

**Project Engineering Management****Bharat Heavy Electricals Limited****(A Govt. Of India Undertaking)**

Enquiry		Phone	1204368960	
Notice Inviting Tender		Email	akashverma@bhelpem.co.in	
TWO PART BID	Enquiry Number	E-5631/2017	Due date	13/06/2017
Tender to be submitted in two parts	Enquiry date	01/06/2017	Due time	14:00 hrs
Nature of enquiry		OPEN TENDER ENQUIRY		
Mode of enquiry		E PROCUREMENT		
Project		4X270 MW BHADRADRI TPS		
Package		MISC PUMP HORIZONTAL (TYPE II)		
PRICES		Prices are Firm		
Detail tender documents are uploaded on websites		WWW.BHELPEM.COM WWW.BHEL.COM WWW.EPROCURE.GOV.IN WWW.BHELEPS.BUYJUNCTION.IN		

Bidders are requested to quote the Enquiry number, date and due date in all your correspondences. This is only a request for quotation and not an order. Please note that under any circumstances both delayed offer and late offers will not be considered. Hence vendors are requested to ensure that the offer is uploaded on our website www.bheleps.buyjunction.in before due date and due time

S.NO	Description	Quantity	Delivery
1	MISC PUMP HORIZONTAL TYPE II	As per BOQ cum price schedule	(1) Delivery shall be six months from CAT 1 approval of last primary documents considering submission schedule as indicated at clause no 04 of section IA of technical specification no PE-TS-411-100-N001, Rev.01. In case there are delays in submission/resubmission of documents by vendor beyond indicated schedule at clause no 04 of section IA of technical specification no PE-TS-411-100-N001, Rev.01 in primary documents, that much days would be reduced from delivery period. (2) Vendor shall depute their personnel within 15 days of intimation from BHEL for installation check/PG test. (3) Mandatory spares complete with all accessories are to be delivered along with the last consignment of main supply within the contractual delivery period.
2	Brief Scope	As per Tech spec no PE-TS-411-100-N001, Rev 01	

Important points to be taken care during submission of offer

1	The offers of the bidders who are on the banned list as also the offers of the bidders, who engage the services of the banned firms, shall be rejected. The list of banned firms is available on BHEL web site http://www.bhel.com/vender_registration/vender.php .
2	All corrigenda, addenda, amendments, time extensions, clarifications, etc. to the tender will be hosted on BHEL website (www.bhel.com) & BHEL-PEM website (www.bhlepem.com) only. Bidders should regularly visit websites to keep themselves updated. There will be no publication of such updates, amendments, corrigenda, etc., through newspapers or any other media.
3	Your best quotation/offer for the above requirement, in line with our terms and conditions (hosted on our website, as indicated above), should be uploaded on www.bheleps.buyjunction.in :

Terms and condition

Vendors are requested to read the following points / guidelines / instructions and ensure that the offer is prepared and submitted strictly as per the requirements. Offers with insufficient details would not be considered for evaluation. The following points / guidelines / instructions are part and parcel of the tender and non-compliance will result in rejection of offer.

1	General Guidelines and instructions while submitting offer	Bidders are advised to go through the GCC Rev-06 while submitting the offers. Bidders may download GCC Rev 06 from following link (http://bhlepem.com/Documents/GCC/GCC-Rev.06.pdf)	
2	Integrity pact	Integrity Pact Not Applicable	
3	Address for any correspondence	Name: 1. AKASH VERMA. M/s. Bharat Heavy Electricals Ltd., Project Engineering Management, Power Project Engineering Institute, HRD & ESI Complex, Plot No 25, Sector-16 A, Noida-201301, U.P., INDIA E-MAIL: akashverma@bhlepem.co.in Ph. No. 0120-4368960	Name: 2. Mr. SHREEDHAR SINGH M/s. Bharat Heavy Electricals Ltd., Project Engineering Management, Power Project Engineering Institute, HRD & ESI Complex, Plot No 25, Sector-16 A, Noida-201301, U.P., INDIA E-MAIL: shreedharsingh@bhlepem.co.in Ph. No. 0120-4368720
3	Pre-Qualifying Requirements	Bidders have to provide the required details as per TECHNICAL PRE-QUALIFICATION REQUIREMENT CRITERIA (enclosed as NIT Tender Documents) in their Techno-Commercial offer. Bids of only those bidders shall be evaluated who meet the Technical Pre-Qualifying requirements.	
4	Submission of offer	Bidders have to submit their offers in line with clause no. 2.0 of "Instructions to Bidders" of GCC Rev. 06.	

Akash Verma
11/6/17



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5	Conditional Enquiry	Bidders have to note that this is a conditional OPEN Tender enquiry. Price bid (Part-II) opening/RA participation of those bidders, who are not approved by end Customer, shall be subjected to following: a) Approval of bidder by the customer. Same shall be taken up by BHEL with the customer based on the credentials/reference list being submitted by the bidder. b) Clause no. 2.2 of GCC Rev06.		
6	Reverse Auction (RA)	Reverse Auction is applicable as per guidelines uploaded on http://www.bhel.com/vender_registration/pdf/Guidelines%20for%20Reverse%20Auction-2016.pdf Bidders have to note that BHEL reserves the right to go for Reverse Auction (RA) instead of opening the sealed envelope price bid, submitted by the bidder. This will be decided after techno-commercial evaluation. For details refer clause no. 13.0 of "Instructions to Bidders" of GCC Rev. 06. The Bidders has to quote the Single Price (i.e. Total Cost to BHEL) in Reverse Auction. Price are to be inclusive of Packing & Forwarding charges, all the routine & type tests as per tender scope, ED + cess, CST against C-form/VAT, Freight as applicable, etc. including loading (if any). De-loading (if any) shall be done in line with SCC of the project. Following Condition in Reverse Auction shall be treated as follows: Case-I (Taxes & duties and freight are identical in Reverse Auction & Conventional Price Bid) Resolution: - Ordering shall be done on lower of the two bids (RA closing price & Conventional Price Bid). After successful completion of reverse auction L1 bidder shall be asked to submit break up in line with taxes & duties, freight quoted in their Conventional Price Bid. Case-II (In case Bidder has quoted 'CST' in Conventional Price Bid and applicable Tax is 'VAT') Resolution: - "Total Cost to BHEL shall be maintained by reducing proportion amount in Ex-works quoted by Bidder". Case-III (In case Bidder has quoted 'VAT' in Conventional Price Bid and applicable Tax is 'CST') Resolution: - Conventional Bid/RA quoted Prices shall be reduced and CST will be allowed. Statutory variation shall be applicable. Any new tax structure (like Goods & Services Tax) as and when implemented by the Government shall become applicable in addition to or in lieu of existing tax structure. Note: - Applicable taxes & duties shall be determined as per location of works of bidder.		
7	CIF	CIF is not available for subject package of subject project. For any import, if any, shall be on merit basis.		
8	Fraud Prevention Policy	The Bidder along with its associate/ collaborators/ sub-contractors/ sub-vendors/ consultants/ service providers shall strictly adhere to BHEL Fraud Prevention Policy displayed on BHEL website http://www.bhel.com and shall immediately bring to the notice of BHEL Management about any fraud or suspected fraud as soon as it comes to their notice.		
9	Evaluation	Evaluation shall be done on total cost to BHEL		
10	Part of tender document	Bidders to note that following forms the part of Tender Documents : A) General Conditions of Contract (GCC) Rev. 06 B) Technical Specification no.PE-TS-411-100-N001,REV 01 C) Price format D) Special Conditions of Contract Rev 03 E) Technical PQR. F) NIT CONDITIONS & other Enclosures G) RA Guidelines uploaded on www.bhel.com. Please refer link "http://www.bhel.com/vender_registration/pdf/Guidelines%20for%20Reverse%20Auction-2016.pdf" to download the same. Bidders to note that offers shall be submitted strictly in accordance with the requirements of the above Tender Documents & all the above Tender Documents along with post-bid agreements/MoMs (during Techno-Commercial evaluation) shall automatically become the part of the Order/Contract after its finalisation.		
11	Deviations (if any) in Annexure II	Bidders to note that Deviations (if any) are to be listed only in 'Annexure II: Deviation Sheet' of GCC Rev. 06. Any deviation mentioned or shown separately or found hidden in offer, will not be taken cognizance of.		
12	Foreign bidders quoting along with their Authorised Indian associates	Foreign bidders quoting along with their Authorised Indian associates to comply with BHEL corporate circular AA:MM:AGENCY dated 06th August 2010 for the guidelines regarding dealings with Indian agents of Foreign bidders (as enclosed).		

Sharma
11/6/17



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Tender to be submitted in two parts	Enquiry date	01/06/2017	Due time	14:00 hrs																
13	Online Registration Portal	Online Registration Portal is operational in BHEL. Non-registered Vendors, who wish to apply for registration with BHEL-PEM, have to apply through Online Registration Portal available at www.bhhelpem.com -> vendor section -> Online Supplier Registration. All credentials and/or documents duly signed and stamped related to registration has to be uploaded on the website and submit the application for registration. One set of hard copy of the filled-up SRF downloaded from Online Registration Portal duly signed and stamped has to be submitted. Bharat Heavy Electricals Ltd. Project Engineering Management PPEI Building, HRD & ESI Complex, Plot No. 25, Sector - 16A, NOIDA - 201 301 (U.P.)																		
14	Basis for quotation	Indigenous Bidders to quote on FOR site basis and foreign bidders to quote on C&F Indian Sea Port basis (INSURANCE shall be in BHEL scope as per clause no 17.0 of GCC Rev 06). However FOR site price for foreign bidder will be calculated by loading their C&F Indian sea port price as per GCC rev 06.																		
15	Digital Signature	Foreign and indigenous bidders participating in subject tender will necessarily have to buy class III DSCs (Digital Signature Certificate) issued by the certifying authorities in India. Basic procedure /checklist is uploaded on www.bhel.com for participating in future tender enquires through e procurement.																		
16	Bank Guarantee	Bank Guarantee (if applicable, as per GCC rev-06) is to be submitted as per enclosed Annexure-B																		
All other terms and condition shall be applicable as per GCC Rev 06, SCC Rev 03 of project, NIT ,subsequent corrigendum(if any) and Technical specification																				
Thanking You.  Yours faithfully, For and on behalf of BHEL Enclosures: <table border="1"> <tr> <td>1</td> <td>Technical Specification No. PE-TS-411-100-N001,REV 01</td> </tr> <tr> <td>2</td> <td>BOQ cum price schedule</td> </tr> <tr> <td>3</td> <td>Special Conditions of Contract Rev 03</td> </tr> <tr> <td>4</td> <td>Technical PQR.</td> </tr> <tr> <td>5</td> <td>BHEL corporate circular AA:MM:AGENCY dated 06th August 2010</td> </tr> <tr> <td>6</td> <td>GCC REV 06 available on www.bhhelpem.com.</td> </tr> <tr> <td>7</td> <td>Annexure-B of bank Guarantee</td> </tr> <tr> <td>7</td> <td>RA Guidelines uploaded on www.bhel.com. Please refer link "http://www.bhel.com/vender_registration/pdf/Guidelines%20for%20Reverse%20Auction-2016.pdf" to download the same</td> </tr> </table>					1	Technical Specification No. PE-TS-411-100-N001,REV 01	2	BOQ cum price schedule	3	Special Conditions of Contract Rev 03	4	Technical PQR.	5	BHEL corporate circular AA:MM:AGENCY dated 06th August 2010	6	GCC REV 06 available on www.bhhelpem.com .	7	Annexure-B of bank Guarantee	7	RA Guidelines uploaded on www.bhel.com . Please refer link " http://www.bhel.com/vender_registration/pdf/Guidelines%20for%20Reverse%20Auction-2016.pdf " to download the same
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	PRE - QUALIFYING REQUIREMENTS (TECHNICAL)	DOCUMENT NO: PE-PQR-411-100-N001
		REVISION NO: 00 DATE: 20.04.17
		SHEET: 1 of 2
ENQUIRY NO:		
PROJECT: 4x270 MW Bhadradri TPS		
PACKAGE: MISC. PUMPS (HORIZONTAL) - Type-II (WITH FLOW MORE THAN 300 CUBM/HR)		
1. The bidder should have designed, manufactured, tested, inspected & supplied the Horizontal Centrifugal pumps for water application with minimum rated flow of 1062 m³/hr, which have been successfully in use for at least 1 year in two different thermal power plants or similar industry/ application and bidder is in business of Horizontal centrifugal pumps for water application on continuous basis. Bidder to comply to general points of PQR available at http://bhelpem.com/vensection/PMD/PMD.aspx . In case bidder is not OEM, the offer shall be evaluated as per point no 1 of general points of PQR.		
2. The Bidders shall furnish following support documents for assessment of Bidder w.r.t. PQR as indicated at Sl. No. 1 above: A. Bidder's Experience list of Horizontal centrifugal pumps for water application for last 5 years for assessment of bidder for supplying the Horizontal centrifugal pumps for water application on regular basis in enclosed format- Annexure-1. Bidder shall furnish the PO copy/approved documents/ Dispatch details of at least two (2) executed Contracts as indicated in the experience list. B. Bidder shall furnish any one from below in support of successful performance of Horizontal centrifugal pumps for water application for one year: i. Satisfactory Performance feedback certificates from End Customer (Owner) (in English) for at least Two (from different End customers (Owner)) successfully executed contracts which have been in use for atleast one year indicating salient features like year of commissioning of Horizontal centrifugal pumps for water application, rating of project, flow of Horizontal centrifugal pumps for water application, project name etc., date of issue of certificate and name/ designation of the certificate issuer for power plant/similar application industry. OR ii. The bidder has been awarded two repeat contracts for Horizontal centrifugal pumps for water application from two different End Customer (Owner) / Purchaser (in English) for power plant/similar application industry. Repeat contract shall be considered when the second contract is given by the same purchaser/ owner after lapse of minimum 1 year from execution of first contract. Supporting documents for execution of the Contract like, commissioning protocol/PG test report, etc. along with the PO Copy to be furnished, if bidder intends to submit the documents for Repeat Contracts OR		
PREPARED BY:	REVIEWED BY:	APPROVED BY:
NAME: DESIGNATION / DEPT.:	NAME: DESIGNATION / DEPT.:	NAME: DESIGNATION / DEPT.:



PRE - QUALIFYING
REQUIREMENTS
(TECHNICAL)

DOCUMENT NO: PE-PQR-411-100-N001

REVISION NO: 00 DATE: 20.04.17

SHEET: 2 of 2

- iii. Satisfactory Performance feedback certificates from End Customer (Owner)(in English) for one successfully executed contracts which have been successfully in use for atleast one year indicating salient features like year of commissioning of Horizontal centrifugal pumps for water application, rating of project, flow of Horizontal centrifugal pumps for water application, project name etc., date of issue of certificate and name/ designation of the certificate issuer for power plant/similar application industry.

AND

The bidder has been awarded repeat contracts for Horizontal centrifugal pumps for water application from minimum one End customer (owner)/Purchaser (other than the one for which the bidder has furnished the performance feedback above) for power plant/similar application industry. Repeat contract shall be considered when the second contract is given by the same purchaser/ owner after lapse of minimum 1 year from execution of first contract (commissioning of Horizontal centrifugal pumps for water application).

Supporting documents for execution of the Contract like, commissioning protocol/PG test report, etc. along with the PO Copy to be furnished, if bidder intends to submit the documents for Repeat Contracts.

OR

- iv. In case, bidder has executed contract(s) for BHEL-PEM, internal assessment by BHEL-PEM shall be followed for evaluation for satisfactory performance. For this, bidder to submit the request along-with relevant documents.

Note:- Purchase order copy, approved drgs/technical data sheets etc. are to be submitted along with the bid for which the bidder intends to furnish the performance feedbacks / repeat contracts for reference purpose only.

PREPARED BY:

REVIEWED BY:

APPROVED BY:

NAME:
DESIGNATION / DEPT.:

NAME:
DESIGNATION / DEPT.:

NAME:
DESIGNATION / DEPT.:

EXPERIENCE LIST

ANNEXURE-1

[illegible]

TELANGANA STATE POWER GENERATION CORPORATION LIMITED
(TSGENCO)

4X270 MW BHADRADRI TPS, TELANGANA

**TECHNICAL SPECIFICATION
FOR
MISCELLANEOUS PUMPS**

Specification No. : PE-TS-411-100-N001 (REV. 01)



**BHARAT HEAVY ELECTRICALS LIMITED
POWER SECTOR
PROJECT ENGINEERING MANAGEMENT
PPEI BUILDING, SECTOR 16 A
NOIDA - 201301**



TITLE:
**TECHNICAL SPECIFICATION
MISCELLANEOUS PUMPS**

SPECIFIC TECHNICAL REQUIREMENTS

SPEC. NO.: **PE-TS-411-100-N001, Rev-01**

SECTION:

SUB-SECTION:

REV. NO. **00** DATE 20/04/2017

SHEET 1 OF 1

INDEX

THIS TECHNICAL SPECIFICATION CONSISTS OF FOLLOWING SECTIONS:

CONTENTS

SECTION	TITLE
I	Specific Technical Requirements
IA	Specific Technical Requirements (Mechanical)
IB	Specific Technical Requirements (Elec.)
IC	Specific Technical Requirements (C&I)
ID	Data Sheet – A
II	Standard Technical Specifications
IIA	Standard Technical Specifications (Mechanical)
IIB	Standard Technical Specifications (Elec.)
III	Documents to be submitted by Bidder
IIIA	Guarantee Schedule (To be submitted along with the Bid by all Bidders)
IIIB	Compliance Certificate (To be submitted along with the Bid by all Bidders)
IIIC	Deviation schedule (To be submitted along with the Bid by all Bidders)
IIID	Data Sheet – B and Other documents (To be submitted by successful Bidder after award of Contract)

Notes:

1) For detailed list of documents to be submitted by bidder in their technical offer, please refer cl. no. 15.00.00 of Section-IIA.

2) For detailed list of documents to be submitted by vendor after award of contract, please refer Datasheet-C of Section-IIA.



TITLE:
**TECHNICAL SPECIFICATION
MISCELLANEOUS PUMPS**

SPECIFIC TECHNICAL REQUIREMENTS

SPEC. NO.: **PE-TS-411-100-N001, Rev-01**

SECTION:

SUB-SECTION:

REV. NO. **00** DATE 20/04/2017

SHEET 1 OF 1

SECTION - I

SPECIFIC TECHNICAL REQUIREMENTS

SUB-SECTION IA - Specific Technical Requirements (Mech.)
SUB-SECTION IB - Specific Technical Requirements (Electrical)
SUB-SECTION IC - Specific Technical Requirements (C & I)
SUB-SECTION ID – Datasheet-A



TITLE:

**TECHNICAL SPECIFICATION
MISCELLANEOUS PUMPS**

SPECIFIC TECHNICAL REQUIREMENTS

SPEC. NO.: **PE-TS-411-100-N001, Rev-01**

SECTION: **I**

SUB-SECTION: **IA**

REV. NO. **00** DATE **20/04/2017**

SHEET **1** OF **1**

SUB-SECTION – IA

SPECIFIC TECHNICAL REQUIREMENTS (MECHANICAL)

	TECHNICAL SPECIFICATIONS		Specification No. : PE-TS-411-100-N001, Rev.01	
	MISCELLANEOUS PUMPS		SECTION: IA	
	SPECIFIC TECHNICAL REQUIREMENTS		REV. NO. 0	DATE: 20/04/2017

1.0 SCOPE

1.1 This enquiry covers the design, manufacture, assembly, inspection and testing at manufacturer's and/or his sub-contractors works, proper packing for delivery and installation checks and supervision for replacement of gland packing with Mechanical Seal arrangement (if applicable) at site for Miscellaneous Pumps along with mandatory spares complete with all accessories as per the requirements specified in this specification.

A. 4X270 MW BHADRADRI TPS, TELANGANA

The above project is referred as '4X270 MW BHADRADRI TPS' elsewhere in the Specification for ease of reference.

1.2 The miscellaneous pumps covered under this specification shall be grouped under various group/ type as under:

i) Horizontal Pumps - Type-I (Design Flow < 300 Cu.M/Hr.)

ii) Horizontal Pumps - Type-II (Design Flow > 300 Cu.M/Hr.)

NOTE:-

1. The bidder shall include complete supplies for Pump Type as above in his scope. Part supplies offered for the Pump Type shall disqualify the bidder's offer for that Pump Type.

2. Pump details shall be as per Data Sheet-A at Section-ID.

3. If stated specifically in NIT, bidder shall include complete supplies for Project/Group as above in his scope. Part supplies offered for the Project/Group shall disqualify the bidder's offer for that Project/Group.

1.3 The miscellaneous pumps and drives covered under this specification for various projects are as per Annexure-1 of this section. HT drives, wherever applicable and irrespective of motor ratings, shall be issued free of cost by BHEL. The details of pumps with HT drives shall be as per Annexure-2 of this section.

The Capacity, Head, Materials of construction, Mandatory spares and other particulars of these pumps, are detailed in Data Sheet-A at Section-ID of the specification.

