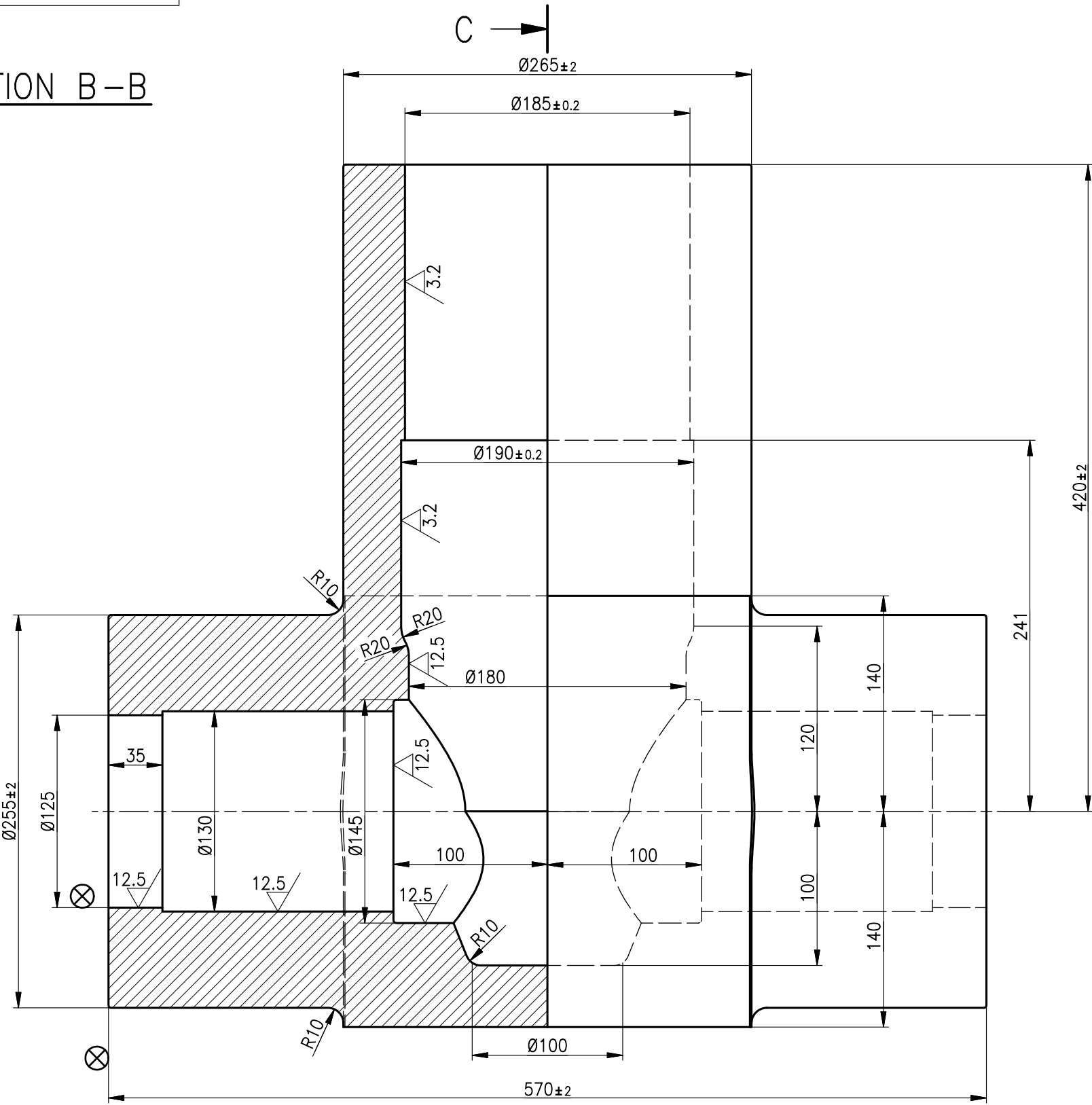
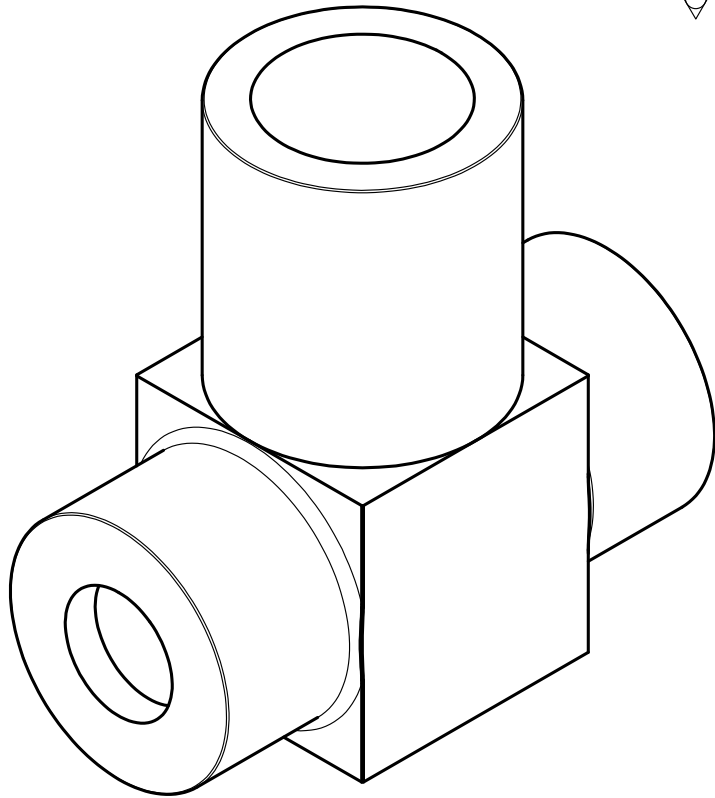
