

निविदा / Enquiry



भारत हेवी इलेक्ट्रिकल्स लिमिटेड
Bharat Heavy Electricals Limited
पारेषण व्यापार समूह / Transmission Business Group
सामग्री प्रबंधन / Materials Management

Project : PGCIL AJMER AND CHITTORGARH

Enquiry No	Enquiry Dt	Rev No	Rev Dt	PI No	Enquiry Type	Inspection by	Due Dt	Commercial Comments	Technical Comments	Signing Authority
09Q2000081	07-Aug-19	0		09I2000161	Package		16-Aug-19	SINGLE TENDER ENQUIRY [M/S VENSUN TECHO LINKS PVT. LTD]	TECHNICAL SPECIFICATION NO: TB-386-316-117.	BHAGCHAND KUMAWAT

Document Enclosed

SN	Equipment	HSN Code	Phy Unit	Qty	Plan Dt	Comments
1	CLAMPS & CONNECTORS : 765KV, 40KA FOR 1S, LA CONNECTOR SUITABLE FOR QUAD BULL	0	NO	1.0000		AS PER TECHNICAL SPECIFICATION NO. TB-386-316-117 AND PGCIL APPROVED DRAWINGS.

You are requested to submit your most competitive offer so as to reach us positively by the tender opening date & time. THE TENDERS NOT RECEIVED WITHIN SCHEDULED DATE AND TIME ARE LIKELY TO BE IGNORED. BHEL shall not be responsible for any postal delay.

In your own interest, you are advised to carefully read "the instructions to bidders". Incomplete bids and/or bids not complying with tender conditions shall be treated as non-responsive and are likely to be ignored.

In case Tender Documents are not received within 7 days of this E-mail message, intimate BHEL accordingly. If no intimation is received, it will be considered that you have received tender enquiry and delay in submission offer due to late receipt of tender documents will not be entertained.

You are requested to submit your most competitive offer as stated in Terms & conditions.

BHEL reserves the right to opt for reverse auction for obtaining best prices.

Offers Through E-MAIL / FAX / E-Procurement Portal:

WHOSOEVER DESIRES TO SEND OFFERS ON THEIR OWN RISK (COMPLETE IN ALL RESPECTS) VIA E-MAIL or FAX HAVE TO SEND THE OFFERS TO THE COMMON E-MAIL ADDRESS tenderbox@bhel.in or 0120-6748581 FAX or bhel.abc.procure.com as instructed.

THE RECEIVED EMAIL OFFERS WILL BE PRINTED BY PURCHASE COORDINATOR AND PUT THEM INTO COVERS AS PER CONVENTIONAL METHOD FOR TENDER OPENING I.E., TECHNO COMMERCIAL & PRICE OFFER SHALL BE PUT INTO TWO SEPARATE COVERS AND BOTH THE COVERS ARE KEPT IN THIRD COVER DULY SUPER SCRIBING ENQY. NO. AND DUE DATE.

OFFERS SENT TO ANY OTHER E-MAIL ID or FAX NO AND INCOMPLETE OFFERS SHALL NOT BE CONSIDERED FOR EVALUATION PURPOSE.

It is suggested that the bidders are advised to send the files with 'password protection'.

The vendors who has sent offers with password, the passwords are to be forwarded to the email id: tenderbox@bhel.in

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21-7
07-08-19

Please acknowledge the receipt of tender enquiry and fax back this letter by ticking the appropriate item below.

भारत हैवी इलेक्ट्रिकल्स लिमिटेड के लिए / for BHARAT HEAVY ELECTRICALS LTD

We acknowledge the receipt of tender.

- (a) The offer against subject enquiry shall be submitted by the scheduled date and time.
- (b) We regret to quote. The item in reference is out of our manufacturing range.
- (c) We regret because of our prior commitments.
- (d) Any other reason.

To
A K Chowdhary
Sr Dy General Manager
BHARAT HEAVY ELECTRICALS LIMITED
TRANSMISSION BUSINESS GROUP
TOWER-A, 5th Floor,
Advant Navis IT Business Park,
Plot No-7, Sector-142, Expressway Noida
Noida-201305
Distt. Gautam BudhNagar, U.P

Ph: 0120-6748129
Fax: 0120-6748581

Enquiry No : 09Q2000081 Enquiry Dt : 07-Aug-19

21-7
07-08-19.
राजीव कुमार शर्मा / Rajiv Kumar Roy
प्रबंधक (टी.बी.एस.एम.) / Manager (T.B.S.M.)
गवर्णन व्यापार समूह / Governance Business Group
भारत हैवी इलेक्ट्रिकल्स लिमिटेड / Bharat Heavy Electricals Limited
5th Floor, Tower-A,
Plot No. 7, Sector 142.

हस्ताक्षर और निविदाकार की सील / Signature and Seal of Tenderer

SPECIAL TERMS & CONDITIONS
FOR CLAMPS & CONNECTORS FOR PGCIL AJMER PROJECT
Enquiry No:, Dated.....

1. For any technical clarification, please contact Miss Deepali Sharma, Engineer-TBEM; Contact No. 0120 6748578; e-mail: deepali@hel.in
2. For any commercial clarification, please contact Rajeev Kr Roy, Manager (TBEM); Contact No. 0120-6748484; e-mail: rajeevroy@bhel.in.
3. Proposed delivery plan: **IMMEDIATE**. However, vendor has to quote their best possible delivery plan in activity schedule to meet the tender delivery requirement (INPUT/LOTWISE). In case, BHEL's delivery requirement is not met by vendor(s), then a chance may be given to all such vendors to review their best delivery schedule in line with BHEL's delivery requirement. However, if vendor fails to meet the requisite delivery plan, then BHEL reserves the right not to consider the offer of such vendor(s).
4. **Bidder to submit offer directly through E-PROCUREMENT MODER ONLY.** Bidder may visit <https://bhel.abcprocure.com>. No other mode for submission of tender is acceptable. Note: Both bids (Techno-commercial Bid & Price Bid) will be opened immediate after receipt of offer.
5. Technical specification No. TB-386-316-117 shall be applicable. Project status: Export & GST is applicable for export project.
6. **PERFORMANCE BG (Refer Clause no-7 of General Terms and condition): NOT APPLICABLE.**
7. **LD ON DELAY DELIVERY (Refer Clause no-13 of General Terms and condition): NOT APPLICABLE**
8. Clause No. 2.1 of general Terms & Conditions for tender Enquiry / Contract should be as follows: **PRICES:** A. All prices shall be FIRM & the Ex-works price including packing & forwarding charges.
9. Vendor to quote as per specified price format of NIT, otherwise their offer shall be liable to be rejected.
10. **Promotion of MAKE IN INDIA:** For this procurement, Public Procurement (Preference to Make in India), Order 2017 dated 15.06.2017 & 28.05.2018 and subsequent orders issued by the respective nodal ministry shall be applicable even if issued after issue of this NIT but before finalization of contract/PO/WO against this NIT.

In the event of any Nodal Ministry prescribing higher or lower percentage of purchase preference and/ or local content in respect of this procurement, same shall be applicable. Preference to Make in India will be as per the Public Procurement (Preference to Make in India), Order 2017 available in the following link:

http://dipp.nic.in/sites/default/files/publicProcurement_MakeinIndia_15June2017.pdf
http://dipp.nic.in/sites/default/files/Revised-PPP-MII-Order-2017_28052018.pdf

11. Following confirmation to be provided by vendor:

"We confirm that we have quoted as per specified price format provided along with this tender".

Name:

Signature:

(23)

**BHARAT HEAVY ELECTRICALS LTD.
(TRANSMISSION BUSINESS GROUP)**

GENERAL TERMS AND CONDITIONS FOR TENDER ENQUIRY / CONTRACT

This is to be submitted duly signed by bidder in original. Clause-wise deviations and / or additional conditions / clarifications, if any, are to be brought out clearly in "Schedule of Commercial Deviation". Deviations and / or additional conditions / clarifications, if any, mentioned elsewhere in the bid / offer, shall not be considered.

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1.	INSTRUCTION TO BIDDERS : 1.1 Sealed bids are invited for the items mentioned in the tender enquiry conforming to the NIT including Technical Specifications. Bids should be typed and free from overwriting and erasures. Corrections or additions / deletions, if any, must be clearly written and attested, otherwise offer may be rejected. 1.2 Bidder must ensure that their bid is submitted / dropped in the tender box on or before 14-00 Hrs. IST on the due date of opening, unless otherwise specified in the NIT, at the address as follows :- Tender Box, Materials Management, Transmission Business Group, Bharat Heavy Electricals Limited, 5th Floor, Tower-A, Advant Navis IT Business Park, Plot-7, Sector-142, Noida Expressway, Noida, Dist. G. B. Nagar, U. P. – 201305 1.3 In case tender enquiry is floated through the e-procurement system, offer / bid has to be submitted through the e-procurement system ONLY as per instructions given in the e-procurement portal (https://bhel.abcprocure.com). 1.4 The bids shall be opened at 14-30 Hrs. IST on the due date of opening, in the presence of participating bidders who may like to be present, unless otherwise specified in the NIT. Bids received late are liable for rejection. Bidders sending bids by courier or post will have to ensure that it is timely delivered at the above address. 1.5 Bids are to be submitted duly signed with seal in two parts :- a) Techno-commercial Bid (Part-I) – To be submitted in 2 sets (original + copy). A copy of Price Bid (Part-II) clearly mentioning all the necessary information as per format without prices "Un-Priced Bid" is also to be enclosed in Part-I Bid. b) Price Bid (Part-II) – To be submitted only in one set in a separate sealed envelope. This should not contain any Technical and / or Commercial Terms and Conditions. The rates should be quoted both in figures and words. 1.6 The Part-I and Part-II Bids are to be sealed in separate envelopes and

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	marked as "Techno-commercial Bid (Part-I)" and "Price Bid (Part-II)" respectively. Both the envelopes are to be kept in another common envelope and marked as "BID". Each envelope should be sealed and superscribed with tender enquiry no., item / package name, project name and due date of opening. Bidder's name and address shall also be mentioned on each envelope.
1.7	For any technical clarification, please contact official mentioned in the tender enquiry / NIT.
1.8	For any commercial clarification please contact official issuing tender enquiry / NIT.
1.9	Price bid (Part-II) should not contain any additional information / description other than given in "Un-Priced Bid" submitted with "Techno-commercial Bid (Part-I)" except prices, otherwise bid is liable for rejection.
1.10	Price Bid submitted along with the bid shall remain valid up to validity of offer. Any discount / revised offer submitted by the bidder on its own shall be accepted provided it is received before the due date and time of offer submission (i.e. Part-I Bid). The discount shall be applied on pro-rata basis to all items including optional items, if any, unless specified otherwise by the bidder. Discount offered shall be valid for full duration of validity of the offer including extension of validity, if any. Unsolicited Supplementary / Revised Price Bid submitted after the due date and time of offer submission (i.e. Part-I Bid), during validity period of offer, unless asked by BHEL, shall not be considered. Withdrawal of quotation by the bidder, at any stage after its opening, may entail suitable action against such bidder by BHEL.
1.11	The consultants / firm (and any of its affiliates) shall not be eligible to participate against tender enquiry for the related goods or works or services for the same project, if they were engaged by BHEL-TBG for the consultancy services.
1.12	In case any Foreign OEM / Foreign Principal insists on engaging the services of an agent, such agent shall not be allowed to represent more than one manufacturer / supplier in the same tender. Moreover, either the agent could bid on behalf of the manufacturer / supplier or the manufacturer / supplier could bid directly but not both. In case bids are received from the manufacturer / supplier and the agent, bid received from the agent shall be ignored.
1.13	Non-conformities / errors / discrepancies in quoted prices in price bids shall be dealt as follows :- a) If, in the price structure quoted for the required goods / services / works, there is discrepancy between the unit price and the total price (which is obtained by multiplying the unit price by the quantity), the unit price shall prevail and the total price corrected accordingly, unless in the opinion of BHEL there is an obvious misplacement of the decimal point in the unit price, in which case the total price as quoted shall govern and the unit price corrected accordingly. b) If there is an error in a total corresponding to the addition or subtraction of subtotals, the subtotals shall prevail and the total shall be corrected.

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	c) If there is a discrepancy between words and figures, the amount in words shall prevail, unless the amount expressed in words is related to an arithmetic error, in which case the amount in figures shall prevail subject to (a) and (b) above. d) If there is such discrepancy in an offer as mentioned in (a), (b) & (c) above, the same shall be conveyed to the bidder with target date upto which the bidder has to send his acceptance on the above lines and if the bidder does not agree to the decision of the BHEL, the bid is liable to be ignored. 1.14 In case the scope of the successful bidder / supplier against this tender enquiry includes Erection, Testing and Commissioning (ETC) of the equipment / material at site in addition to Supply, Purchase Order shall be placed for Supply Portion and Contract shall be separately awarded for ETC at Site Portion. General Terms and Conditions for Tender Enquiry / Contract mentioned herein shall be applicable for both Supply & ETC at Site. Additional Terms and Conditions for Tender Enquiry / Contract for Erection, Testing and Commissioning at Site "BHEL/TBG/GTC-ETC/2016 REV01" shall be applicable for ETC at Site only which is to be read in conjunction with General Terms and Conditions for Tender Enquiry / Contract mentioned herein. However, any breach of either the Purchase Order or the Contract shall be deemed to be breach of the other. 1.15 Taxes and Duties payable extra as per Clause No. 2.3 in NIT, if not specified/quoted clearly as extra shall be considered as included in Ex-works Price and therefore shall not be reimbursed. Taxes and duties not payable extra as per NIT shall be deemed to be included in Ex-works Price. 1.16 If the rates for taxes and duties in respect of the quoted materials and / or services assumed by the Supplier are less than the tariff prevailing at the time of tendering, Supplier will be responsible for such under quotations. However if the rates assumed are higher than the correct rates prevailing at the time tendering, the difference will be to the credit of BHEL. Note : Representative / official deputed by the bidder to witness tender opening must produce authorization letter for the same.
2.	PRICES : 2.1 Unless specifically indicated in the NIT, all prices shall be FIRM. No enhancement of rate for whatsoever reasons unless and until asked by BHEL shall be allowed. 2.2 Unless specifically indicated in the NIT, the prices shall be on INR basis. 2.3 Unless specifically indicated in the NIT, the prices are to be quoted on FOR (Site / Destination) basis excluding GST. The break-up of prices shall be as under :- a) Ex-works Price: Ex-works price including packing & forwarding charges.

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- b) Freight: Freight for door delivery up to destination / site / store are to be quoted separately
- c) Insurance: Insurance for door delivery up to destination / site / store are to be quoted separately.
- d) Type Test Charges: If asked in the technical specification, it is to be quoted separately for each test.
- e) Charges for Supervision of Erection, Testing & Commissioning (ETC) at Site To be quoted separately if specified in NIT/Price Schedule.
- f) Charges for Testing & Commissioning at Site: To be quoted separately if specified in NIT/Price Schedule.
- g) Charges for Erection, Testing & Commissioning at Site: To be quoted separately if specified in NIT/Price Schedule.
- h) Training Charges: To be quoted separately if specified in NIT/Price Schedule.

2.4 GST rates along with HSN/SAC code as applicable on Sr No (a) to (h) above is to be mentioned separately in percentage in both un-priced bid and price bid.

Note :

- i) Unless otherwise specified in the NIT, the purchase order shall be placed on Ex-works basis for Indian bidders.
- ii) Prices quoted by Indian bidders shall be in Indian Rupees only.
- iii) In case Supervision of Erection, Testing & Commissioning (ETC) at Site or Testing & Commissioning at Site or Erection, Testing & Commissioning at Site is also in scope of the bidder along with supply, bidder has to ensure that prices quoted for such services also are in line with special terms & conditions of the NIT, if any.
- iv) Unless otherwise specified in the NIT, Unloading at Site / Destination shall not be in the scope of the supplier.
- v) Prices in respect of Sr No (a) to Sr No (h) of Clause 2.3 above are to be quoted inclusive of all taxes & Duties, charges, Levies , royalty etc if any, excluding GST.

3. TERMS OF PAYMENT :

3.1 For Supply only in scope of the supplier

100% of payment within 60 days from the date of receipt of complete invoice along with documents in 3 sets (original + 2 copies) as follows :

- LR / GR duly endorsed by BHEL Site Official.
- Material Receipt Certificate issued by BHEL Site Official.
- GST Compliant Tax Invoice
- Packing List (Case-wise)
- Copy of Transit Insurance Certificate from underwriters.
- Material Inspection Clearance Certificate (MICC) issued by BHEL Quality Management
- Guarantee Certificate
- Copy of Performance Bank Guarantee (PBG)
- Certificate of acceptance of Type Test Reports issued by BHEL Engineering Management wherever specifically mentioned in the Purchase Order.

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	3.2 For Supply where Supervision of Erection, Testing & Commissioning (ETC) at Site is in scope of the supplier or Supply where Testing & Commissioning at Site is in scope of the supplier a) 95% of payment within 60 days from the date of receipt of complete invoice along with documents in 3 sets (original + 2 copies) as follows : · LR / GR duly endorsed by BHEL Site Official. · Material Receipt Certificate issued by BHEL Site Official. · GST Compliant Tax Invoice · Packing List (Case-wise) · Copy of Transit Insurance Certificate from underwriters. · Material Inspection Clearance Certificate (MICC) issued by BHEL Quality Management · Guarantee Certificate · Copy of Performance Bank Guarantee (PBG) · Certificate of acceptance of Type Test Reports issued by BHEL Engineering Management wherever specifically mentioned in the Purchase Order. b) 5% of payment within 60 days from the date of receipt of complete invoice along with documents in 3 sets (original + 2 copies) as follows : · Certificate of successful completion of Supervision of Erection, Testing & Commissioning at Site if it is in the scope of the supplier or Certificate of successful completion of Testing & Commissioning at Site if it is in the scope of the supplier. · Certificate of completion of final documentation as per Purchase Order / Technical Specification issued by BHEL Engineering Management 3.3 For Supply where Erection, Testing & Commissioning (ETC) at Site is in scope of the supplier a) 90% of payment within 60 days from the date of receipt of complete invoice along with documents in 3 sets (original + 2 copies) as follows : · LR / GR duly endorsed by BHEL Site Official. · Material Receipt Certificate issued by BHEL Site Official. · GST Compliant Tax Invoice · Packing List (Case-wise) · Copy of Transit Insurance Certificate from underwriters. · Material Inspection Clearance Certificate (MICC) issued by BHEL Quality Management · Guarantee Certificate · Copy of Performance Bank Guarantee (PBG) · Certificate of acceptance of Type Test Reports issued by BHEL Engineering Management wherever specifically mentioned in the Purchase Order b) 10% of payment within 60 days from the date of receipt of complete invoice along with documents in 3 sets (original + 2 copies) as follows : · Certificate of successful completion of Erection, Testing & Commissioning at Site issued by BHEL Site Official / Construction Management · Certificate of completion of final documentation as per Purchase Order / Technical Specification issued by BHEL Engineering Management 3.4 For Type Test Charges 100% payment along with applicable GST within 60 days from the date of receipt

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of complete GST compliant Tax invoice along with copy of Certificate of acceptance of Type Test Reports issued by BHEL Engineering Management in 3 sets (original + 2 copies) on completion of delivery (at site, if F&I is in scope of supplier) of main supplies (excluding spares) for which Type Tests are applicable. List of main supplies (excluding spares) for which Type Tests are applicable shall be certified by BHEL Engineering Management.