1.4 For detailed scope of supply & services refer Standard technical Specification for Horizontal Centrifugal pumps under Section-II of this specification.

1.5 Electrical scope between BHEL and Vendor for Miscellaneous pumps and drives of this specification shall be as per Annexure-1 of Section-IB of this specification.

1.6 DELIVERY:

Delivery of miscellaneous pumps shall be as per NIT requirement.

2.0 Mechanical run test along with Performance test shall be carried out on all pumps to determine the vibration levels, noise levels etc. at Vendor works.

3.0 Additional Dispatch Requirements:

MDCC after final inspection shall be provided to vendor on the basis of following:-

3.1 List of items packed in each box with description & quantity.

3.2 Photograph of each box in open & closed condition.

3.3 Bidder to include handling instructions in engineering drg/doc and packing to be done in such a way to avoid damage of items in transit and long storage at site and same shall be approved in ontract stage by BHEL/Customer



TECHNICAL SPECIFICATIONS MISCELLANEOUS PUMPS SPECIFIC TECHNICAL REQUIREMENTS	Specification No. : PE-TS-411-100-N001, Rev.01		
	SECTION:		IA
	REV. NO.	0	DATE: 20/04/2017

4.0 Drawing/Document Submission Schedule:

MISC.PUMPS (HORIZONTAL)	Primary Documents		
	PE-V7B-411-100-N001	TDS AND PERFORMACE CURVES-MISC. PUMPS	R-0 within 20 days from LOI/PO & subsequent revisions within 10 days of comments received from BHEL.
	PE-V7B-411-100-N002	GENERAL ARRANGEMENT AND CROSS SECTIONAL-PUMPS	
	PE-V7B-411-100-N003	TDS AND CURVES OF MOTORS FOR MISC. PUMPS	
	PE-V7B-411-100-N004	QP-MISC PUMPS	
	PE-V7B-411-100-N005	QP- MOTORS	
	Secondary Documents		
	PE-V7B-411-100-N006	MOTOR TYPE TEST DOC (if applicable)	R-0 within 20 days of Cat-I (or) II approval
	PE-V7B-411-100-N007	O& M MANUAL -HORZ. PUMPS	Within 30 days from MDCC



TECHNICAL SPECIFICATIONS
MISCELLANEOUS PUMPS
SPECIFIC TECHNICAL REQUIREMENTS

Specification No. : PE-TS-411-100-N001 (REV. 01)

SECTION: IA

REV. NO. 0 DATE: 20/04/2017

Annexure-1

List of Miscellaneous Pumps and drives for :

A. 4X270 MW BHADRADRI TPS

Sl. No.	Pump Description	Total Qty.	Type of Pumps
	Horizontal Pumps (Type-II)		
1	DMCW PUMPS	12 nos.	Horizontal-Type-II
2	DMCW BOOSTER PUMPS	8 nos.	Horizontal-Type-II

REV. NO.	0	DATE:	20/04/2017
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Annexure-2

Following HT drives for 4X270 MW BHADRADRI TPS, irrespective of Motor ratings shall be issue free, by BHEL:

Horizontal Pumps (Type-II):

- ## 1 DMCW PUMPS



TITLE:

**TECHNICAL SPECIFICATION
MISCELLANEOUS PUMPS**

SPECIFIC TECHNICAL REQUIREMENTS

SPEC. NO.: **PE-TS-411-100-N001, Rev-01**

SECTION: **I**

SUB-SECTION: **IB**

REV. NO. **00** DATE **20/04/2017**

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SUB-SECTION – IB

SPECIFIC TECHNICAL REQUIREMENTS (ELECTRICAL)



TITLE :
ELECTRICAL EQUIPMENT SPECIFICATION
FOR
MISC PUMP
4X270 MW BHADRADRI TPS

SPECIFICATION NO.
PE-TS-411-100-N001 (REV. 01)
VOLUME NO. :
SECTION : IB
REV NO. : 00 DATE : 02.05.17
SHEET : 1 OF 2

1.0 EQUIPMENT & SERVICES TO BE PROVIDED BY BIDDER:

- a) Services and equipment as per “Electrical Scope between BHEL and Vendor”.
- b) Any item/work either supply of equipment or erection material which have not been specifically mentioned but are necessary to complete the work for trouble free and efficient operation of the plant shall be deemed to be included within the scope of this specification. The same shall be provided by the bidder without any extra charge.
- c) Supply of mandatory spares as specified in the specifications of mechanical equipments.
- d) Electrical load requirement for MISC PUMPS
- e) All equipment shall be suitable for the power supply fault levels and other climatic conditions mentioned in the enclosed project information.
- f) Bidder to furnish list of makes for each equipment at contract stage, which shall be subject to customer/BHEL approval without any commercial and delivery implications to BHEL
- g) Various drawings, data sheets as per required format, Quality plans, calculations, test reports, test certificates, operation and maintenance manuals etc shall be furnished as specified at contract stage. All documents shall be subject to customer/BHEL approval without any commercial implication to BHEL.
- h) Motor shall meet minimum requirement of motor specification.
- i) Vendor to clearly indicate equipment locations and local routing lengths in their cable listing furnished to BHEL.
- j) Cable BOQ worked out based on routing of cable listing provided by the vendor for “ both end equipment in vendor’s scope”shall be binding to the vendor with +10 % margin to take care of slight variation in routing length & wastages.

2.0 EQUIPMENT & SERVICES TO BE PROVIDED BY PURCHASER FOR ELECTRICAL & TERMINAL POINTS:

Refer “Electrical Scope between BHEL and Vendor”.

3.0 DOCUMENTS TO BE SUBMITTED ALONG WITH BID

3.1 The electrical specification without any deviation from the technical/quality assurance requirements stipulated shall be deemed to be complied by the bidder in case bidder furnishes the overall compliance of package technical specification in the form of compliance certificate/No deviation certificate.

3.2 No technical submittal such as copies of data sheets, drawings, write-up, quality plans, type test certificates, technical literature, etc, is required during tender stage. Any such submission even if made, shall not be considered as part of offer.

4.0 List of enclosures :

- a) Electrical scope between BHEL & vendor (Annexure –I)



TITLE :
**ELECTRICAL EQUIPMENT SPECIFICATION
FOR
MISC PUMP
4X270 MW BHADRADRI TPS**

SPECIFICATION NO. PE-TS-411-100-N001 (REV. 01)
VOLUME NO. :
SECTION : IB
REV NO. : 00 DATE : 02.05.17
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- b) Technical specification for motors.
- c) Datasheets & quality plan for motors.
- d) Electrical Load data format
- e) BHEL cable listing format

	TITLE LV MOTORS <u>DATA SHEET-A</u> 4 X 270 MW TSGENCO MANUGURU TPS	SPECIFICATION NO.	
		PE-TS-411-100-N001 (REV. 01)	
		SECTION	IB
		REV NO.	DATE 02.05.17
		SHEET 1	OF 2

1.0	Design ambient temperature	:	50 °C	
2.0	Maximum acceptable kW rating of LV motor	:	160KW *	
3.0	Installation (Indoors/ Outdoors)	:	As required	
4.0	Details of supply system			
	a)	Rated voltage (with variation)	:	415V ± 10%
	b)	Rated frequency (with variation)	:	50 Hz + 3 % to - 5%
	c)	Combined voltage & freq. variation	:	10% (sum of absolute values)
	d)	System fault level at rated voltage	:	50 kA for 1 sec
	e)	Short time rating for terminal boxes		
		o 110 kW and above (Breaker Controlled)	:	50 KA for 0.20 sec..
		o Below 110 kW (Contactor Controlled)	:	50 KA protected by HRC fuse
	f)	LV System grounding	:	Solidly
5.0	Class of insulation	:	Class 'F', with temp rise limited to class B.	
6.0	Minimum voltage for starting (As percentage of rated voltage)	:	(a) 85% below 110KW (b) 80% from 110KW to 160KW (c) 85% above 160KW to 1000KW (d) 80% from 1001 KW to 4000KW (e) 75% > 4000KW	
7.0	Power cables data	:	Shall be given during detailed engg.	
8.0	Earth Conductor Size & Material	:	As per attached Datasheet of Earthing.	
9.0	Space heater supply	:	240 V, 1ϕ, 50 Hz (for motors above 30 Kw)	
10.0	Rating up to which Single phase motor	:	Acceptable below 0.20 kW	
11.0	Locked rotor current			
	a)	Limit as percentage of FLC	:	As per IS 12615*
12.0	Flame-proof motor			
	a)	Enclosure suitable (As per IS: 2148)	:	As per requirement
	b)	Classification of Hazardous area (As per IS: 5572 part-I)	:	As per requirement
13.0	Makes	:	BHEL/ Customer approval	
14.0	Paint shade	:	Shall be given during detailed engg	
15.0	Degree Of protection for motor/ terminal box	:	IP 54/ IP 55	



TITLE

LV MOTORS**DATA SHEET-A****4 X 270 MW TSGENCO MANUGURU TPS**

SPECIFICATION NO.

PE-TS-411-100-N001 (REV. 01)

SECTION

IB

REV NO.

DATE 02.05.17

SHEET

2

OF

2

* Continuous duty LT motors up to 160 KW Output rating (at 50 deg.C ambient temperature), shall be High efficiency IE 3 as per IEC: 60034-30/ IS:12615

16.0 TESTING**16.1 Type Tests**

For LT Motors above 55kW, type test reports for type tests as per IS: 325/ IS: 12615 conducted on equipment similar to those proposed to be supplied and carried out within last five years from the date of bid opening shall be submitted. However, if such reports are not available, one motor of each type shall be subjected to type tests for free of cost.

16.2 Routine Tests

All motors shall be subjected to routine tests as per IS: 325/ IS: 12615 in the presence of customer or customer representative.

STANDARD ELECTRICAL SCOPE BETWEEN BHEL AND VENDOR

PACKAGE: MISC. PUMP (Supply Package)

PROJECT: 4X270 MW BHADRADRI TPS

ANNEXURE-I

S.NO	DETAILS	SCOPE SUPPLY	SCOPE E&C	REMARKS
1	415 V MCC	BHEL	BHEL	240 V AC (supply feeder)/415 V AC (3 PHASE 4 WIRE) supply shall be provided by BHEL based on load data provided by vendor at contract stage for all equipment supplied by vendor as part of contract. Any other voltage level (AC/DC) required will be derived by the vendor.
2	Local Push Button Station (for motors)	BHEL	BHEL	Located near the motors.
3	Power cables, control cables and screened control cables	BHEL	BHEL	Incoming cable from BHEL supplied MCC will be informed by BHEL. Screened control cable between DCS & field equipment will also be informed by BHEL. Vendor shall provide lugs & glands accordingly.
4	Cable trays, accessories & cable trays supporting system	BHEL	BHEL	
5	Cable glands and lugs for equipments supplied by Vendor	Vendor	BHEL	1. Double compression Ni-Cr plated brass cable glands 2. Solder less crimping type heavy duty tinned copper lugs for power and control cables.
6	Conduit and conduit accessories for cabling between equipments supplied by vendor	BHEL	BHEL	
7	Equipment grounding & lightning protection	BHEL	BHEL	
8	Below grade grounding	BHEL	BHEL	
9	LT Motors with base plate and foundation hardware	Vendor	BHEL	Makes shall be subject to BHEL approval at contract stage.
10	Mandatory spares	Vendor	-	Vendor to quote as per specification.
11	Recommended O & M spares	Vendor	-	As per specification
12	Any other equipment/material/service required for completeness of system but not specified above (to ensure trouble free and efficient operation of the system).	Vendor	BHEL	
13	Electrical equipment GA drawing	Vendor	-	For necessary interface review.

NOTES:

1. Make of all electrical equipments/items supplied shall be reputed make & shall be subject to approval of BHEL after award of contract.
2. All QPs shall be subject to approval of BHEL after award of contract without any commercial implication.



TITLE:
**TECHNICAL SPECIFICATION
MISCELLANEOUS PUMPS**

SPECIFIC TECHNICAL REQUIREMENTS

SPEC. NO.: **PE-TS-411-100-N001, Rev-01**

SECTION: **I**

SUB-SECTION: **ID**

REV. NO. **00** DATE **20/04/2017**

SHEET **1** OF **1**

SUB-SECTION – ID

DATASHEET-A



		DATA SHEET - A		SPECIFICATION NO.:		PE-TS-411-100-N001, Rev-01	
		MISCELLANEOUS PUMPS (HORIZONTAL) - GROUP-I		REV. NO.: 00		DATE : 01/05/2017	
		4X270MW BHADRADRI TPS		VOLUME : II B		SECTION : D	
SI. No.	DESCRIPTION	DMCW PUMPS		DMCW BOOSTER PUMPS			
1.0	SERVICE						
1.1	Total no. of pumps for Project	Total 12 nos. viz. 3 (three) nos. per unit		Total 8 nos. viz. 2 (three) nos. per unit			
1.2	No. of working & standby pumps	(2W+1S) per unit		(1W+1S) per unit			
1.3	Liquid Handled (ref. water analysis enclosed herein)	pH corrected DM Water		pH corrected DM Water			
1.4	Location (Indoor / Outdoor)	Indoor		Indoor			
1.5	Duty	Continuous		Continuous			
1.6	No. of pumps working in parallel	2		-			
1.7	Specific gravity	1		1			
1.8	System design pressure (kg/sqcm), g	10		10			
2.0	DESIGN PARAMETERS						
2.1	Design capacity each, M³/hr	1180		700			
2.2	Total dynamic head (MWC)	45.5		25			
2.3	Suction Pressure(MWC)	22		50			
2.4	Design Temperature (°C)	60		60			
2.5	Maximum permissible speed of pump (RPM)	1500		1500			
2.6	Max. limit on shut off head Corresponding to pump TDH (MWC) at 51.5 Hz	Not to exceed 70 MWC		Not to exceed 45 MWC			
2.7	Operating range	-----30-130% of design duty point flow-----					
2.8	Motor rating	Motor rating at ambient temperature of 50 Deg.Cel. (including voltage and frequency variations) shall be the maximum of the following requirements: a) 15% margin over the pump shaft input power at the rated duty point. b) 10% margin over the maximum pump shaft input power required within the entire characteristic curve of the pump. c) Pump shaft input power required considering the overloading of the pump assuming single pump operation in the event of tripping of one or more of the pumps operating in parallel.					
2.9	Permissible tolerance in rated capacity & TDH	No negative tolerance					
2.10	Permissible tolerance in efficiency at rated capacity(%)	No negative tolerance					
2.11	Performance/Design Standard	HIS / IS 5120					
3.0	CONSTRUCTION FEATURES						
3.1	Pump type	Horizontal centrifugal type Between Bearing Pump		Horizontal centrifugal type Between Bearing Pump			
3.2	Impeller type	Closed		Closed			
3.3	Casing type	Horizontal axial split type		Horizontal axial split type			
3.4	Coupling type	Flexible type		Flexible type			
3.5	Sealing arrangement	Gland packing initially & Mechanical seal finally after commissioning		Gland packing initially & Mechanical seal finally after commissioning			
3.6	Type of Lubrication	Self Liquid/Grease		Self Liquid/Grease			
3.7	Pump characteristics	Non Overloading type & stable		Non Overloading type & stable			
3.8	Drain Plugs, vent with valve, lifting lugs, priming connection	Required					
4.0	MATERIALS OF CONSTRUCTION						
4.1	Casing	CI to IS 210 FG 260		CI to IS 210 FG 260			
4.2	Impeller	SS316/ SS ASTM – A351 – CF8M		SS316/ SS ASTM – A351 – CF8M			
4.3	Shaft	SS 410		SS 410			
4.4	Shaft Sleeves	SS 316		SS 316			



		DATA SHEET - A		SPECIFICATION NO.:		PE-TS-411-100-N001, Rev-01	
MISCELLANEOUS PUMPS (HORIZONTAL) - GROUP-I				REV. NO.: 00		DATE : 01/05/2017	
4X270MW BHADRADRI TPS				VOLUME : II B		SECTION : D	
Sl. No.	DESCRIPTION	DMCW PUMPS		DMCW BOOSTER PUMPS			
4.5	Impeller Wearing rings	SS 316		SS 316			
4.6	Bolts & Nuts	SS		SS			
4.7	Gland/Seal Cover	SS-316		SS-316			
4.8	Lantern Ring	SS-316		SS-316			
4.9	Mech. seal	Manufacturer standard		Manufacturer standard			
4.10	Gland Packing	Braided Impregnated Teflon (Asbestos Free)		Braided Impregnated Teflon (Asbestos Free)			
4.11	Base Plate	MS fabricated IS-2062 (min. thk.- 6 mm) Epoxy Coated					
4.12	Stuffing Box	CI to IS 210 FG 260		CI to IS 210 FG 260			
4.13	Casing Wearing rings (If applicable)	SS 316		SS 316			
4.14	Coupling	SS		SS			
4.15	Connecting Pipe material (for deciding counterflange material)	Carbon Steel as per IS:2062, Plates rolled & welded as per IS 3589		Carbon Steel as per IS:2062, Plates rolled & welded as per IS 3589			
5.0	MANDATORY SPARES						
5.1	Complete Impeller Assembly	1 Set for each application and ratings of Pumps		1 Set for each application and ratings of Pumps			
5.2	Keys for impeller	1 No. for each application and ratings of Pumps		1 No. for each application and ratings of Pumps			
5.3	Pump shaft	1 No. for each application and ratings of Pumps		1 No. for each application and ratings of Pumps			
5.4	Pump Bearings (comprising of DE & NDE)	1 Set for each application and ratings of Pumps		1 Set for each application and ratings of Pumps			
5.5	Wear Ring for Shaft & Impeller	1 Set for each application and ratings of Pumps		1 Set for each application and ratings of Pumps			
5.6	Mechanical seal	1 Set for each application and ratings of Pumps		1 Set for each application and ratings of Pumps			
5.7	Coupling	1 No. for each application and ratings of Pumps		1 No. for each application and ratings of Pumps			
	Spares Note: 1. In case if such items of spares indicated as “not applicable” by bidder in its offer, are found applicable at a later date during execution of the project, such items of spares are to be supplied within the ordered cost of the mandatory spares. 2. In respect of quantity mentioned as 'Set' means the total quantity of all the components/items used in particular equipment unless otherwise specified.						
6.0	BID EVALUATION RATE						
6.1	Bid evaluation rate		Rs. 2.52 Lacs/KW	Rs. 2.52 Lacs/KW			
6.2	Maximum permissible efficiency for Bid evaluation						
6.2.1	Pump Efficiency (%)		86	85			
6.2.2	Motor Efficiency (%)		95	94.1			
Notes :							
1	Material of construction for other components not specified above shall be similarly selected in line with the above for the duty intended and subject to approval.						
2	For items stated as not applicable by bidder, shall have to be supplied without any cost implication to BHEL in the event they are found to be applicable during detail engineering stage.						
3	For all HT motor driven pumps (wherever applicable), bidder shall provide flat surface with dimensions 60 MM x60 MM on bearing Housing for mounting vibration measuring block and a key slots of dimensions 30MM (L) X 15 MM (W) X 3 MM (D) on each pump shaft or some other suitable location which shall be confirmed during detail engineering by BHEL for Phase Marker.						
4	Wherever SS material is coming in contact with non SS material, suitable isolation (rubber etc.) shall be provided to avoid galvanic corrosion.						



TITLE:
**TECHNICAL SPECIFICATION
MISCELLANEOUS PUMPS**

SPECIFIC TECHNICAL REQUIREMENTS

SPEC. NO.: **PE-TS-411-100-N001, Rev-01**

SECTION: **II**

SUB-SECTION: **IIA**

REV. NO. **00** DATE **20/04/2017**

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SUB-SECTION - IIA

STANDARD TECHNICAL SPECIFICATION (MECHANICAL)

- **STANDARD TECHNICAL SPECIFICATION FOR MISC. PUMPS (HORIZONTAL) INCLUDING DATASHEET-C**
- **STANDARD TECHNICAL SPECIFICATION FOR MISC. PUMPS (VERTICAL) INCLUDING DATASHEET-C**
- **STANDARD QUALITY PLANS**

	TITLE: STANDARD TECHNICAL SPECIFICATION HORIZONTAL PUMPS	SPECIFICATION NO. PES-179-06	
		VOLUME:	
		SECTION: IIA	
		REV. NO. 04	DATE: 20/04/2017
		SHEET 1 of 16	

1.00.00	GENERAL INFORMATION
1.01.0	The general guidelines as illustrated in the subsequent clauses of this section shall be applicable for horizontal centrifugal pumps to be procured under the scope of this package.
1.02.0	It is not the intent to specify herein all the details of design and manufacture. However, the equipment shall conform in all respects to high standards of design, engineering and workmanship, and shall be capable of performing the required duties in a manner acceptable to Engineer/Owner who will interpret the meaning of drawings and specifications and shall be entitled to reject any component or material, which in his judgement is not in full accordance herewith.
1.03.0	The omission of specific reference to any component/accessory necessary for the proper performance of Miscellaneous Pumps and drives shall not relieve the bidder of the responsibility of providing such facilities to complete the supply of equipment at quoted prices.
1.04.0	BHEL's / Customer's representative shall be given full access to the shop in which the equipment are being manufactured or tested and all test records shall be made available to him.
1.05.0	The equipment covered under this specification shall not be dispatched unless the same have been finally inspected, accepted and shipping release issued by BHEL/Customer.
2.00.00	CODES AND STANDARDS
2.01.00	In addition to the requirements spelt out elsewhere in the specification, the equipment to be provided under this section shall specifically conform to the following codes, standards, specifications and regulations, as applicable, including all the latest amendments subsequent to the year of publication as mentioned below.
2.01.01	IS-1520/1980: Horizontal Centrifugal pumps for clear, cold and fresh water.
2.01.02	IS-5120/1977: Technical requirements for Rotodynamic special Purpose pumps.
2.01.03	IS-5639/1970: Pumps for handling chemicals & corrosive liquids.
2.01.04	IS-5659/1970: Pumps for process water.
2.01.05	IS-6536/1972: Pumps for handling volatile liquids.
2.01.06	IS-9137/1978: Code for acceptance tests for centrifugal, mixed flow and axial flow pumps- Class 'C'.

