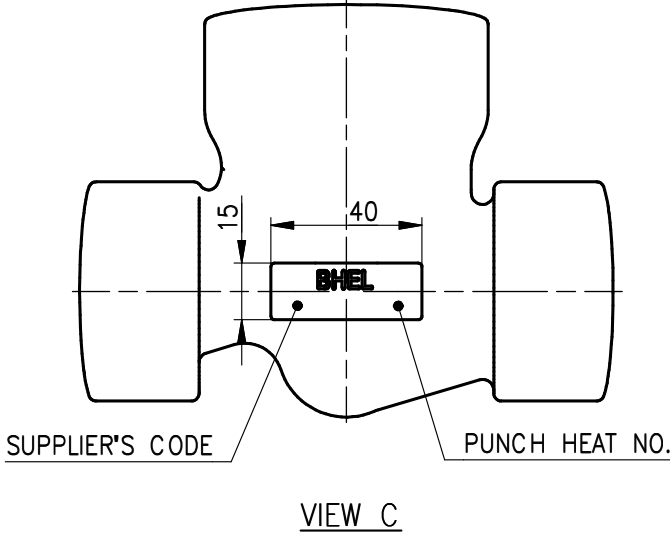
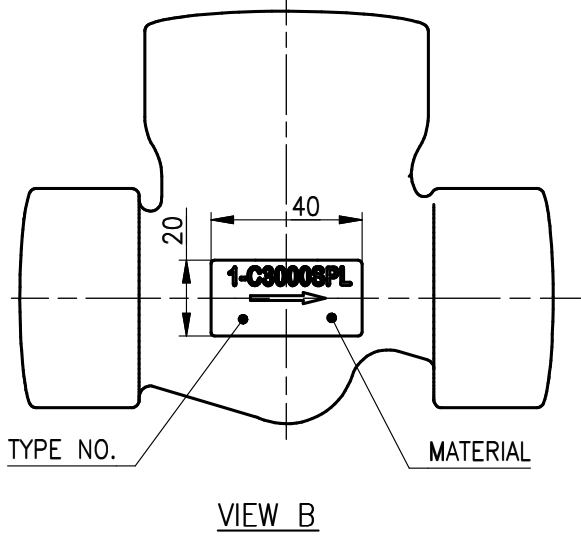
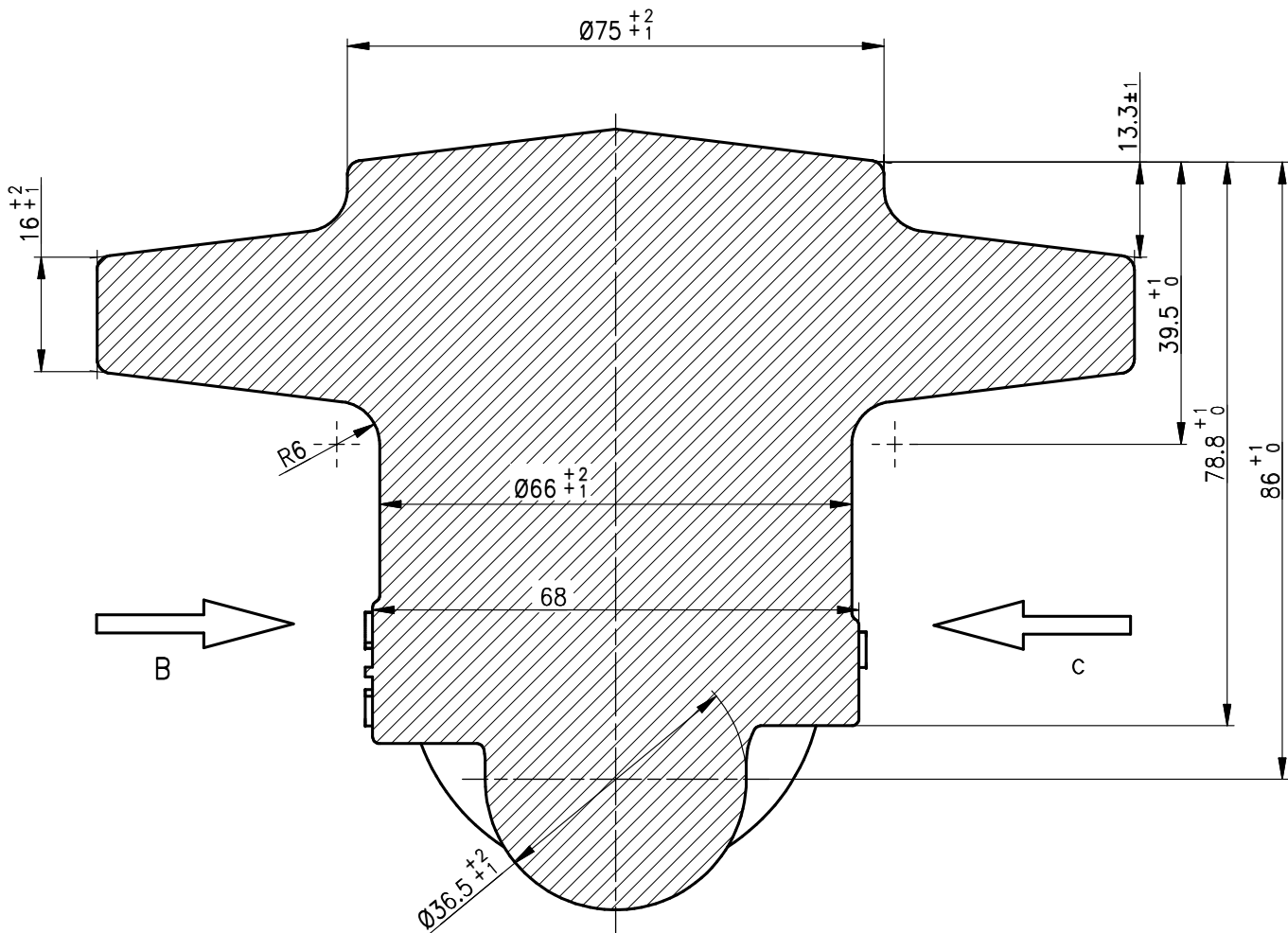
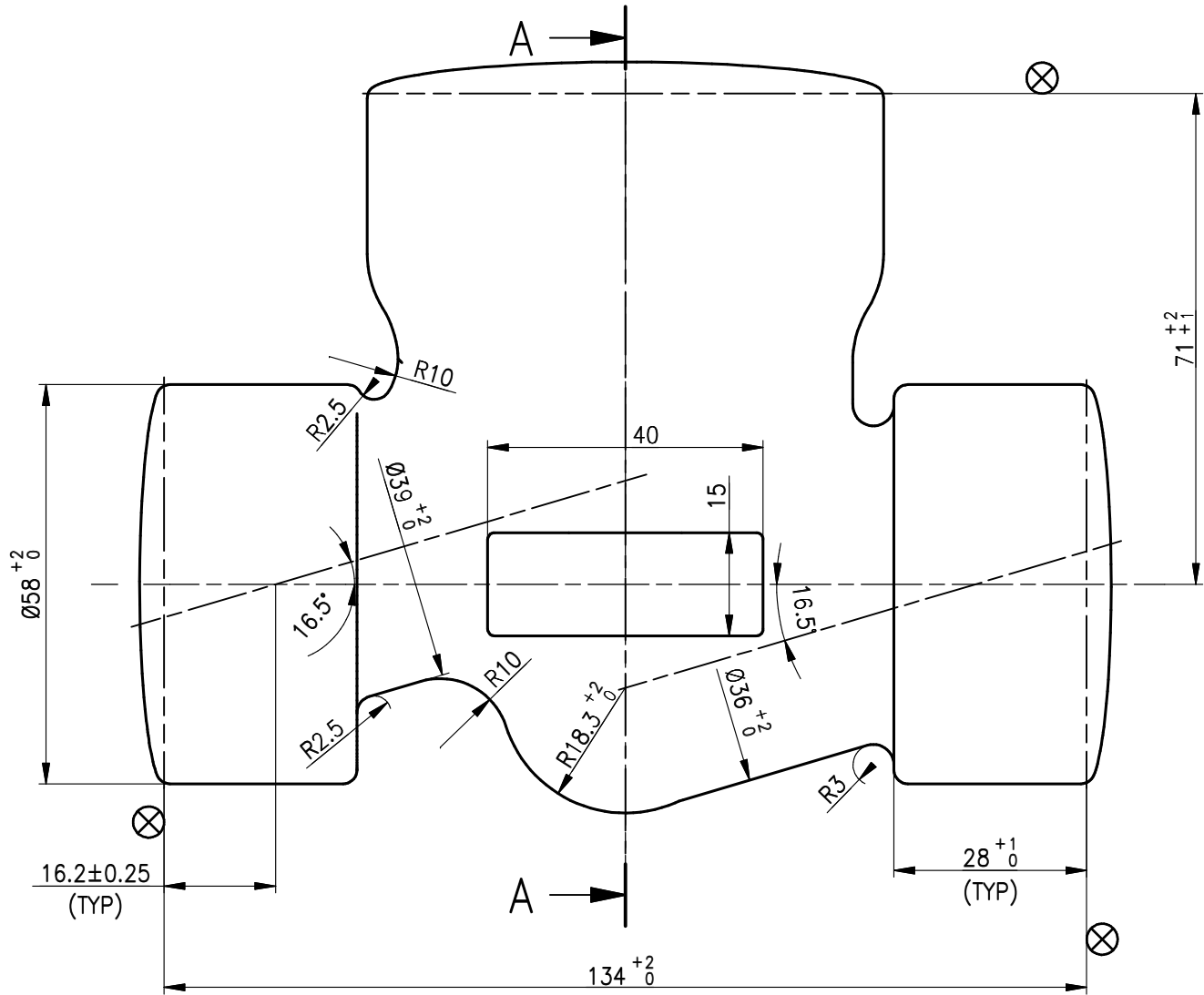
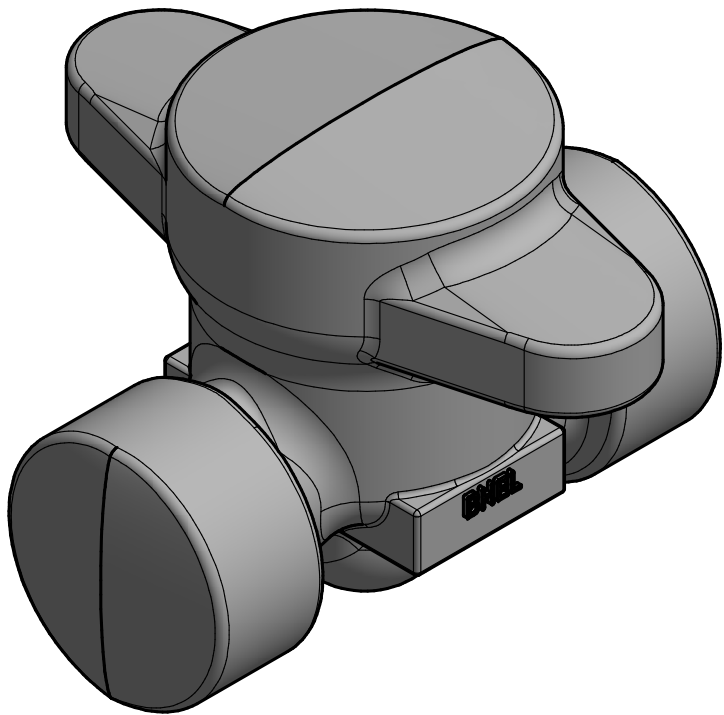
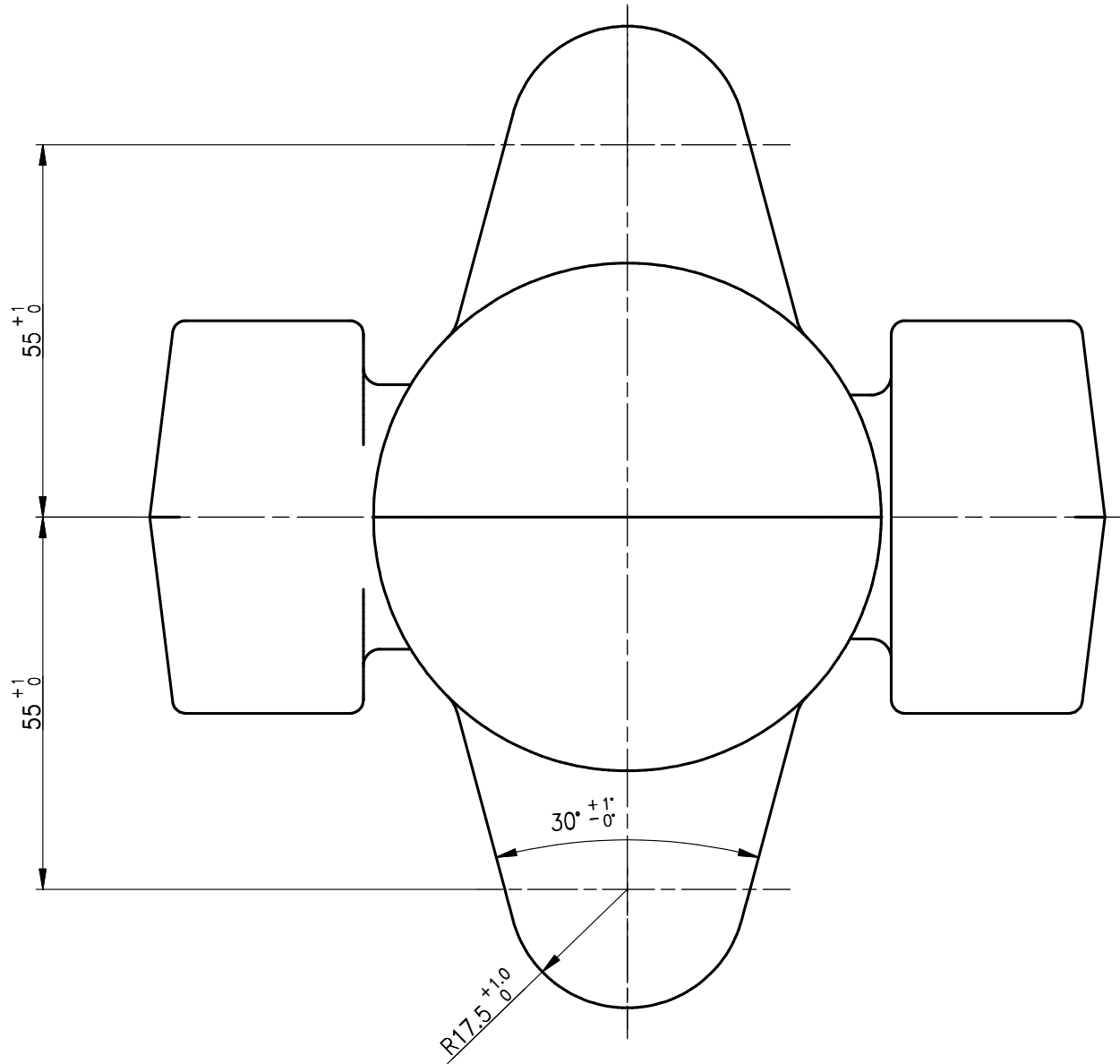




- NOTES:
01. Fillet & Edge radii, Mismatch and Residual flash as per IS:3469 (latest applicable version)
 02. Draft 5'(max)
 03. Unspecified forging radius R2
 04. Forging shall comply with the requirements of applicable quality procedure.