3.5 For Charges for Supervision of Erection, Testing & Commissioning at Site

100% payment along with applicable GST within 60 days from the date of receipt of complete GST compliant Tax invoice along with certificate of successful completion of Supervision of Erection, Testing & Commissioning at Site issued by BHEL Site Official / Construction Management in 3 sets (Original + 2 copies).

3.6 For Charges for Testing & Commissioning at Site

100% payment along with applicable GST within 60 days from the date of receipt of complete GST compliant Tax invoice along with certificate of successful completion of Testing & Commissioning at Site issued by BHEL Site Official / Construction Management in 3 sets (Original + 2 copies).

3.7 For Training Charges

100% payment along with applicable GST within 60 days from the date of receipt of complete GST compliant Tax invoice along with certificate of completion of training issued by BHEL Engineering Management in 3 sets (original + 2 copies).

Note :

- i) Supplier has to submit invoice(s) as per PO or approved billing break-up of prices (if applicable as per NIT).
- ii) In case of supplies for overseas project, Material Receipt Certificate issued by BHEL Authorized Representative shall also be acceptable.
- iii) In case of Transit Insurance under Open Insurance Policy, Intimation / Declaration of Transit Insurance as per terms of the relevant Open Insurance Policy along with copy of Open Insurance Policy from underwriters shall also be acceptable.
- iv) Supplier has to ensure commencement of transit insurance from the date not later than LR / GR date.
- v) Supplier has to submit Tax Invoice(s). Supplier should ensure that Tax Invoice should comply all statutory requirements under GST Law to enable BHEL to avail input credit
- vi) MSMED Act, 2006 and the rules made thereunder as amended from time to time shall be applicable for release of payment to suppliers qualified & registered as Micro & Small Enterprises based on documents mentioned in the NIT for MSME.
- vii) Supplier has to submit PBG (as per BHEL format) & Guarantee Certificate as per

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	PO terms. viii) In case any shortages and / or damages in supplies, an amount calculated based on comments against Material Receipt Certificate issued by the BHEL Site Official shall be withheld from the supply payment against 3.1(a) or 3.2(a) above to be deemed fit by BHEL subject to a minimum of 10% of the total ex-works value of the invoice corresponding to the LR / GR against which any shortages and / or damages are reported. The withheld amount shall be released after the shortages and / or damages in supplies are supplied / replenished against Certification by BHEL Site Official. ix) Payment of GST component shall be made only if vendor has deposited the Tax and credit for the same is reflected in GSTN (GST Network). In case credit of the same is not reflected in GSTN , vendor may alternatively furnish BG of GST Amount for a period valid for not less than 1 month .In case of disallowance of credit /non reflection of credit in GSTN , amount will be recovered from supplier along with applicable Interest , penalty etc from any of his dues. x) If GST is payable by BHEL on reverse Charge Mechanism basis, vendor should ensure the submission of GST compliant Tax invoice immediately on dispatch/ performance of service. In case of non-compliance any additional charges towards interest , penalty etc , will be to vendors account. xi) TDS under GST Act, if applicable, shall be deducted unless Exemption Certificate If applicable, from the appropriate authority is furnished to BHEL along with Invoice.
4.	INTEREST LIABILITY : In case of any delay in payment due to any reason, BHEL shall not pay any interest on delayed payment. Also, no interest shall be payable by BHEL on the bank guarantee / deposit amount or balance payment or any other money which may become due owing to difference or misunderstanding or any dispute before any quasi judicial authority between BHEL and the Supplier / Contractor.
5.	GUARANTEE : The equipment / material supplied and services rendered (if applicable) shall be guaranteed to be free from all defects and faults in design & engineering, material, workmanship & manufacture and in full conformity with the Purchase Order / Contract, Technical Specifications & approved drawings / data sheets, if any, for 18 months from the date of last delivery or 12 months from the date of commissioning, whichever is earlier. Wherever Erection, Testing & Commissioning at Site are also in the scope of the Supplier, the guarantee period shall be 18 months from the date of last delivery or 12 months from the date of commissioning, whichever is later. The defective equipment / material / component shall be replaced free of cost at site. Freight & Insurance during transit shall also be in the scope of the supplier / contractor. Any expenditure for dismantling and re-erection of the replaced equipment / material / component shall be to supplier's / contractor's account. All replacements during the guarantee period shall be delivered at site promptly and satisfactorily within a period not more than 45 days from the date of reporting the defect / rejection etc. In the event of the supplier / contractor failing to replace the defective equipment / material / component within the time period mentioned above, BHEL may proceed to

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	undertake the replacement of such defective equipment / material / component at the risk and cost of the supplier / contractor without prejudice to any other rights under the contract and recover the same from PBG / other dues of this Purchase Order / Contract or any other Purchase Order / Contract executed by the supplier / contractor. Note : i) In case of Illumination System, items viz. Lamps, Tubes, Ballast, Starters, Capacitors & Fuses will not be under Guarantee after commissioning. ii) In addition to the above guarantee period, Extended Guarantee / Warranty, if any, shall be as per NIT / Technical Specifications. iii) In case offer of agent of Foreign OEM / Foreign Principal is considered, as per Clause No. 1.12 above, Guarantee as mentioned above has to be provided by the Foreign OEM / Foreign Principal also.
6.	LATENT DEFECT : Liability for latent defects shall be for defects inherently lying within material or arising out of design deficiency which does not manifest itself during guarantee period but later and shall be limited to five years from the expiry of the guarantee period.
7.	PERFORMANCE BANK GUARANTEE (PBG) : Supplier shall arrange to submit Performance BG / deposit on a non-judicial stamp paper of appropriate value along with first invoice or within 60 days from placement of Purchase Order (PO) whichever is earlier, in line with one of the applicable options as follows :- <u>Option "A"</u> A single rolling PBG for Rs. 50 Lakhs initially valid for 18 months with claim period of 3 months extra over and above 18 months for all the Purchase Orders being executed for Transmission Business Group, BHEL. However, validity of the PBG shall be extended till 18 months from the date of last delivery with 3 months claim period extra over and above 18 months. Single Rolling PBG option shall not be applicable in case Ex-works value of the PO at the time of placement of PO exceeds Rs. One Crore. <u>Option "B"</u> PBG for 10% of the total Ex-works PO value, valid for 18 months from the date of last delivery with claim period of 3 months extra over and above 18 months. Ex-works PO value at the time of placement of PO shall be considered for calculation of the PBG amount. <u>Option "C"</u> In case the total Ex-works PO value at the time of placement of PO does not exceed Rs. Ten Lakhs, interest free Deposit of 10% of the total Ex-works PO value at the time of placement of PO in form of Demand Draft favouring "Bharat Heavy Electricals Limited" and payable at New Delhi / Delhi / Noida shall also be acceptable to BHEL in lieu of PBG, which shall be released after expiry of 21 months from the date of last delivery after deduction, if any, within 60 days from receipt of invoice in 3 sets (original + 2 copies) to be submitted by the supplier. Note : i) The Bank Guarantee shall be from any bank as per Annexure for List of Banks (32 Nos). The original PBG should be sent by issuing Bank directly to AGM (Finance), TBG, BHEL, Noida. ii) Extension of validity of the PBG in original, as per above clause, should be sent by issuing Bank directly to AGM (Finance), TBG, BHEL, Noida at least 45 days

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	before expiry of validity of the PBG. iii) Unless otherwise specified in the NIT, deviation taken for non-submission of PBG / Deposit, as applicable, shall not be accepted. iv) Supplier has to confirm one of the applicable options for submission of PBG / Deposit before placement of PO. v) In case of non-submission PBG / Deposit, as applicable, BHEL reserve the right for Risk Purchase as per terms of the NIT and impose Suspension of Business Dealings with the Supplier / Contractor. vi) BHEL reserve the right to encash the Bank Guarantee and forfeit the amount in the event of any default, failure or neglect on part of the Supplier in fulfilment of performance of the Purchase Order. vii) Value of the Bank Guarantee (at the time of submission) shall remain unchanged for any subsequent variations in Purchase Order value up to $\pm 20\%$. Beyond this variation of $\pm 20\%$, the Supplier shall arrange to enhance or may reduce the value of the Bank Guarantee accordingly for the total variation promptly. viii) Vendor to ensure submission of Certificate of Final Documentation /Confirmation regarding Non applicability of Final Documentation, as the case may be, as referred in clause No 9 regarding Final Documentation. BG shall be released only after submission of the same to BHEL TBMM.
8.	SUBMISSION OF DRAWINGS / DOCUMENTS FOR APPROVAL : Supplier shall submit the master document list within 7 days from date of Purchase Order / Contract, unless otherwise specified in the NIT, with planned dates for submission which shall be in line with activity schedule as per Purchase Order / Contract and shall be finalized with BHEL Engineering Management. Date of first submission of drawings / documents shall be certified by BHEL Engineering Management after the receipt of applicable drawings / documents (e.g. project specific cover sheet, GTP, OGA drawings, schemes, type test reports etc.) by BHEL. During detailed engineering stage, necessary hard copies of the engineering drawings / documents shall also be submitted by the supplier as per the Purchase Order / Contract requirement. The supplier shall also submit the packing drawings as per technical specifications. In case item(s) offered require any interface details of other item (not in the scope of supplier & required for operating the equipment), the supplier has to submit interfaces schedule along with submission of engineering drawings / documents. It shall be responsibility of the supplier to get the details of the interfaced item from BHEL before manufacturing to avoid any mismatch at site.
9.	FINAL DOCUMENTATION : Final documentation as called in the Technical /contract specification is to be submitted within 3 months from the date of first delivery of respective equipment, item/material. After submission of Final Documentation, BHEL Engineering Management (TBEM) will issue a Certificate of Completion of Final Documentation. Wherever Final Documentation is not applicable, BHEL Engineering Management (TBEM) will issue confirmation regarding the same, Vendor to submit the Certificate of Final Documentation /Confirmation regarding Non applicability of Final Documentation, as the case may be, to BHEL TBMM. In case of Non Submission of Certificate of Final Documentation /Confirmation regarding Non applicability of Final Documentation, BG will be liable for encashment.
10.	INSPECTION : BHEL / customer / third party shall inspect equipment / material before despatch. Stage inspection during manufacturing may also be carried out. Material to be despatched only after getting Material Despatch Clearance Certificate (MDCC) / MICC issued by BHEL. Supplier shall send inspection call on prescribed format / web site only, with an

Sr. No.	advance notice of 15 days. Supplier to ensure submission of all routine / acceptance test reports, inspection reports and all other documents related to inspection, immediately to BHEL. BHEL representative is authorised to carry out audits along with Third Party Inspection Agency at vendor's / supplier's works before clearing the items for despatch.
11.	DESPATCH DOCUMENTS : Despatch documents to be immediately sent to BHEL on despatch are as follows :- • Copy of Invoice • Copy of LR / GR in case of Indian suppliers or BL / AWB in case of foreign suppliers • Copy of Packing List (Case-wise) • Copy of Transit Insurance Certificate from underwriters • Copy of Guarantee Certificate
12.	DELIVERY PERIOD : Delivery / Completion requirement shall be mentioned in the NIT. Bidder to specify best delivery / completion period possible in weeks from the date of LOI / PO as per activity schedule for consideration by BHEL. Time required for type test, if applicable, is to be separately indicated. Note : LR / GR date or invoice date (whichever is later) for indigenous supplies and BL / AWB date for FOB / CIF (if applicable) contracts shall be considered as delivery date.
13.	LIQUIDATED DAMAGES FOR DELAYED DELIVERY: In case of delay in execution of Purchase Order beyond the contractual delivery time, an amount of 0.5% of the total Purchase Order value for supply (incl. taxes and duties, freight & insurance as applicable) per week of delay or part thereof subject to a maximum of 10% of the total Purchase Order value for supply (incl. taxes and duties, freight & insurance as applicable) shall be deducted as Liquidated Damages (LD) along with applicable GST (if any) on LD. However, in case of staggered (lot-wise) contractual delivery schedule, an amount of 0.5% of the total delayed lot value for supply (incl. taxes, duties, freight & insurance as applicable) per week of delay or part thereof subject to maximum of 10% of the total delayed lot value (Incl taxes, duties, Freight & Insurance as applicable) shall be deducted as Liquidated Damages (LD) along with applicable GST (if any) on LD. Note : i) In case of any amendment / revision in P.O./WO, the LD shall be linked to the amended / revised Purchase Order / Contract value and delivery / completion time / schedule, if applicable. ii) LR / GR date or invoice date (whichever is later) for indigenous supplies and BL / AWB date for FOB / CIF (if applicable) for imported supplies shall be treated as the date of dispatch for levying LD as above. iv) However, for indigenous supply, if time period between date of receipt of material at site / destination by Site Official & the date of LR / GR or invoice (whichever is later) is more than 30 days, where distance from place of despatch as per LR / GR is upto 1000 Kms or if time period between date of receipt of material at site / destination by Site Official & the date of LR / GR or invoice (whichever is later) is more than 45 days, where distance from place of despatch as per LR / GR is more than 1000 Kms, such excess period shall also be considered for LD

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	purpose. iv) If, as per supplier, delay is not attributable to the supplier, delay analysis with documentary evidence may be submitted by the supplier at the earliest but not later than six months from the end of the financial year in which the payment is withheld. Based on the above details / documents submitted by the supplier, BHEL shall take final decision and if considered appropriate by BHEL, withheld amount (full or part as the case may be) shall be released, otherwise, full or balance withheld amount shall be treated as deduction of Liquidated Damages (LD) towards delayed delivery.
14.	VALIDITY OF OFFER : The offer shall be valid for 120 days from the due date of opening of tender (i.e. techno-commercial bid unless otherwise specified in the NIT). Prices of Spares, wherever they optional items, shall be valid till two years from the date of placement of PO.
15.	ACCEPTANCE / REJECTION OF TENDER : BHEL reserve the right to reject in full or part, any or all tender without assigning any reason thereof. BHEL also reserve right to vary the quantities as mentioned in the NIT. Acceptance of offer is subject to vendor approval by customer before opening of price bid. BHEL shall not be bound by any power of attorney granted by tenderer or by changes in composition of the firm made subsequent to award of order / contract. BHEL may however recognize such power of attorney and changes after obtaining proper legal advice, cost of which will be chargeable to the seller / contractor concerned. If the tenderer deliberately gives wrong information, BHEL reserves the right to reject such an offer at any stage or cancel the order / contract, if awarded, and forfeit the security deposit and bank guarantee.
16.	DEVIATION : The bids having deviation(s) w.r.t. tender are liable for rejection. However, BHEL, at its discretion, may load the prices for evaluation of offer with prior intimation to bidder.
17.	TENDER EVALUATION : Comparative statement shall be prepared and evaluated on total cost basis at destination/site (as per terms of NIT) considering overall quantity indicated in NIT unless contrary to same is specifically mentioned in the tender enquiry / NIT. Total cost for this purpose shall include cost of scope of work as mentioned in NIT along with applicable taxes & duties, and other services etc. (if applicable). GST input credit available to BHEL shall be reduced from prices while determining L1 status. In case all bidders are foreign & Port of Import (destination port) is same for all the bidders, evaluation of offers shall be done on CIF (Port of Import) basis. Otherwise, evaluation of offers shall be done on the basis of delivered cost at site /destination to BHEL. Further, in case of foreign bidders, marine freight & insurance are to be quoted separately & the purchase order may be placed on FOB basis with an option for delivery on CIF / CFR basis, if required, later. In case of foreign bidders, Exchange Rate (TT selling rate of State Bank of India) as on date of tender opening (Part-I Bid in case of two part bid) shall be considered. If the relevant day happens to be a bank holiday, then the forex rate as on the previous bank (SBI) working day shall be taken for tender evaluation.
18.	LOADING CRITERIA : List of permissible deviations & loading criteria thereof are as follows :- a) Payment Terms Base rate of SBI (as applicable on the date of bid opening / techno-commercial bid opening in case of two part bids) + 6% shall be considered for loading for the

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period of relaxation sought by bidder(s) against terms of payment in the NIT.

- b) Liquidated Damages (LD) for Delayed Delivery
Loading on LD clause shall be to the extent to which it is not agreed to by the bidder (at offered value).
- c) In case of foreign bidders, if the quoted prices is on CIF basis only, it shall be loaded to arrive at total FOR (Site / Destination) price, as applicable, by factors as follows :-
- i) Port handling / clearing charges: @ 1% of CIF value to arrive at Customs Assessable Value.
 - ii) Custom Duty (including CVD & SAD) as per NIT prevailing on date of price bid opening.
 - iii) Inland Freight & Transit Insurance: @ 5% of CIF value where distance between site / destination and Port of Discharge is upto 1000 Kms or @ 7% of CIF value where distance between site / destination and Port of Discharge is more than 1000 Kms.

Note :

Additional deviations (if considered acceptable by BHEL) & the loading criteria shall be communicated to all the qualified bidders before price bid opening.