	TITLE: STANDARD TECHNICAL SPECIFICATION HORIZONTAL PUMPS		SPECIFICATION NO. PES-179-06	
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2.01.07	ISO 3555/1977: BS 5316/1977 Part 2	Acceptance test for centrifugal, mixed flow and axial flow pumps - Class 'B' tests.		
2.01.08	ISO 2548/1973: BS 5316/1976 Part 1	- Do - Class 'C' tests.		
2.01.09	API-610/1989:	Centrifugal pumps for general refinery services.		
2.01.10	HIS	Hydraulic Institute Standards, USA		
2.01.11	PTC 8.2/1965:	Power Test Codes - Centrifugal pumps.		
2.01.12	ASTM-1-165-55	Standard Methods for Liquid Penetration Inspection.		
2.02.00	In case of any contradiction with the above standards and annexure, the stipulations in the annexure shall prevail and shall be binding on the bidder.			
3.00.00	SCOPE OF SUPPLY & SERVICES:			
3.01.00	The miscellaneous pumps and drives scope shall be as specified in Data Sheet A /Section IA.			
3.02.00	The Capacity, Head, Materials of construction and other particulars of pumps are detailed in Data Sheet A of the specification.			
3.03.00	Accessories: All the pumps under this specification shall be complete with following standard/special accessories.			
3.03.01	Standard accessories: a) LT Electric drives/motors (as applicable) with cable gland and lugs at motor end. (The bare HT drive motors and LT motors not in bidder's scope of supply, wherever required supplied as free issue by BHEL refer Cl. 5.08.00). b) Pump motor coupling along with coupling guard. c) Common base plate for pumps and motor. d) Self contained lubrication system along with all internal piping, valves, fittings, specialties etc. as required.			

	TITLE: STANDARD TECHNICAL SPECIFICATION HORIZONTAL PUMPS	SPECIFICATION NO. PES-179-06	
		VOLUME:	
		SECTION: IIA	
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e) Counter flanges for suction/ discharge nozzles along with fixing nuts, bolts and gaskets. f) Anchor bolts, nuts, seating steel works, shims etc. as necessary for mounting the pump-motor unit on civil foundations. g) Suitable vent (with valves)/ lifting/ handling attachments for the pump/ motor/ accessories. h) Suitable drain connections with isolating valves as applicable. i) Supply of first fill of lubricants with topping requirements for one year of operation after commissioning and handing over of equipment. j) Set of "Special" Tools & Tackles for Pumps and motors, if any. k) Erection and commissioning spares, "on as required" basis. l) Bidder shall provide various drawings, data, calculations, test reports/ certificates, operation and maintenance manuals, As-built drawings, etc. as specified and as necessary. m) Mandatory spares as specified in respective Data Sheet-A of this section.			
3.04.00	Services included in Bidder's Scope:		
3.04.01	The pumps shall be guaranteed to meet the performance requirements specified vide Data Sheet -A and also for trouble free operation after commissioning. Schedule of performance guarantees (Section-IIIA) duly filled and signed shall be furnished with the bid.		
3.04.02	Pumps with Mechanical seal shall be supplied with gland packing arrangement initially to site and gland packing arrangement shall be replaced by vendor with mechanical seal arrangement at site after commissioning of the pumps with gland packing. However Mechanical seal shall be dispatched along with main supply for this purpose. Shaft sleeve and any other item required for satisfactory operation of Mechanical seal after replacement at site shall be provided by the pump supplier without any cost implication to BHEL.		
3.04.03	The pumps erected by the purchaser shall be checked by the bidder for correctness of their installation, alignment, etc. at site prior to their commissioning.		
3.04.04	After commissioning of pumps at site, site performance test for Noise, vibration and parallel running of pumps of all pumps for each unit/project shall be conducted by pump vendor at project site to ensure that the pumps meet the specified requirements. Pump vendor shall bring necessary instruments for conductance of site performance test.		



TITLE:

**STANDARD TECHNICAL SPECIFICATION
HORIZONTAL PUMPS**

SPECIFICATION NO. PES-179-06

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If the site performance is found not meeting the requirements in any respect as specified, then the equipment shall be rectified or replaced by the vendor, without any commercial implication to BHEL

Note: Applicability of conducting PG test at site by vendor as per above clause shall be applicable if indicated in Section-1A.

If conductance of PG test of pumps at site for Noise, vibration and parallel running of pumps of all pumps for each unit/project is not in bidders scope and same is conducted by BHEL/ customer. In such cases also, if the site performance is found not meeting the requirements in any respect as specified, then the equipment shall be rectified or replaced by the vendor, without any commercial implication to BHEL.

3.04.05 Performance Guarantees for pumps shall stand valid till the satisfactory completion of performance testing by BHEL and its acceptance by purchaser / customer.

3.05.00 Works excluded from Bidder's Scope:

- a) All HT motors and those LT Motors which are specifically excluded.
- b) Civil foundation
- c) Suction/ discharge pipe works
- d) MCC/ Switchgear/Power supply
- e) Power and Control Cables, unless specifically specified in Electrical/ Systems portion of the specification.
- f) Erection of equipments.

4.00.00 BID EVALUATION CRITERIA & LIQUIDATED DAMAGES FOR SHORTFALL:

4.01.00 The bids received shall be evaluated for power consumption at inlet to the motors, in respect of pumps specified in Data Sheet-A (working pump only viz. not the standby), for the purpose of price comparisons as briefed below:

The bid evaluation shall be done at the rate as specified in Data Sheet A per one (1) KW Power consumption, per working pump as follows.

$$\text{KW} = \frac{Q \times H \times S}{P \times M \times 367.2}$$

Where Q = Rated capacity M³/hr
H = Rated TDH, MWC
P = Pump Efficiency
M = Motor Efficiency.
S = Specific Gravity of fluid handled

4.02.00 The efficiencies for pumps and motors for arriving at benchmark power for Bid Evaluation shall be as indicated in Data Sheet A for various pumps.



TITLE:

**STANDARD TECHNICAL SPECIFICATION
HORIZONTAL PUMPS**

SPECIFICATION NO. PES-179-06

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No advantage shall be given to the bidder for Aux. Power quoted lower than the Bench mark values calculated with KW calculation formula at Cl. 4.01.00 *above, considering the bid evaluation efficiencies for pump and motor as indicated in Data Sheet-A.* However the bids shall be evaluated as above if the Aux. Power quoted are higher than Bench mark values.

NOTE:

1. Efficiencies for HT motors and LT motors not in bidder's scope, for bid evaluation purpose shall be taken based on the maximum value as furnished in Data Sheet A.
2. During contract stage the Guaranteed power consumption of Pumps with BHEL supplied drives (HT/LT) for successful bidder shall be reworked by BHEL as below:

Revised guarantee power consumption shall be as per KW calculation formula at Cl. 4.01.00 *above, where P = pump efficiency guaranteed by bidder and M = motor efficiency as per approved datasheet of the supplied HT/LT motor.*

4.03.00 Liquidated damages for shortfall in Guaranteed KW

The above guaranteed power consumption shall be demonstrated by the successful bidder during performance testing at works/ site.

For pumps with BHEL supplied drives, the power consumption shall be compared with the reworked guarantee power consumption, defined as per note no. 2 of Cl. 4.02.00 above for the purpose of shortfall.

The liquated damages @ twice the bid evaluation rate as above per KW per working pump shall be levied in the event of failure of bidder to demonstrate the guaranteed power consumption.

5.00.00 TECHNICAL REQUIREMENTS:

5.01.00 The pumps shall meet the technical requirements of Section-I as well as Section-II. In the event of any contradiction of Section-II with Section-I, the Section-I will prevail.

5.02.00 The pumps shall be Electric motor driven.

5.03.00 The Pumps shall conform to HIS. It is bare minimum requirement, however, any other equivalent or stringent standard is also acceptable, if, all the requirements of HIS are also met.

5.04.00 The horizontal pumps shall be Horizontal split casing type with speeds not exceeding 1500 RPM or as indicated in Data Sheet-A.

5.05.00 No negative tolerance shall be permitted in rated capacity & TDH.

5.06.00 No negative tolerance shall be permitted in efficiency at rated capacity.

	TITLE: STANDARD TECHNICAL SPECIFICATION HORIZONTAL PUMPS	SPECIFICATION NO. PES-179-06	
		VOLUME:	
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5.07.00	The shut off head of pumps shall be more than pump rated TDH and percentage variation may vary depending on the specific speed of the pump as under: i. 10-15% for pumps of specific speed up to 1000 US units, ii. 15-20% for pumps of specific speed in the range of 1000 to 2000 US units, iii. 20-40% for pumps of specific speed in the range of 2000 to 4000 US units, iv. Above 50% for pumps of specific speed in the range of 4000 to 7000 US units.		
5.08.00	All HT motors and those LT motors which are not in bidder's scope of supply: bare motors only, shall be supplied as free issue by BHEL through BHEL, based on ratings and TS (Torque - Speed) curve selected and furnished by the bidders along with their un-priced bid. The responsibility for satisfactory operation for combined performance of pumps & motors shall rest with the bidder only as if, the drive motors also have been supplied by the bidder. Couplings, base plate, foundation bolts, any other fittings, etc. as required shall be supplied by the bidders only. BHEL shall supply one number of each type of drive motors (where drive motor is not in bidder's scope of supply) for shop testing of pumps with job motors. All other motors shall be dispatched by BHEL directly to project sites.		
5.09.00	For all HT motor driven pumps, BHEL has envisaged vibration-monitoring system in their own scope. The bidder shall make provisions for mounting following on the pump/ pump shaft: • Purchaser's probes in both DE/NDE bearings of pumps • Key slots on pump shaft and flat surface on bearing housing for mounting vibration measuring block with dimensions as specified in Data Sheet A. • Other components as finalized during detailing. • For mounting of above on the HT motors & specifically excluded LT motors, same shall be taken care by BHEL.		
5.10.00	The pumps shall be capable of developing the required total head at rated capacity for continuous operation. The pumps shall operate satisfactorily at any point on the Q-H characteristic curve over a range of 0% to 130% capacity and shall be suitable for continuous operation between 30% to 130% capacity.		
5.11.00	Selection of the pumps shall be such that the design point shall be met even with negative manufacturing tolerance.		
5.12.00	The total head capacity curve shall be continuously rising towards the shut off, the pumps shall preferably be non-overloading type and stable.		
5.13.00	The pumps shall be capable of running over the entire range of NPSH conditions required without any noise, vibration or cavitations. The prevailing suction pressures for various pumps are indicated in Data Sheet-A for suitable mechanical design of pumps.		

	TITLE: STANDARD TECHNICAL SPECIFICATION HORIZONTAL PUMPS	SPECIFICATION NO. PES-179-06	
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5.14.00	The pumps shall be of stiff shaft design. The minimum internal clearances should be sufficiently more than the maximum static deflection of the shaft. Shaft size selected must take into consideration the critical speed as specified in API-610.		
5.15.00	Pumps and motors shall run smooth without undue noise and vibration. The vibration shall be within vibration norms for testing as per American National Standard for 'Rotodynamics Pump' for Vibration Measurement and allowable values, Doc. ANSI/ HIS 9.6.4-2009. The applicable vibration limits for each pump, shall be indicated in the Technical Data sheet to be furnished by the successful bidder after award of LOI/ PO. The noise level shall be limited to 85 dB at distance of 1.0M.		
5.16.00	Pumps of a particular category shall be identical and shall be suitable for parallel operation with equal load division. Components of identical pumps shall be interchangeable.		
5.17.00	After installation, the guaranteed values of noise, vibration and parallel operation of pumps shall be tested and verified. If the site performance is found not meeting the requirements in any respect as specified, then the equipment shall be rectified or replaced by the vendor, at his own cost.		
5.18.00	High reliability of the pumps is an essential requirement and therefore it gets weightage over its efficiency. It is therefore essential that the bidder choose a standard proven model from the range of pumps manufactured.		
5.19.00	The offered pumps shall be of proven design meeting the experience-qualifying requirement of their operation at two sites for a minimum period of one year or as specified in technical PQR. Any deviation to this criterion shall be suitably highlighted in the deviations schedule.		
5.20.00	The bearings shall be self-water lubricated, no external water supply shall be available. The cooling/ lubrication water for bearings, etc. shall be tapped from the pump discharge and supplied thru' bidder's integral pipe work. If water handled by pump is dirty/ not suitable for lubrication/ cooling, the bidder shall provide requisite strainer/ filters, tanks, motorized valves, etc. after the tap off for the required service, the arrangement provided shall be subject to Purchaser's approval.		
6.00.00	MANDATORY SPARES:		
6.01.00	Bidder to provide the Mandatory spares listed vide Data Sheet-A. Unit price of mandatory spares shall be furnished in price Schedule.		
6.02.00	Bidder shall include the cost of Mandatory Spares, unless specified otherwise in Sec-IA of the specification or NIT.		

**TITLE:****STANDARD TECHNICAL SPECIFICATION
HORIZONTAL PUMPS****SPECIFICATION NO.** PES-179-06**VOLUME:****SECTION:** IIA**REV. NO.** 04**DATE:** 20/04/2017**SHEET** 8 of 16**7.00.00 OTHER REQUIREMENTS:**

7.01.00 The quality of water handled by various pumps shall be as per Data Sheet-A.

7.02.00 The materials of construction for various components specified are the minimum requirements and materials of construction for other components not specified shall be similarly selected by the bidder for the intended duty.

7.03.00 The makes of various bought out items of bidder (i.e. motor, bearings, mechanical seal etc.) shall be subject to purchaser's approval in the event of order.

7.04.00 Painting for Pumps

- a) The surface of SS, Gun metal, brass, bronze and non-metallic component shall not be applied with any painting.
- b) The Steel surface to be applied with painting shall be thoroughly cleaned before applying painting by brushing, shop blasting etc. as per the agreed procedure.
- c) For all the steel surfaces inside the (indoor installation) building, a coat of red oxide primes of min. thickness DFT of 50 microns followed up with under coat of Synthetic Enamel paint of min. thickness DFT of 50 microns shall be applied. The top coat shall consist of two coats each of min. thickness DFT of 50 microns of synthetic enamel paint and thus total DFT shall be min. 200 microns.
- d) For all the steel surfaces exposed to (outdoor installation) atmosphere, a coat of chlorinated rubber based zinc phosphate primer of min. thickness DFT of 50 microns followed up with under coat of chlorinated rubber paint of min. thickness DFT of 50 microns shall be applied. Then, intermediate coat consisting of one coat of chlorinated rubber based paint pigmented with Titanium di-oxide with min. thickness DFT of 50 microns and top coat shall consist of two coats each of min. thickness DFT of 50 microns of chlorinated rubber paint shall be provided. Total DFT of paint system shall be min. 200 microns.

7.05.00 It is mandatory for the bidder to submit along with the bid, the deviations if any – whether major or minor in the schedule of deviations only. In the absence of deviations listed in the “Schedule of deviations, the offer shall be deemed to be full conformity with the specification, “notwithstanding” anything else stated elsewhere in bidder's offer. The implied/indirect deviations shall not be binding on the purchaser.

	TITLE: STANDARD TECHNICAL SPECIFICATION HORIZONTAL PUMPS	SPECIFICATION NO. PES-179-06	
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8.00.00	PERFORMANCE REQUIREMENTS		
8.01.00	Performance requirements for the pumps shall be as guided in Data sheet - A enclosed with Section-I.		
8.02.00	Pump(s) shall preferably be designed to have the best efficiency at flow within $\pm 10\%$ of the specified duty point flow. The pumps shall be suitable for continuous operation at any point within the "Range of Operation" as stipulated in the Data Sheet - A attached with Section-I.		
8.03.00	Pump(s) shall preferably have a continuously rising head-capacity characteristics from the specified duty point towards shut-off point, the maximum being at shut-off to enable parallel operation. Under all circumstances, the 'range of operation' of the pumps shall exclude any unstable operating zone of the head-capacity curve.		
8.04.00	Wherever specified in the Data Sheet - A, pumps of each category shall be suitable for parallel operation. The head vs. capacity, the BHP vs. capacity characteristics etc. shall be identical to ensure equal load sharing and trouble-free operation of any pump when the other pump(s) working in parallel with it trip.		
8.05.00	The pump set along with drive motor shall run smooth without undue noise and vibration. Acceptable vibration limits shall be guided by the HIS of USA. Refer clause 5.15.00 above for permissible limits.		
9.00.00	DESIGN AND CONSTRUCTION		
9.01.00	Pump Casing		
9.01.01	Pump casing shall be provided with adequate number of vents and priming connections with valves unless the pump is made self-venting and priming. Casing drain, as required, shall be provided complete with drain valves. It shall be provided with a connection for suction and discharge pressure gauge as standard feature.		
9.01.02	Pump design must ensure that the nozzles are capable of withstanding external reactions not less than those specified in API-610.		
9.01.03	In case where an expansion joint is located at pump discharge, the pump assembly will be subjected to an additional thrust which will be transmitted to the foundation. This additional thrust shall be taken into the consideration of pump design.		
9.02.00	Impeller		
9.02.01	The Impeller assembly shall be dynamically balanced and designed with critical speed substantially above the operating speed.		

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9.03.00	Wearing Rings		
9.03.01	Replaceable type wearing rings shall be furnished to prevent damage to impeller and casing.		
9.04.00	Shaft		
9.04.01	Shaft size shall be selected considering that the critical speed shall be away from the operating speed as recommended in applicable Code/Standard. The critical speed shall be at least 30% higher than the rated speed.		
9.05.00	Shaft Sleeves		
9.05.01	Renewable type fine finished shaft sleeves shall be provided at the stuffing boxes/mechanical seals. Length of the shaft sleeves must extend beyond the other faces of gland packing or seal end plate so as to distinguish between the leakage past Shaft and shaft sleeve and that past the seals/glands.		
9.05.02	Shaft sleeves shall be properly fastened to the shaft to prevent any leakage or loosening. Shaft sleeve assembly should ensure concentric rotation.		
9.06.00	Bearings		
9.06.01	Bearings shall be easily accessible without disturbing the pump assembly. A drain shall be provided at the bottom of each bearing housing.		
9.06.02	Heavy-duty sleeve/ball/roller type bearings shall be provided to take care of the radial loads.		
9.06.03	In case of sleeve type radial, axial thrust shall be absorbed in suitable hydraulic devices and/or thrust bearings.		
9.06.04	Bearings and hydraulic devices (if provided for balancing axial thrust) shall be of adequate design for taking the entire pump load arising from all probable conditions of continuous operation. Life of the bearings shall be guided by the design standard of the pump. Antifriction bearings of standard type, if provided, shall be selected for a minimum life 20,000 hrs. of continuous operation at maximum axial and radial loads at rated speed. Thrust bearing shall be capable of running continuously at maximum load.		
9.06.05	The bearing shall be oil/grease lubricated. Suitable lubricating arrangement for the bearings shall be furnished with the pump complete with all accessories like pump, filters, piping, fittings, valves, interlocking and supervising instruments etc. as necessary. The design shall be such that the bearing lubricant does not contaminate the liquid being pumped.		
9.06.06	Bearing housing for HT motor driven pumps shall have provision for mounting temperature measuring device.		