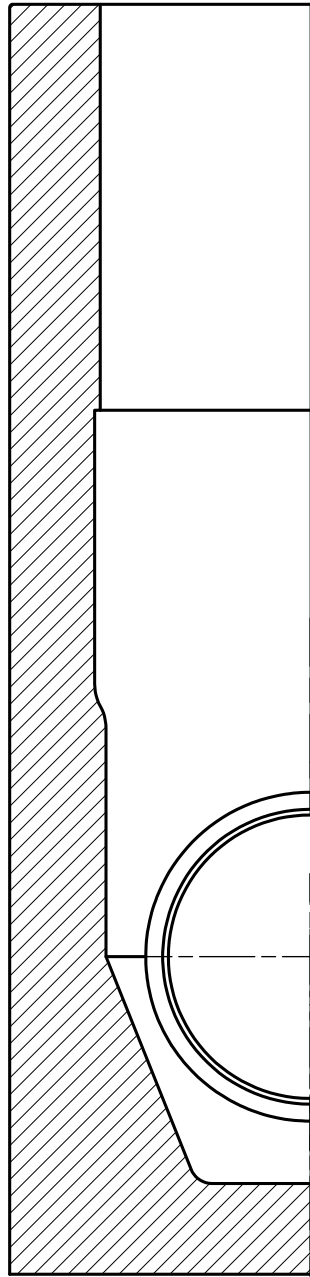