19. ARBITRATION :

In the event of any dispute emanating from and relating to this contract, the matter shall be referred to the sole arbitration of the person appointed by the competent authority of BHEL. Subject to aforesaid, the provisions of "The Arbitration and Conciliation Act, 1996" and the rules made thereunder as amended from time to time in India shall apply to the arbitration proceedings. The venue of arbitration shall be in New Delhi.

Further there shall be no claim for any pre-reference or pendent-lite interest on the claims and any claim for such interest made shall be void.

However, in case of contract with Public Sector Enterprise / Undertaking (PSE/PSU) or Govt. Dept., the extant guidelines of Govt. of India shall be followed.

20. LEGAL SETTLEMENT :

Indian Courts at New Delhi / Delhi shall have exclusive jurisdiction to decide the dispute, if any, arising out of or in respect of the contract(s) to which these conditions are applicable. Contract, including all matters connected with contract, shall be governed by the Indian Law, both substantive and procedural, for the time being in force including modification thereto.

21. SUB-CONTRACTING :

In case further subcontracting of BHEL Purchase Order / Contract or part thereof is envisaged by supplier, the same can be done after written permission is obtained from BHEL. However it shall not absolve the Supplier / Contractor of the responsibility of fulfilling BHEL Purchase Order / Contract requirements. In case of subcontracting of Purchase Order / Contract awarded by BHEL or part thereof without such permission, BHEL reserve the right to cancel the Purchase Order / Contract and source such material / component / equipment / system from any other agency at the risk and cost of the Supplier / Contractor.

If Supplier / Contractor is an individual or proprietary concern and the individual or the proprietor dies or the partnership is dissolved or substantially affected, then unless BHEL is satisfied that legal representative of individual Supplier / Contractor or proprietor of proprietary concern and surviving partners of partnership firm are capable of carrying out and completing the Purchase Order / Contract, BHEL shall be entitled to cancel the Purchase Order / Contract as to its incomplete portion and without being in any way liable to payment of any compensation to legal

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	representative of Supplier / Contractor and / or to surviving partners of Supplier's / Contractor's firm on account of cancellation of the Purchase Order / Contract. Decision of BHEL that legal representatives of deceased Supplier / Contractor or surviving partners of the Supplier's / Contractor's firm cannot carry out and complete the Purchase Order / Contract shall be final and binding on the parties hereto. Terms and Conditions shall not get affected in case of de-merger / amalgamation / taking-over / re-constitution etc.
22.	RISK PURCHASE : In case the Supplier / Contractor fails to supply or fails to comply with terms & conditions of the Purchase Order / Contract or delivers equipment / material not of the contracted quality or fails to adhere to the contract specifications or fails to perform as per the activity schedule and there are sufficient reasons even before expiry of the delivery / completion period to justify that supplies shall be inordinately delayed beyond contractual delivery / completion period, BHEL reserve the right to cancel the Purchase Order / Contract either in whole or in part thereof without compensation to Supplier / Contractor and if BHEL so desires, may procure such equipment / material / items not delivered or others of similar description where equipment / material / items exactly complying with particulars are not readily procurable in the opinion of BHEL which is final and in such manner as deemed appropriate, at the risk and cost of the Supplier / Contractor and the Supplier / Contractor shall be liable to BHEL for any excess cost to BHEL. However, the Supplier / Contractor shall continue execution of the Purchase Order / Contract to the extent not cancelled under the provisions of this clause. Recovery amount on account of purchases made by BHEL at the risk and cost of Supplier / Contractor shall be the difference of total value of new Purchase Order (PO) value and total value of old Purchase Order for applicable items, where the total value of new PO is more than total value of old PO for applicable items, plus additional 15% of the total ex-works value of new PO as overheads. The Supplier / Contractor shall on no account be entitled to any gain on such risk & cost purchase. In case the purchase order (PO) value of the new PO is less than the PO value of the old PO, 15% of the total ex-works value of the new PO shall be recovered as overheads and the difference between the PO value of the old PO and the new PO shall not be considered for calculation of the recovery amount.
23.	ADJUSTMENT OF RECOVERY : Any amount payable by the Supplier / Contractor under any of the condition of this contract shall be liable to be adjusted against any amount payable to the Supplier / Contractor under any other Purchase Order / Contract awarded to him by any BHEL unit. This is without prejudice to any other action, as may be deemed fit, by BHEL.
24.	FORCE MAJEURE CONDITION : If by reason of war, civil commotion, act of god, Government restrictions, strike, lockout which are not in control of Supplier / Contractor the deliveries / services are delayed, Supplier / Contractor shall not be held responsible. If at any time during the continuance of the Purchase Order / Contract, the performance in whole or in part by either party of any obligations under the Purchase Order / Contract is prevented or delayed by reason of any war hostilities, acts of the public enemy, restrictions by Govt. of India, civil commotion, sabotage, fires, floods, explosion, epidemics, quarantine restrictions, strike, lock-outs or acts of God (hereinafter referred to as "event"), which are not in control of Supplier / Contractor or BHEL, then provided notice of the happening of such event is given by either party to the other within fifteen (15) days from the date of occurrence thereof, neither party shall by reason of such event be entitled to terminate the Purchase Order /

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	Contract nor shall have any claim for damages against each other in respect of such non-performance and delay in performance. Performance under the Purchase Order / Contract shall be resumed immediately after such event has come to an end or ceased to exist and decision of BHEL as to whether the deliveries have to be resumed or not shall be final, conclusive and binding on the parties hereto. In the event of the parties hereto not able to agree that a force majeure event has occurred, the parties shall submit the disputes for resolution pursuant to the provisions hereunder, provided that the burden of proof as to whether a force majeure event has occurred shall be upon the party claiming such an event. Notwithstanding above provisions, BHEL shall reserve the right to cancel the Purchase Order / Contract, wholly or partly, in order to meet the overall project schedule and make alternative arrangements for completion of delivery and other schedules.
25.	MANUFACTURING QUALITY PLAN (MQP) : Supplier to submit approved MQP in line with requirement of BHEL/customer.
26.	SUPPLIER PERFORMANCE MONITORING AND RATING SYSTEM : BHEL reserve the right for evaluation of Supplier Performance Rating as per Supplier Performance Monitoring and Rating System of BHEL for necessary action. Details are available at BHEL Website www.bhel.com for reference.
27.	DEALING WITH BANNED SUPPLIERS / CONTRACTORS IN BHEL : Offers of the bidders, who are on the banned list, as also the offers of the bidders who engage the services of the banned firms, shall be rejected. The list of banned firms is available on BHEL website www.bhel.com for reference.
28.	ORDER OF PRECEDENCE : The order of precedence shall be as follows :- a) Special Terms & Conditions (STC) for Tender Enquiry / Contract, if any b) General Terms & Conditions (GTC) for Tender Enquiry / Contract & Additional General Terms & Conditions (GTC) for Tender Enquiry / Contract for Erection Testing & Commissioning (ETC) at Site, if applicable Provisions in (a) above shall prevail over (b). In case of conflict, between Technical Specifications and STC / GTC, bidder to seek necessary clarifications from BHEL concerned official as specified in NIT.
29.	PACKING : Packing shall be in conformity with specifications and shall be such as to ensure prevention of damages, corrosion, deterioration, shortages, pilferage and loss in transit or storage. In case of shipment by sea or air, the packing shall be sea-worthy or air-worthy respectively and of international standards. Different types of spares i.e. start-up / commissioning spares and initial spares (mandatory spares and recommended O&M spares) are to be packed separately. Packing List shall be submitted as per standard format along with advance set of documents for claiming payment which shall also indicate :- a) Case / Packing size (as applicable). b) Gross weight and net weight of each package. c) Detailed contents of the package with quantity of each item separately. Project, Item / Package Description, BHEL's PO No. with date & Case / Packing Mark should also be clearly mentioned on the Case / Packing and Packing List for identification. Also, Packing List must be duly signed & should include respective Invoice No. & LR No.
	Note : Foreign suppliers to furnish details to arrange inland transportation by BHEL, if applicable, as follows :-

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	i) No. of Packages ii) Size with Weight (Gross & Net) of each Package iii) No. of Containers with type & size required for inland transportation iv) Type of Cargo (Break Bulk / LCL / FCL) v) Customs Tariff No.
30.	COLOUR CODING : Aluminium stickers are required to be attached to large components but plastic sheet tags should be tied with small components, giving details like purchase order, description of the component, quantity etc. Tags should be of the colour as follows :- a) Main equipment : Yellow or White tag b) Start-up / Commissioning spares : Blue tag c) Mandatory spares : Pink or Red tag d) Recommended / O&M spares : Green tag
31.	MICRO, SMALL & MEDIUM ENTERPRISES (MSME) : MSME Act 2006 as amended from time to time & extant regulations of Govt. of India for MSME will be applicable. Micro & Small Enterprises (MSE) can avail the intended benefits only if they submit along with the offer / bid, attested copies of either Acknowledgement of Entrepreneur Memorandum Part-II (EM-II certificate) having deemed validity (five years from the date of issue of acknowledgement in EM-II) or valid NSIC certificate or EM-II certificate along with attested copy of a CA certificate (As per BHEL format where deemed validity of EM-II certificate of five years have expired) applicable for the relevant financial year (latest audited). Date to be reckoned for determining the deemed validity will be the date of opening (for Techno-commercial Bid : Part-I in case of two part bid). Non-submission of such documents will lead to consideration of their bid at par with other bidders. No benefit shall be applicable for this enquiry if any deficiency in the above required documents are not submitted before price bid opening. If the tender is to be submitted through e-procurement portal, then the above required documents are to be uploaded on the portal. Documents should be notarized or attested (in original) by a Gazetted officer. Copy of Udyog Aadhaar Memorandum with Acknowledgement of Ministry of Micro, Small & Medium Enterprises should also be furnished.
32.	BUSINESS ETHICS / SUSPENSION OF BUSINESS DEALINGS WITH SUPPLIERS / CONTRACTORS : If any bidder / supplier / contractor during pre-tendering / tendering / post tendering / award / execution / post-execution, indulges in malpractices cheating, bribery, fraud or other misconduct or formation of cartel so as to influence the bidding process or influences the price or fails to perform or is in default without any reasonable cause etc or performs any act considered objectionable as per extant guidelines, action may be taken against such bidders/supplier/contractor as per extant "Guidelines for Suspension of Business Dealings with Suppliers/Contractors". Abridged version of same is available at BHEL website (www.bhel.com) on "Supplier Registration" Page.
33.	REVERSE AUCTION : BHEL reserve the right to go for Reverse Auction (RA) instead of opening the sealed envelope price bid, submitted by the bidder or price bid submitted by the bidder through e-procurement system. This will be decided after techno-commercial evaluation. All bidders to give their acceptance for participation in RA. Non-acceptance to participate in RA may result in non-consideration of their bids, in case BHEL decides to go for RA. In case BHEL decides to go for Reverse Auction, only those bidders who have given their unconditional acceptance to participate in RA will be allowed to participate in the Reverse Auction. Those bidders who have given their acceptance to participate in Reverse Auction will have to necessarily submit "online sealed bid" in the Reverse Auction. Non-submission of "online sealed bid" by the bidder will be

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34.	INTEGRITY PACT : Bidders shall have to enter into Integrity Pact with BHEL, duly signed with seal in original, if specified in NIT / RFQ failing which bidder's offer shall be liable for rejection.
35.	TERMINATION OF CONTRACT : BHEL shall have the right to cancel the Purchase Order / Contract without any financial implication to BHEL if vendor approval by end user / customer is withdrawn or in case of Suspension of Business Dealings with the Suppliers / Contractors by BHEL. BHEL shall have the right to cancel Purchase Order / Contract, wholly or in part, in case they are obliged to do so on account of any decline, diminution, curtailment or stoppage of their business and in that event, the Supplier's / Contractor's compensation claim shall be settled mutually. In case of cancellation of Purchase Order / Contract for main supply, all other associated Purchase Orders / Contracts like those for Mandatory Spares / Recommended Spares / Erection, Testing & Commissioning (ETC) / Supervision of ETC, if any, would also get cancelled.
36.	SHELF LIFE : Supplier has to inform the list of the items / sub-items which have limited shelf life like consumables or those required for the first fill and shall indicate the corresponding shelf life period in the offer. Such items / sub-items shall be manufactured / despatched only after getting formal clearance from BHEL.
37.	LIMITATION OF LIABILITY : Notwithstanding any other provisions, except in cases of wilful misconduct and / or criminal negligence / acts, a) Neither the Supplier / Contractor nor BHEL shall be liable to the other, whether in Purchase Order / Contract, tort, or otherwise, for any consequential loss or damage, loss of use, loss of production or loss of profits or interest costs, provided however that this exclusion shall not apply to any obligation of the Supplier / Contractor to pay Liquidated Damages to the BHEL and b) Notwithstanding any other provisions incorporated elsewhere in the contract, the aggregate liability of the Contractor in respect of this contract, whether under the Contract, in tort or otherwise, shall not exceed total Contract Price, provided however that this limitation shall not apply to any obligation of the Vendor to indemnify BHEL with respect to Patent Infringement or Intellectual Property Rights.
38.	SHORTAGES / DAMAGES : a) Against Supply only or Supply where Supervision of Erection, Testing & Commissioning (ETC) at Site or Supply where Testing & Commissioning at Site is in scope of the supplier : Any shortages and / or damages in supplies shall be supplied / replenished free of cost by the supplier as early as possible but not later than 30 days from the date of intimation by BHEL to the supplier.

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	b) Against Supply where Erection, Testing & Commissioning (ETC) at Site is in scope of the supplier : Any shortages and / or damages in supplies and during handling / storage, erection, testing and commissioning at site shall be supplied / replenished free of cost by the Supplier / Contractor, as early as possible, to meet the contractual completion time / schedule. Note: There shall not be any extension in the contractual delivery time / schedule due to any shortages and / or damages in supplies.
39.	VARIATION OF CONTRACT VALUE / QUANTITY VARIATION : BHEL shall have the right to variation in quantities of items within $\pm 30\%$ of the total Purchase Order / Contract value at the time of placement of PO or award of Contract on overall basis for all amendments together within two years from the date of original Purchase Order / Contract or completion of execution of the Purchase Order / Contract whichever is earlier but quantities of individual items may vary to any extent or may get deleted unless otherwise specified in the technical specifications. No compensation is payable due to variation in the quantities and the Supplier / Contractor shall be bound to accept the same the contracted prices / rates without any escalation. However, if the Purchase Order / Contract is on "Lumpsum" basis, no variation of Purchase Order / Contract value shall be admissible to the Supplier / Contractor within the scope of Purchase Order / Contract, as long as the inputs remain unchanged.
40.	STATUTORY VARIATION : GST rates prevailing at the time of dispatch of goods/ completion of services shall be payable by BHEL. All other taxes, duties, charges, royalty, cess, other levies shall be deemed to be included in the Ex Works Prices / Charges quoted by bidders and no variations shall be payable in respect thereof. No other variations such as on customs duty, exchange rate, minimum wages, prices of controlled commodities, any other input etc. shall be payable by the BHEL. Notwithstanding anything above, where the actual completion of the supply / services occurs beyond the period stipulated in the Purchase Order / Contract or any extension thereof, variations referred to above, will be limited to the rates prevailing on the dates of such agreed completion periods only. For variations after the agreed completion periods, the Supplier / Contractor alone shall bear the impact for the upward revisions and for downward revisions BHEL shall be given the benefit of reduction in applicable taxes / GST. This will be without prejudice to the levy of liquidated damages for delay in delivery / completion. If new tax is introduced by Central/ State Govt/ Municipality becomes directly applicable on items specified in Bill of Quantities/Purchase Order/Contract, full reimbursements shall be made provided it becomes applicable on items specified in Bill of Quantities. However, any additional tax implication due to delay in delivery, beyond the Contractual Delivery, attributable to supplier shall be borne by supplier.
41.	MODE OF PAYMENT : Payment shall be made directly to the Supplier / Contractor by BHEL through NEFT / RTGS.
42.	CONFIDENTIALITY : Supplier / Contractor shall, at all times, undertake to maintain complete confidentiality of all data, information, software, drawings & documents etc. belonging to BHEL and also of systems, procedures, reports, input documents, manuals, results and any other BHEL documents discussed and / or finalized during the course of execution of Purchase Order / Contract.

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43.	INDEMNIFICATION : The Supplier / Contractor shall indemnify and keep indemnified and hold harmless BHEL and its employees and officers from and against any and all claims, suits, actions or administrative proceedings, demands, losses, damages, costs and expenses and any other claim of whatsoever nature in respect of the death or injury of any person or loss of or damage to any property arising during the course and out of the execution of the Purchase Order / Contract.
44.	TITLE OF GOODS : a) Ownership of the equipment / material procured in India, shall be transferred to BHEL upon loading on to the mode of transport to be used for transportation of the said equipment / material from the works to the site / destination and upon endorsement of the dispatch documents in favour of BHEL. b) Ownership of the equipment / material to be imported into the country where the site is located, if not procured in India, shall be transferred to BHEL upon loading on the mode of transport to be used for transportation of the equipment / material from the country of origin to that country / destination and upon endorsement of despatch document in favour of BHEL. c) Notwithstanding the transfer of ownership of the equipment / material, the responsibility for care and safe custody thereof together with the risk of loss or damage thereto for whatsoever reason shall remain with the Supplier.
45.	COMPLIANCE OF STATUTORY REQUIREMENTS : The vendor shall comply with all State and Central Laws / Acts, Statutory Rules, Regulations etc., as may be enacted by the Government during the tenure of the Purchase Order / Contract and having in force and applicable to the Purchase Order / Contract and nothing shall be done by the Supplier / Contractor in contravention of any Law / Act and / or Rules / Regulations, thereunder or any amendment thereof. The Supplier / Contractor shall pay all taxes, fees, licence charges / deposits, duties, tolls, royalty, commissions or other charges which may be levied on account of any of his operations connected with the Purchase Order / Contract. In case BHEL is constrained to make any of such payments, BHEL shall recover the same from the Supplier / Contractor either from moneys due to him or otherwise as deemed fit.
46.	ACCEPTANCE OF ORDER : Supplier should acknowledge and accept the Letter of Award / Purchase Order issued by BHEL within 7 days of the issue of Letter of Award / Purchase Order. In case of any discrepancy / typographical error in issue of Purchase Order / Contract, the agreed terms & conditions, scope of work, rates / prices for placement of PO / award of contract shall be applicable and BHEL reserves the right to issue amendment(s) to PO / Contract for correction of discrepancies / typographical errors in the PO / Contract at a later date.
47.	FRAUD PREVENTION POLICY : The Bidder along with its associate / collaborators / sub-contractors / sub-vendors / consultants / service providers shall strictly adhere to BHEL Fraud Prevention Policy displayed on BHEL website http://www.bhel.com and shall immediately bring to the notice of BHEL Management about any fraud or suspected fraud as soon as it comes to their notice.