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9.06.07	Bearings of reputed makes are to be provided, same shall be indicated in Technical Data sheet to be furnished by the successful bidder after award of LOI/ PO, subject to acceptance of BHEL/ end customer, without any price implication to BHEL.		
9.07.00	Stuffing Boxes		
9.07.01	Stuffing box design shall permit replacement of packing without removing any part other than the gland.		
9.07.02	Stuffing boxes shall be sealed/cooled by the fluid being pumped/external clear water, as specified in the Annexure. All necessary pumps, piping, fittings, valves, instruments etc. as required for safe and trouble-free operation of the pumps and as specified in the Annexure shall be included in the scope of supply.		
9.08.00	Mechanical Seals		
9.08.01	Mechanical seals (cartridge type) shall be provided if specified in the Data Sheet-A of this section. The pump supplier shall co-ordinate with the seal maker in establishing the direct circulation rate for maintaining a stable film at the seal in the chamber. The seal piping system shall form an integral part of the pump assembly.		
9.08.02	When handling liquids near boiling point, suitable arrangement for external cooling shall be provided so as to prevent flashing at the seal faces.		
9.08.03	For the seals under vacuum service, the seal design must ensure sealing against atmospheric pressure, even when the pumps are not operating.		
9.08.04	Pumps with Mechanical seal shall be supplied with gland packing arrangement initially to site and gland packing arrangement shall be replaced by vendor with mechanical seal arrangement at site after commissioning of the pumps with gland packing. However Mechanical seal shall be dispatched along with main supply for this purpose. The special tools (if any) required for above shall be arranged by bidder.		
9.08.05	Mechanical seals of reputed makes are to be provided, same shall be indicated in Technical Data sheet to be furnished by the successful bidder after award of LOI/ PO, subject to acceptance of BHEL/ end customer, without any price implication to BHEL.		
9.09.00	Drive Unit		
9.09.01	The pumps shall be driven by electric motor directly coupled as specified in the Data Sheet-A of this section. A heavy duty coupling along with coupling guard shall be provided between the pump and drive unit.		
9.09.02	Unless otherwise specified in Data Sheet-A of this section, drive unit power rating shall be the maximum of the following requirements.		



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- a) 16% margin over the pump shaft input power at the rated duty point.
- b) 10% margin over the maximum pump shaft input power required within the 'Range of Operation'.
- c) Pump shaft input power required considering the overloading of the pump assuming single pump operation in the event of tripping of one or more of the pumps operating in parallel.

9.10.00 Coupling for pump & Motor Shaft

- 9.10.01 The pump and motor shafts shall be connected with adequately sized flexible coupling of proven design with spacer to facilitate dismantling of the pump without disturbing the motor. Necessary coupling guard shall be provided.
- 9.10.02 No. of coupling holes for joining coupling hubs shall be even in number and preferably in multiples of four.

10.00.00 INSPECTION AND TESTING

- 10.01.00 The Quality Plans enclosed in the specification are for bidder's guidance only. The bidder shall comply with these and other minimum requirements specified in the specification and shall furnish his own quality plan in the event of order based on the guidance given as above, for approval by BHEL/Customer.
- 10.02.00 The Bidder shall carry out the following specific tests inspections to ensure that the equipment furnished lies in strict conformance with the specification and also in accordance with applicable codes/standards and good engineering practice.

a) Identification and Testing

- i) All materials used for pump construction shall be of tested quality. Material shall be tested as per the relevant standard and test certificates shall be made available to the Owner.
- ii) 100% PMI (Process Material Identification) inspection for material grade of pump casing, shaft and impeller shall be done by vendor & certification shall be submitted for review of BHEL. Further BHEL reserves the right to conduct random & independent PMI inspection on pump casing, shaft and impeller to ascertain the grade of material during inspection at vendor works.
- iii) Tests for each pump included under this section shall include but not be limited to the following:



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- The entire surface of the impeller / casing / diffuser castings shall be subjected to Dye Penetration Test as per ASTM Specification no.:1-165-65.
- Shaft coupling & other active components shall be subjected to Dye Penetration and Ultrasonic Tests.
- Wearing rings, shaft sleeves shall be subjected to Dye Penetration Test.
- Fabricated components of pumps shall be subjected to Dye Penetration test on weld.
- Verification of material, witnessing of pouring, casting and inspection of finished fabricated/castings.
- Inspection of finished castings for impeller and verification of materials.
- Inspection of pump shaft and verification of material.
- Witnessing of NDT/review of NDT reports.
- Static balancing test for impeller and dynamic balancing of complete rotating parts as per ISO- 1940 to grade 6.3 or better.
- Complete Inspection of assembled pump.

b) Hydraulic Testing

The pump casing shall be hydrostatically tested at maximum of the following:

- i. 2 times the TDH (Total Dynamic Head) at rated capacity (or)
- ii. 1.5 times the shut-off pressure (or)
- iii. System Design pressure indicated in Data Sheet-A of Section-I.

The HT pressure shall be maintained for a period of not less than 30 minutes. During testing there should not be any pressure drop & leakage.

c) Performance Test at Shop

- i) Each pump shall have to be tested to determine the performance curves of the pumps. These tests are to be conducted in presence of Owner's representative as per the requirements of the Standards of Hydraulic Institute of USA (ASME-Power Test Code PTC 8.2/BS-599) or any other equivalent standard.
- ii) Performance tests are to be conducted to cover the entire range of operation of the pumps at rated speed. These shall be carried out to span 130% of rated capacity up to pump shut-off condition. A minimum of five combinations of



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head and capacity are to be achieved during testing to establish the performance curves, including the design capacity point, shut-off point and the two extremities of the range of operation as specified in the annexure. After completion of performance test, all pumps shall be stripped down for inspection of internals.

- iii) Tests shall be conducted with actual drive motors being furnished.
- iv) NPSH tests are to be conducted for each type at 3% head drop conditions, if specified in the pump approved QP.
- v) All rotating components of the pumps shall be subjected to static and dynamic balancing tests. The assembled rotor will be subjected to dynamic balancing tests.
- vi) Mechanical run test shall be carried out on all pumps to determine the vibration levels, noise levels etc. This test shall be conducted at site also. However, test value at site shall be used for the acceptance of the equipment.

10.03.00 Inspection of Mandatory/ Recommended spares shall be in line with approved QP for main supply.

11.00.00 DRAWINGS/ DOCUMENTS DISTRIBUTION SCHEDULE

11.01.00 After award of LOI, the successful bidder shall submit drawings/documents as per Data Sheet-C.

11.02.00 The no. of drawings/documents to be submitted shall be as per Data Sheet-C.

12.00.00 The various Sections-I's & II's along with Data Sheets attached in this specification together with the specification for Miscellaneous Pumps shall be complied with by the bidders.

13.00.00 Bidder to submit all drawing/ documents in soft as well as hard copy in the event of order as per schedule indicated in section-IA.

Within one (1) week of receipt of BHEL comments a technical representative from Bidder's works shall come for meeting with BHEL along with revised documents to resolve all issues and incorporate all comments in the soft copy here only for further submission to customer.

Further on receipt of customer's comments on the documents a technical representative from Bidder's works shall come for meeting with Customer to resolve all issues and incorporate all comments in the soft copy here only and further resubmission of same to Customer. The representative shall be available here till Category-I approval of all the drawings and documents.



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14.00.00 Guarantee for all pumps shall at least remain valid for 18 months from the Unit commissioning date or as specified in NIT.

15.00.00 The following documents only shall be furnished by the bidder with his offer:

- a) Compliance certificate duly signed and stamped (enclosed at Section-IIIB).
- b) GA drawings of pumps and motors with following: (shall be only for reference purpose, same shall not be reviewed/commented by purchaser at this stage and shall be subject to approval only during contract).
 - Civil static & dynamic loads.
 - Foundation details.
- c) Guarantee Schedule duly signed and stamped (enclosed at Section-IIIA).
- d) Technical deviation schedule (if reqd.) (enclosed at Section-IIIC).
- e) Data for drive Motor (HT/LT- which is not in bidder's scope of supply - as applicable):
Load torque speed curves of the pumps, selected motor rating, rpm, GD^2 of driven equipment.
- f) Unpriced copy of the price bid shall be furnished along with the technical bid.

Apart from above no other Drgs./Docs./Data sheets etc. are required to be submitted at bid stage and even if furnished shall not be taken cognizance of.

In case of any deviation from this technical specification, the same shall be indicated in the schedule of deviations as per Section-IIIC or NIT. In the absence of duly filled schedules it will be assumed that the bid strictly conforms to the specification.



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DATA SHEET – C

Drawings / documents distribution schedule to be followed by successful Bidder:

1.0 Drawings/documents submission schedule, shall be as per Section-IA.

The successful bidder shall submit at least following drawings/ documents:

1.1 Fully dimensioned outline general arrangement drawings of the pump and motor assembly. This drawing should include foundation base plate/sole plate details as applicable, civil foundation, anchor bolt details, loading data (Static and Dynamic), points of connections of external piping, cables and mounting of devices furnished by the supplier and details for Gap between Coupling Shafts, Float & details for axial/radial tolerance allowed etc. which are required for erecting agency during erection of pump.

1.2 Cross sectional drawing of the equipment showing the details of assembly of components and their material of construction with standard applicable codes.

1.3 Technical datasheet as per Datasheet-B (Section-IIID) including characteristic curves of pumps showing the following:

- a) Flow Vs Head
- b) Flow Vs Power
- c) Flow Vs Efficiency
- d) Flow Vs NPSHR/ minimum submergence

1.4 QAP for pump and QAP for motors (if applicable).

1.5 GA, Datasheet, Curves etc. for drive motor (as applicable).

1.6 Operation and maintenance manual.

1.7 Lubrication arrangement drawings for external lubrication (if applicable).

1.8 PG test procedure as per clause 3.04.04 (if applicable).

1.9 Motor type test document (if applicable).

2.0 Within the stipulated time period as per vendor's drawings/ documents schedule as per NIT, the O&M Manual comprising of minimum following shall be submitted:

- a) Drawings of components & details as deemed necessary.
- b) Instruction manual for erection, operation & maintenance.
- c) Storage instruction.

3.0 Before dispatch of the equipment the bidder shall furnish the following.

- a) Material test certificates.
- b) Shop test reports & certificates.
- c) Fulfilment of packing instructions as indicated in Section-IA of this specification.

4.0 Distribution of drawings / documents for all projects:

The no. of copies of drawing/ documents to be submitted by the successful bidder, after the award of the contract shall be as per Section-IA or as specified in NIT.



BHARAT HEAVY ELECTRICALS LIMITED
PROJECT ENGINEERING MANAGEMENT
STANDARD QUALITY PLAN

QUALITY PLAN FOR MISCELLANEOUS PUMPS				CUSTOMER		PROJECT TITLE						
				BIDDER/VENDOR		QUALITY PLAN NUMBER		PE-QP-999-100-N004 (For Hor. Pumps) PE-QP-999-100-N004 (For Ver. Pumps)				
SHEET 1 OF 6				SYSTEM		ITEM - CENTRIFUGAL PUMPS (HORIZONTAL / VERTICAL)						
S. No.	COMPONENT / OPERATION	CHARACTERISTIC CHECKED	CATEGORY	TYPE/METHOD OF CHECK	EXTENT OF CHECK	REFERENCE DOCUMENTS	ACCEPTANCE NORMS	FORMAT OF RECORD	AGENCY			REMARKS
									P	W	V	
1	2	3	4	5	6	7	8	9	10			11
1	MATERIALS CONTROL											
1.1	CASINGS (INCLUDING BOWLS, DIFFUSERS, STAGE BODIES, DISCH HEAD (IF CAST)), ETC. - (AS APPLICABLE) AND IMPELLER	MECHANICAL AND CHEMICAL PROPS	CR	MECHANICAL AND CHEM. ANALYSIS	ONE/HEAT/BATCH	APPROVED CS DRAWING/DATA SHEET	RELEVANT MATERIAL SPECN.	LAB REPORT/ MTC	3/2.		2,1	
1.2	STUFFING BOX, SUCTION BELL, WEARING RINGS, NECK RINGS, SHAFT SLEEVES	DO-	MA	MECHANICAL AND CHEM. ANALYSIS	ONE/HEAT/BATCH	APPROVED CS DRAWING/DATA SHEET	RELEVANT MATERIAL SPECN.	LAB REPORT/ MTC	3/2.		2,1	
		HARDNESS DIFFERENCE BETWEEN CASING / IMPELLER AND WEARING RING	MA	LAB. TEST	100%	APPROVED CS DRAWING/DATA SHEET	50 BHN MIN.	LAB. REPORT	3/2.		2,1	
1.3	BARS/FORGINGS FOR SHAFTS, LINE SHAFTS	1. PHYSICAL & CHEMICAL PROPS	CR	1. MECHANICAL & CHEMICAL ANALYSIS.	1/CAST OR 1/BARS	APPROVED CS DRAWING/DATA SHEET	RELEVANT MATERIAL SPECN.	MILL T.C. OR LAB. REPORT	3/2.		2,1	CORRELATION REQUIRED, IDENTIFICATION AS PER TC
		2. DIMENSIONS	CR	2. MEASUREMENT	100%	MFR. DRAWING	MFR. DRAWING	INSP. REPORT	3/2.		2,1	
		3. INTERNAL DEFECTS FOR 40MM & ABOVE DIA SHAFTS.	CR	3. ULTRA SONIC TEST	100%	ASTMA388 BACK WALL ECHO 100%	DEFECT ECHO MAX 20% OF B.W.E. LOSS OF BACK WALL ECHO 20% MAX	NDT CERTIFICATE	3/2.		2,1	
1.4	STRESS RELIEVING/ HEAT TREATMENT OF CASTING OF ALL ABOVE (IF APPLICABLE) / SOLUTION ANNEALING OF SS CASTING	1. VERIFICATION OF HT CHART	MA	VERIFICATION OF SR/HT CHART	ALL BATCHES	RELEVANT MATERIAL SPECN.	DO-	CORRELATED SR/HT. CHARTS	3/2.		2,1	
		2. IGC TEST FOR SS CASTING	MA	LAB. TEST	ONE SAMPLE/ HT BATCH	ASTM A 262	ASTM A 262 Gr A	LAB. REPORT	3/2.		2,1	
1.5	SHAFT ENCLOSING TUBES, COLUMN PIPES & DISCHARGE ELBOW	1. MECHANICAL & CHEMICAL PROPS. 2. DIMENSIONS. 3. SURFACE FINISH	MA	1. MECH & CHEM TEST 2. MEASUREMENT 3. VISUAL EXAM	1/BATCH 100% 100%	APPROVED GA DRG./DATA SHEET	RELEVANT MATERIAL SPECN./MAFG./ APPROVED DOCS	MFR T.C OR LAB. REPORT	3/2.		2,1	
BHEL				PARTICULARS			BIDDER / VENDOR					
				NAME								
				SIGNATURE								
				DATE								
BIDDER/VENDOR SEAL												

NAME SIGN. DATE	Prepared By AJAY JAIN <i>Ajay</i> 23-07-2012	Reviewed By ASHWANI KHANNA <i>Ashwani</i> 23-07-2012	Approved By I. J. SINGH <i>I. J. Singh</i> 23-07-2012
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BHARAT HEAVY ELECTRICALS LIMITED
PROJECT ENGINEERING MANAGEMENT
STANDARD QUALITY PLAN

QUALITY PLAN FOR MISCELLANEOUS PUMPS	CUSTOMER	PROJECT TITLE
	BIDDER/VENDOR	QUALITY PLAN NUMBER
SHEET 2 OF 6	SYSTEM	ITEM - CENTRIFUGAL PUMPS (HORIZONTAL / VERTICAL)

S. No.	COMPONENT / OPERATION	CHARACTERISTIC CHECKED	CATEGORY	TYPE/METHOD OF CHECKED	EXTENT OF CHECK	REFERENCE DOCUMENTS	ACCEPTANCE NORMS	FORMAT OF RECORD	AGENCY			REMARKS
									P	W	V	
1	2	3	4	5	6	7	8	9	10			11
1.6	PLATE FLANGE, C/FLANGE	1. MECHANICAL & CHEMICAL PROS. 2. DIMENSIONS. 3. SURFACE FINISH	MA	1. MECH & CHEM TEST 2. MEASUREMENT 3. VISUAL EXAM	1/CAST 100% 100%	APPROVED GA DRG./DATA SHEET	RELEVANT MATERIAL SPECN./ MFR. DRG./ APPROVED DOC	MILL TC/ LAB REPORT	3/2.		2,1	CORRELATION REQ. FOR MAT OTHER THAN IS 2062
1.7	SUCTION STRAINER (IF APPLICABLE)	MECHANICAL & CHEMICAL PROS.	MI	MECH. & CHEMICAL TEST	1/HEAT	APPROVED GA DRG./DATA SHEET	RELEVANT MATERIAL SPECN./ MFR. DRG./ APPROVED DOC	MILL TC/ LAB REPORT	3/2.		2,1	
1.8	MECHANICAL SEAL (IF APPLICABLE)	TYPE, SIZE, MFRS, NO., MAKE	MA	VISUAL EXAM	100%	APPROVED DATASHEET / GA MECH. SEAL	APPROVED DATASHEET		3/2.		2,1	COMPLIANCE TC FOR APPROVED MAKE
1.9	PUMP BEARINGS	TYPE, SIZE, MFRS, NO., MAKE	MA	VISUAL EXAM	100%	APPROVED DATASHEET	APPROVED DATASHEET		3/2.		2,1	COMPLIANCE TC FOR APPROVED MAKE
2.0 IN PROCESS CONTROL												
2.1	ALL COMPONENTS UNDER 1.00 ABOVE	VISUAL DEFECTS, DIMENSIONS	MA	VISUAL EXAM, MEASUREMENT	100%	MFG. DRAWING	MFG. DRAWING	COMPLIANCE TC	3/2.		2,1	
2.2	IMPELLER	CLEANING AND DEBURRING	MA	VISUAL	100%	MFG. DRAWING	MFG. DRAWING		3/2.		2,1	
	IMPELLER	DYNAMIC BALANCING	CR	DYNAMIC BALANCING	100%	ISO 1940	ISO1940 Gr 6.3	BALANCING CERTIFICATE	3/2.	2,1		WITNESSING ONLY FOR SIZE GREATER THAN 10KW
2.3	IMPELLER-ALL ACCESSIBLE SURFACES, DIFFUSERS	DP TEST	MA	DP TEST ON M/CED AREA	100%	APPENDIX 8 OF ASME SEC. VIII DIV. 1		NDT CERTIFICATE	3/2.	2,1		WITNESS BY BHEL & VERIFICATION BY CUSTOMER
2.4	WEARING RING, SHAFT SLEEVES, CASING	DP TEST	MA	DP TEST ON M/CED AREA	100%	APPENDIX 8 OF ASME SEC. VIII DIV. 1		NDT CERTIFICATE	3/2.		2,1	
2.5	SHAFT	DP TEST	MA	DP TEST ON M/CED AREA	100%	ASTM E 165	NO RELEVANT INDICATION ALLOWED	NDT CERTIFICATE	3/2.	2,1		WITNESS BY BHEL & VERIFICATION BY CUSTOMER
2.6	CASINGS/ BOWLS, STAGE BODIES, DISCHARGE HEAD (IF CAST), SUCTION HOUSING, COLUMN PIPE DISCHARGE PIPE ETC	LEAK TIGHTNESS	CR	VISUAL	100%	TECHNICAL DATA SHEET AND NOTE 2	NO LEAKAGE FOR TEST DURATION OF 30 MIN.	HT CERTIFICATE	3/2.	2,1		HAMMERING OF CASTINGS WITH WOODEN/ RUBBER MALLET BEFORE HYDRO TEST

BHEL	PARTICULARS	BIDDER / VENDOR	
	NAME		
	SIGNATURE		
	DATE		BIDDER/VENDOR SEAL

NAME	Prepared By	Reviewed By	Approved By
SIGN.	AJAY JAIN	ASHWANI KHANNA	I. J. SINGH
DATE	23-07-2012	23-07-2012	23-07-2012



BHARAT HEAVY ELECTRICALS LIMITED
PROJECT ENGINEERING MANAGEMENT
STANDARD QUALITY PLAN

QUALITY PLAN FOR MISCELLANEOUS PUMPS				CUSTOMER		PROJECT TITLE						
				BIDDER/VENDOR		QUALITY PLAN NUMBER						
SHEET 3 OF 6				SYSTEM		ITEM - CENTRIFUGAL PUMPS (HORIZONTAL / VERTICAL)						
S. No.	COMPONENT / OPERATION	CHARACTERISTIC CHECKED	CATEGORY	TYPE/METHOD OF CHECK	EXTENT OF CHECK	REFERENCE DOCUMENTS	ACCEPTANCE NORMS	FORMAT OF RECORD	AGENCY			REMARKS
									P	W	V	
1	2	3	4	5	6	7	8	9	10			11
2.7	FABRICATED COMPONENTS											WELDING PROCEDURE APPROVAL BY BHEL ALT. 3RD PARTY (LLYODS, BVQI OR EQ.) IS ACCEPTABLE.
2.7.1	WELDING PROCEDURE SPECIFICATION	CORRECTNESS	MA	EXAM.	100%	ASME SEC.IX	ASME SEC.IX	QW 482 OF ASME SEC.IX	3/2.		2,1	
2.7.2	WELDING PROCEDURE QUALIFICATION	WELD SOUNDNESS	MA	VISUAL,PHYS. TESTS RT (AS APPLICABLE)	100%	ASME SEC.IX	ASME SEC.IX	QW 483 OF ASME SEC.IX	3/2.		2,1	
2.7.3	WELDER PERFORMANCE QUALIFICATION	WELD SOUNDNESS	MA	VISUAL,PHYS. TESTS RT (AS APPLICABLE)	100%	ASME SEC.IX	ASME SEC.IX	QW 484 OF ASME SEC.IX	3/2.		2,1	
2.7.4	WELD FIT-UPS	DIMENSION & ALIGNMENT	MA	MEAS.VISUAL EXAM	100%	WPS, MFG . DRAWING	WPS, MFG . DRAWING	IR/LOGBOOK	3/2.			
2.7.5	ROOT RUNS	SURFACE DEFECTS	MA	PENETRANT TEST	100%	ASTM E 165	NO SURFACE DEFECT	DO.	3/2.		2, 1	
2.7.6	WELDMENTS	SURFACE DEFECTS	MA	PENETRANT TEST	100%	ASTM E 165	ASME-VIII,DIV I	INSPN REPORT	3/2.		2,1	
BHEL				PARTICULARS			BIDDER / VENDOR					
				NAME								
				SIGNATURE								
				DATE								
BIDDER/VENDOR SEAL												

