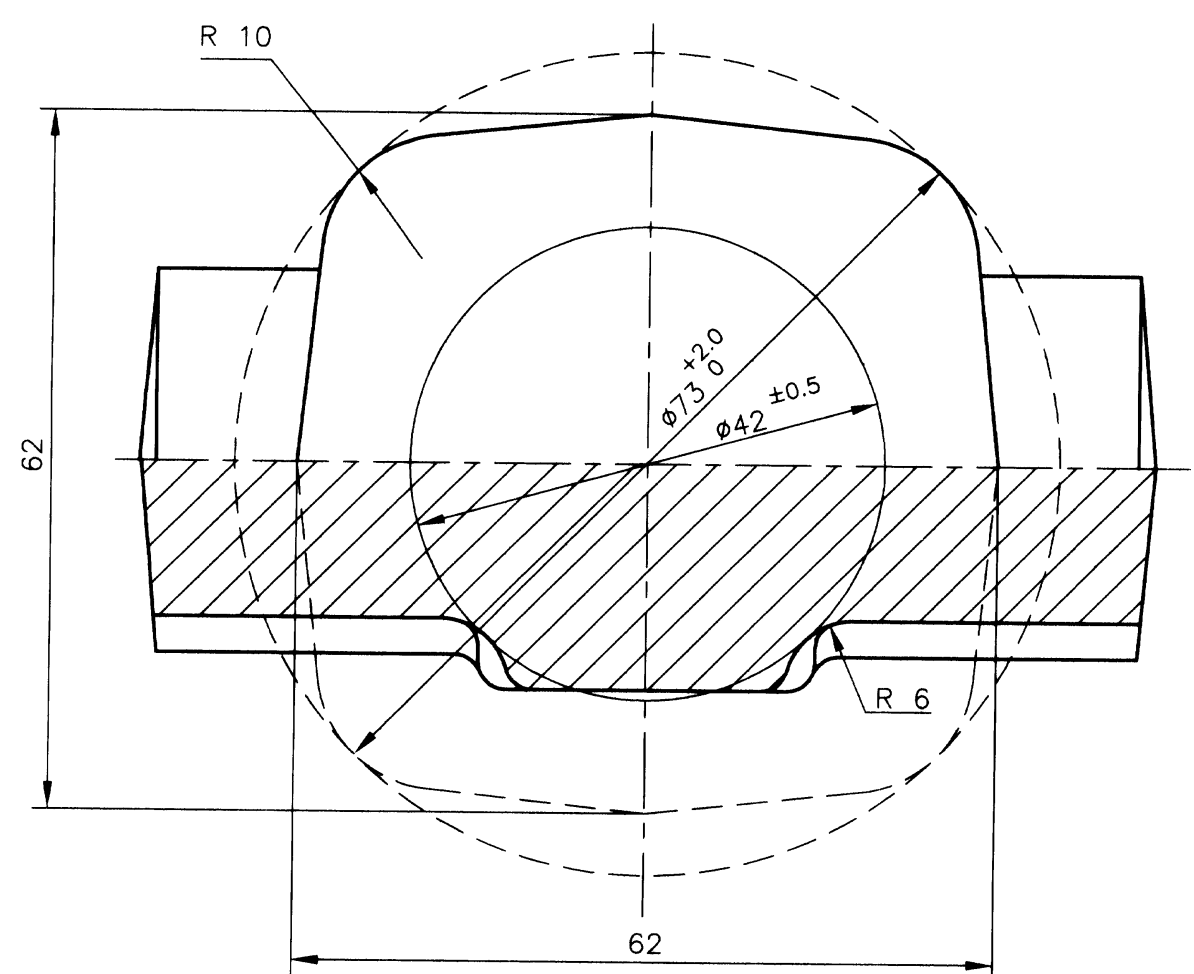
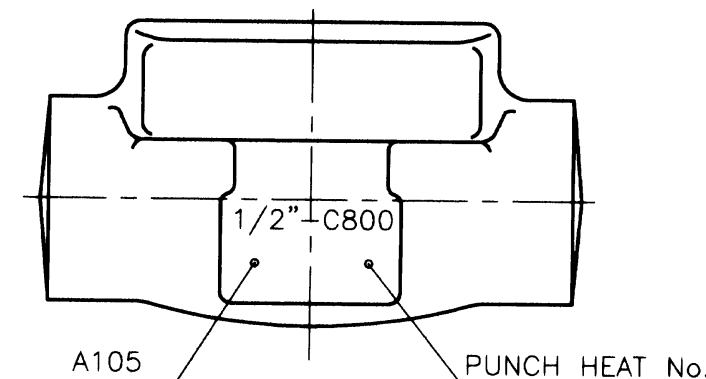
NOTES:

- FORGING TOLERANCES
LENGTH AND HEIGHT TOLERANCE : $\begin{bmatrix} +1.2 \\ -0.6 \end{bmatrix}$
THICKNESS TOLERANCE : $\begin{bmatrix} +1.1 \\ -0.5 \end{bmatrix}$
- MISMATCH : 0.6
- RESIDUAL FLASH : 0.7
- DRAFT : 7°
- UNLESS OTHERWISE STATED TOLERANCES SHALL CONFORM TO APPLICABLE PROCEDURE.
- UNSPECIFIED FORGING RADII R 2.5 MAX.
- FORGING SHALL COMPLY WITH THE REQUIREMENTS OF APPLICABLE QUALITY PROCEDURE.
- DIMENSIONS IN THE DRAWING EXCLUDE FORGING DRAFT.
- MACHINING ALLOWANCES ARE INCLUDED ON ALL MACHINABLE SURFACES MARKED $\oplus$
- FINISH MACHINED DIMENSIONS ARE INDICATED WITHIN BRACKETS FOR INFORMATION.
- FORINGS ARE TO BE SAND BLASTED OR SHOT BLASTED AND HEAT TREATED AS SPECIFIED.
- THE IDENTIFICATION MARKS AND SPECIFICATION NUMBERS SHALL BE IN RAISED LETTERS.
- SIZE OF FORGING LETTERS : 5 mm
- HEIGHT OF PADS - 2 mm

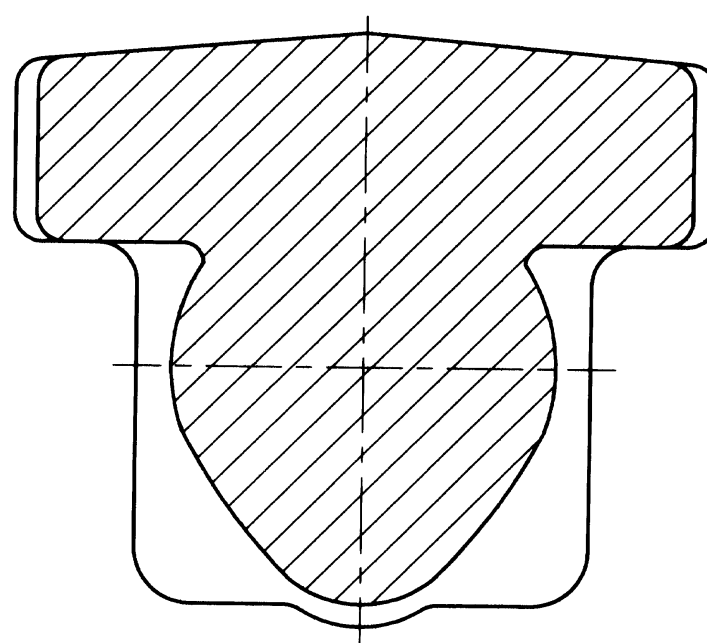
	mm	TOL. %
FILLET AND	0-10	+50-25
EDGE RADII	10-32	+40-20
	32-100	+32-15



VIEW-R



SECTION - QQ



SECTION - PP

RETRACED WITH REV. 05 ON 25.11.97

FORGING	92 024 541	ASTM A105 ATTEST	NORMALISED	1.09	1.09	1.09	1.09	1.09	1.09
DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No	

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT

DRN	R.MOHAN	SIGN	DATE	NO. OF VAR.
CHD	K.S.RAMAN		29.11.97	
APPD	N.NAGARAJAN		29.11.97	

DEPT	V L	SCALE	WEIGHT (KG)	REFERENCE INFORMATION	NO. OF ITEMS
CODE	320	NTS	1.09	CAD: F202475F	

TITLE	CARD CODE	DRAWING NO.	REV
BODY (1/2"-C800)	U 01	2-V-5902-02475F	05

REV	DATE	ALTERED
05	25.11.97	R. Mohan
ZONE		CHD & APPD

01. TABULATED DRAWING MADE AS INDIVIDUAL DRAWING.

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