Signature of Bidder (Authorized Signatory) with Date & Seal

ACTIVITY SCHEDULE FOR CLAMPS & CONNECTORS

ENQUIRY NO:....., Dated.....

SN	ACTIVITY	TIME ALLOTTED [in weeks]	CUMULATIVE TIME FROM RECEIPT OF INPUTS FROM BHEL [in weeks]	SCOPE
1.	Submission of Documents necessary for getting manufacturing clearance like drawings, Data sheet.	2	2	BY SUPPLIER
2.	Review and Approval of documents from BHEL/Customer and issue of manufacturing clearance.	2	4	BHEL SCOPE
3.	Manufacturing Time	6	10	BY SUPPLIER
4.	Inspection call	1	11	BY SUPPLIER
5.	Inspection by BHEL/Customer	1	12	BHEL SCOPE
6.	Issue of Dispatch clearance	2	14	BHEL SCOPE
7.	Dispatch	2	16	BY SUPPLIER

1. Inspection call to be issued 2 weeks in advance.
2. Supplier must ensure the completeness and correctness of the requisite documents before submission for approval. Delay in approval on account of incomplete / inadequate information shall be the responsibility of supplier.
3. Inspection call should be given in the prescribed format only. Inspection calls not in the prescribed format shall not be entertained.
4. Qty to be offered for inspection should be in accordance within Delivery-schedule – lot. BHEL reserves the right not to entertain multiple inspection calls for a Delivery – lot and delay on this account shall be the responsibility of Supplier.

Signature & Seal of

Supplier

Date:

SCHEDULE OF COMMERCIAL DEVIATION

(13)

Ref: TBMM/GISH/PHPA-I/RKR

ENQUIRY NO:

This Format is to be submitted in original duly signed by bidder.

The following are the deviations/variations/exceptions from the Terms and Conditions :-

SL. NO.	CLAUSE NO. OF TERMS AND CONDITIONS	STATEMENT OF DEVIATION

In case, this schedule is not submitted, it will be presumed that the equipment /material to be supplied under this contract is deemed to be in compliance with the Terms and Conditions.

If there is NIL deviation,even then the format to be filled as NIL DEVIATION.

Note : Continuation Sheets of like size and format may be used as per the Bidder's Requirement and shall be annexed to this schedule.

Place :
Date :

Signature of the authorised representative of

Bidder's name :
Designation:
Company Seal:

SCHEDULE OF TECHNICAL DEVIATION

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Ref: TBMM/GISH/PHPA-I/RKR

ENQUIRY NO:

This Format is to be submitted in original duly signed by bidder.

The following are the deviations/variations/exceptions from the Terms and Conditions :-

SL. NO.	CLAUSE NO. OF TERMS AND CONDITIONS	STATEMENT OF DEVIATION

In case, this schedule is not submitted, it will be presumed that the equipment /material to be supplied under this contract is deemed to be in compliance with the Terms and Conditions.

If there is NIL deviation,even then the format to be filled as NIL DEVIATION.

Note : Continuation Sheets of like size and format may be used as per the Bidder's Requirement and shall be annexed to this schedule.

Place :
Date :

Signature of the authorised representative of

Bidder's name
Designation:.....
Company Seal:.....

SCHEDULE OF PRICE BID

Enquiry No: _____

Date: _____

(BIDDERS TO STRICTLY ENSURE SUBMITTING THE PRICE BIDS IN THIS FORMAT)

PROJECT: PHPA-I BHUTAN PROJECT

SN	DESCRIPTION OF ITEM (As per Tech Spec. TB 386-316-117)	UNIT	QTY	HSN CODE	UNIT PRICE EX. WORKS (Rs.)	TOTAL EX. WORKS (Rs.)	UNIT FREIGHT & INSURANCE UP TO SITE (Rs.)	TOTAL FREIGHT & INSURANCE UP TO SITE (Rs.)	GST @..... % OF TOTAL EX- WORKS (Rs.)	GST @.....% OF (TOTAL FREIGHT & INSURANCE UP TO SITE)	TOTAL F.O.R. DESTINATION PRICE
1	CLAMPS & CONNECTORS: 765KV, 40KA FOR 1S, LA CONNECTOR SUITABLE FOR QUAD BULL	NO	1								
A	TOTAL DELIVERED COST TO BHEL=										

NOTE:

1. PLEASE NOTE THAT UNPRICED COPY OF PRICE BID (i.e. WITH ALL PRICES BLANKED) SHALL BE FURNISHED ALONG WITH TECHNO-COMMERCIAL BID.
2. REQUIRED COPIES OF FORMAT BE MADE & DETAILS MAY BE ANNEXED.
3. THE PRICES MUST BE QUOTED IN THE PRESCRIBED UNIT ONLY.
4. BHEL STANDARD SPECIFICATION NO: TB 386-316-117 IS APPLICABLE.

SIGNATURE & SEAL OF TENDERER



BHARAT HEAVY ELECTRICALS LIMITED
TRANSMISSION BUSINESS ENGINEERING MANAGEMENT
 NEW DELHI

DOCUMENT No.	TB-386-316-117	Rev	00		Prepared	Checked	Approved
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CUSTOMER	POWER GRID CORPORATION OF INDIA LIMITED						
PROJECT	SUBSTATION PACKAGE-SS01 FOR EXTENSIONS OF 765kV AJMER S/S AND 765kV CHITORGARH S/S UNDER GREEN ENERGY CORRIDOR ISTS(PARTS B)						
NOA Ref:							

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SECTION-1

SCOPE, SPECIFIC TECHNICAL REQUIREMENTS AND QUANTITIES.

1.0 SCOPE

This technical specification covers the requirements of design, manufacture, testing at works, packing and dispatch of Clamps & Connectors to site.

This section covers the scope, quantities, Specific Technical Requirements for Clamps & Connectors as specified by the customer (PGCIL). The offered equipment shall also comply with the General Technical Requirements for the project as detailed under section-3 of this specification.

In case of any discrepancies between the requirements mentioned under Section-1/Section-2 and those specified in the Section-3, the specifications given under Section-1 shall prevail and shall be treated as binding requirements.

The equipment is required for the following project:

Customer : Power Grid Corporation of India Ltd.

Project : Substation package-SS01 for extensions of 765kV Ajmer S/s and 765kV Chittorgarh S/s under green energy corridor ISTS(Parts B)

Refer Section - 3 for Project Details and General Specifications.

1.2 TECHNICAL PARTICULARS FOR SPACERS AND CLAMP & CONNECTORS

Specific technical requirements like rated voltage, rated current, conductor details and type of connectors etc. are given in enclosed Annexure-I (Bill of Quantities for Equipment connectors). Other technical requirements for the connectors shall be as follows:

Highest system voltage	765kV	132kV
Short circuit current	40kA for 1 sec	31.5kA for 1 sec
Sub conductor spacing	450mm for Bull AAC and 457mm for Hexa Zebra	-
Continuous Current	As per BOQ Annexure-1	As per BOQ Annexure-1

Note: The drawing of the equipment with complete final detail (terminal type, material, fixing details) will be furnished during detailed engineering.

1.3 BILL OF QUANTITIES

The quantities shall be as per the enclosed **Annexure-1**.

The scope of supply shall also include:

- All connector hardware along with bimetallic washers / strip/liners as required
- All hardware required for connecting to the respective equipment terminals.
- Minimum 5 % extra hardware and bimetallic washers/strips/liners of each type.

Note - Total quantity may vary upto $\pm 25\%$. However, individual project wise quantities may

vary upto $\pm 30\%$.

1.4 TYPE TEST

Bidder shall submit valid type test reports (as per relevant IEC/IS Standard) for approval. The type test reports submitted shall be of tests conducted within last 10 years prior to the date of bid opening i.e. **03.02.2015**. The bidder should have conducted type test on identical or similar equipment/ components to those offered. In case type test reports are found to be technically unacceptable to BHEL/PGCIL, the type test shall be conducted without cost and delivery implication to BHEL.

1.5 QUALITY PLAN

Bidder to follow valid PGCIL approved Quality Plan as per PGCIL procedure. In case the bidder don't have PGCIL approved QP, it will be the bidder's responsibility to get its QP approved directly from the ultimate customer.

Sl. No.	Equipments rating	Description of connector with rating	Unit	Chittorgarh (Qty)	Ajmer (Qty)
1	3150A	765kV , 3150A, Circuit Breaker, Expansion type connector suitable for 4.5" IPS Aluminium tube with horizontal approach	Nos.	56	26
2	3150A	765kV , 3150A, Vertical Knee Isolator , Expansion type connector suitable for 4.5" IPS Aluminium tube with horizontal approach	Nos.	13	7
3	3150A	765kV , 3150A, Vertical Knee Isolator , Rigid type connector suitable for 4.5" IPS Aluminium tube with horizontal approach	Nos.	62	25
4	3150A	765kV , 3150A, Vertical Knee Isolator , Rigid type connector suitable for Quad Bull AAC conductor with horizontal approach	Nos.	18	7
5	2000A	765kV , 2000 A, Vertical Knee Isolator , Expansion type connector suitable for 4.5" IPS Aluminium tube with horizontal approach	Nos.	25	13
6	2000A	765kV , 2000 A, Vertical Knee Isolator , Rigid type connector suitable for 4.5" IPS Aluminium tube with horizontal approach	Nos.	37	19
7	2000A	765kV , 2000 A, Vertical Knee Isolator , Rigid type connector suitable for Quad Bull AAC conductor with horizontal approach	Nos.	13	7
8	3000A	765kV , 3150A, current transformer , Expansion type connector suitable for 4.5" IPS Aluminium tube with horizontal approach	Nos.	16	7
9	3000A	765kV , 3150A, current transformer , Rigid type connector suitable for 4.5" IPS Aluminium tube with horizontal approach	Nos.	16	7
10	8800pF	765kV , capacitor voltage Transformer , Rigid type connector suitable for twin Bull AAC conductor with horizontal approach	Nos.	13	7
11	8800pF	765kV , capacitor voltage Transformer , Rigid type connector suitable for Quad Bull AAC conductor with horizontal approach	Nos.	3	3
12	-	765kV , Lightning Arrester , Rigid type connector suitable for twin Bull AAC conductor with horizontal approach	Nos.	26	14
13	-	765kV , Lightning Arrester , Rigid type connector suitable for Quad Bull AAC conductor with horizontal approach	Nos.	3	3
14	-	765kV , bus post insulator , through sliding type connector suitable for 4.5" IPS Al tube with horizontal approach	Nos.	44	19
15	-	765kV , bus post insulator , Rigid through type connector suitable for 4.5" IPS Al tube with horizontal approach	Nos.	12	6
16	-	765kV , 3150A, bus post insulator , Rigid/Expansion type connector suitable for 4.5" IPS Al tube with horizontal approach	Nos.	6	0
17	80MVAR	765kV , 2000A, 80MVAR Reactor HV bushing , Rigid type connector suitable for quad Bull AAC conductor with horizontal approach	Nos.	13	7
18	80MVAR	132kV , 2000A, 80MVAR Reactor Neutral bushing , Rigid type connector suitable for twin Bull AAC conductor with horizontal approach	Nos.	13	7
19	1250A	132kV , 1250A, Circuit Breaker, Expansion type connector suitable for 3.0" IPS Aluminium tube with horizontal approach	Nos.	8	4
20	-	132kV , bus post insulator , through sliding type connector suitable for 3.0" IPS Al tube with horizontal approach	Nos.	8	4
21	-	765V , 3150A, Tee connector suitable for 4.5" Al tube run and quad Bull AAC tap	Nos.	71	32
22	-	765V , 3150A, Tee connector suitable for quad Bull AAC run and quad Bull AAC tap	Nos.	41	13
23	-	765V , 3150A, Tee connector suitable for Hexa Zebra run and quad Bull AAC tap	Nos.	25	13
24	-	765kV , 2000A, Straight connector suitable for 4.5" IPS Al tube and twin Bull AAC Conductor in horizontal approach	Nos.	25	13
25	-	765kV , 3150A, Straight connector suitable for 4.5" IPS Al tube and quad Bull AAC Conductor in horizontal approach	Nos.	13	7
26	-	765V , 2000A, Tee connector suitable for 4.5" Al tube run and twin Bull AAC tap	Nos.	14	8
27	-	765kV , 1000A two way PG clamp suitable for single Bull AAC Conductor	Nos.	30	9

28	-	132kV , 2000A, Tee connector suitable for 3.0" Al tube run and twin Bull AAC tap	Nos.	8	4
29	-	132kV , 2000A, Tee connector suitable for twin Bull AAC run and twin Bull AAC tap	Nos.	8	4
30	-	765kV flexible spacers for quad Bull AAC conductor	Nos.	130	65
31	-	765kV Rigid spacers for twin Bull AAC conductor	Nos.	40	20
32	-	765kV Rigid spacers for quad Bull AAC conductor	Nos.	368	156
33	-	132kV Rigid spacers for twin Bull AAC conductor	Nos.	16	8
34	-	765kV Corona end bell for 4.5" IPS Al Tube	Nos.	59	26
35	-	132kV Corona end bell for 3.0" IPS Al Tube	Nos.	8	4
36	-	Tension clamps for 7/9 SWG(10.98mm dia) GS Wire	Nos.	56	22
37	-	Two way PG clamps for 7/9 SWG(10.98mm dia) GS Wire	Nos.	56	22
38	-	Structure clamps for 7/9 SWG(10.98mm dia) GS Wire on Lattice type structure	Nos.	239	119
39	-	For connecting 7/9 SWG(10.98mm dia) GS Wire on one side and 75X 12 mm GS strip on other side	Nos.	24	9
40	-	765kV Aluminium welding sleeves for 4.5" IPS Al Tube	Nos.	81	33
41	-	Structure clamps for 75X 12 mm GS strips on Lattice type structure	Nos.	2900	1265

Conductor /Tube Size

- 3.0" standard IPS Al Tube(Outer diameter =88.90mm, thickness 7.62mm), Tolerance in O.D. +2.2/-0.0mm, Tolerance in thickness +2.2/-0.0mm
- 4.5" standard IPS Al Tube(Outer diameter =120mm, thickness 12.0mm), Tolerance in O.D. +1.5/-0.0mm, Tolerance in thickness +1.0/-0.0mm
- Bull AAC conductor (Overall diameter=38.25mm)
- ACSR Zebra conductor (Overall diameter=28.62mm)

Notes:

- The sub-conductor spacing for 765kV Bull AAC conductor is 450mm.
- The sub-conductor spacing for 765kV Hexa Zebra conductor is 457mm.
- The sub-conductor spacing for 132kV Bull AAC conductor is 250mm.
- Exact Equipment terminal details / drawings shall be made available at the contract stage for proper matching.
- Bimetallic connectors shall be offered wherever dis-similar materials are coming into contact as detailed above.
- Rigid /Expansion =Expansion type on one side and Rigid type on other side (With Tube break, Continuity should be made by suitable arrangement and same shall be part of connector)
- If Corona extinction voltage is to be achieved with the help of Corona ring or any other similar device, the same shall be deemed to be included in the scope of the Contractor and to be indicated clearly.

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SECTION 2

GENERAL SPECIFICATION

2.1 GENERAL

This section covers the general technical requirements of spacers and clamps & connectors.

2.1.1 Technical Particulars for spacers and Clamp & Connectors

Nominal system voltage	765 kV	132 kV
Highest system voltage	800 kV	145kV
Current Rating	As per Annexure-1	
Short circuit current for	40kA for 1sec	31.5 kA for 1sec
Frequency	50 Hz $\pm 5\%$	50 Hz $\pm 5\%$
System Earthing	Effectively earthed	Effectively earthed
Spacing between sub-conductors of the bus	450mm(for Bull AAC) and 457mm (Hexa Zebra)	250mm
Corona extinction Voltage	508kV	105kV
Max. Radio interference voltage for frequency between 0.5MHz and 2 MHz	2500 micro-volt at 508kVrms	500 micro –volt at 92kVrms

2.2 Applicable Standards

The spacers and clamps & connectors shall strictly conform to the following Indian and International standards as appropriate :

List of Standards :

IS 617:1994	Aluminium and aluminium alloy ingots and castings for general engineering purposes.
IS 1363 (All Parts):2002	Hexagon head bolts, screws and nuts of product grade C
IS 1364 (All Parts):2002	Hexagon head bolts, screws and nuts of product grades A and B
IS 1367 (Part I):2002	Technical Supply Conditions for threaded fasteners.
IS 1367 (Part 2):2002	Technical Supply Conditions for threaded fasteners.
IS 1367 (Part 3):2002	Technical Supply Conditions for threaded fasteners.
IS 1367 (Part 13):1983	Technical Supply Conditions for threaded fasteners.
IS 2121:1981 (Part -1 & 2)	Specification for conductors and earthwire accessories for overhead power lines

IS 2121:1992 (Part -3)	Specification for conductors and earthwire accessories for overhead power lines.
IS 2121:1991 (Part -4)	Specification for conductors and earthwire accessories for overhead power lines
IS 5561:1970	Electric power connectors.
IS 2633:1986	Methods for testing uniformity of coating of zinc coated articles.
IS 1573:1986	Electroplated coating of Zinc on Iron and Steel
IS 3138:1966	Hexagonal Bolts & Nuts (M42 to M150)
IS 4218 (Parts 1,2 & 4) 2001	Metric Screw Threads
IS 4218:(Part 3):1999	Metric Screw Threads
IS 4218:(Part 6):1978	Metric Screw Threads
IS 10162:1982	Spacers & spacer dampers for twin horizontal bundle conductors
ISO 272	Fasteners: Hexagonal Products -Width across Flats.
ISO 898	Fasteners, Screws & Studs
NEMA CC1	Electric power connectors for sub-station
NEMA CC3	Connectors for use between Aluminium or Aluminium-Copper Overhead Conductors.
IS 816:1969	Code of practice for use of metal arc welding for general construction in mild steel.
IS 4759:1996	Hot dip zinc coatings on structural steel and other allied products.
IS 2633:1986	Methods for testing uniformity of coating of zinc coated articles.
IS 2629:1985	Recommended practice for hot dip galvanising of iron and steel.