NAME	Prepared By AJAY JAIN <i>Ajay</i>	Reviewed By ASHWANI KHANNA <i>Ashwani</i>	Approved By I. J. SINGH <i>I. J. Singh</i>
SIGN.			
DATE	23-07-2012	23-07-2012	23-07-2012



BHARAT HEAVY ELECTRICALS LIMITED
PROJECT ENGINEERING MANAGEMENT
STANDARD QUALITY PLAN

QUALITY PLAN FOR MISCELLANEOUS PUMPS				CUSTOMER		PROJECT TITLE						
				BIDDER/VENDOR		QUALITY PLAN NUMBER						
SHEET 4 OF 6				SYSTEM		ITEM - CENTRIFUGAL PUMPS (HORIZONTAL / VERTICAL)						
S. No.	COMPONENT / OPERATION	CHARACTERISTIC CHECKED	CATEGORY	TYPE/METHOD OF CHECK	EXTENT OF CHECK	REFERENCE DOCUMENTS	ACCEPTANCE NORMS	FORMAT OF RECORD	AGENCY			REMARKS
									P	W	V	
1	2	3	4	5	6	7	8	9	10			11
2.7.7	BUTT WELDS	INTERNAL DEFECT	MA	UT/RT	100%			IR	3/2.		2.1	
2.7.8	DICHARGE HEAD, COLUMN PIPE, DISCHARGE PIPE, ETC.	1. LEAK TIGHTNESS 2. DIMENSION	CR	1. HYDROTEST 2. MEASUREMENT	100%	TECHNICAL SPEC/ DATA SHEET, MFR DRAWING	1. NO LEAKAGE 2. MFR. DRAWING	IR	3/2.	2.1		
3.0	SUB-ASSEMBLY CONTROL											
3.1	ROTOR ASSEMBLY	ECCENTRICITY	MA	MEASUREMENT	100%	MFR.DRAWING	MFR.DRAWING	IR/LOG BOOK	3/2.		1	
3.2	ROTOR ASSEMBLY RESIDUAL UNBALANCE	STATIC & DYNAMIC	CR	STATIC & DYNAMIC BALANCING	100%	ISO 1940	ISO1940 Gr 6.3	BALANCING CERTIFICATE	3/2.	2.1		WTNESSING ONLY FOR SIZE GREATER THAN 10KW
3.3	COMPLETE PUMP ASSEMBLY	COMPLETENESS, CORRECTNESS, CLEANLINESS, CLEARANCES, FREENESS, ALIGNMENT	MA	VISUAL EXAM MEASUREMENT	100%	APPROVED DRG & MFG STANDARDS	APPROVED DRG & MFG STANDARDS	I.R. & CHECK LISTS	3/2.		2.1	
BHEL				PARTICULARS		BIDDER / VENDOR						
				NAME								
				SIGNATURE								
				DATE					BIDDER/VENDOR SEAL			

NAME	Prepared By	Reviewed By	Approved By
SIGN.	AJAY JAIN	ASHWANI KHANNA	I. J. SINGH
DATE	23-07-2012	23-07-2012	23-07-2012



BHARAT HEAVY ELECTRICALS LIMITED
PROJECT ENGINEERING MANAGEMENT
STANDARD QUALITY PLAN

QUALITY PLAN FOR MISCELLANEOUS PUMPS	CUSTOMER	PROJECT TITLE
	BIDDER/VENDOR	QUALITY PLAN NUMBER
SHEET 5 OF 6	SYSTEM	ITEM - CENTRIFUGAL PUMPS (HORIZONTAL / VERTICAL)

S. No.	COMPONENT / OPERATION	CHARACTERISTIC CHECKED	CATEGORY	TYPE/METHOD OF CHECK	EXTENT OF CHECK	REFERENCE DOCUMENTS	ACCEPTANCE NORMS	FORMAT OF RECORD	AGENCY			REMARKS
									P	W	V	
1	2	3	4	5	6	7	8	9	10			11
4	FINAL INSPECTION, TESTS & PACKING DESPATCH CONTROL											
4.1	PUMP WITH JOB/SHOP MOTOR ASSEMBLED ON INDIVIDUAL BASE FRAME	1. Q V/S HEAD, 2. Q V/S POWER, 3. Q V/S PUMP EFF. 4. VIBRATION 5. NOISE 6. BEARING TEMP. 7. LEAKAGES	CR	PERFORMANCE TEST	100%	APPD. PERFORMANCE TEST PROCEDURE/ APPD. DATA SHEET/APPD. CURVES FOR VIBRATIONS - AS PER ANSI/HIS 9.6.4-2009 (VALUES AS PER APPROVED DATA SHEET) FOR BEARING TEMP - BEARING HOUSING SHOULD NOT BE UNTOUCHABLY HOT. FOR LEAKAGE - MINOR LEAKAGE (DROP BY DROP) IN CASE OF GLAND PACKING ARRANGEMENT.		I.R., PERF. TEST RECORD, PLOTTED CURVES	3/2.	2,1.		* MINIMUM 7 POINTS FROM SHUT-OFF TO MAX. OPERATING FLOW COVERING ENTIRE OPERATION RANGE OF PUMP SHALL BE TAKEN.
		NPSH/ MIN. SUBMERGENCE REQUIRED	CR	NPSH TEST	1/MODEL	DO.		IR. NPSH/MIN. SUBMERGENCE TEST RECORD, PLOTTED CURVES	3/2.	2,1.		IF SPECIFIED or INSISTED BY CUSTOMER.
4.2	STRIP DOWN AFTER PERFORMANCE TEST	1.UNDUE WEAR TEAR AND RUBBING	MA	VISUAL EXAM AFTER STRIPPING	1/MODEL	NO UNDUE WEAR TEAR & RUBBING ON IMPELLER & WEAR RING		INSP. REPORT	3/2.	1		WITNESS REQUIRED ONLY WHEN ABNORMAL SOUND OBSERVED DURING PERFORMING TEST
4.3	COMPLETE PUMP WITH UNIT MOTOR BASE FRAME, COUNTER FLANGES ETC. INCLUDING ALL ACCESSORIES AS PER SECTION C OF SPECN.	COMPLETENESS, CLEANLINESS, OVERALL DIMENSIONS ORIENTATION, WORKMANSHIP AND FINISH	MA	VISUAL EXAM MEASUREMENT	100%	APPD. G.A DRAWING	APPD. G.A DRAWING	INSP. REPORT	3/2.	1		

BHEL	PARTICULARS	BIDDER / VENDOR	
	NAME		
	SIGNATURE		
	DATE		BIDDER/VENDOR SEAL

NAME	Prepared By	Reviewed By	Approved By	
SIGN.	AJAY JAIN	ASHWANI KHANNA	I. J. SINGH	
DATE	23-07-2012	23-07-2012	23-07-2012	



BHARAT HEAVY ELECTRICALS LIMITED
PROJECT ENGINEERING MANAGEMENT
STANDARD QUALITY PLAN

QUALITY PLAN FOR MISCELLANEOUS PUMPS				CUSTOMER		PROJECT TITLE						
				BIDDER/VENDOR		QUALITY PLAN NUMBER						
SHEET 6 OF 6				SYSTEM		ITEM - CENTRIFUGAL PUMPS (HORIZONTAL / VERTICAL)						
S. No.	COMPONENT / OPERATION	CHARACTERISTIC CHECKED	CATEGORY	TYPE/METHOD OF CHECK	EXTENT OF CHECK	REFERENCE DOCUMENTS	ACCEPTANCE NORMS	FORMAT OF RECORD	AGENCY			REMARKS
									P	W	V	
1	2	3	4	5	6	7	8	9	10			11
4.4	COMPLETION OF ALL STAGES	1.COMPLETION	MA	VERIFICATION OF IR/T.C.ETC.	100%	MFG. DRG./TECHNICAL DOCS.	APPD. MFG. DRG./TECHNICAL DOCS	IR.	3/2.	2,1		WITNESSING ONLY BY BHEL, CUSTOMER VERIFICATION ONLY BUT CHP
4.5	PAINING	1.SURFACE FINISH, DFT, MARKINGS ETC.	MA	VISUAL EXAM MEASUREMENT AESTHETIC	100%	APPD.DRG.	APPD.DOCS	IR.	3/2.		2	
4.6	PACKING, MARKING	SOUNDNESS OF PACKING	MI	VISUAL AESTHETIC	100%	MFG. STANDARD	MFG. STANDARD		3/2.		2	

MTC -Mill Test Certificate, MA-Major, MI-Minor, TC-Test Certificate, CR-Critical, IGC- Inter Granular Corrosion

- 1.AS CAST HEAT MARKS SHALL BE PROVIDED ON CI CASTING LIKE TOP & BOTTOM CASING.
2. HYDRO TEST PRESSURE SHALL BE AT LEAST 2(TWO) TIMES THE DUTY POINT (OR) 1.5 TIMES OF SHUT OFF HEAD (OR) SYSTEM DESIGN PRESSURE, WHICHEVER IS HIGHER.
3. THIS QAP IS ALSO APPLICABLE FOR SPARES.
4. NO WELD REPAIRS PERMISSIBLE ON CI CASTING.
5. MATERIAL SHALL BE AS PER APPROVED CROSS SECTION DRG./ DATA SHEET.
6. STRIP TEST- INCASE OF ABNORMAL NOISE OBSERVED DURING PERF. TEST, THOSE PUMP WILL BE STRIPPED DOWN FOR VISUAL INSPECTION OF IMPELLER & WEAR SHALL BE OFFERED FOR VISUAL INSPECTION FOR WEAR /RUBBING MARKS.
7. PUMPS WITH MECHANICAL SEAL ARRANGEMENT TO BE TESTED AND SUPPLIED WITH GLAND PACKING ARRANGEMENT. HOWEVER MANUFACTURER TO ENSURE DIMENTIONAL MATCHING OF MECHANICAL SEAL WITH PUMP GA DRAWING.

LEGEND : 1- BHEL OR BHEL NOMINATED THIRD PARTY /END CUSTOMER OF BHEL,
 2- VENDOR,
 3-SUB-VENDOR

P- PERFORM, W- WITNESS, V-VERIFICATION

BHEL	PARTICULARS	BIDDER / VENDOR
	NAME	
	SIGNATURE	
	DATE	

BIDDER/VENDOR SEAL

NAME SIGN. DATE	Prepared By AJAY JAIN 23-07-2012	Reviewed By ASHWANI KHANNA 23-07-2012	Approved By I. J. SINGH 23-07-2012
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TITLE:

**TECHNICAL SPECIFICATION
MISCELLANEOUS PUMPS**

STANDARD TECHNICAL REQUIREMENTS

SPEC. NO.: **PE-TS-411-100-N001**

SECTION: **II**

SUB-SECTION: **IIB**

REV. NO. **00** DATE **20/04/2017**

SHEET **1** OF **1**

SUB-SECTION - IIB

STANDARD TECHNICAL SPECIFICATION (ELECTRICAL)



TITLE :
GENERAL TECHNICAL REQUIREMENTS

FOR

LV MOTORS

SPECIFICATION NO.
PE-SS-999-506-E101

SECTION : IIB
REV NO. : **00** DATE : 29/08/2005
SHEET : 1 OF 1

GENERAL TECHNICAL REQUIREMENTS

FOR

LV MOTORS

SPECIFICATION NO.: PE-SS-999-506-E101 Rev 00

	TITLE : GENERAL TECHNICAL REQUIREMENTS FOR LV MOTORS	SPECIFICATION NO. PE-SS-999-506-E101
		SECTION : IIB
		REV NO. : 00 DATE : 29/08/2005 SHEET : 1 OF 4

1.0

INTENT OF SPECIFIATION

The specification covers the design, materials, constructional features, manufacture, inspection and testing at manufacturer’s work, and packing of Low voltage (LV) squirrel cage induction motors along with all accessories for driving auxiliaries in thermal power station.

Motors having a voltage rating of below 1000V are referred to as low voltage (LV) motors.

2.0

CODES AND STANDARDS

Motors shall fully comply with latest edition, including all amendments and revision, of following codes and standards:

IS:325	Three phase Induction motors
IS : 900	Code of practice for installation and maintenance of induction motors
IS: 996	Single phase small AC and universal motors
IS: 4722	Rotating Electrical machines
IS: 4691	Degree of Protection provided by enclosures for rotating electrical machines
IS: 4728	Terminal marking and direction of rotation rotating electrical machines
IS: 1231	Dimensions of three phase foot mounted induction motors
IS: 8789	Values of performance characteristics for three phase induction motors
IS: 13555	Guide for selection and application of 3-phase A.C. induction motors for different types of driven equipment
IS: 2148	Flame proof enclosures for electrical appliance
IS: 5571	Guide for selection of electrical equipment for hazardous areas
IS: 12824	Type of duty and classes of rating assigned
IS: 12802	Temperature rise measurement for rotating electrical machnines
IS: 12065	Permissible limits of noise level for rotating electrical machines
IS: 12075	Mechanical vibration of rotating electrical machines

In case of imported motors, motors as per IEC-34 shall also be acceptable.

3.0

DESIGN REQUIREMENTS

3.1

Motors and accessories shall be designed to operate satisfactorily under conditions specified in data sheet-A and Project Information, including voltage & frequency variation of supply system as defined in Data sheet-A

3.2

Motors shall be continuously rated at the design ambient temperature specified in Data Sheet-A and other site conditions specified under Project Information
Motor ratings shall have at least a 15% margin over the continuous maximum demand of the driven equipment, under entire operating range including voltage & frequency variation specified above.

3.3

Starting Requirements

3.3.1

Motor characteristics such as speed, starting torque, break away torque and starting time shall be properly co-ordinated with the requirements of driven equipment. The accelerating torque at any speed with the minimum starting voltage shall be at least 10% higher than that of the driven equipment.

3.3.2

Motors shall be capable of starting and accelerating the load with direct on line starting without exceeding acceptable winding temperature.

	TITLE : GENERAL TECHNICAL REQUIREMENTS FOR LV MOTORS	SPECIFICATION NO. PE-SS-999-506-E101 SECTION : IIB REV NO. : 00 DATE : 29/08/2005 SHEET : 2 OF 4
	The limiting value of voltage at rated frequency under which a motor will successfully start and accelerate to rated speed with load shall be taken to be a constant value as per Data Sheet - A during the starting period of motors. 3.3.3 The following frequency of starts shall apply i) Two starts in succession with the motor being initially at a temperature not exceeding the rated load temperature. ii) Three equally spread starts in an hour the motor being initially at a temperature not exceeding the rated load operating temperature. (not to be repeated in the second successive hour) iii) Motors for coal conveyor and coal crusher application shall be suitable for three consecutive hot starts followed by one hour interval with maximum twenty starts per day and shall be suitable for minimum 20,000 starts during the life time of the motor 3.4 Running Requirements 3.4.1 Motors shall run satisfactorily at a supply voltage of 75% of rated voltage for 5 minutes with full load without injurious heating to the motor. 3.4.2 Motor shall not stall due to voltage dip in the system causing momentary drop in voltage upto 70% of the rated voltage for duration of 2 secs. 3.5 Stress During bus Transfer 3.5.1 Motors shall withstand the voltage, heavy inrush transient current, mechanical and torque stress developed due to the application of 150% of the rated voltage for at least 1 sec. caused due to vector difference between the motor residual voltage and the incoming supply voltage during occasional auto bus transfer. 3.5.2 Motor and driven equipment shafts shall be adequately sized to satisfactorily withstand transient torque under above condition. 3.6 Maximum noise level measured at distance of 1.0 metres from the outline of motor shall not exceed the values specified in IS 12065. 3.7 The max. vibration velocity or double amplitude of motors vibration as measured at motor bearings shall be within the limits specified in IS: 12075. 4.0 CONSTRUCTIONAL FEATURES 4.1 Indoor motors shall conform to degree of protection IP: 54 as per IS: 4691. Outdoor or semi-indoor motors shall conform to degree of protection IP: 55 as per IS: 4691 and shall be of weather-proof construction. Outdoor motors shall be installed under a suitable canopy 4.2 Motors upto 160KW shall have Totally Enclosed Fan Cooled (TEFC) enclosures, the method of cooling conforming to IC-0141 or IC-0151 of IS: 6362. Motors rated above 160 KW shall be Closed Air Circuit Air (CACA) cooled 4.3 Motors shall be designed with cooling fans suitable for both directions of rotation.	

	TITLE : GENERAL TECHNICAL REQUIREMENTS FOR LV MOTORS	SPECIFICATION NO. PE-SS-999-506-E101
		SECTION : IIB
		REV NO. : 00 DATE : 29/08/2005
		SHEET : 3 OF 4
4.4.	Motors shall not be provided with any electric or pneumatic operated external fan for cooling the motors.	
4.5	Frames shall be designed to avoid collection of moisture and all enclosures shall be provided with facility for drainage at the lowest point.	
4.6	In case Class ‘F’ insulation is provided for LV motors, temperature rise shall be limited to the limits applicable to Class ‘B’ insulation. In case of continuous operation at extreme voltage limits the temperature limits specified in table-1 of IS:325 shall not exceed by more than 10°C.	
4.7	Terminals and Terminal Boxes	
4.7.1	Terminals, terminal leads, terminal boxes, windings tails and associated equipment shall be suitable for connection to a supply system having a short circuit level, specified in the Data Sheet-A. Unless otherwise stated in Data Sheet-A, motors of rating 110 kW and above will be controlled by circuit breaker and below 110 kW by switch fuse-contactor. The terminal box of motors shall be designed for the fault current mentioned in data sheet “A”.	
4.7.2	unless otherwise specified or approved, phase terminal boxes of horizontal motors shall be positioned on the left hand side of the motor when viewed from the non-driving end.	
4.7.3	Connections shall be such that when the supply leads R, Y & B are connected to motor terminals A B & C or U, V & W respectively, motor shall rotate in an anticlockwise direction when viewed from the non-driving end. Where such motors require clockwise rotation, the supply leads R, Y, B will be connected to motor terminals A, C, B or U W & V respectively.	
4.7.4	Permanently attached diagram and instruction plate made preferably of stainless steel shall be mounted inside terminal box cover giving the connection diagram for the desired direction of rotation and reverse rotation.	
4.7.5	Motor terminals and terminal leads shall be fully insulated with no bar live parts. Adequate space shall be available inside the terminal box so that no difficulty is encountered for terminating the cable specified in Data Sheet-A.	
4.7.6	Degree of protection for terminal boxes shall be IP 55 as per IS 4691.	
4.7.7	Separate terminal boxes shall be provided for space heaters.. If this is not possible in case of LV motors, the space heater terminals shall be adequately segregated from the main terminals in the main terminal box. Detachable gland plates with double compression brass glands shall be provided in terminal boxes.	
4.7.8.	Phase terminal boxes shall be suitable for 360 degree of rotation in steps of 90 degree for LV motors.	
4.7.9	Cable glands and cable lugs as per cable sizes specified in Data Sheet-A shall be included. Cable lugs shall be of tinned Copper, crimping type.	
4.8	Two separate earthing terminals suitable for connecting G.I. or MS strip grounding conductor of size given in Data Sheet-A shall be provided on opposite sides of motor frame. Each terminal box shall have a grounding terminal.	
4.9	General	

	TITLE : GENERAL TECHNICAL REQUIREMENTS FOR LV MOTORS	SPECIFICATION NO. PE-SS-999-506-E101 SECTION : IIB REV NO. : 00 DATE : 29/08/2005 SHEET : 4 OF 4
4.9.1 Motors provided for similar drives shall be interchangeable. 4.9.2 Suitable foundation bolts are to be supplied alongwith the motors. 4.9.3 Motors shall be provided with eye bolts, or other means to facilitate safe lifting if the weight is 20Kgs. and above. 4.9.4 Necessary fitments and accessories shall be provided on motors in accordance with the latest Indian Electricity rules 1956. 4.9.5 All motors rated above 30 kW shall be provided with space heaters to maintain the motor internal air temperature above the dew point. Unless otherwise specified, space heaters shall be suitable for a supply of 240V AC, single phase, 50 Hz. 4.9.6 Name plate with all particulars as per IS: 325 shall be provided 4.9.7 Unless otherwise specified, the colour of finish shall be grey to Shade No. 631 and 632 as per IS:5 for motors installed indoor and outdoor respectively. The paint shall be epoxy based and shall be suitable for withstanding specified site conditions. 5.0 INSPECTION AND TESTING 5.1 All materials, components and equipments covered under this specification shall be procured, manufactured, as per the BHEL standard quality plan No. PED-506-00-Q-006/0 and PED-506-00-Q-007/2 enclosed with this specification and which shall be complied. 5.2 LV motors of type-tested design shall be provided. Valid type test reports not more than 5 year shall be furnished. In the absence of these, type tests shall have to be conducted by manufacturer without any commercial implication to purchaser. 5.3 All motors shall be subjected to routine tests as per IS: 325 and as per BHEL standard quality plan. 5.4 Motors shall also be subjected to additional tests, if any, as mentioned in Data Sheet A. 6.0 DRAWINGS TO BE SUBMITTED AFTER AWARD OF CONTRACT a) OGA drawing showing the position of terminal boxes, earthing connections etc. b) Arrangement drawing of terminal boxes. c) Characteristic curves: (To be given for motor above 55 kW unless otherwise specified in Data Sheet). i) Current vs. time at rated voltage and minimum starting voltage. ii) Speed vs. time at rated voltage and minimum starting voltage. iii) Torque vs. speed at rated voltage and minimum voltage. For the motors with solid coupling the above curves i), ii), iii) to be furnished for the motors coupled with driven equipment. In case motor is coupled with mechanical equipment by fluid coupling, the above curves shall be furnished with and without coupling. iv) Thermal withstand curve under hot and cold conditions at rated voltage and max. permissible voltage.		