 05. Dimensions in the drawing exclude forging draft
 06. Machining allowances are included on all machinable surfaces marked
 07. Forgings are to be shot blasted and heat treated as specified
 08. The identification marks and specification numbers shall be in raised letters
 09. Size of forging letters : 3mm
 10. Height of pads : 1mm
 11. Quality procedure as applicable to special class valve.



SFJE F316	05	Die Forging	-	SA 182 F316 Attest	Solution Annealed	46	-	4.62	2-V-SFJE-12099F 925020270000	001
SFJQ F92	04	Die Forging	-	SA 182 F92 Attest	Normalised & Tempered	20	-	4.5	2-V-SFJQ-12099F 925020060000	001
SFJM F91	03	Die Forging	-	SA 182 F91 Attest	Normalised & Tempered	20	-	4.5	2-V-SFJM-12099F 925020050000	001
SFJI F22	02	Die Forging	-	SA 182 F22 CL3 Attest	Normalised & Tempered	20	-	4.5	2-V-SFJI-12099F 925020040000	001
SFJA SA 105	01	Die Forging	-	SA 105 Attest	Normalised	10	-	4.5	2-V-SFJA-12099F 925020030000	001
MATERIAL TYPE NO.	SL NO	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No MATERIAL CODE	ITEM No
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT										FORGED STEEL VALVE
Bharat Heavy Electricals Ltd. UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI-620014.						DRN	NAME B.Ajith kumar	SIGN	DATE 20.09.16	NO.OF VAR.
365-120						CHD	K.R.P		20.09.16	
						APPD	K.Rajasekaran		20.09.16	
DEPT V L		SCALE	WEIGHT (KG).	REFERENCE INFORMATION				NO. OF ITEMS		
CODE 320		NTS	-							
TITLE	BODY (1"-C3000SPL)						CARD CODE U 01	DRAWING NO. 2-V-0000-12099F		REV 00

REV	DATE	ALTERED
		CHD & APPD
ZONE		