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2.3 Clamps and Connectors

All the current carrying parts shall be designed and manufactured to have minimum resistance. Clamps and fittings shall be so designed that the equipment shall not be subject to any abnormal stresses due to thermal changes in conductor. All the clamps and fittings shall enable the connection to be as short as possible. Wherever possible they shall be in two separate halves. No U bolts shall be used. Corona control ring shall be of such design and shape that they will prevent visual discharge forming on the hardware assemblies. They shall have minimum thickness of 2.5mm. All similar parts, particularly the removable one shall be interchangeable with one another.

2.3.1 All power clamps and connectors shall conform to IS:5561 & NEMA CC1 and shall be made of materials listed below:

- | | | |
|----|---|---|
| a) | For connecting ACSR conductors/Aluminium tube | Aluminum alloy casting, conforming to designation A6 of IS:617 and all test shall conform to IS:617 |
| b) | For connecting equipment terminals made of copper with ACSR conductors/Aluminium tube | Bimetallic connectors made from aluminum alloy casting, conforming to designation A6 of IS:617 with 2mm thick bimetallic liner/strip and all test shall conform to IS:617 |
| c) | For connecting G.I | Galvanised mild steel shield wire |
| d) | i) Bolts, nuts & Plain, washers
ii) Spring washers for items 'a' to 'c' | i) Electro-galvanised for sizes below M12, for others hot dip galvanised.
ii) Electro-galvanised mild steel suitable for atleast service condition-3 as per IS:1573 |

2.3.2 Necessary clamps and connectors shall be supplied for all equipment and connections. The requirement regarding external corona and RIV as specified for any equipment shall include its terminal fittings. If corona rings are required to meet these requirements they shall be considered as part of that equipment and included in the scope of work.

2.3.3 Where copper to aluminum connections are required, bi-metallic clamps shall be used, which shall be properly designed to ensure that any deterioration of the connection is kept to a minimum and restricted to parts which are not current carrying or subjected to stress.

2.3.4 Low voltage connectors, grounding connectors and accessories for grounding all equipment as specified in each particular case, are also included in the scope of Work.

2.3.5 No current carrying part of any clamp shall be less than 10 mm thick. All ferrous parts shall be hot dip galvanised. Copper alloy liner of minimum 2 mm thickness shall be cast integral with aluminum body or 2 mm thick bi-metallic strips shall be provided for Bi-metallic clamps.

2.3.6 All casting shall be free from blow holes, surface blisters, cracks and cavities. All sharp edges and corners shall be blurred and rounded off.

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- 2.3.7 Flexible connectors, braids or laminated straps made for the terminal clamps for bus posts shall be suitable for both expansion or through (fixed/sliding) type connection of 4" IPS AL. tube as required. In both the cases the clamp height (top of the mounting pad to centre line of the tube) should be same.
- 2.3.8 Clamp shall be designed to carry the same current as the conductor and the temperature rise shall be equal or less than that of the conductor at the specified ambient temperature. The rated current for which the clamp/connector is designed with respect to the specified reference ambient temperature, shall also be indelibly marked on each component of the clamp/connector, except on the hardware.
- 2.3.9 All current carrying parts shall be designed and manufactured to have minimum contact resistance.
- 2.3.10 Clamps and connectors shall be designed to be corona controlled.
- 2.3.11 Bolts and nuts shall have hexagonal heads and threads as per Indian standard. Rated torque of the nuts shall be indicated on drawing.
- 2.3.12 For flexible connectors, braids or laminated straps shall be made from tinned copper strips or aluminium laminates depending upon the clamp. All Aluminium conductors of adequate current, mechanical stability & flexibility can also be provided.
- 2.3.13 **Designs:**
Responsibility of satisfactory design of the clamps/connectors to safely withstand the specified mechanical stresses and carry the rated current without exceeding the temperature rise specified, shall solely rest with the bidder.
- 2.3.14 **Clamps and Connectors-Tests**
Clamps and connectors should be type tested as per IS:5561 and shall also be subjected to routine tests as per IS:5561. Following type test reports shall be submitted for approval as per clause 1.4, Section-1 except for sl. no.(ii) & (iii) for which type test once conducted shall be applicable (i.e. the requirement of test conducted within last ten years shall not be applicable).
- i) Temperature rise test (maximum temperature rise allowed is 35°C over 50°C ambient)
 - ii) Short time current test
 - iii) Corona (dry) and RIV (dry) test (for 220 KV and above voltage level clamps)
 - iv) Resistance test and tensile test

2.4 SPACERS

2.4.1 General :

Spacer shall conform to IS : 10162. The spacers are to be located at a suitable spacing to limit the short circuit forces as per IEC -60865. For strung buses, flexible type spacers shall be used whereas for jumpers and other connections rigid type spacers shall be used.

2.4.2 Constructional Features

- a) No magnetic material shall be used in the fabrication of spacers except for GI bolts and Nuts.

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- b) Spacer design shall be made to take care of fixing and removing during installation and maintenance
- c) The design of the spacers shall be such that the conductor does not come in contact with any sharp edge.

2.4.3 Tests

Each type of spacer shall be subjected to at least the following type tests, acceptance tests and routine tests in addition to all other tests specified in IS 10162:

A. Type Tests: Following type test reports shall be submitted for approval as per clause 1.4 of Section-1.

a) **Clamp slip tests**

The sample shall be installed on test span of twin conductor bundle string or quadruple conductor bundle string (as applicable) at a tension of 44.2kN. One of the clamps of the sample when subjected to a longitudinal pull of 2.5kN parallel to the axis of the conductor shall not slip on the conductor. The permanent displacement between the conductor and the clamp of sample measured after removal of the load shall not exceed 1.0 mm. Similar tests be performed on the other clamps of the same sample.

- b) Fault current test as per Cl 5.14.2 of IS : 10162. Alternatively, the same can be carried by simulated short circuit method for which compressive forces shall be based on IEC-60865.

c) **Corona Extinction Voltage test (Dry)**

This test shall be performed as per procedure mentioned at Annexure-A section -2. Minimum corona extinction voltage shall be 508kV (rms) line to ground for 765 kV, 105kV (rms) line to ground for 132kV spacers respectively.

d) **RIV Test (Dry)**

This test shall be performed as per procedure mentioned at Annexure-A, Section-2. Maximum RIV level shall be as per cl. No. 2.1.1 of section -2 .

e) **Resilience test (if applicable)**

f) **Tension Test**

g) **Log decrement test (if applicable)**

h) **Compression test.**

i) **Galvanising test.**

B. Acceptance Test (As per IS : 10162 (Latest Version))

a) **Visual examination**

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- b) Dimensional verification
- c) Movement test
- d) Clamp slip test
- e) Clamp bolt torque test (if applicable)
- f) Assembly torque test
- g) Compression test
- h) Tension test
- i) Galvanising test
- j) Hardness test for neoprene (if applicable)

The shore hardness of different points on the elastometer surface of cushion grip clamp shall be measured by shore hardness meter. It shall be between 65 to 80.

- k) Ultimate Tensile Strength Test

The UTS of the retaining rods shall be measured. It shall not be less than 35 kg/Sq. Mm.

C. Routine test

- a) Visual examination
- b) Dimensional verification

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ANNEXURE-A

CORONA AND RADIO INTERFERENCE VOLTAGE (RIV) TEST

1. General

Unless otherwise stipulated, all equipment (except Auto Transformer & Shunt Reactor) together with its associated connectors, where applicable, shall be tested for external corona both by observing the voltage level for the extinction of visible corona under falling power frequency voltage and by measurement of radio interference voltage (RIV).

2. Test Levels:

The test voltage levels for measurement of external RIV and for corona extinction voltage are listed under the relevant clauses of the specification.

3. Test Methods for RIV:

3.1 RIV tests shall be made according to measuring circuit as per International Special-Committee on Radio Interference (CISPR) Publication 16-1(1993) Part -1. The measuring circuit shall preferably be tuned to frequency with 10% of 0.5 Mhz but other frequencies in the range of 0.5 MHz to 2 MHz may be used, the measuring frequency being recorded. The results shall be in microvolts.

3.2 Alternatively, RIV tests shall be in accordance with NEMA standard Publication No. 107-1964, except otherwise noted herein.

3.3 In measurement of, RIV, temporary additional external corona shielding may be provided. In measurements of RIV only standard fittings of identical type supplied with the equipment and a simulation of the connections as used in the actual installation will be permitted in the vicinity within 3.5 meters of terminals.

3.4 Ambient noise shall be measured before and after each series of tests to ensure that there is no variation in ambient noise level. If variation is present, the lowest ambient noise level will form basis for the measurements. RIV levels shall be measured at increasing and decreasing voltages of 85%, 100%, 115% and 130% of the specified RIV test voltage for all equipment unless otherwise specified. The specified RIV test voltage for 765 kV, 400 kV, 220 KV is listed in the detailed specification together with maximum permissible RIV level in microvolts.

3.5 The metering instruments shall be as per CISPR recommendation or equivalent device so long as it has been used by other testing authorities.

3.6 The RIV measurement may be made with a noise meter. A calibration procedure of the frequency to which noise meter shall be tuned shall establish the ratio of voltage at the high voltage terminal to voltage read by noise meter.

4. Test Methods for Visible Corona(Applicable for 400kV and above)

The purpose of this test is to determine the corona extinction voltage of apparatus, connectors etc. The test shall be carried out in the same manner as RIV test described above with the exception that RIV measurements are not required during test and a search technique shall be used near the onset and extinction voltage, when the test voltage is raised and lowered to determine their precise values. The test voltage shall be raised to 110% of RIV test voltage and maintained there for five minutes. In case corona inception does not take place at 110%, test shall be stopped, otherwise test shall be continued and the voltage will then be decreased slowly until all visible corona disappears. The procedure shall be repeated at least 4 times with corona inception and



extinction voltage recorded each time. The corona extinction voltage for purposes of determining compliance with the specification shall be the lowest of the four values at which visible corona (negative or positive polarity) disappears. Photographs with laboratory in complete darkness shall be taken under test conditions, at all voltage steps i.e. 85%, 100%, 115% and 130%. Additional photographs shall be taken at corona inception and extinction voltages. At least two views shall be photographed in each case using Panchromatic film with an ASA daylight rating of 400 with an exposure of two minutes at a lens aperture of f/5.6 or equivalent. The photographic process shall be such that prints are available for inspection and comparison with conditions as determined from direct observation. Photographs shall be taken from above and below the level of connector so as to show corona on bushing, insulators and all parts of energised connectors. The photographs shall be framed such that test object essentially, fills the frame with no cut-off.

In case inception does not take place at 110% , voltage shall not be increased further and corona extinction voltage shall be considered adequate.

- 4.1 The test shall be recorded on each photograph. Additional photograph shall be taken from each camera position with lights on to show the relative position of test object to facilitate precise corona location from the photographic evidence.
- 4.2 In addition to photographs of the test object preferably four photographs shall be taken of the complete test assembly showing relative positions of all the test equipment and test objects. These four photographs shall be taken from four points equally spaced around the test arrangement to show its features from all sides. Drawings of the laboratory and test set up locations shall be provided to indicate camera positions and angles. The precise location of camera shall be approved by Purchaser's inspector, after determining the best camera locations by trial energisation of test object at a voltage which results in corona.
- 4.3 The test to determine the visible corona extinction voltage need not be carried out simultaneously with test to determine RIV levels.
- 4.4 However, both test shall be carried out with the same test set up and as little time duration between tests as possible. No modification on treatment of the sample between tests will be allowed. Simultaneous RIV and visible corona extinction voltage testing may be permitted at the discretion of Purchaser's inspector if, in his opinion, it will not prejudice other test.

5. **Test Records:**

In addition to the information previously mentioned and the requirements specified as per CISPR or NEMA 107-1964 the following data shall be included in test report:

- a) Background noise before and after test.
- b) Detailed procedure of application of test voltage.
- c) Measurements of RIV levels expressed in micro volts at each level.
- d) Results and observations with regard to location and type of interference sources detected at each step.
- e) Test voltage shall be recorded when measured RIV passes through 100 microvolts in each direction.
- f) Onset and extinction of visual corona for each of the four tests required shall be recorded.

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SECTION-3

PROJECT DETAILS & GENERAL SPECIFICATION

SITE INFORMATION

	Particular	Details
a)	Owner	POWERGRID
b)	Customer	POWERGRID
c)	Project Title	Substation package-SS01 for extensions of 765kV Ajmer S/s and 765kV Chitorgarh S/s under green energy corridor ISTS(Parts B)
d)	Location	Ajmer-Rajasthan Chitorgarh-Rajasthan
e)	Transport Facilities	RAOD/TRAIN
SITE CONDITIONS		
a)	Max. ambient air temp.	50°C
b)	Min. ambient air temp.	0°C
c)	Max. design ambient temp.	50°C
d)	Design reference temp.	50°C
e)	Average Humidity	Max. 100%
f)	Special corrosion conditions	No
g)	Solar Radiation	1.2kW/sqmtr
h)	Atmospheric UV radiation	High
i)	Altitude above sea level	Less than 1000meter
j)	Pollution Severity	High Polution (25mm/kV)
k)	Seismic Zone	As per the seismic zone defined in the relevant BIS but not less than 0.3g horizontal
WIND DATA		
	Wind velocity	As per IS
	Average No. of thunderstorm days per annum	As per IS
Main Electrical Parameters:		
	Fault Levels:	For both Ajmer and Chitorgarh 765kV: 40kA for 1 sec
	Creepage Distance	25mm/kV



1.0 GENERAL

This Chapter covers Technical Requirements and requirements of auxiliary items.

- a) Equipment furnished shall be complete in every respect with all mountings, fittings, fixtures and standard accessories normally provided with such equipment and/or needed for erection, completion and safe operation of the equipment as required by applicable codes unless included in the list of exclusions.
- b) Material and components not specifically stated in this specification but which are necessary for satisfactory operation of the equipment and accessories specified in this specification shall be deemed to be included unless specifically excluded and shall be supplied at no extra cost.
- c) Whenever a material or article is specified or described by the name of a particular brand, manufacturer or vendor, the specific name mentioned shall be understood as establishing type, function and quality and not as limiting competition.
- d) In case any Deviation Schedule, Bid Proposal Sheet, Schedule of Data Requirements (DRS), test reports or any other document/information are not furnished along-with the bid, the bid is liable to be rejected. Unless brought out clearly, the Bid will be deemed to conform to the specification scrupulously. All deviations from the specification shall be clearly brought out in the respective deviation schedule.

Auxiliary supplies as described below would be available at site.

Normal	Variation	Frequency	Phase	Neutral
Voltage in voltage	(Hz)			connection
(Volts)				
415	+ 10 %	50 + 5 %	3 Ph- 4wire	Solidly earthed
240	+ 10 %	50 + 5 %	1 Ph-2wire	Solidly earthed
220	+ 10 %	DC		Isolated(2 wire system)
48		DC		Isolated(2 wire system)
				(+ Earthed)

- f) The Bidder shall clearly indicate in the bid, the specific standards in accordance with which the works will be carried out.
- g) The equipment must be new, of highest grade, the best quality of their kind, to best engineering practice and latest state of art, and in accordance with purpose for which they are intended and ensure satisfactory performance throughout the service life.

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- h) All similar parts of the equipment shall be made to gauge and shall be interchangeable with and shall be made of same materials and workmanship as the corresponding parts of the equipment. Where feasible, common components, units shall be employed in different pieces of equipment in order to optimize the spare part stock-up and utilization.
- i) The requirement regarding external RIV as specified for equipment shall include the terminal fittings and the equipment shall have been tested preferably with fittings, if any.

2.0 SERVICES TO BE PERFORMED BY THE EQUIPMENT BEING FURNISHED

- a) The equipment furnished under this specification shall perform all its functions and operate satisfactorily without showing undue strain, restrike etc.
- b) The equipment shall be able to withstand forces due to wind load, short circuit, system over voltages, fluctuations, frequency variations etc., all forces considered together.

3.0 SUPPORT STRUCTURES (If in the scope of Bidder)

- a) The support structures should be hot dip galvanised with minimum **610 gram/m²** net of zinc.
- b) The design calculations taking into account the environmental conditions of the substations shall be furnished for sizing of the structures.

4.0 STANDARDS

- a) The equipment to be furnished under this specification shall conform to latest issue with all amendments of standard specified under respective Chapters of this Specification. The Bidder shall note that standards mentioned in the specification are not mutually exclusive or complete in themselves, but intended to compliment each other. The bidder shall also note that list of standards presented in this specification is not complete. Whenever necessary the list of standards shall be considered in conjunction with specific IS/IEC. When the specific requirements stipulated in the specifications exceed or differ than those required by the applicable standards, the stipulation of the specification shall take precedence.
- b) Other internationally accepted standards which ensure equivalent or better performance than that specified in the standards referred shall also be accepted.
- c) In case governing standards for the equipment is different from IS or IEC, the salient points of difference shall be clearly brought out in additional information schedule alongwith English language version of standard or relevant extract of the same. The equipment conforming to standards other than IS/IEC shall be subject to POWERGRID's approval.

5.0 ENGINEERING DATA AND DRAWINGS

- 5.1 The list of drawings/documents which are to be submitted to the Purchaser shall be discussed and finalised by the Purchaser at the time of award. The supplier shall necessarily submit all the drawings/ documents unless anything is waived.