		QUALITY PLAN		CUSTOMER :		PROJECT TITLE		SPECIFICATION : NUMBER :				
				BIDDER/ VENDOR :		QUALITY PLAN NUMBER PED-506-00-Q-007/2		SPECIFICATION : TITLE				
		SHEET 1 OF 9		SYSTEM		ITEM: AC ELECT. MOTORS 75KW & ABOVE (LV & MV)		SECTION		VOLUME III		
SL. NO.	COMPONENT/OPERATION	CHARACTERISTIC CHECK	CAT.	TYPE/ METHOD OF CHECK	EXTENT OF CHECK	REFERENCE DOCUMENT	ACCEPTANCE NORM	FORMAT OF RECORD	AGENCY			REMARKS
1	2	3	4	5	6	7	8	9	P	W	V	11
1.0	RAW MATERIAL & BROUGHT CONTROL											
1.1	SHEET STEEL, PLATES, SECTION, EYEBOLTS	1.SURFACE CONDITION	MA	VISUAL	100%	-	FREE FROM BLINKS, CRACKS, WAVINESS ETC	LOG BOOK	3	-	-	
		2.DIMENSIONS	MA	MEASUREMENT	SAMPLE	MANFR'S DRG./SPEC	MANFR'S DRG./SPEC	-DO-	3	-	-	
		3.PROOF LOAD TEST (EYE BOLT)	MA	MECH. TEST	-DO-	-DO-	-DO-	INSPEC. REPORT	3	-	-	
1.2	HARDWARES	1.SURFACE CONDITION	MA	VISUAL	100%		FREE FROM CRACKS, UN-EVENNESS ETC.	-DO-	3	-	-	
		2.PROPERTY CLASS	MA	VISUAL	SAMPLES	MANFR'S DRG./SPEC BOOK	RELEVANT IS/SPEC.	SUPPLIERS TC & LOG	3	-	2	PROPERTY CLASS MARKING SHALL BE CHECKED BY THE VENDOR
1.3	CASTING	1.SURFACE CONDITION	MA	VISUAL	100%		FREE FROM CRACKS, BLOW HOLES ETC.	LOG BOOK	3	-	-	
		2.CHEM. & PHY. PROP.	MA	CHEM & MECH TEST	1/HEAT NO.	MANFR'S DRG./SPEC	RELEVANT IS/	SUPPLIER'S TC	3	-	2	HEAT NO. SHALL BE VERIFIED
		3.DIMENSIONS	MA	MEASUREMENT	100%	MANUFR'S DRG.	MANUFR'S DRG.	LOG BOOK	3	-	-	
1.4	PAINT & VARNISH	1.MAKE, SHADE, SHELF LIFE & TYPE	MA	VISUAL	100% CONTINUOUS	MANFR'S DRG./SPEC	MANFR'S DRG./SPEC	LOG BOOK	3	-	-	
BHEL			PARTICULARS		BIDDER/VENDOR							
			NAME									
			SIGNATURE									
			DATE						BIDDER'S/VENDORS COMPANY SEAL			

		QUALITY PLAN		CUSTOMER :		PROJECT TITLE		SPECIFICATION : NUMBER :				
				BIDDER/ :		QUALITY PLAN		SPECIFICATION :				
		SHEET 2 OF 9		VENDOR		NUMBER PED-506-00-Q-007/2		TITLE			VOLUME III	
SL. NO.	COMPONENT/OPERATION	CHARACTERISTIC CHECK	CAT.	TYPE/METHOD OF CHECK	EXTENT OF CHECK	REFERENCE DOCUMENT	ACCEPTANCE NORM	FORMAT OF RECORD	AGENCY			REMARKS
									P	W	V	
1	2	3	4	5	6	7	8	9	10			11
1.5	SHAFT (FORGED OR ROLLED)	1. SURFACE COND.	MA	VISUAL	100%	-	FREE FROM VISUAL DEFECTS	-DO-	3	-	-	VENDOR'S APPROVAL IDENTIFICATION SHALL BE MAINTAINED
		2. CHEM. & PHYSICAL PROPERTIES	MA	CHEM. & PHYSICAL TESTS	1/HEAT NO. OR HEAT TREATMENT BATCH NO	MFG. DRG. SPEC.	RELEVANT IS	SUPPLIER'S TC	3	-	2	
		3. DIMENSIONS	MA	MEASUREMENT	100%	-DO-	MANUFR'S DRG.	LOG BOOK	3	-	-	
		4.INTERNAL FLOWS	CR	UT	-DO-	ASTM-A388	MANUFR'S SPEC. BHEL SPEC.	-DO-	3	2	1	FOR DIA OF 55 MM & ABOVE
1.6	SPACE HEATERS, CONNEC-TORS, TERMINAL BLOCKS, CABLES, CABLE LUGS, CARBON BRUSH TEMP. DETECTORS, RTD, BTD'S	1. MAKE & RATING	MA	VISUAL	-DO-	MANUFR'S DRG. SPEC.	MANUFR'S DRG. SPEC.	-DO-	3	-	-	
		2. PHYSICAL COND.	MA	-DO-	-DO-	-	NO BREAKAGE ON OTHER PHY. DESIGN	-DO-	3	-	-	
		3.DIMENSIONS (WHEREVER APPLICABLE)	MA	MEASUREMENT	SAMPLE	MANUFR'S DRG./ SPEC.	MANUFR'S DRG. / SPEC.	-DO-	3	-	-	
		4.PERFORMANCE/ CALIBRATION	MA	TEST	100%	-DO-	-DO-	INSP. REPORT	3	-	-	
BHEL			PARTICULARS			BIDDER/VENDOR						
			NAME									
			SIGNATURE									
			DATE						BIDDER'S/VENDORS COMPANY SEAL			

		QUALITY PLAN		CUSTOMER :			PROJECT TITLE			SPECIFICATION : NUMBER :		
				BIDDER/ : VENDOR			QUALITY PLAN NUMBER PED-506-00-Q-007/2			SPECIFICATION : TITLE		
		SHEET 3 OF 9		SYSTEM			ITEM: AC ELECT. MOTORS 75KW & ABOVE (LV & MV)			SECTION		VOLUME III
SL. NO.	COMPONENT/OPERATION	CHARACTERISTIC CHECK	CAT.	TYPE/ METHOD OF CHECK	EXTENT OF CHECK	REFERENCE DOCUMENT	ACCEPTANCE NORM	FORMAT OF RECORD	AGENCY			REMARKS
1	2	3	4	5	6	7	8	9	P	W	V	11
1.7	OTHER INSULATING MATERIALS LIKE SLEEVES, BINDINGS CORDS, PAPERS, PRESS BOARDS ETC.	1. SURFACE COND.	MA	VISUAL	100%	-	NO VISUAL DEFECTS	INSPT. REPORT	3	-	-	FOR MV MOTOR INSULATION/VARNISH THICKNESS SHALL BE MORE THAN THE BURS HEIGHT
		2. OTHER CHARACTERISTICS	MA	TEST	SAMPLE	MANUF'S SPEC.	MANUF'S SPEC.	LOG BOOK AND OR SUPPLIER'S TC	3	-	2	
1.8	SHEET STAMPING (PUNCHED)	1. SURFACE COND.	MA	VISUAL	100%	-	NO VISUAL DEFECTS (FREE FROM BURS)	LOG BOOK	3	-	-	
		2.DIMENSIONS INCLUDING BURS HEIGHT	MA	MEASUREMENT	SAMPLE	MANUFR'S DRG. .	MANUFR'S DRG.	-DO-	3	-	2	
		3. ACCEPTANCE TESTS	MA	ELECT. & MECH TESTS	-DO-	MANUF'S SPEC./ RELEVANT IS	RELEVANT IS	SUPPLIER'S TC	3	-	2	
1.9	CONDUCTORS	1. SURFACE FINISH	MA	VISUAL	100%	-	FREE FROM VISUAL DEFECTS	LOG BOOK	3	-	-	
		2.ELECT. PROP. & MECH. PROP	MA	ELECT. & MECH.TEST	SAMPLES	RELEVANT IS/ BS OR OTHER STANDARDS	RELEVANT IS/ BS OR OTHER STANDARDS	SUPPLIERS TC & VENDOR'S INSPN. REPORTS	3/2	-	2	
BHEL			PARTICULARS			BIDDER/VENDOR						
			NAME									
			SIGNATURE									
			DATE									
									BIDDER'S/VENDORS COMPANY SEAL			

		QUALITY PLAN		CUSTOMER :		PROJECT TITLE			SPECIFICATION : NUMBER :				
				BIDDER/ : VENDOR		QUALITY PLAN NUMBER PED-506-00-Q-007/2			SPECIFICATION : TITLE				
		SHEET 4 OF 9		SYSTEM		ITEM: AC ELECT. MOTORS 75KW & ABOVE (LV & MV)			SECTION		VOLUME III		
SL. NO.	COMPONENT/OPERATION	CHARACTERISTIC CHECK	CAT.	TYPE/METHOD OF CHECK	EXTENT OF CHECK	REFERENCE DOCUMENT	ACCEPTANCE NORM	FORMAT OF RECORD	AGENCY			REMARKS	
1	2	3	4	5	6	7	8	9	10	P	W	V	11
1.10	BEARINGS	3.DIMENSIONS	MA	MEASUREMENT	-DO-	-DO-	-DO-	Log Book	3	-	-		
		1.MAKE & TYPE	MA	VISUAL	100%	MANFR'S DRG.	MANFR'S DRG.	-DO-	3	-	-		
		2.DIMENSIONS	MA	MEASUREMENT	SAMPLE	BHEL DATA SHEET	BHEL DATA SHEET BEARING MANUF'S CATALOGUES	-DO-	3	-	-		
		3.SURFACE FINISH	MA	VISUAL	100%	-	FREE FROM VISUAL DEFECTS	-DO-	3	-	-		
1.11	SLIP RING	1.SURFACE COND.	MA	VISUAL	100%	-	-DO-	-DO-	3	-	-		
		2.DIMENSIONS	MA	MEASUREMENT	SAMPLE	MANUF'S DRG	MANUF'S DRG	-DO-	3	-	-		
		3.TEMP.WITH-STAND CAPACITY	MA	ELECT.TEST	-DO-	MANUF'S SPEC.	MANUF'S SPEC.	-DO-	3	-	-		
		4.HV/IR	MA	-DO-	100%	-DO-	-DO-	-DO-	3	-	-		
1.12	OIL SEALS & GASKETS	1.MATERIAL OF GASKET	MA	VISUAL	100%	MANUF'S DRG/SPECS	MANUF'S DRG./ SPECS.	-DO-	3	-	-		
		2.SURFACE COND.	MA	VISUAL	100%	-	FREE FROM VISUAL DEFECTS	-DO-	3	-	-		
		3.DIMENSIONS	MA	MEASUREMENT	SAMPLE	MANUF'S DRG	MANUF'S DRG	-DO-	3	-	-		
BHEL			PARTICULARS			BIDDER/VENDOR							
			NAME										
			SIGNATURE										
			DATE						BIDDER'S/VENDORS COMPANY SEAL				

		QUALITY PLAN		CUSTOMER :		PROJECT TITLE			SPECIFICATION : NUMBER :			
				BIDDER/ VENDOR		QUALITY PLAN NUMBER PED-506-00-Q-007/2			SPECIFICATION : TITLE			
		SHEET 5 OF 9		SYSTEM		ITEM: AC ELECT. MOTORS 75KW & ABOVE (LV & MV)			SECTION		VOLUME III	
SL. NO.	COMPONENT/OPERATION	CHARACTERISTIC CHECK	CAT.	TYPE/ METHOD OF CHECK	EXTENT OF CHECK	REFERENCE DOCUMENT	ACCEPTANCE NORM	FORMAT OF RECORD	AGENCY			REMARKS
1	2	3	4	5	6	7	8	9	P	W	V	11
2.0	IN PROCESS											
2.1	STATOR FRAME WELDING (IN CASE OF FABRICATED STATOR)	1.WORKMANSHIP & CLEANNESS	MA	VISUAL	100%	-DO-	GOOD FINISH	LOG BOOK	3	-	-	
		2.DIMENSIONS	MA	MEASUREMENT	-DO-	MANUF'S DRG	MANUF'S DRG	-DO-	3	-	-	
2.2	MACHINING	1.FINISH	MA	VISUAL	100%	-DO-	GOOD FINISH	LOG BOOK	3	-	-	
		2.DIMENSIONS	MA	MEASUREMENT	-DO-	MANUF'S DRG	MANUF'S DRG	-DO-	3	-	-	
		3.SHAFT SURFACE FLOWS	MA	PT	-DO-	RELEVANT SPEC./ ASTM-E165	MANUF'S SPEC./ BHEL SPEC./	-DO-	3	-	1	
2.3	PAINTING	1.SURFACE PREPARATION	MA	VISUAL	100%	MANFR'S SPEC/BHEL SPEC./ RELEVANT STAND	BHEL SPEC. SAME AS COL.7	LOG BOOK	3	-	-	
		2.PAINT THICKNESS (BOTH PRIMER & FINISH COAT)	MA	MEASUREMENT BY ELCOMETER	SAMPLE	-DO-	-DO-	-DO-	3	-	2	
		3.SHADE	MA	VISUAL	-DO-	-DO-	-DO-	Log Book	3	-	-	
		4.ADHESION	MA	CROSS CUTTING & TAPE TEST	-DO-	-DO-	-DO-	Log Book	3	-	-	
BHEL			PARTICULARS		BIDDER/VENDOR							
			NAME									
			SIGNATURE									
			DATE					BIDDER'S/VENDORS COMPANY SEAL				

		QUALITY PLAN		CUSTOMER :		PROJECT TITLE			SPECIFICATION : NUMBER :			
				BIDDER/ VENDOR :		QUALITY PLAN NUMBER PED-506-00-Q-007/2			SPECIFICATION : TITLE			
		SHEET 6 OF 9		SYSTEM		ITEM: AC ELECT. MOTORS 75KW & ABOVE (LV & MV)			SECTION		VOLUME III	
SL. NO.	COMPONENT/OPERATION	CHARACTERISTIC CHECK	CAT.	TYPE/ METHOD OF CHECK	EXTENT OF CHECK	REFERENCE DOCUMENT	ACCEPTANCE NORM	FORMAT OF RECORD	AGENCY			REMARKS
1	2	3	4	5	6	7	8	9	P	W	V	11
2.4	SHEET STACKING	1.COMPLETENESS	MA	MEASUREMENT	SAMPLE	MANUFR'S SPEC.	MANUFR'S SPEC.	Log Book	3	-	-	(FOR MOTORS OF 2MW AND ABOVE)
		2.COMPRESSION & TIGHTENING	MA	MEASUREMENT	100%	-DO-	-DO-	Log Book	3	-	-	
		3.CORE LOSS & HOTOPOT	MA	ELECT.TEST	-DO-	-DO-	-DO-	Log Book	3	-	2	
2.5	WINDING	1.COMPLETENESS	CR	VISUAL	100%	MANUFR'S SPEC./BHEL SPEC.	MANUFR'S SPEC./BHEL SPEC.	Log Book	3	-	-	FOR MV MOTOR
		2.CLEANLINESS	CR	-DO-	-DO-	-DO-	-DO-	Log Book	3	-	-	
		3.IR-HV-IR	CR	ELECT. TEST	-DO-	-DO-	-DO-	Log Book	3	-	-	
		4.RESISTANCE	CR	-DO-	-DO-	-DO-	-DO-	Log Book	3	-	2	
		5.INTERTURN INSULATION	CR	-DO-	-DO-	-DO-	-DO-	Log Book	3	2	-	
		6.SURGE WITH STAND AND TAN. DELTA TEST	CR	-DO-	-DO-	-DO-	-DO-	Log Book	3	2	1	
2.6	IMPREGNATION	1.VISCOSCITY	MA	PHY. TEST	AT STARTING	-DO-	-DO-	Log Book	3	-	-	THREE DIPS TO BE GIVEN
		2.TEMP. PRESSURE VACCUM	MA	PROCESS CHECK	CONTINUOUS	-DO-	-DO-	Log Book	3	-	-	
		3.NO. OF DIPS	MA	-DO-	-DO-	-DO-	-DO-	Log Book	3	-	2	
BHEL			PARTICULARS		BIDDER/VENDOR							
			NAME									
			SIGNATURE									
			DATE									
												BIDDER'S/VENDORS COMPANY SEAL

		QUALITY PLAN		CUSTOMER :		PROJECT TITLE			SPECIFICATION : NUMBER :			
				BIDDER/ VENDOR		QUALITY PLAN NUMBER PED-506-00-Q-007/2			SPECIFICATION : TITLE			
		SHEET 7 OF 9		SYSTEM		ITEM: AC ELECT. MOTORS 75KW & ABOVE (LV & MV)			SECTION		VOLUME III	
SL. NO.	COMPONENT/OPERATION	CHARACTERISTIC CHECK	CAT.	TYPE/ METHOD OF CHECK	EXTENT OF CHECK	REFERENCE DOCUMENT	ACCEPTANCE NORM	FORMAT OF RECORD	AGENCY			REMARKS
									P	W	V	
1	2	3	4	5	6	7	8	9	10			11
2.7	COMPLETE STATOR ASSEMBLY	4.DURATION	MA	-DO-	-DO-	-DO-	-DO-	Log Book	3	-	2	VERIFICATION FOR MV MOTOR ONLY
		1.COMPACTNESS & CLEANLINESS	MA	VISUAL	100%	-DO-	-DO-	Log Book	3	-	-	
2.8	BRAZING/COMPRESSION JOINT	1.COMPLETENESS	CR	-DO-	-DO-	-DO-	-DO-	Log Book	3	-	-	
		2.SOUNDNESS	CR	MALLET TEST & MV TEST	-DO-	-DO-	-DO-	Log Book	3	-	-	
		3.HV	MA	ELECT. TEST	-DO-	-DO-	-DO-	Log Book	3	-	-	
2.9	COMPLETE ROTOR ASSEMBLY	1.RESIDUAL UNBALANCE	CR	DYN. BALANCE	-DO-	MFG SPEC./ ISO 1940	MFG. DWG.	Log Book	3	2	1	
		2.SOUNDNESS OF DIE CASTING	CR	ELECT. (GROWLER TEST)	-DO-	MFG. SPEC.	MFG. SPEC.	Log Book	3	2	-	
2.10	ASSEMBLY	1.ALIGNMENT	MA	MEAS.	-DO-	-DO-	-DO-	Log Book	3	-	-	
		2.WORKMANSHIP	MA	VISUAL	-DO-	-DO-	-DO-	Log Book	3	-	-	
		3.AXIAL PLAY	MA	MEAS.	-DO-	-DO-	-DO-	Log Book	3	-	2	
		4.DIMENSIONS	MA	-DO-	-DO-	MFG.DRG./ MFG SPEC.	MFG. DRG/ RELEVANT IS	Log Book	3	-	-	
		5.CORRECTNESS, COMPLETENESS TERMINATIONS/ MARKING/ COLOUR CODE	MA	VISUAL	100%	MFG SPEC. RELEVANT IS	MFG SPEC. RELEVANT IS	Log Book	3	-	-	
BHEL			PARTICULARS		BIDDER/VENDOR							
			NAME									
			SIGNATURE									
			DATE									
									BIDDER'S/VENDORS COMPANY SEAL			