SECTION B-B

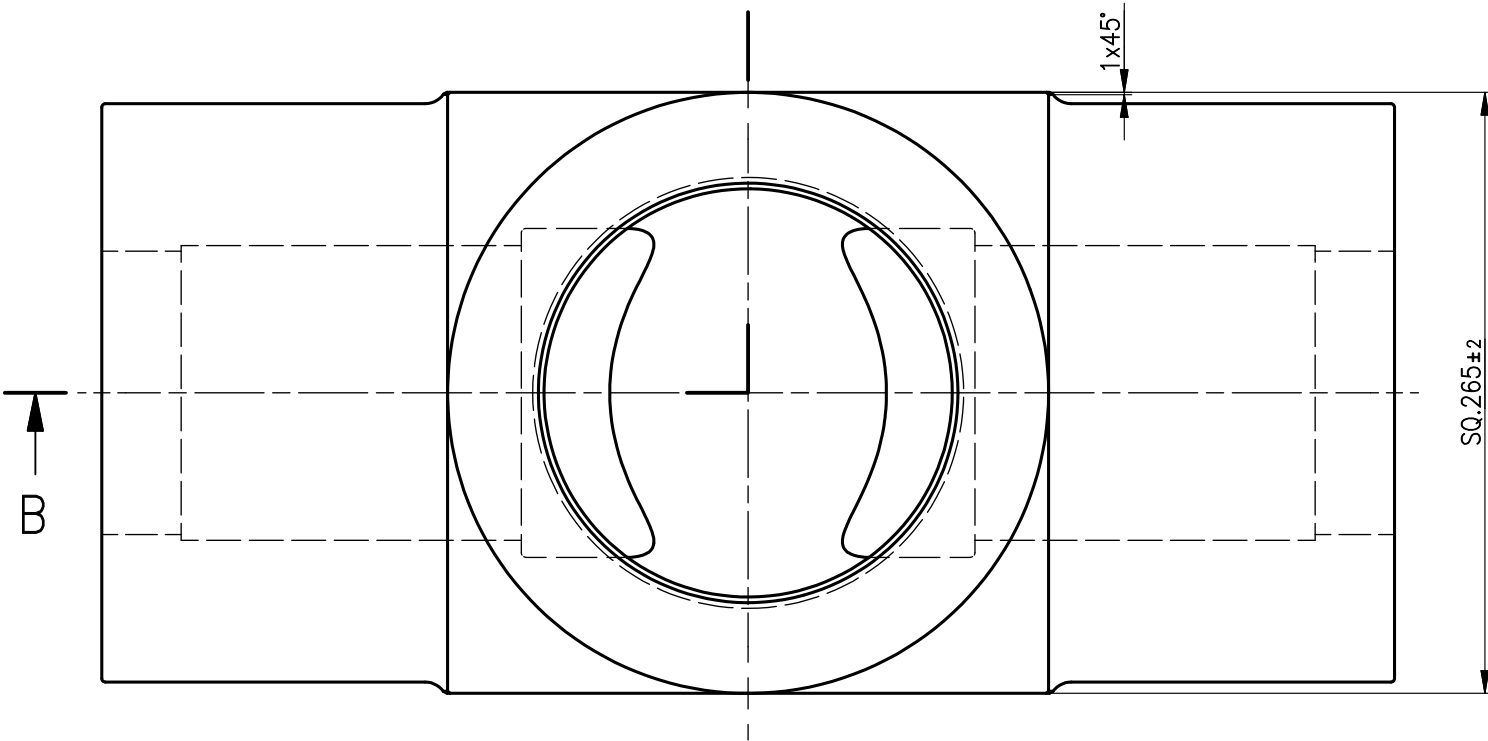


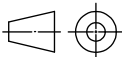
SECTION C-C



NOTES:—

01. CHAMFER THE SHARP CORNERS TO 1x45°
02. ⊗ INDICATES THE SURFACES WHICH ARE TO BE MACHINED FURTHER.
03. FORGING SHALL BE COMPLY WITH REQUIREMENTS OF THE LATEST APPLICABLE QUALITY WORK INSTRUCTION.



01	92 204 029 0000	2-V-V757-18482P			SA182 F92, ATTEST			NT		F92		
SL.No.	COMP. CODE		DRAWING. No.			MATERIAL SPECN.			HEAT TREATMENT		MATERIAL MARK	
SL No	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No		ITEM No		
TYPE OF PRODUCT												
OR NAME OF												
CUSTOMER/PROJECT												
TA												
 BHARAT HEAVY ELECTRICALS LTD., UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI-620014.					DRN	NAME R.P.SINGH		SIGN		DATE 25.02.19		NO.OF VAR.
					CHD	S.SATHEES				25.02.19		
					APPD	K.RAJASEKARAN				25.02.19		
DEPT	V L		SCALE	WEIGHT (KG).		REFERENCE INFORMATIONS						NO. OF ITEMS
CODE	320		NTS	253								
TITLE					CARD CODE	DRAWING NO.						REV
BODY (PROOF MACHINED)					U 01	2-V-0000-18482P						
6-C1500-GV												

CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.

REV	DATE	ALTERED
		CHD & APPD
ZONE		