5.2 The Contractor shall submit 4 (four) sets of drawings/ design documents /data / detailed bill of quantity and 1 (one) set of test reports for the approval of the Purchaser. The contractor shall also submit the softcopy of the above documents in addition to hardcopy.

5.3 Drawings

5.3.1 All drawings submitted by the Contractor shall be in sufficient detail to indicate the type, size, arrangement, material description, Bill of Materials, weight of each component, break-up for packing and shipment, dimensions, internal & the external connections, fixing arrangement required and any other information specifically requested in the specifications.

5.3.2 Drawings submitted by the Contractor shall be clearly marked with the name of the Purchaser, the unit designation, the specifications title, the specification number and the name of the Project. POWERGRID has standardized a large number of drawings/documents of various make including type test reports which can be used for all projects having similar requirements and in such cases no project specific approval (except for list of applicable drawings alongwith type test reports) is required. However, distribution copies of standard drawings/documents shall be submitted as per provision of the contract. All titles, noting, markings and writings on the drawing shall be in English. All the dimensions should be in SI units.

5.3.3 The review of these data by the Purchaser will cover only general conformance of the data to the specifications and documents, interfaces with the equipment provided under the specifications, external connections and of the dimensions which might affect substation layout. This review by the Purchaser may not indicate a thorough review of all dimensions, quantities and details of the equipment, materials, any devices or items indicated or the accuracy of the information submitted. This review and/or approval by the Purchaser shall not be considered by the Contractor, as limiting any of his responsibilities and liabilities for mistakes and deviations from the requirements, specified under these specifications and documents.

5.4 All manufacturing and fabrication work in connection with the equipment prior to the approval of the drawings shall be at the Contractor's risk. The Contractor may make any changes in the design which are necessary to make the equipment conform to the provisions and intent of the Contract and such changes will again be subject to approval by the Purchaser. Approval of Contractor's drawing or work by the Purchaser shall not relieve the contractor of any of his responsibilities and liabilities under the Contract.

5.5 All engineering data submitted by the Contractor after final process including review and approval by the Purchaser shall form part of the Contract Document and the entire works performed under these specifications shall be performed in strict conformity, unless otherwise expressly requested by the Purchaser in Writing.

5.7 Approval Procedure

The scheduled dates for the submission of the drawings as well as for, any data/information to be furnished by the Purchaser would be discussed and finalised at the time of award. The following schedule shall be followed generally for approval and for providing final documentation.

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|-------|--|---|
| i) | Approval/comments/
Purchaser on initial | As per agreed by
schedule submission |
| ii) | Resubmission
(whenever
required) | Within 3 (three) weeks
from date of comments |
| iii) | Approval or comments | Within 3 (three) weeks of
receipt of resubmission. |
| iv) | Furnishing of distribution
copies (5 hard copies per
substation and one scanned
copy (pdf format) for Corporate
Centre) | 2 weeks from the date
of approval |
| v) | Furnishing of distribution copies of test reports | |
| (a) | Type test reports
(one scanned softcopy in
pdf format per substation plus one for corporate centre
& one hardcopy per substation) | 2 weeks from the date
of final approval |
| (b) | Routine Test Reports
(one copy for each substation) | -do- |
| vi) | Furnishing of instruction/
manuals (2 copies
per substation and one softcopy
(pdf format) for corporate centre
& per substation) | As per agreed schedule operation |
| (vii) | As built drawings (two sets of
hardcopy per substation & one
softcopy (pdf format) for
corporate centre & per substation) | On completion of entire works |

NOTE :

- (1) The supplier may please note that all resubmissions must incorporate all comments given in the earlier submission by BHEL/POWERGRID or adequate justification for not incorporating the same must be submitted failing which the submission of documents is likely to be returned.
- (2) All drawings should be submitted in softcopy form, however substation design drawings like SLD, GA, all layouts etc. shall also be submitted in AutoCAD Version. SLD, GA & layout drawings shall be submitted for the entire substation in case of substation extension also.
- (3) The instruction Manuals shall contain full details of drawings of all equipment being supplied under this contract, their exploded diagrams with complete instructions for storage, handling, erection, commissioning, testing, operation, trouble shooting, servicing and overhauling procedures.
- (4) If after the commissioning and initial operation of the substation, the instruction manuals require any modifications/ additions/changes, the same shall be incorporated and the updated final instruction manuals shall be submitted by the supplier to BHEL/POWERGRID.
- (5) The manufacturer shall furnish to the Purchaser catalogues of spare parts.
- (6) All As-built drawings/documents shall be certified by site indicating the

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changes before final submission.

6.0 MATERIAL WORKMANSHIP

6.1 General Requirement

- 6.1.1 Where the specification does not contain references to workmanship, equipment, materials and components of the covered equipment, it is essential that the same must be new, of highest grade of the best quality of their kind, conforming to best engineering practice and suitable for the purpose for which they are intended.
- 6.1.2 In case where the equipment, materials or components are indicated in the specification as "similar" to any special standard, the Purchaser shall decide upon the question of similarity. When required by the specification or when required by the Purchaser the Contractor shall submit, for approval, all the information concerning the materials or components to be used in manufacture. Machinery, equipment, materials and components supplied, installed or used without such approval shall run the risk of subsequent rejection, it being understood that the cost as well as the time delay associated with the rejection shall be borne by the supplier.
- 6.1.3 The design of the Works shall be such that installation, future expansions, replacements and general maintenance may be undertaken with a minimum of time and expenses. Each component shall be designed to be consistent with its duty and suitable factors of safety, subject to mutual agreements. All joints and fastenings shall be devised, constructed and documented so that the component parts shall be accurately positioned and restrained to fulfill their required function. In general, screw threads shall be standard metric threads.
The use of other thread forms will only be permitted when prior approval has been obtained from the BHEL/POWERGRID.
- 6.1.4 Whenever possible, all similar part of the Works shall be made to gauge and shall also be made interchangeable with similar parts. All spare parts shall also be interchangeable and shall be made of the same materials and workmanship as the corresponding parts of the Equipment supplied under the Specification. Where feasible, common component units shall be employed in different pieces of equipment in order to minimize spare parts stocking requirements. All equipment of the same type and rating shall be physically and electrically interchangeable.
- 6.1.5 All materials and equipment shall be installed in strict accordance with the manufacturer's recommendation(s). Only first-class work in accordance with the best modern practices will be accepted. Installation shall be considered as being the erection of equipment at its permanent location. This, unless otherwise specified, shall include unpacking, cleaning and lifting into position, grouting, levelling, aligning, coupling of or bolting down to previously installed equipment bases/foundations, performing the alignment check and final adjustment prior to initial operation, testing and commissioning in accordance with the manufacturer's tolerances, instructions and the Specification. All factory assembled rotating machinery shall be checked for alignment and adjustments made as necessary to re-establish the manufacturer's limits suitable guards shall be provided for the protection of personnel on all exposed rotating and / or moving machine parts and shall be designed for easy installation and removal for maintenance purposes. The spare equipment(s) shall be installed at designated locations and tested for

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healthiness.

- 6.1.6 The supplier shall apply oil and grease of the proper specification to suit the machinery, as is necessary for the installation of the equipment. Lubricants used for installation purposes shall be drained out and the system flushed through where necessary for applying the lubricant required for operation. The supplier shall apply all operational lubricants to the equipment installed by him.
- 6.1.7 All oil, grease and other consumables used in the Works/ Equipment shall be purchased in India unless the Contractor has any special requirement for the specific application of a type of oil or grease not available in India. In such is the case he shall declare in the proposal, where such oil or grease is available. He shall help POWERGRID in establishing equivalent Indian make and Indian Contractor. The same shall be applicable to other consumables too.
- 6.1.8 Corona and radio interference voltage test and seismic withstand test (for 132kV and above voltage level) procedures for equipments shall be in line with the procedure given at Annexure-A and B respectively.

6.2 Provisions For Exposure to Hot and Humid climate

Outdoor equipment supplied under the specification shall be suitable for service and storage under tropical conditions of high temperature, high humidity, heavy rainfall and environment favourable to the growth of fungi and mildew. The indoor equipments located in non-air conditioned areas shall also be of same type.

6.2.1 Space Heaters

- 6.2.1.1 The heaters shall be suitable for continuous operation at 240V as supply voltage. On-off switch and fuse shall be provided.
- 6.2.1.2 One or more adequately rated thermostatically connected heaters shall be supplied to prevent condensation in any compartment. The heaters shall be installed in the compartment and electrical connections shall be made sufficiently away from below the heaters to minimize deterioration of supply wire insulation. The heaters shall be suitable to maintain the compartment temperature to prevent condensation.
- 6.2.1.3 Suitable anti condensation heaters with the provision of thermostat shall be provided.

6.2.2 FUNGI STATIC VARNISH

Besides the space heaters, special moisture and fungus resistant varnish shall be applied on parts which may be subjected or predisposed to the formation of fungi due to the presence or deposit of nutrient substances. The varnish shall not be applied to any surface of part where the treatment will interfere with the operation or performance of the equipment. Such surfaces or parts shall be protected against the application of the varnish.

6.2.3 Ventilation opening

Wherever ventilation is provided, the compartments shall have ventilation openings with fine wire mesh of brass to prevent the entry of insects and to reduce to a minimum the entry of dirt and dust. Outdoor compartment openings shall be provided with shutter type blinds and suitable provision shall be made so as to avoid any communication of air / dust with any part in the enclosures of the Control Cabinets, Junction boxes and Marshalling Boxes, panels etc.



6.2.4 Degree of Protection

The enclosures of the Control Cabinets, Junction boxes and Marshalling Boxes, panels etc. to be installed shall provide degree of protection as detailed here under:

- a) Installed out door: IP- 55
- b) Installed indoor in air conditioned area: IP-31
- c) Installed in covered area: IP-52
- d) Installed indoor in non air conditioned area where possibility of entry of water is limited: IP-41.
- e) For LT Switchgear (AC & DC distribution Boards) : IP-52

The degree of protection shall be in accordance with IS:13947 (Part-I) / IEC-60947(Part-I) / IS 12063 / IEC-60529. Type test report for degree of protection test, shall be submitted for approval.

6.3 RATING PLATES, NAME PLATES AND LABELS

Each main and auxiliary item of substation is to have permanently attached to it in a conspicuous position a rating plate of non-corrosive material upon which is to be engraved manufacturer's name, year of manufacture, equipment name, type or serial number together with details of the loading conditions under which the item of substation in question has been designed to operate, and such diagram plates as may be required by the Purchaser. The rating plate of each equipment shall be according to IEC requirement.

All such nameplates, instruction plates, rating plates of transformers, reactors, CB, CT, CVT, SA, Isolators, C & R panels and PLCC equipments shall be bilingual with Hindi inscription first followed by English. Alternatively two separate plates one with Hindi and the other with English inscriptions may be provided.

6.4 FIRST FILL OF CONSUMABLES, OIL AND LUBRICANTS

All the first fill of consumables such as oils, lubricants, filling compounds, touch up paints, soldering/brazing material for all copper piping of circuit breakers and essential chemicals etc. which will be required to put the equipment covered under the scope of the specifications, into successful Operation, shall be furnished by the supplier unless specifically excluded under the exclusions in these specifications and documents.

7.0 DESIGN IMPROVEMENTS / COORDINATION

- 7.1 The bidder shall note that the equipment offered by him in the bid only shall be accepted for supply. However, the Purchaser or the Contractor may propose changes in the specification of the equipment or quality thereof and if the Purchaser & contractor agree upon any such changes, the specification shall be modified accordingly.
- 7.2 If any such agreed upon change is such that it affects the price and schedule of completion, the parties shall agree in writing as to the extent of any change in the price and/or schedule of completion before the Contractor proceeds with the change. Following such agreement, the provision thereof, shall be deemed to have been amended accordingly.
- 7.3 The supplier shall be responsible for the selection and design of appropriate equipments to provide the best co-ordinated performance of

the entire system. The basic design requirements are detailed out in this Specification. The design of various components, sub-assemblies and assemblies shall be so done that it facilitates easy field assembly and maintenance.

- 7.4 The supplier has to coordinate designs and terminations with the agencies (if any) who are Consultants/Contractor for the Purchaser. The names of agencies shall be intimated to the successful bidders.
- 7.5 The supplier will be called upon to attend design co-ordination meetings with the Engineer, other Contractor's and the Consultants of the Purchaser (if any) during the period of Contract. The Contractor shall attend such meetings at his own cost at POWERGRID Corporate Centre, Gurgaon (Haryana) or at mutually agreed venue as and when required and fully cooperate with such persons and agencies involved during those discussions.

8.0 QUALITY ASSURANCE PROGRAMME

- 8.1 To ensure that the equipment and services under the scope of this Contract whether manufactured or performed within the supplier's Works or at his Sub-contractor's premises or at the Purchaser's site or at any other place of Work are in accordance with the specifications, the supplier shall adopt suitable quality assurance programme to control such activities at all points necessary. The detailed programme shall be submitted by the contractor after the award for reference. A quality assurance programme of the supplier shall generally cover the following:
 - (a) His organisation structure for the management and implementation of the proposed quality assurance programme;
 - (b) Documentation control system;
 - (c) Qualification data for bidder's key personnel;
 - (d) The procedure for purchases of materials, parts components and selection of sub-Contractor's services including vendor analysis, source inspection, incoming raw material inspection, verification of material purchases etc.
 - (e) System for shop manufacturing and site erection controls including process controls and fabrication and assembly control;
 - (f) Control of non-conforming items and system for corrective actions;
 - (g) Inspection and test procedure both for manufacture and field activities.
 - (h) Control of calibration and testing of measuring instruments and field activities;
 - (i) System for indication and appraisal of inspection status;
 - (j) System for quality audits;
 - (k) System for authorising release of manufactured product to the Purchaser.
 - (l) System for maintenance of records;
 - (m) System for handling storage and delivery; and
 - (n) A quality plan detailing out the specific quality control measures and procedures adopted for controlling the quality characteristics relevant to each item of equipment furnished and/or services rendered.

POWERGRID/BHEL or his duly authorised representative reserves the right to carry out quality audit and quality surveillance of the system and procedure of the supplier/his vendor's quality management and control activities.

8.2 Quality Assurance Documents

The supplier would be required to submit all the Quality Assurance Documents as stipulated in the Quality Plan at the time of POWERGRID/BHEL inspection of equipment/material

9.0 TYPE TESTING, INSPECTION, TESTING & INSPECTION CERTIFICATE

9.1 All equipment being supplied shall conform to type tests as per technical specification and shall be subject to routine tests in accordance with requirements stipulated under respective sections.

9.2 The reports for all type tests as per technical specification shall be furnished by the supplier alongwith equipment / material drawings. However, type test reports of similar equipments/ material already accepted in POWERGRID shall be applicable for all project with similar requirement. The type tests conducted earlier should have either been conducted in accredited laboratory (accredited based on ISO / IEC Guide 25 / 17025 or EN 45001 by the national accreditation body of the country where laboratory is located) or witnessed by POWERGRID or representative authorized by POWERGRID or Utility or representative of accredited test lab or reputed consultant.

The test reports submitted shall be of the tests conducted within last 10 (ten) years prior to the date of bid opening i.e. **03.02.15**. In case the test reports are of the test conducted earlier than 10 (ten) years prior to the date of bid opening, the contractor shall repeat these test(s) at no extra cost to BHEL.

However, in case of instrument transformers, the following type tests should have been conducted within 5 (five) years prior to the date of bid opening.

- i) Lightning Impulse Test
- ii) Switching Impulse Test
- iii) Multiple Chopped Impulse Test (For CT)
- iv) Chopped Impulse Test (For CVT)

In case the test reports are of these tests (for instrument transformers) as mentioned above are conducted earlier than 5 (five) years prior to the date of bid opening i.e. **03.02.15s**, the contractor shall repeat these test(s) at no extra cost to the purchaser.

Further, in the event of any discrepancy in the test reports i.e. any test report not acceptable due to any design/manufacturing changes (including substitution of components) or due to non-compliance with the requirement stipulated in the Technical Specification or any/all type tests not carried out, same shall be carried out without any additional cost implication to the Purchaser.

The supplier shall intimate the BHEL/POWERGRID the detailed program about the tests atleast two (2) weeks in advance in case of domestic supplies & six (6) weeks in advance in case of foreign supplies.

Further, in case type tests are required to be conducted/repeated and the

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deputation of Inspector/Purchaser's representative is required, then all the expenses shall be borne by the supplier.

- 9.3 The Purchaser intends to repeat the type tests on Power Transformer and Shunt Reactor except Dynamic short circuit tests on transformers, for which test charges shall be payable as per provision of contract. The price of conducting type tests shall be included in Bid price and break up of these shall be given in the relevant schedule of Bid Proposal Sheets. These Type test charges would be considered in bid evaluation. In case Bidder does not indicate charges for any of the type tests or does not mention the name of any test in the price schedules, it will be presumed that the particular test has been offered free of charge. Further, in case any Bidder indicates that he shall not carry out a particular test, his offer shall be considered incomplete and shall be liable to be rejected. BHEL/POWERGRID reserves the right to witness any or all the type tests. The BHEL/POWERGRID also reserves the right to waive the repeating of type tests partly or fully and in case of waiver, test charges for the same shall not be payable.

The Purchaser shall bear all expenses for deputation of purchaser's representative(s) for witnessing the type tests under this clause except in the case of re-deputation if any, necessitated due to no fault of the purchaser.

For outdoor receptacles, trefoil clamps, diesel engine, alternator, motors, cable glands, lighting fixtures, ACSR/AAC conductor, IPS aluminum tube and junction boxes, type test reports are not required to be submitted for the makes indicated at Annexure-E /POWERGRID approved list of subvendors. For the new makes(other than those indicated at Annexure-E / POWERGRID approved list of subvendors), type test reports as per relevant standard shall be submitted for POWERGRID's approval.