		QUALITY PLAN		CUSTOMER :		PROJECT TITLE			SPECIFICATION : NUMBER :			
				BIDDER/ VENDOR :		QUALITY PLAN NUMBER PED-506-00-Q-007/2			SPECIFICATION : TITLE			
		SHEET 8 OF 9		SYSTEM		ITEM: AC ELECT. MOTORS 75KW & ABOVE (LV & MV)			SECTION		VOLUME III	
SL. NO.	COMPONENT/OPERATION	CHARACTERISTIC CHECK	CAT.	TYPE/ METHOD OF CHECK	EXTENT OF CHECK	REFERENCE DOCUMENT	ACCEPTANCE NORM	FORMAT OF RECORD	AGENCY			REMARKS
1	2	3	4	5	6	7	8	9	P	W	V	11
3.0	TESTS	1.TYPE TESTS INCLUDING SPECIAL TESTS AS PER BHEL SPEC.	MA	ELECT.TEST	1/TYPE/SIZE	IS-325/ BHEL SPEC./ DATA SHEET	IS-325/ BHEL SPEC./ DATA SHEET	TEST REPORT	3	1	1,2	NOTE - 1
		2.ROUTINE TESTS INCLUDING SPECIAL TEST AS PER BHEL SPEC.	MA	-DO-	100%	-DO-	-DO-	-DO-	3	1,2	1,2	NOTE - 2
		3.VIBRATION	MA	-DO-	100%	IS-12075	IS-12075	-DO-	3	1,2	-	
		4.OVERALL DIMENSIONS AND ORIENTATION	MA	MEASUREMENT & VISUAL	100%	APPROVED DRG/DATA SHEET	APPROVED DRG/DATA SHEET & RELEVANT IS	INSPC. REPORT	3	2,1	-	
		5.DEGREE OF PROTECTION	MA	ELECT. & MECH. TEST	1/TYPE/ SIZE	RELEVANT IS	BHEL SPEC. AND DATA SHEET	TC	3	-	2,1	TC FROM AN INDEPENDENT LABORATORY NOTE-3
		6.NAMEPLATE DETAILS	MA	VISUAL	100%	IS-325 & DATA SHEET	IS-325 & DATA SHEET	INSPC. REPORT	3	2,1	-	
		7.EXPLOSION FLAME PROOF NESS (IF SPECIFIED)	MA	EXPLOSION FLAME PROOF TEST	1/TYPE	IS-3682 IS-8239 IS-8240	IS-3682 IS-8239 IS-8240	TC	3	-	2,1	NOTE-3
		8.PAINT SHADE, THICKNESS & FINISH	MA	VISUAL & MEASUREMENT BY ELKOMETER	SAMPLE	BHEL SPEC. & DATA SHEET	BHEL SPEC. & DATA SHEET	TC	3	2,1	-	SAMPLING PLAN TO BE DECIDED BY INSPECTION AGENCY
BHEL			PARTICULARS		BIDDER/VENDOR							
			NAME									
			SIGNATURE									
			DATE					BIDDER'S/VENDORS COMPANY SEAL				

		QUALITY PLAN SHEET 9 OF 9		CUSTOMER :		PROJECT TITLE			SPECIFICATION : NUMBER :			
				BIDDER/ VENDOR		QUALITY PLAN NUMBER PED-506-00-Q-007/2			SPECIFICATION : TITLE			
				SYSTEM		ITEM: AC ELECT. MOTORS 75KW & ABOVE (LV & MV)			SECTION		VOLUME III	
SL. NO.	COMPONENT/OPERATION	CHARACTERISTIC CHECK	CAT.	TYPE/METHOD OF CHECK	EXTENT OF CHECK	REFERENCE DOCUMENT	ACCEPTANCE NORM	FORMAT OF RECORD	AGENCY P W V			REMARKS
1	2	3	4	5	6	7	8	9	10			11
NOTES: 1 DEPENDING UPON THE SIZE AND CRITICALLY, WITNESSING BY BHEL SHALL BE DECIDED. 2 ROUTINE TESTS ON 100% MOTORS SHALL BE DONE BY THE VENDOR. HOWEVER, BHEL SHALL WITNESS ROUTINE TESTS ON RANDOM SAMPLES. THE SAMPLING PLAN SHALL BE MUTUALLY AGREED UPON. 3 IN CASE TEST CERTIFICATES FOR THESE TESTS ON SIMILAR TYPE, SIZE AND DESIGN OF MOTOR FROM INDEPENDENT LABORATORY ARE AVAILABLE, THESE TEST MAY NOT BE REPEATED. 4 WHEREVER CUSTOMER IS INVOLVED IN INSPECTION WITH THE CUSTOMERS, AGENCY (1) SHALL MEAN BHEL AND CUSTOMERS BOTH TOGETHER.												
BHEL			PARTICULARS		BIDDER/VENDOR							
			NAME									
			SIGNATURE									
			DATE									
											BIDDER'S/VENDORS COMPANY SEAL	

		QUALITY PLAN		CUSTOMER :			PROJECT		SPECIFICATION :			
				BIDDER/ : VENDOR SYSTEM			TITLE		NUMBER :			
							QUALITY PLAN NUMBER PED-506-00-Q-006/0		SPECIFICATION TITLE			
SHEET 1 OF 2					ITEM AC ELECT. MOTORS BELOW 75KW (LV)		SECTION		VOLUME III			
SL. NO.	COMPONENT/OPERATION	CHARACTERISTICS CHECK	CAT.	TYPE/METHOD OF CHECK	EXTENT OF CHECK	REFERENCE DOCUMENT	ACCEPTANCE NORM	FORMAT OF RECORD	AGENCY			REMARKS
									P	W	V	
1	2	3	4	5	6	7	8	9	10			11
1.0	PAINTING	1.SHADE	MA	VISUAL	SAMPLE	MANUFR'S SPEC/BHEL SPEC./RELEVANT STANDARD	BHEL SPEC. SAME AS COL.7	LOG BOOK	3	-	-	
2.0	ASSEMBLY	1.WORKMANSHIP	MA	VISUAL	100%	MANUF'S SPEC	MANUF'S SPEC	-DO-	3	-	-	
		2.DIMENSIONS	MA	-DO-	-DO-	MFG. DRG./ MFG. SPEC.	MFG. DRG./ MFG. SPEC.	-DO-	3	-	-	
		3.CORRECTNESS COMPLETENESS TERMINATIONS/ MARKING/COLOUR CODE	MA	VISUAL	100%	MFG.SPEC./ RELEVANT IS	MFG.SPEC. RELEVANT IS	-DO-	3	-	-	
3.0	TESTS	1.ROUTINE TEST INCLUDING SPECIAL TEST AS PER BHEL SPEC.	MA	-DO-	100%	IS-325/ BHEL SPEC./ DATA SHEET	SAME AS COL.7	TEST REPORT	3	2,1	2,1	
		2.OVERALL DIMENSIONS & ORIENTATION	MA	MEASUREMENT & VISUAL	100%	APPROVED DRG/DATA SHEET	APPROVED DRG/DATA SHEET & RELEVANT IS	INSPN. REPORT	2	1	-	
BHEL			PARTICULARS			BIDDER/VENDOR						
			NAME									
			SIGNATURE									
			DATE									
									BIDDER'S/VENDORS COMPANY SEAL			

		QUALITY PLAN		CUSTOMER :			PROJECT TITLE		SPECIFICATION : NUMBER :			
				BIDDER/ : VENDOR			QUALITY PLAN NUMBER PED-506-00-Q-006/0		SPECIFICATION : TITLE :			
		SHEET 2 OF 2		SYSTEM			ITEM AC ELECT. MOTORS BELOW 75KW (LV)		SECTION		VOLUME III	
SL. NO.	COMPONENT/OPERATION	CHARACTERISTICS CHECK	CAT.	TYPE/METHOD OF CHECK	EXTENT OF CHECK	REFERENCE DOCUMENT	ACCEPTANCE NORM	FORMAT OF RECORD	AGENCY			REMARKS
									P	W	V	
1	2	3	4	5	6	7	8	9	10			11
	NOTES: 1 ROUTINE TESTS ON 100% MOTORS SHALL BE DONE BY THE VENDOR. HOWEVER, BHEL SHALL WITNESS ROUTINE TESTS ON RANDOM SAMPLES. THE SAMPLING PLAN SHALL BE MUTUALLY AGREED UPON 2 WHERE EVER CUSTOMER IS INVOLVED IN INSPECTION, (1) SHALL MEAN BHEL AND CUSTOMERS BOTH TOGETHER. 3 FOR EXHAUST/VENTILATION FAN MOTORS OF RATING UPTO 1.5KW , ONLY ROUTINE TEST CERTIFICATES SHALL BE FURNISHED FOR SCRUTINY.	3.NAMEPLATE DETAILS	MA	VISUAL	100%	IS-325 & DATA SHEET	IS-325 & DATA SHEET	INSPN. REPORT	3	1	-	
BHEL			PARTICULARS		BIDDER/VENDOR				BIDDER'S/VENDORS COMPANY SEAL			
			NAME									
			SIGNATURE									
			DATE									



TITLE:

**TECHNICAL SPECIFICATION
MISCELLANEOUS PUMPS**

STANDARD TECHNICAL REQUIREMENTS

SPEC. NO.: **PE-TS-411-100-N001**

SECTION: **III**

SUB-SECTION:

REV. NO. **00** DATE 20/04/2017

SHEET **1** OF **1**

SECTION III

DOCUMENTS TO BE SUBMITTED BY BIDDER



TITLE:

**TECHNICAL SPECIFICATION
MISCELLANEOUS PUMPS**

STANDARD TECHNICAL REQUIREMENTS

SPEC. NO.: **PE-TS-411-100-N001**

SECTION: **IIIA**

SUB-SECTION:

REV. NO. **00** DATE 20/04/2017

SHEET **1** OF **1**

SECTION IIIA

**GUARANTEE SCHEDULE
(TO BE SUBMITTED ALONG WITH THE BID BY ALL BIDDERS)**

**SCHEDULE OF PERFORMANCE GUARANTEES****4X270 MW BHADRADRI TPS, TELANGANA**

SPECN. NO.:

PE-TS-411-100-N001, Rev-01

VOLUME:

--

SECTION:

IIIA Sheet 1 of 1

REV. NO.

00

DATE:

20/04/2017

Following parameters are guaranteed for following pumps

Sl. No.	Pump Description	Guaranteed Capacity	Guaranteed TDH	Guaranteed Pump Eff.	Guaranteed Motor Eff.	Guaranteed Power consumption at inlet to motor terminals	Pump model	Motor Rating	Pump GD ² Value for HT motor only	Pump RPM	T/S Curve attached for HT motor
		(M3/Hr)	(MWC)	%	%	(KW)		(KW)			
	Horizontal pumps (Type-II)										
1	# DMCW PUMPS	1180	45.5		95						YES
2	# DMCW BOOSTER PUMPS	700	25								

Note: 1 # Bid evaluation and LD is applicable for these pumps only as per clause 4.00.00 of Section-IIA & Data Sheet-A of Section-ID of Technical Specification for pumps.

We the undersigned hereby undertake to meet the performance guarantees as listed in the table above on the conditions as elsewhere specified. Any variation of the specified conditions during official tests will be taken in account by the customer

PARTICULARS OF BIDDER/ AUTHORISED REPRESENTATIVE

NAME

DESIGNATION

SIGNATURE

DATE

COMPANY SEAL



TITLE:

**TECHNICAL SPECIFICATION
MISCELLANEOUS PUMPS**

STANDARD TECHNICAL REQUIREMENTS

SPEC. NO.: **PE-TS-411-100-N001**

SECTION: **IIIB**

SUB-SECTION:

REV. NO. **00** DATE 20/04/2017

SHEET **1** OF **1**

SECTION IIIB

**COMPLIANCE CERTIFICATE
(TO BE SUBMITTED ALONG WITH THE BID BY ALL BIDDERS)**

	TECHNICAL SPECIFICATIONS	SPECN. NO.:	PE-TS-411-100-N001, Rev.01		
	MISCELLANEOUS PUMPS	VOLUME:	--	SECTION:	IIIB
	COMPLIANCE CERTIFICATE	REV. NO.	0	DATE:	20/04/2017

The bidder shall confirm compliance with following by signing / stamping this compliance certificate and furnish same with the offer.

- The scope of supply, technical details, construction features, design parameters etc. shall be as per technical specification & there are no exclusions/ deviations with regard to same.
- QP/ test procedures shall be submitted in the event of order based on the guidelines given in the specification & QP enclosed therein.

QP will be subject to BHEL/ CONSULTANT/ CUSTOMER approval in the event of order & customer hold points for inspection/ testing shall be marked in the QP at the contract stage. Inspection/ testing shall be witnessed as per same apart from review of various test certificates/ Inspection records etc.
- All drawings/data – sheets etc. to be submitted during contract shall be subject to BHEL/ CONSULTANT/ CUSTOMER approval.
- There are no other deviation with respect to specification other than those furnished in the 'Schedule of Deviations'.
- Bidder shall include the cost of Mandatory Spares, unless specified otherwise in Sec-IA of the specification or NIT.

Any mandatory spares stated as not applicable, shall have to be supplied without any cost implication to BHEL in the event they are found to be applicable during detail engineering stage.
- The offered materials should be either equivalent or superior to those specified. Also for components where material is not specified it shall be suitable for intended duty. All materials shall be subject to approval in the event of order.
- Prices for recommended spares (if any) for 3 years operation shall be furnished separately & not included in the base price.
- The commissioning spares (if any) are supplied on 'As Required Basis' & prices for same included in the base price (If bidders reply to this is "No commissioning spares are required" and if some spares are actually required during commissioning same shall be supplied by bidder without any cost to BHEL).
- All sub vendors shall be as per BHEL/CONSULTANT/CUSTOMER approved list.
- Tests for noise, vibration, parallel running etc. for pumps shall be conducted at site by Pump Vendor/BHEL as per cl. no. 3.04.00 of Section-IIA and if the site performance is found not meeting the requirements in any respect as specified, than the equipment shall be rectified or replaced by the vendor, at his own cost.
- Any special tools & tackles, if required, shall be in bidder's scope.
- All models offered have been supplied by bidder in the past and are meeting the experience qualifying criteria of BHEL/CONSULTANT/CUSTOMER (viz. offered model is successfully operating in two separate stations for at least one year or as specified in technical PQR). Any deviation to this criteria shall be suitably highlighted in deviation schedule.
- All selected motor ratings have minimum margins as per Datasheet A, Section ID.

We the undersigned hereby undertake to meet the compliance requirements as listed above on the conditions as elsewhere specified.

PARTICULARS OF BIDDER/ AUTHORISED REPRESENTATIVE				
NAME	DESIGNATION	SIGNATURE	DATE	COMPANY SEAL



TITLE:

**TECHNICAL SPECIFICATION
MISCELLANEOUS PUMPS**

STANDARD TECHNICAL REQUIREMENTS

SPEC. NO.: **PE-TS-411-100-N001**

SECTION: **IIIC**

SUB-SECTION:

REV. NO. **00** DATE 20/04/2017

SHEET **1** OF **1**

SECTION IIIC

**DEVIATION SCHEDULE
(TO BE SUBMITTED ALONG WITH THE BID BY ALL BIDDERS)**

	TITLE * SCHEDULE OF DEVIATIONS TECHNICAL		SPECIFICATION NUMBER PE-TS-411-100-N001	
			SECTION-III C	
			SHEET OF	
We the undersigned hereby certify that the above mentioned are the only deviations.				
PARTICULARS OF BIDDER / AUTHORISED REPRESENTATIVE				COMPANY SEAL
NAME	DESIGNATION	SIGNATURE	DATE	



TITLE: TECHNICAL SPECIFICATION MISCELLANEOUS PUMPS STANDARD TECHNICAL REQUIREMENTS	SPEC. NO.: PE-TS-411-100-N001	
	SECTION: IIID	
	SUB-SECTION:	
	REV. NO. 00	DATE 20/04/2017
	SHEET 1	OF 1

SECTION IIID

DATA SHEET – B FOR PUMPS

ELECTRICAL LOAD DATA FORMAT

CABLE SCHEDULE

MOTOR DATASHEET-C

**(TO BE SUBMITTED BY SUCCESSFUL BIDDER AFTER AWARD OF
CONTRACT)**

		PROJECT: MISCELLANEOUS PUMPS DATASHEET - B		VENDOR DOC. NO.		REV NO.	
				BHEL DOC. NO.		REV NO.	
SL.	DESCRIPTION	UOM	PUMP DATA	PUMP DATA	PUMP DATA		
1.0	GENERAL						
1.1	Designation of the Pump						
1.2	Manufacturer						
1.3	Model No.						
1.4	No. of pumps	Nos.					
1.5	System Design Pressure	Kg/cm ²					
1.6	Specific Gravity of fluid to be handled	-					
2.0	PERFORMANCE PARAMETERS						
2.1	Performance standard						
2.2	Rated capacity. (No negative tolerance)	M ³ /hr					
2.3	Total Dynamic Head (TDH) at rated capacity (No negative tolerance)	MWC					
2.4	Shut off head	MWC					
2.5	Range of Operation of the Pump						
	a) Min.Flow	M ³ /hr					
	b) Max.Flow	M ³ /hr					
2.6	The pumps offered have continuously rising head capacity curves from the duty point towards shut off point.						
2.7	The pumps offered have stable rising H-Q curves within the "Range of Operation"						
2.8	Pump rated speed	RPM					
2.9	Vibration measurements (2.9.2 is applicable in addition to 2.9.1 for Pumps with speed less than 600 RPM)						
2.9.1	Max.value of vibration on any pump /motor bearing w.r.t. velocity (Vrms) as per ANSI/ HIS 9.6.4 for speed > 600 RPM						
	a) Guaranteed at manufacturer's works	mm/s					
	b) Guaranteed at site	mm/s					
2.9.2	Max.value of vibration on any pump /motor bearing w.r.t. peak to peak amplitude as per ANSI/ HIS 9.6.4 for speed <= 600 RPM						
	a) Guaranteed at manufacturer's works	microns					
	b) Guaranteed at site	microns					
2.10	Max. noise Level (Guaranteed at site)	dB					
2.11	Guaranteed Pump efficiency at rated head & rated capacity without -ve tolerance	%					
2.12	Power consumption						
	a) Guaranteed pump input power at duty point	KW					
	b) Guaranteed max. Pump input power within range of operation.	KW					
	c) Max. pump input power at shut off	KW					
	d) Guranteed power at motor input	KW					
2.13	NPSH required at rated capacity	MWC					
3.0	DESIGN & CONSTRUCTION FEATURES						
3.1	Type of pump casing						
3.2	Pump duty						
3.3	Type of Impeller						
3.4	Location						
3.5	Pump suitable for parallel operation						
3.6	Torque speed curve of the pump & drive motor furnished for pumps with drive motor rating of 100 KW and above.						
3.7	Pump number of stages						

		PROJECT: MISCELLANEOUS PUMPS DATASHEET - B		VENDOR DOC. NO.		REV NO.	
				BHEL DOC. NO.		REV NO.	
SL.	DESCRIPTION	UOM	PUMP DATA	PUMP DATA	PUMP DATA		
3.8	Specific speed $N = \frac{\text{RPM} \times (\text{Flow in USGPM})^{1/2}}{(\text{Head in Ft.})^{3/4}}$						
3.9	Minimum suction head required in MLC for pump operation at maximum discharge point within the 'Range of Operation' specified (NPSHR at max. flow).						
3.10	Whether pump is suitable/designed so that pump internals can be attended without disturbing suction and discharge piping.						
3.11	Type of coupling between pump & motor						
3.12	Bearing (DE & NDE)						
	a) Type and manufacturer						
	b) Bearing no.						
	c) Type of lubrication						
	d) Design life (Hrs.)						
3.13	Shaft Sealing arrangement						
	a) Type and manufacturer						
	b) Sealing liquid						
	c) Requirement of external water if any						
	i) Quality						
	ii) Quantity/ Pump	M ³ /hr					
3.14	In case separate oil/grease/water pump or any such equipment required for bearing lubrication/stuffing box gland sealing, furnish full technical details of these equipment and their drive.						
4.0	MATERIAL OF CONSTRUCTION (Indicate applicable code/ standard)						
4.1	Casing						
4.2	Impeller						
4.3	Shaft						
4.4	Shaft sleeves						
4.5	Wear ring						
4.6	fasteners						
4.7	Gland						
4.8	Lantern ring						
4.9	Mechanical seals (faces)/						
	Gland packing						
4.10	Base plate						
5.0	CONNECTIONS AND OTHER DIMENSIONAL DETAILS						
5.1	Impeller diameter	mm					
6.0	DRIVE DATA						
6.1	Drive unit output at 50°C ambient condition	KW/ P					
7.0	INSPECTION & TESTING						
7.1	Material test						
7.2	Hydrostatic test pressure	Kg/cm ²					
7.3	Hydrostatic test duration	Min.					
7.4	Performance test on pump at shop						
7.5	Dyanamic balance test						
8.0	WEIGHT AND LOADING DATA						
8.1	Weight of the pump & drive assembly	Kg					
8.2	Weight of the heaviest piece to be handled	Kg					