- 9.4 The Purchaser, his duly authorised representative and/or outside inspection agency acting on behalf of the Purchaser shall have at all reasonable times free access to the Contractor's/sub-vendors premises or Works and shall have the power at all reasonable times to inspect and examine the materials and workmanship of the Works during its manufacture or erection if part of the Works is being manufactured or assembled at other premises or works, the Contractor shall obtain for the Engineer and for his duly authorised representative permission to inspect as if the works were manufactured or assembled on the Contractor's own premises or works. Inspection may be made at any stage of manufacture, despatch or at site at the option of the Purchaser and the equipment if found unsatisfactory due to bad workmanship or quality, material is liable to be rejected.
- 9.5 The supplier shall give the Purchaser /Inspector fifteen (15) days written notice for on-shore and six (6) weeks notice for off-shore material being ready for joint testing including contractor and POWERGRID. Such tests shall be to the Contractor's account except for the expenses of the Inspector. The Purchaser/inspector, unless witnessing of the tests is virtually waived, will attend such tests within fifteen (15) days of the date of which the equipment is notified as being ready for test/inspection, failing which the Contractor may proceed alone with the test which shall be deemed to have been made in the Inspector's presence and he shall forthwith forward to the Inspector duly certified copies of tests in triplicate.

- 9.6 The Purchaser or Inspector shall, within fifteen (15) days from the date of inspection as defined herein give notice in writing to the Contractor, of any objection to any drawings and all or any equipment and workmanship which in his opinion is not in accordance with the Contract. The Contractor shall give due consideration to such objections and shall either make the modifications that may be necessary to meet the said objections or shall confirm in writing to the Purchaser /Inspector giving reasons therein, that no modifications are necessary to comply with the Contract.
- 9.7 When the factory tests have been completed at the Contractor's or Sub- Contractor's works, the Purchaser/inspector shall issue a certificate to this effect within fifteen (15) days after completion of tests but if the tests are not witnessed by the Purchaser /Inspector, the certificate shall be issued within fifteen (15) days of receipt of the Contractor's Test certificate by the Engineer/Inspector. Failure of the Purchaser /Inspector to issue such a certificate shall not prevent the Contractor from proceeding with the Works. The completion of these tests or the issue of the certificate shall not bind the Purchaser to accept the equipment should, it, on further tests after erection, be found not to comply with the Contract. The equipment shall be dispatched to site only after approval of test reports and issuance of CIP by the Purchaser.
- 9.8 In all cases where the Contract provides for tests whether at the premises or at the works of the Contractor or of any Sub-Contractor, the Contractor except where otherwise specified shall provide free of charge such items as labour, materials, electricity, fuel, water, stores, apparatus and instruments as may be reasonably demanded by the Purchaser /Inspector or his authorised representative to carry out effectively such tests of the equipment in accordance with the Contract and shall give facilities to the Purchaser /Inspector or to his authorised representative to accomplish testing.
- 9.9 The inspection by Purchaser and issue of Inspection Certificate thereon shall in no way limit the liabilities and responsibilities of the Contractor in respect of the agreed quality assurance programme forming a part of the Contract.
- 9.10 The Purchaser will have the right of having at his own expenses any other test(s) of reasonable nature carried out at Contractor's premises or at site or in any other place in addition of aforesaid type and routine tests, to satisfy that the material comply with the specification.
- 9.11 The Purchaser reserves the right for getting any field tests not specified in respective sections of the technical specification conducted on the completely assembled equipment at site. The testing equipments for these tests shall be provided by the Purchaser.

10.0 TESTS

10.1 Pre-commissioning Tests

On completion of erection of the equipment and before charging, each item of the equipment shall be thoroughly cleaned and then inspected jointly by the Purchaser and the Contractor for correctness and completeness of installation and acceptability for charging, leading to initial pre-commissioning tests at Site. The list of pre-commissioning tests to be performed are given in respective chapters and shall be included in the Contractor's quality assurance

programme.

10.2 Commissioning Tests

- 10.2.1 The available instrumentation and control equipment will to be used during such tests and the Purchaser will calibrate, all such measuring equipment and devices as far as practicable.
- 10.2.2 Any special equipment, tools and tackles required for the successful completion of the Commissioning Tests shall be provided by the Contractor, free of cost.
- 10.2.3 The specific tests requirement on equipment have been brought out in the respective chapters of the technical specification.
- 10.3 The Contractor shall be responsible for obtaining statutory clearances from the concerned authorities for commissioning the equipment and the switchyard. However necessary fee shall be reimbursed by POWERGRID on production of requisite documents.

11.0 PACKAGING & PROTECTION

- 11.1 All the equipments shall be suitably protected, coated, covered or boxed and crated to prevent damage or deterioration during transit, handling and storage at Site till the time of erection. On request of the Purchaser, the Contractor shall also submit packing details/associated drawing for any equipment/material under his scope of supply, to facilitate the Purchaser to repack any equipment/material at a later date, in case the need arises. While packing all the materials, the limitation from the point of view of availability of Railway wagon sizes in India should be taken into account. The Contractor shall be responsible for any loss or damage during transportation, handling and storage due to improper packing. Any demurrage, wharfage and other such charges claimed by the transporters, railways etc. shall be to the account of the Contractor. Purchaser takes no responsibility of the availability of the wagons.
- 11.2 All coated surfaces shall be protected against abrasion, impact, discolouration and any other damages. All exposed threaded portions shall be suitably protected with either a metallic or a non-metallic protecting device. All ends of all valves and pipings and conduit equipment connections shall be properly sealed with suitable devices to protect them from damage.

12.0 FINISHING OF METAL SURFACES

- 12.1 All metal surfaces shall be subjected to treatment for anti-corrosion protection. All ferrous surfaces for external use unless otherwise stated elsewhere in the specification or specifically agreed, shall be hot-dip galvanized after fabrication. High tensile steel nuts & bolts and spring washers shall be electro galvanized to service condition 4. All steel conductors including those used for earthing/grounding (above ground level) shall also be galvanized according to IS:2629.

12.2 HOT DIP GALVANISING

- 12.2.1 The minimum weight of the zinc coating shall be 610 gm/sq.m and minimum average thickness of coating shall be 86 microns for all items having thickness 6mm and above. For items lower than 6mm thickness requirement of coating thickness shall be as per relevant ASTM. For surface which shall be embedded in concrete, the zinc coating shall be 610 gm/sq. m minimum.
- 12.2.2 The galvanized surfaces shall consist of a continuous and uniform thick

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coating of zinc, firmly adhering to the surface of steel. The finished surface shall be clean and smooth and shall be free from defects like discoloured patches, bare spots, unevenness of coating, spelter which is loosely attached to the steel globules, spiky deposits, blistered surface, flaking or peeling off, etc. The presence of any of these defects noticed on visual or microscopic inspection shall render the material liable to rejection.

12.2.3 After galvanizing, no drilling or welding shall be performed on the galvanized parts of the equipment excepting that nuts may be threaded after galvanizing. Sodium dichromate treatment shall be provided to avoid formation of white rust after hot dip galvanization.

12.2.4 The galvanized steel shall be subjected to six one minute dips in copper sulphate solution as per IS-2633.

12.2.5 Sharp edges with radii less than 2.5 mm shall be able to withstand four immersions of the Standard Preece test. All other coatings shall withstand six immersions. The following galvanizing tests should essentially be performed as per relevant Indian Standards.

- Coating thickness
- Uniformity of zinc
- Adhesion test
- Mass of zinc coating

12.2.6 Galvanised material must be transported properly to ensure that galvanised surfaces are not damaged during transit. Application of zinc rich paint at site shall not be allowed.

12.3 PAINTING

12.3.1 All sheet steel work shall be degreased, pickled, phosphated in accordance with the IS-6005 "Code of practice for phosphating iron and sheet". All surfaces, which will not be easily accessible after shop assembly, shall beforehand be treated and protected for the life of the equipment. The surfaces, which are to be finished painted after installation or require corrosion protection until installation, shall be shop painted with at least two coats of primer. Oil, grease, dirt and swarf shall be thoroughly removed by emulsion cleaning. Rust and scale shall be removed by pickling with dilute acid followed by washing with running water, rinsing with slightly alkaline hot water and drying.

12.3.2 After phosphating, thorough rinsing shall be carried out with clean water followed by final rinsing with dilute dichromate solution and oven drying. The phosphate coating shall be sealed with application of two coats of ready mixed, stoving type zinc chromate primer. The first coat may be "flash dried" while the second coat shall be stoved.

12.3.3 After application of the primer, two coats of finishing synthetic enamel paint shall be applied, each coat followed by stoving. The second finishing coat shall be applied after inspection of first coat of painting.

12.3.4 The exterior and interior colour of the paint in case of new substations shall preferably be RAL 7032 for all equipment, marshalling boxes, junction boxes, control cabinets, panels etc. unless specifically mentioned under respective sections of the equipments. Glossy white

colour inside the equipments /boards/panels/junction boxes is also acceptable. The exterior colour for panels shall bematching with the existing panels in case of extension of a substation. Each coatof primer and finishing paint shall be of slightly different shade to enable inspection of the painting. A small quantity of finishing paint shall be supplied for minor touching up required at site after installation of the equipments.

12.3.5 In case the Bidder proposes to follow his own standard surface finish and protection procedures or any other established painting procedures, like electrostatic painting etc., the procedure shall be submitted alongwith the Bids for Purchaser's review & approval.

12.3.6 The colour scheme as given below shall be followed for Fire Protection and Air Conditioning systems

S.No.	PIPE LINE	Base colour	Band colour
Fire Protection System			
1	Hydrant and Emulsifier system pipeline	FIRE RED	-
2	Emulsifier system detection line – water	FIRE RED	Sea Green
3	Emulsifier system detection line – Air	FIRE RED	Sky Blue
4	Pylon support pipes	FIRE RED	
Air Conditioning System			
5	Refrigerant gas pipeline – at compressor suction	Canary Yellow	-
6	Refrigerant gas pipeline – at compressor discharge	Canary Yellow	Red
7	Refrigerant liquid pipeline	Dark Admiralty Green	-
8	Chilled water pipeline	Sea Green	-
9	Condenser water pipeline	Sea Green	Dark Blue

12.3.7 For aluminium casted surfaces, the surface shall be with smooth finish. Further, in case of aluminium enclosures the surface shall be coated with powder (coating thickness of 60 microns) after surface preparation for painting.

13.0 HANDLING, STORING AND INSTALLATION

13.1 In accordance with the specific installation instructions as shown on manufacturer's drawings or as directed by the Purchaser or his representative, the Contractor shall unload, store, erect, install, wire, test and place into commercial use all the equipment included in the contract. Equipment shall be installed in a neat, workmanlike manner so that it is level, plumb, square and properly aligned and oriented. Commercial use of switchyard equipment means completion of all site tests specified and energisation at rated voltage.

13.2 Contractor may engage manufacturer's Engineers to supervise the unloading, transportation to site, storing, testing and commissioning of the various equipment being procured by them separately. Contractor shall unload, transport, store, erect, test and commission the equipment as per instructions of the manufacturer's supervisory Engineer(s) and shall extend full cooperation

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to them.

- 13.3 The contractor shall have to ensure that the hard and flat indoor and outdoor storage areas are in place prior to commencement of delivery of material at site. Contractor shall also ensure availability of proper unloading and material handling equipment like cranes etc. and polyester/nylon ropes of suitable capacity to avoid damage during unloading and handling of material at site. All indoor equipments shall be stored indoors. Outdoor equipment may be stored outdoors but on a hard and flat raised area properly covered with waterproof and dustproof covers to protect them from water seepage and moisture ingress. However, all associated control panels, marshalling boxes operating boxes etc. of outdoor equipments are to be stored indoors only. Storage of equipment on top of another one is not permitted if the wooden packing is used. Material opened for joint inspection shall be repacked properly as per manufacturer's recommendations. During storage of material regular periodic monitoring of important parameters like oil level / leakage, SF6 / Nitrogen pressure etc. shall be ensured by the contractor.
- 13.4 In case of any doubt/misunderstanding as to the correct interpretation of manufacturer's drawings or instructions, necessary clarifications shall be obtained from the Purchaser. Contractor shall be held responsible for any damage to the equipment consequent to not following manufacturer's drawings/instructions correctly.
- 13.5 Where assemblies are supplied in more than one section, Contractor shall make all necessary mechanical and electrical connections between sections including the connection between buses. Contractor shall also do necessary adjustments/alignments necessary for proper operation of circuit breakers, isolators and their operating mechanisms. All components shall be protected against damage during unloading, transportation, storage, installation, testing and commissioning. Any equipment damaged due to negligence or carelessness or otherwise shall be replaced by the Contractor at his own expense.
- 13.6 Supplier shall be responsible for examining all the shipment and notify the Purchaser immediately of any damage, shortage, discrepancy etc. for the purpose of Purchaser's information only. The Contractor shall submit to the Purchaser every week a report detailing all the receipts during the weeks. However, the Contractor shall be solely responsible for any shortages or damages in transit, handling and/or in storage and erection of the equipment at Site. Any demurrage, wharfage and other such charges claimed by the transporters, railways etc. shall be to the account of the Contractor.
- 13.7 The supplier shall be fully responsible for the equipment/material until the same is handed over to the Purchaser in an operating condition after commissioning. Contractor shall be responsible for the maintenance of the equipment/material while in storage as well as after erection until taken over by Purchaser, as well as protection of the same against theft, element of nature, corrosion, damages etc.
- 13.8 Where material / equipment is unloaded by Purchaser before the Contractor arrives at site or even when he is at site, Purchaser by right can hand over the same to Contractor and there upon it will be the responsibility of Contractor to store the material in an orderly and proper

manner.

13.9 The Contractor shall be responsible for making suitable indoor storage facilities, to store all equipment which requires indoor storage.

13.10 The words 'erection' and 'installation' used in the specification are synonymous.

13.11 Exposed live parts shall be placed high enough above ground to meet the requirements of electrical and other statutory safety codes.

13.12 Equipment Bases

A cast iron or welded steel base plate shall be provided for all rotating equipment which is to be installed on a concrete base unless otherwise agreed to by the Purchaser. Each base plate shall support the unit and its drive assembly, shall be of a neat design with pads for anchoring the units, shall have a raised lip all around, and shall have threaded drain connections.

14.0 TOOLS AND TACKLES

The Contractor shall supply with the equipment one complete set of all special tools and tackles for the erection, assembly, dis-assembly and maintenance of the equipment. However, these tools and tackles shall be separately, packed and brought on to Site.

15.0 AUXILIARY SUPPLY

15.1 The sub-station auxiliary supply is normally met through a system indicated under section "Electrical & Mechanical Auxiliaries" having the following parameters. The auxiliary power for station supply, including the equipment drive, cooling system of any equipment, air-conditioning, lighting etc shall be designed for the specified Parameters as under. The DC supply for the instrumentation and PLCC system shall also conform the parameters as indicated in the following.

Normal Voltage	Variation in Voltage	Frequency in HZ	Phase/Wire	Neutral connection
415V	± 10%	50 ± 5%	3/4 Wire	Solidly Earthed.
240V	± 10%	50 ± 5%	1/2 Wire	Solidly Earthed.
220V	190V to 240V	DC	-	Isolated 2 wire System
48V	-	DC	-	2 wire system (+) earthed

Combined variation of voltage and frequency shall be limited to ± 10%.

16.0 SUPPORT STRUCTURE (If in the scope of supplier)

16.1 The equipment support structures shall be suitable for equipment connections at the first level i.e 14.0 meter, 8.0 meter and 5.9 meter from plinth level for 765 kV, 420 kV and 245 kV substations respectively. All equipment support structures shall be supplied alongwith brackets, angles, stools etc. for attaching the operating mechanism, control cabinets & marshalling box (wherever applicable) etc.

16.2 Support structure shall meet the following mandatory requirements:

16.2.1 The minimum vertical distance from the bottom of the lowest porcelain part



of the bushing, porcelain enclosures or supporting insulators to the bottom of the equipment base, where it rests on the foundation pad shall be 2.55 metres.

17.0 CLAMPS AND CONNECTORS INCLUDING TERMINAL CONNECTORS

17.1 All power clamps and connectors shall conform to IS:5561 & NEMA CC1 and shall be made of materials listed below :

- | | | |
|----|--|---|
| a) | For connecting ACSR conductors | Aluminum alloy casting, conforming to designation A6 of IS:617 and all test shall conform to IS:617 |
| b) | For connecting equipment terminals made of copper with ACSR conductors | Bimetallic connectors made from aluminum alloy casting, conforming to designation A6 of IS:617 with 2mm thick bimetallic liner and all test shall conform to IS:617 |
| c) | For connecting G.I | Galvanised mild steel shield |
| d) | i) Bolts, nuts & Plain, washers | i) Electrogalvanised for sizes below M12, for others hot dip galvanised. |
| | ii) Spring washers items 'a' to 'c' | ii) Electro-galvanised mild for steel suitable for atleast service condition-3 as per IS:1573 |

17.2 Necessary clamps and connectors shall be supplied for all equipment and connections. The requirement regarding external corona and RIV as specified for any equipment shall include its terminal fittings. If corona rings are required to meet these requirements they shall be considered as part of that equipment and included in the scope of work.

17.3 Where copper to aluminum connections are required, bi-metallic clamps shall be used, which shall be properly designed to ensure that any deterioration of the connection is kept to a minimum and restricted to parts which are not current carrying or subjected to stress.

17.4 Low voltage connectors, grounding connectors and accessories for grounding allequipment as specified in each particular case, are also included in the scope of Work.

17.5 No current carrying part of any clamp shall be less than 10 mm thick. All ferrous parts shall be hot dip galvanised. Copper alloy liner of minimum 2 mm thickness shall be cast integral with aluminum body or 2 mm thick bi-metallic strips shall be provided for Bi-metallic clamps.

17.6 All casting shall be free from blow holes, surface blisters, cracks and cavities. All sharp edges and corners shall be blurred and rounded off.

17.7 Flexible connectors, braids or laminated straps made for the terminal clamps for bus posts shall be suitable for both expansion or through (fixed/sliding) type connection of 4" IPS AL. tube as required. In both the cases the clamp height (top of the mounting pad to centre line of the tube) should be same.

17.8 Clamp shall be designed to carry the same current as the conductor and

the temperature rise shall be equal or less than that of the conductor at the specified ambient temperature. The rated current for which the clamp/connector is designed with respect to the specified reference ambient temperature, shall also be indelibly marked on each component of the clamp/connector, except on the hardware.