		PROJECT: MISCELLANEOUS PUMPS DATASHEET - B		VENDOR DOC. NO.		REV NO.	
				BHEL DOC. NO.		REV NO.	
SL.	DESCRIPTION	UOM	PUMP DATA	PUMP DATA	PUMP DATA		
8.3	Size of base plate (length x width)	mm					
9.0	ADDITIONAL INFORMATION FOR VERTICAL PUMPS						
9.1	Type of pump						
9.2	No. of stages for Vertical Turbine Pump	Nos.					
9.3	Bowl Head	MLC					
9.4	Bowl Efficiency	%					
9.5	Setting Length	m					
9.6	Column pipe OD X Thickness	mm X mm					
9.7	No of column pieces	Nos.					
9.8	No of intermediate shafts	Nos.					
9.9	No of bearings	Nos.					
9.10	Type & make of Bearing						
9.11	Sealing/lubrication arrangement of bearings						
9.12	Capacity of overhead forced lubrication tank	m ³					
9.13	Nos of forced lubrication pumps	Nos.					
9.14	Capacity of forced lubrication pumps	m ³ /Hr					
9.15	TDH of forced lubrication pumps	MLC					

[illegible]

ANNEXURE III

[illegible]

	TITLE MOTOR DATA SHEET - C	SPECIFICATION NO.
		VOLUME II B
		SECTION D
		REV NO. 00 DATE 08/09/2010
		SHEET 1 OF 7

LT MOTORS

A. GENERAL

1. Manufacturer & Country of origin.
(Shall be as per approved QA make)
2. Equipment driven by motor
3. Motor type
4. Quantity

B. DESIGN AND PERFORMANCE DATA

1. Frame size
2. Type of duty
3. Type of enclosure /Method of cooling/Degree of protection
4. Applicable standard to which motor generally conforms
5. Efficiency class as per IS 12615
6. (a) Whether motor is flame proof Yes/No
(b) If yes, the gas group to which it conforms as per IS:2148
7. Type of mounting
8. Direction of rotation as viewed from DE END__
9. Standard continuous rating at 40 deg.C. ambient temp. as per Indian Standard (KW)
10. Derated rating for specified normal condition i.e. 50 deg. C ambient temperature (KW)
11. Maximum continuous load demand of driven equipment in KW
12. Rated Voltage (volts)
13. Permissible variation of :

NAME OF VENDOR			SEAL	REV.	
NAME	SIGNATURE	DATE			

	TITLE MOTOR DATA SHEET - C	SPECIFICATION NO.		
		VOLUME		II B
		SECTION D		
		REV NO.00 DATE 08/09/2010		
		SHEET	2	OF

- a. Voltage (Volts)
 - b. Frequency (Hz)
 - c. Combined voltage and frequency
14. Rated speed at rated voltage and frequency(RPM)
15. At rated Voltage and frequency:
 - a. Full load current
 - b. No load current
16. Power Factor at
 - a. 100% load
 - b. NO load
 - c. Starting.
17. Efficiency at rated voltage and frequency,
 - a. 100% load
 - b. 75% load
 - c. 50% load
18. Starting current (amps) at
 - a. 100 % voltage
 - b. 85% voltage
 - c. 80% voltage
19. Minimum permissible starting Voltage (Volts)
20. Starting time with minimum permissible voltage
 - a. Without driven equipment coupled
 - b. With driven equipment coupled

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	TITLE MOTOR DATA SHEET - C	SPECIFICATION NO.	
		VOLUME	II B
		SECTION D	
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		SHEET	3 OF 7

21. Safe stall time with 100% and 110% of rated voltage
 - a. From hot condition
 - b. From cold condition
22. Torques :
 - a. Starting torque at min. permissible voltage(kg-mtr.)
 - b. Pull up torque at rated voltage.
 - c. Pull out torque
 - d. Min accelerating torque (kg.m) available
 - e. Rated torque (kg.m)
23. Stator winding resistance per phase (ohms at 20 Deg.C.)
24. GD^2 value of motors
25. No of permissible successive starts when motor is in hot condition
26. Locked Rotor KVA Input
27. Locked Rotor KVA/KW
28. Vibration limit :Velocity (mm/s)
29. Noise level limit (dBA)

C. CONSTRUCTIONAL FEATURES

1. Stator winding insulation
 - a. Class & Type
 - b. Winding Insulation Process
 - c. Tropicalised (Yes/No)

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NAME	SIGNATURE	DATE			

	TITLE MOTOR DATA SHEET - C	SPECIFICATION NO.	
		VOLUME	II B
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		REV NO. 00 DATE 08/09/2010	
		SHEET	4 OF 7

- d. Temperature rise over specified maximum ambient temperature of 50 deg C
 - e. Method of temperature measurement
 - f. Stator winding connection
2. Main Terminal Box
 - a. Type
 - b. Location (viewed from NDE side)
 - c. Entry of cables(bottom/side)
 - d. Recommended cable size (To be matched with cable size envisaged by owner)
 - e. Fault level (MVA), Fault level duration (sec)
 - f. Cable glands & lugs details (shall be suitable for power cable)
3. Type of DE/NDE Bearing
4. Motor Paint shade
5. Weight of
 - a. Motor stator (KG)
 - b. Motor Rotor (KG)
 - c. Total weight (KG)

D. List of accessories.

1. Space Heaters (Applicable for 30 KW & above motor)
(Nos./Power in watts/supply voltage)
2. Terminal Box for Space Heater (Yes/No)
3. Speed switch (Yes/No)
No of contacts and contact ratings of speed switch

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NAME	SIGNATURE	DATE			

	TITLE MOTOR DATA SHEET - C	SPECIFICATION NO.	
		VOLUME	II B
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		SHEET	5 OF 7

4. Insulation of bearing (Yes/No)

5. Noise reducer(Yes/No)

6. Grounding pads

i) No and size on motor body

ii) Nos on terminal Box

7. Vibration pads

i) Nos and size

ii) Location

8. Any other fitments

E. List of curves.

1. Torque speed characteristic of the motor

2. Thermal withstand characteristic

3. Starting. current Vs. Time

4. Starting. current Vs speed

5. P.F. and Effi. Vs Load

F. Additional Data to be filled for each rating of DC Motor

1. Rated armature voltage (Volt)

2. Rated field excitation (Amp)

3. Permissible % variation in voltage

4. Minimum Permissible Starting voltage (volt)

5. At rated voltage

i) Full load Armature current.(Amp)

ii) Full load Field current (Amp)

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	TITLE MOTOR DATA SHEET - C	SPECIFICATION NO.	
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- iii) No load Armature current (Amp)
6. Full load Field current (Amp)
7. No load Armature current (Amp)
8. Minimum permissible field current(Amp) to avoid overspeeding at
 - i) Maximum permissible voltage
 - ii) Rated voltage
 - iii) Minimum Permissible Voltage
9. Resistance (indicative Values) in ohm
 - i) Armature winding (Arm + IP + Series) at 25 deg.C
 - ii) Field Winding at 25 deg. C
10. Inductance (indicative values)
 - i) Armature winding
 - ii) Field winding
11. Value of trimmer resistance (ohm) to be connected in series with the shunt field to obtain rated speed at
 - i) 220 V DC
 - ii) 250 V DC
 - iii) 187 V DC
12. Value of the external resistance (ohm) required to be connected in series with armature during starting only
13. Technical data sheet for external resistance box
14. GA drawing of motor
15. Starting time calculation

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	TITLE MOTOR DATA SHEET - C	SPECIFICATION NO.	
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16. Starter resistance design calculation
17. Electrical connection diagram of motor

NAME OF VENDOR			SEAL	REV.	
NAME	SIGNATURE	DATE			

**Corporate Materials Management
BHEL New Delhi**

AA:MM:Agency
Dt. 06.08.2010

Guidelines regarding dealings with Indian Agents of Foreign Suppliers

1. BHEL shall deal directly with the foreign original equipment manufacturers (OEM)/ Foreign Principal, for all its purchases which are imported.
2. Wherever the foreign OEM/ principal desires to avail the services of an Indian Agent, the dealings with Indian Agents are to be regulated. The guidelines of BHEL in this regard have been drafted as per CVC circular no. 007/VGL/033 dated 04.12.2007.

Definition of Indian Agent

3. An Indian Agent of foreign principal is an individual, a partnership, an association of persons, a private or public Company, that carries out specific obligation(s) towards processing of BHEL tender or finalization or execution of BHEL's contract on behalf of the foreign supplier.

Recommendations

4. All NITs shall have the following terms regarding Indian agents of foreign principals:
 - i. BHEL shall deal directly with foreign vendors, wherever required, for procurement of goods. However, if the foreign principal desires to avail of the services of an Indian agent, then the foreign principal should ensure compliance to regulatory guidelines - which require mandatory submission of an Agency Agreement.
 - ii. It shall be incumbent on the Indian agent and the foreign principal to adhere to the relevant guidelines of Government of India, issued from time to time.
 - iii. The Agency Agreement should specify the precise relationship between the foreign OEM / foreign principal and their Indian agent and their mutual interest in the business. All services to be rendered by agent/ associate, whether of general nature or in relation to the particular contract, must be clearly stated by the foreign supplier/ Indian agent. Any payment, which the agent or associate receives in India or abroad from the OEM, whether as commission or as a general retainer fee should be brought on record in the Agreement and be made explicit in order to ensure compliance to laws of the country.
 - iv. Any agency commission to be paid by BHEL to the Indian agent shall be in Indian currency only.
 - v. Tax deduction at source is applicable to the agency commission paid to the Indian agent as per the prevailing rules.
 - vi. In the absence of any agency agreement, BHEL shall not deal with any Indian agent (authorized representatives / associate / consultant, or by whatever name called) and shall deal directly with the foreign principal only for all correspondence and business purposes.
 - vii. The "Guidelines for Indian Agents of Foreign Suppliers" enclosed at annexure -'A' shall apply in all such cases.

- viii. The supply and execution of the Purchase Order (including indigenous supplies/ service) shall be in the scope of the OEM/ foreign principal. The OEM/ foreign principal should submit their offer inclusive of all indigenous supplies/ services and evaluation will be based on 'total cost to BHEL'. In case OEM/ foreign principal recommends placement of order(s) towards indigenous portion of supplies/ services on Indian supplier(s)/ agent on their behalf, the credentials/ capacity/ capability of the Indian supplier(s)/ agent to make the supplies/ services shall be checked by BHEL as per the extant guidelines of Supplier Evaluation, Approval & Review Procedure (SEARP), before opening of price bids. In this regard, details may be checked as per Annexure-B (copy enclosed). It will be the responsibility of the OEM/ foreign principal to get acquainted with the evaluation requirements of Indian supplier/ agent as per SEARP available on www.bhel.com.

The responsibility for successful execution of the contract (including indigenous supplies/ services) lies with the OEM/ foreign principal. All bank guarantees to this effect shall be in the scope of the OEM/ foreign principal.

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Guidelines for Indian Agents of Foreign Suppliers

- 1.0 There shall be compulsory registration of agents for all Global (Open) Tender and Limited Tender. An agent who is not registered with BHEL shall apply for registration in the registration form in line with SEARP.
- 1.1 Registered agents will file an authenticated Photostat copy duly attested by a Notary Public/Original certificate of the Principal confirming the agency agreement and giving the status being enjoyed by the agent and the commission/ remuneration/ salary/ retainership being paid by the principal to the agent before the placement of order by BHEL.
- 1.2 Wherever the Indian representatives have communicated on behalf of their principals and the foreign parties have stated that they are not paying any commission to the Indian agents, and the Indian representative is working on the basis of salary or as retainer, a written declaration to this effect should be submitted by the party (i.e. Principal) before finalizing the order.
- 2.0 **Disclosure of particulars of agents/ representatives in India, if any.**
- 2.1 Tenderers of Foreign nationality shall furnish the following details in their offers:
 - 2.1.1 The Bidder(s)/ Contractor(s) of foreign origin shall disclose the name and address of the agents/ representatives in India if any and the extent of authorization and authority given to commit the Principals. In case the agent/ representative be a foreign Company, it shall be confirmed whether it is existing Company and details of the same shall be furnished.
 - 2.1.2 The amount of commission/ remuneration included in the quoted price(s) for such agents/ representatives in India.
 - 2.1.3 Confirmation of the Tenderer that the commission/ remuneration, if any, payable to his agents/ representatives in India, may be paid by BHEL in Indian Rupees only.
- 2.2 Tenderers of Indian Nationality shall furnish the following details in their offers:
 - 2.2.1 The Bidder(s)/ Contractor(s) of Indian Nationality shall furnish the name and address of the foreign principals, if any, indicating their nationality as well as their status, i.e. whether manufacturer or agents of manufacturer holding the Letter of Authority of the Principal specifically authorizing the agent to make an offer in India in response to tender either directly or through the agents/ representatives.
 - 2.2.2 The amount of commission/ remuneration included in the price (s) quoted by the Tenderer for himself.
 - 2.2.3 Confirmation of the foreign principals of the Tenderer that the commission/ remuneration, if any, reserved for the Tenderer in the quoted price(s), may be paid by BHEL in India in equivalent Indian Rupees on satisfactory completion of the Project or supplies of Stores and Spares in case of operation items.
- 2.3 In either case, in the event of contract materializing, the terms of payment will provide for payment of the commission/ remuneration, if any payable to the agents/ representatives in India in Indian Rupees on expiry of 90 days after the discharge of the obligations under the contract.
- 2.4 Failure to furnish correct and detailed information as called for in paragraph 2.0 above will render the concerned tender liable to rejection or in the event of a contract materializing, the same liable to termination by BHEL. Besides this there would be a penalty of banning business dealings with BHEL or damage or payment of a named sum.

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Annexure-B

This format is applicable only to Indian Suppliers/ Agents supplying indigenous portion of Foreign Purchases.

* In all other cases, extant guidelines of SEARP, 2010 are to be followed.

SEARP (SRF) Clause No	Detail
	Name & address of the firm
1.0	Products/ Systems / Services being considered for
2.0	General Information
2.2	Name of Chief Executive
2.3	Details of authorized signatory
3.0	Ownership Information
3.1	Type of firm
3.2	Nature of Business • Attach authorization letter and agency agreement from Principal (from whom capital equipment is procured) • Attach copy of declaration from Foreign Principal for total guarantee/ warranty of indigenous supplies
3.3	Year of establishment
3.4	Year of commencement of business
4.0	Registration particulars
4.1	Permanent Account No.
4.2 / 4.3	Sales Tax / TIN no
4.6	Service tax no. (in case of E&C)
5.0	Organisational strength
6.0	Other particulars
6.1	If the company is already registered with other units
6.2	Directors/ Partners, if related to any BHEL Employee
6.9	If any Ex BHEL Personnel employed by the Company
6.12	Details of pending legal issues with BHEL
6.13	Bank Account information
9.0	Financial information
9.6	Sales/ Turnover details of last 3 years (or from the date of incorporation whichever is less)

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BANK GUARANTEE FOR PERFORMANCE SECURITY

Bank Guarantee No:

Date:

To

NAME

& ADDRESSES OF THE BENEFICIARY

Dear Sirs,

In consideration of the Bharat Heavy Electricals Limited ¹ (hereinafter referred to as the 'Employer' which expression shall unless repugnant to the context or meaning thereof, include its successors and permitted assigns) incorporated under the Companies Act, 1956 and having its registered office at _____ through its Unit at.....(name of the Unit) having awarded to (Name of the Vendor / Contractor / Supplier) having its registered office at _____ ² hereinafter referred to as the 'Contractor/Supplier', which expression shall unless repugnant to the context or meaning thereof, include its successors and permitted assigns), a contract Ref No.....dated³ valued at Rs.....⁴ (Rupees -----)/FC.....(in words.....) for⁵ (hereinafter called the 'Contract') and the Contractor having agreed to provide a Contract Performance Guarantee, equivalent to% (.... Percent) of the said value of the Contract to the Employer for the faithful performance of the Contract,

we,, (hereinafter referred to as the Bank), having registered/Head office at and inter alia a branch at being the Guarantor under this Guarantee, hereby, irrevocably and unconditionally undertake to forthwith and immediately pay to the Employer a maximum amount Rs ----- (Rupees -----) without any demur, immediately on a demand from the Employer, .

Any such demand made on the Bank shall be conclusive as regards the amount due and payable by the Bank under this guarantee. However, our liability under this guarantee shall be restricted to an amount not exceeding Rs. _____.

We undertake to pay to the Employer any money so demanded notwithstanding any dispute or disputes raised by the Contractor/ Supplier in any suit or proceeding pending before any Court or Tribunal relating thereto our liability under this present being absolute and unequivocal.

The payment so made by us under this Guarantee shall be a valid discharge of our liability for payment thereunder and the contractors/supplier shall have no claim against us for making such payment.

We thebank further agree that the guarantee herein contained shall remain in full force and effect during the period that would be taken for the performance of the said Contract and that it shall continue to be enforceable till all the dues of the Employer under or by virtue of the said Contract have been fully paid and its claims satisfied or discharged.

We BANK further agree with the Employer that the Employer shall have the fullest liberty without our consent and without affecting in any manner our obligations hereunder to vary any of the terms and conditions of the said Contract or to extend time of performance by the said Contractor/Supplier from time to time or to postpone for any time or from time to time any of the powers exercisable by the Employer against the said Contractor/Supplier and to forbear or enforce any of the terms and conditions relating to the said Agreement and we shall not be relieved from our liability by reason of any such variation, or extension being granted to the said Contractor/Supplier or for any forbearance, act or omission on the part of the Employer or any indulgence by the Employer to the said Contractor/Supplier or by any such matter or thing whatsoever which under the law relating to sureties would but for this provision have effect of so relieving us.

The Bank also agrees that the Employer at its option shall be entitled to enforce this Guarantee against the Bank as a principal debtor, in the first instance without proceeding against the Contractor and notwithstanding any security or other guarantee that the Employer may have in relation to the Contractor's liabilities.

This Guarantee shall remain in force upto and including.....⁶ and shall be extended from time to time for such period as may be desired by Employer.

This Guarantee shall not be determined or affected by liquidation or winding up, dissolution or change of constitution or insolvency of the Contractor/Supplier but shall in all respects and for all purposes be binding and operative until payment of all money payable to the Employer in terms thereof.

Unless a demand or claim under this guarantee is made on us in writing on or before the⁷we shall be discharged from all liabilities under this guarantee thereafter.

We, BANK lastly undertake not to revoke this guarantee during its currency except with the previous consent of the Employer in writing.

Notwithstanding anything to the contrary contained hereinabove:

- a) The liability of the Bank under this Guarantee shall not exceed.....⁸
- b) This Guarantee shall be valid up to⁹
- c) Unless the Bank is served a written claim or demand on or before¹⁰ all rights under this guarantee shall be forfeited and the Bank shall be relieved and discharged from all liabilities under this guarantee irrespective of whether or not the original bank guarantee is returned to the Bank.

We, _____ Bank, have power to issue this Guarantee under law and the undersigned as a duly authorized person has full powers to sign this Guarantee on behalf of the Bank.

For and on behalf of
(Name of the Bank)

Dated.....

Place of Issue.....

¹ NAME AND ADDRESS OF EMPLOYER I.e Bharat Heavy Electricals Limited

² NAME AND ADDRESS OF THE VENDOR /CONTRACTOR / SUPPLIER.

³ DETAILS ABOUT THE NOTICE OF AWARD/CONTRACT REFERENCE

⁴ PROJECT/SUPPLY DETAILS

⁵ BG AMOUNT IN FIGURES AND WORDS

⁶ VALIDITY DATE

⁷ DATE OF EXPIRY OF CLAIM PERIOD

⁸ BG AMOUNT IN FIGURES AND WORDS.

⁹ VALIDITY DATE

¹⁰ DATE OF EXPIRY OF CLAIM PERIOD

Note:

1. Units are advised that expiry of claim period may be kept 2/3 months after validity date.
2. In Case of Bank Guarantees submitted by Foreign Vendors-
 - a. **From Nationalized/Public Sector / Private Sector/ Foreign Banks (BG issued by Branches in India)** can be accepted subject to the condition that the Bank Guarantee should be enforceable in the town/city or at nearest branch where the Unit is located i.e. Demand can be presented at the Branch located in the town/city or at nearest branch where the Unit is located.
 - b. **From Foreign Banks (wherein Foreign Vendors intend to provide BG from local branch of the Vendor country's Bank)**
 - b.1 In such cases, in the Tender Enquiry/ Contract itself, it may be clearly specified that Bank Guarantee issued by **any of the Consortium Banks only** will be accepted by BHEL. As such, Foreign Vendor needs to make necessary arrangements for issuance of Counter- Guarantee by Foreign Bank in favour of the Indian Bank (BHEL's Consortium Bank). It is advisable that all charges for issuance of Bank Guarantee/ counter- Guarantee should be borne by the Foreign Vendor. The tender stipulation should clearly specify these requirements.
 - b.2 **In case, Foreign Vendors intend to provide BG from Overseas Branch of our Consortium Bank** (e.g. if a BG is to be issued by SBI Frankfurt), the same is acceptable. However, the procedure at **sl.no. b.1** will required to be followed.
 - b.3 The BG issued may preferably be subject to Uniform Rules for Demand Guarantees (URDG) 758 (as amended from time to time). In case, of Foreign Vendors, the BG Format provided to them should clearly specify the same.
 - b.4 The BG should clearly specify that the demand or other document can be presented in electronic form.