17.9 All current carrying parts shall be designed and manufactured to have minimum contact resistance.

17.10 Clamps and connectors shall be designed to be corona controlled.

17.11 Tests

17.11.1 Clamps and connectors should be type tested as per IS:5561 and shall also be subjected to routine tests as per IS:5561. Following type test reports shall be submitted for approval as per clause 9.2 above except for sl. no.(ii) & (iii) for which type test once conducted shall be applicable (i.e. the requirement of test conducted within last ten years shall not be applicable).

i) Temperature rise test (maximum temperature rise allowed is 35°C over 50°C ambient)

ii) Short time current test

iii) Corona (dry) and RIV (dry) test (for 220 KV and above voltage level clamps)

iv) Resistance test and tensile test

18.0 CONTROL CABINETS, JUNCTION BOXES, TERMINAL BOXES & MARSHALLING BOXES FOR OUTDOOR EQUIPMENT

18.1 All types of boxes, cabinets etc. shall generally conform to & be tested in accordance with IS-5039/IS-8623, IEC-60439, as applicable, and the clauses given below:

18.2 Control cabinets, junction boxes, Marshalling boxes & terminal boxes shall be made of sheet steel or aluminum enclosure and shall be dust, water and vermin proof. Sheet steel used shall be atleast 2.0 mm thick cold rolled or 2.5 mm hot rolled or alternately 1.6 mm thick stainless steel can also be used. The box shall be properly braced to prevent wobbling. There shall be sufficient reinforcement to provide level surfaces, resistance to vibrations and rigidity during transportation and installation. In case of aluminum enclosed box the thickness of aluminum shall be such that it provides adequate rigidity and long life as comparable with sheet steel of specified thickness.

18.3 A canopy and sealing arrangements for operating rods shall be provided in marshalling boxes / Control cabinets to prevent ingress of rain water.

18.4 Cabinet/boxes shall be provided with double hinged doors with padlocking arrangements. The distance between two hinges shall be adequate to ensure uniform sealing pressure against atmosphere. The quality of the gasket shall be such that it does not get damaged/cracked during the operation of the equipment.

18.5 All doors, removable covers and plates shall be gasketed all around with suitably profiled EPDM/Neoprene gaskets. The gasket shall be tested in accordance with approved quality plan, IS:11149 and IS:3400. Ventilating Louvers, if provided, shall have screen and filters. The screen shall be fine

wire mesh made of brass.

- 18.6 All boxes/cabinets shall be designed for the entry of cables from bottom by means of weather proof and dust-proof connections. Boxes and cabinets shall be designed with generous clearances to avoid interference between the wiring entering from below and any terminal blocks or accessories mounted within the box or cabinet. Suitable cable gland plate above the base of the marshalling kiosk/box shall be provided for this purpose along with the proper blanking plates. Necessary number of cable glands shall be supplied and fitted on this gland plate. Gland plate shall have provision for some future glands to be provided later, if required. The Nickel plated glands shall be dust proof, screw on & double compression type and made of brass. The gland shall have provision for securing armour of the cable separately and shall be provided with earthing tag. The glands shall conform to BS:6121.
- 18.7 A 240V, single phase, 50 Hz, 15 amp AC plug and socket shall be provided in the cabinet with ON-OFF switch for connection of hand lamps. Plug and socket shall be of industrial grade.
- 18.8 For illumination, a fluorescent tube or CFL of approximately 9 to 15 watts shall be provided. The switching of the fittings shall be controlled by the door switch. .
For junction boxes of smaller sizes such as lighting junction box, manual operated earth switch mechanism box etc., plug socket, heater and illumination is not required to be provided.
- 18.9 All control switches shall be of MCB/rotary switch type and Toggle/piano switches shall not be accepted.
- 18.10 Positive earthing of the cabinet shall be ensured by providing two separate earthing pads. The earth wire shall be terminated on to the earthing pad and secured by the use of self etching washer. Earthing of hinged door shall be done by using a separate earth wire.
- 18.11 The bay marshalling kiosks shall be provided with danger plate and a diagram showing the numbering/connection/feruling by pasting the same on the inside of the door.
- 18.12 a) The following routine tests alongwith the routine tests as per IS:5039 shall also be conducted:
i) Check for wiring
ii) Visual and dimension check
b) The enclosure of bay marshalling kiosk, junction box, terminal box shall conform to IP-55 as per IS:13947 including application of, 2.5 KV rms for 1 (one) minute, insulation resistance and functional test after IP-55 test.
- 19.0 Deleted.

20.0 TERMINAL BLOCKS AND WIRING

- 20.1 Control and instrument leads from the switchboards or from other equipment will be brought to terminal boxes or control cabinets in conduits. All interphase and external connections to equipment or to control cubicles will be made through terminal blocks.
- 20.2 Terminal blocks shall be 650V grade and have continuous rating to carry the maximum expected current on the terminals and non breakable type. These shall be of moulded piece, complete with insulated barriers, stud type terminals, washers, nuts and lock nuts. Screw clamp, overall insulated, insertion type, rail mounted terminals can be used in place of stud

type terminals. But preferably the terminal blocks shall be non-disconnecting stud type of Elmex or Phoenix or Wago or equivalent make.

- 20.3 Terminal blocks for current transformer and voltage transformer secondary leads shall be provided with test links and isolating facilities. The current transformer secondary leads shall also be provided with short circuiting and earthing facilities.
- 20.4 The terminal shall be such that maximum contact area is achieved when a cable is terminated. The terminal shall have a locking characteristic to prevent cable from escaping from the terminal clamp unless it is done intentionally.
- 20.5 The conducting part in contact with cable shall preferably be tinned or silver plated however Nickel plated copper or zinc plated steel shall also be acceptable.
- 20.6 The terminal blocks shall be of extensible design.
- 20.7 The terminal blocks shall have locking arrangement to prevent its escape from the mounting rails.
- 20.8 The terminal blocks shall be fully enclosed with removable covers of transparent, non-deteriorating type plastic material. Insulating barriers shall be provided between the terminal blocks. These barriers shall not hinder the operator from carrying out the wiring without removing the barriers.
- 20.9 Unless otherwise specified terminal blocks shall be suitable for connecting the following conductors on each side.
 - a) All circuits except CT/PT circuits Minimum of two of 2.5 sq copper flexible.
 - b) All CT/PT circuits Minimum of 4 nos. of 2.5 sq copper flexible.
- 20.10 The arrangements shall be in such a manner so that it is possible to safely connect or disconnect terminals on live circuits and replace fuse links when the cabinet is live.
- 20.11 Atleast 20 % spare terminals shall be provided on each panel/cubicle/box and these spare terminals shall be uniformly distributed on all terminals rows.
- 20.12 There shall be a minimum clearance of 250 mm between the First/bottom row of terminal block and the associated cable gland plate for outdoor ground mounted marshalling box and the clearance between two rows of terminal blocks shall be a minimum of 150 mm.
- 20.13 The supplier shall furnish all wire, conduits and terminals for the necessary interphase electrical connections (where applicable) as well as between phases and common terminal boxes or control cabinets. For equipments rated for 400 kV and above the wiring required in these items shall be run in metallic ducts or shielded cables in order to avoid surge overvoltages either transferred through the equipment or due to transients induced from the EHV circuits.
- 20.14 All input and output terminals of each control cubicle shall be tested for surge withstand capability in accordance with the relevant IEC Publications, in both longitudinal and transverse modes. The Contractor shall also provide all necessary filtering, surge protection, interface relays and any other measures necessary to achieve an impulse withstand level at the cable interfaces of the equipment.

21.0 LAMPS & SOCKETS

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21.1 Sockets

All sockets (convenience outlets) shall be suitable to accept both 5 Amp & 15 Amp pin round Standard Indian plugs. They shall be switched sockets with shutters.

21.2 Hand Lamp:

A 240 Volts, single Phase, 50 Hz AC plug point shall be provided in the interior of each cubicle with ON-OFF Switch for connection of hand lamps.

21.3 Switches and Fuses:

21.3.1 Each panel shall be provided with necessary arrangements for receiving, distributing, isolating and fusing of DC and AC supplies for various control, signalling, lighting and space heater circuits. The incoming and sub-circuits shall be separately provided with miniature circuit breaker / switchfuse units. Selection of the main and Sub-circuit fuse ratings shall be such as to ensure selective clearance of sub-circuit faults. Potential circuits for relaying and metering shall be protected by HRC fuses.

21.3.2 All fuses shall be of HRC cartridge type conforming to IS:9228 mounted on plug-in type fuse bases. Miniature circuit breakers with thermal protection and alarm contacts will also be accepted. All accessible live connection to fuse bases shall be adequately shrouded. Fuses shall have operation indicators for indicating blown fuse condition. Fuse carrier base shall have imprints of the fuse rating and voltage.

22.0 Bushings, Hollow Column Insulators, Support Insulators:

22.1 Bushings shall be manufactured and tested in accordance with IS:2099 & IEC- 60137 while hollow column insulators shall be manufactured and tested in accordance with IEC-62155/IS:5621. The support insulators shall be manufactured and tested as per IS:2544/IEC-60168 and IEC-60273. The insulators shall also conform to IEC-60815 as applicable. The bidder may also offer composite hollow insulators, conforming to IEC-61462.

22.2 Support insulators, bushings and hollow column insulators shall be manufactured from high quality porcelain. Porcelain used shall be homogeneous, free from laminations, cavities and other flaws or imperfections that might affect the mechanical or dielectric quality and shall be thoroughly vitrified tough and impervious to moisture.

22.3 Glazing of the porcelain shall be uniform brown in colour, free from blisters, burrs and similar other defects.

22.4 Support insulators/bushings/hollow column insulators shall be designed to have ample insulation, mechanical strength and rigidity for the conditions under which they will be used.

22.5 When operating at normal rated voltage there shall be no electric discharge between the conductors and bushing which would cause corrosion or injury to conductors, insulators or supports by the formation of substances produced by chemical action. No radio interference shall be caused by the insulators/bushings when operating at the normal rated voltage.

22.6 Bushing porcelain shall be robust and capable of withstanding the internal pressures likely to occur in service. The design and location of clamps and the shape and the strength of the porcelain flange securing the bushing to the tank shall be such that there is no risk of fracture. All portions of the assembled porcelain enclosures and supports other than

gaskets, which may in any way be exposed to the atmosphere shall be composed of completely non hygroscopic material such as metal or glazed porcelain.

- 22.7 All iron parts shall be hot dip galvanised and all joints shall be air tight. Surface of joints shall be trued up porcelain parts by grinding and metal parts by machining. Insulator/bushing design shall be such as to ensure a uniform compressive pressure on the joints.

22.8 Tests

In bushing, hollow column insulators and support insulators shall conform to type tests and shall be subjected to routine tests in accordance with IS: 2099 & IS:2544 & IS : 5621.

23.0 MOTORS

Motors shall be "Squirrel Cage" three phase induction motors of sufficient size capable of satisfactory operation for the application and duty as required for the driven equipment and shall be subjected to routine tests as per applicable standards. The motors shall be of approved make.

23.1 Enclosures

- a) Motors to be installed outdoor without enclosure shall have hose proof enclosure equivalent to IP-55 as per IS: 4691. For motors to be installed indoor i.e. inside a box, the motor enclosure, shall be dust proof equivalent to IP-44 as per IS: 4691.
- b) Two independent earthing points shall be provided on opposite sides of the motor for bolted connection of earthing conductor.
- c) Motors shall have drain plugs so located that they will drain water resulting from condensation or other causes from all pockets in the motor casing.
- d) Motors weighing more than 25 Kg. shall be provided with eyebolts, lugs or other means to facilitate lifting.

23.2 Operational Features

- a) Continuous motor rating (name plate rating) shall be at least ten (10) percent above the maximum load demand of the driven equipment at design duty point and the motor shall not be over loaded at any operating point of driven equipment that will rise in service.
- b) Motor shall be capable at giving rated output without reduction in the expected life span when operated continuously in the system having the particulars as given in Clause 15.0 of this Section.

23.3 Starting Requirements:

- a) All induction motors shall be suitable for full voltage direct-on-line starting. These shall be capable of starting and accelerating to the rated speed alongwith the driven equipment without exceeding the acceptable winding temperature even when the supply voltage drops down to 80% of the rated voltage.
- b) Motors shall be capable of withstanding the electrodynamic stresses and heating imposed if it is started at a voltage of 110% of the rated value.
- c) The locked rotor current shall not exceed six (6) times the rated full load current for all motors, subject to tolerance as given in IS:325.

- d) Motors when started with the driven equipment imposing full starting torque under the supply voltage conditions specified under Clause 15.0 shall be capable of withstanding atleast two successive starts from cold condition at room temperature and one start from hot condition without injurious heating of winding. The motors shall also be suitable for three equally spread starts per hour under the above referred supply condition.
- e) The locked rotor withstand time under hot condition at 110% of rated voltage shall be more than starting time with the driven equipment of minimum permissible voltage by at least two seconds or 15% of the accelerating time whichever is greater. In case it is not possible to meet the above requirement, the Bidder shall offer centrifugal type speed switch mounted on the motor shaft which shall remain closed for speed lower than 20% and open for speeds above 20% of the rated speed. The speed switch shall be capable of withstanding 120% of the rated speed in either direction of rotation.

23.4 Running Requirements:

- a) The maximum permissible temperature rise over the ambient temperature of 50 degree C shall be within the limits specified in IS:325 (for 3 - phase induction motors) after adjustment due to increased ambient temperature specified.
- b) The double amplitude of motor vibration shall be within the limits specified in IS: 4729. Vibration shall also be within the limits specified by the relevant standard for the driven equipment when measured at the motor bearings.
- c) All the induction motors shall be capable of running at 80% of rated voltage for a period of 5 minutes with rated load commencing from hot condition.

23.5 TESTING AND COMMISSIONING

An indicative list of tests is given below. Contractor shall perform any additional test based on specialities of the items as per the field Q.P./Instructions of the equipment Contractor or Purchaser without any extra cost to the Purchaser. The Contractor shall arrange all instruments required for conducting these tests alongwith calibration certificates and shall furnish the list of instruments to the Purchaser for approval.

- (a) Insulation resistance.
- (b) Phase sequence and proper direction of rotation.
- (c) Any motor operating incorrectly shall be checked to determine the cause and the conditions corrected.

ANNEXURE-A

CORONA AND RADIO INTERFERENCE VOLTAGE (RIV) TEST

1. General

Unless otherwise stipulated, all equipment together with its associated connectors, where applicable, shall be tested for external corona (for 400kV & above) both by observing the voltage level for the extinction of visible corona under falling power frequency voltage and by measurement of radio interference voltage (RIV) for 132kV and above.

2. Test Levels:

The test voltage levels for measurement of external RIV and for corona extinction voltage are listed under the relevant clauses of the specification.

3. Test Methods for RIV:

- 3.1 RIV tests shall be made according to measuring circuit as per International Special-Committee on Radio Interference (CISPR) Publication 16-1(1993) Part -1. The measuring circuit shall preferably be tuned to frequency with 10% of 0.5 Mhz but other frequencies in the range of 0.5 MHz to 2 MHz may be used, the measuring frequency being recorded. The results shall be in microvolts.
- 3.2 Alternatively, RIV tests shall be in accordance with NEMA standard Publication No. 107-1964, except otherwise noted herein.
- 3.3 In measurement of, RIV, temporary additional external corona shielding may be provided. In measurements of RIV only standard fittings of identical type supplied with the equipment and a simulation of the connections as used in the actual installation will be permitted in the vicinity within 3.5 meters of terminals.
- 3.4 Ambient noise shall be measured before and after each series of tests to ensure that there is no variation in ambient noise level. If variation is present, the lowest ambient noise level will form basis for the measurements. RIV levels shall be measured at increasing and decreasing voltages of 85%, 100%, and 110% of the specified RIV test voltage for all equipment unless otherwise specified. The specified RIV test voltage for 765kV, 400 kV, 220 KV is listed in the detailed specification together with maximum permissible RIV level in microvolts.
- 3.5 The metering instruments shall be as per CISPR recommendation or equivalent device so long as it has been used by other testing authorities.
- 3.6 The RIV measurement may be made with a noise meter. A calibration procedure of the frequency to which noise meter shall be tuned shall establish the ratio of voltage at the high voltage terminal to voltage read by noise meter.

4. Test Methods for Visible Corona

The purpose of this test is to determine the corona extinction voltage of apparatus, connectors etc. The test shall be carried out in the same manner as RIV test described above with the exception that RIV

measurements are not required during test and a search technique shall be used near the onset and extinction voltage, when the test voltage is raised and lowered to determine their precise values. The test voltage shall be raised to 110% of specified corona extinction voltage and maintained there for five minutes. In case corona inception does not take place at 110%, test shall be stopped, otherwise test shall be continued and the voltage will then be decreased slowly until all visible corona disappears. The procedure shall be repeated at least 4 times with corona inception and extinction voltage recorded each time. The corona extinction voltage for purposes of determining compliance with the specification shall be the lowest of the four values at which visible corona (negative or positive polarity) disappears. Photographs with laboratory in complete darkness shall be taken under test conditions, at all voltage steps i.e. 85%, 100%, and 110%. Additional photographs shall be taken at corona inception and extinction voltages. At least two views shall be photographed in each case using Panchromatic film with an ASA daylight rating of 400 with an exposure of two minutes at a lens aperture of f/5.6 or equivalent. The photographic process shall be such that prints are available for inspection and comparison with conditions as determined from direct observation. Photographs shall be taken from above and below the level of connector so as to show corona on bushing, insulators and all parts of energised connectors. The photographs shall be framed such that test object essentially, fills the frame with no cut-off.

For recording purpose, modern devices utilizing UV recording methods such as image intensifier may also be used.

- 4.1 The test shall be recorded on each photograph. Additional photograph shall be taken from each camera position with lights on to show the relative position of test object to facilitate precise corona location from the photographic evidence.
- 4.2 In addition to photographs of the test object preferably four photographs shall be taken of the complete test assembly showing relative positions of all the test equipment and test objects. These four photographs shall be taken from four points equally spaced around the test arrangement to show its features from all sides. Drawings of the laboratory and test set up locations shall be provided to indicate camera positions and angles. The precise location of camera shall be approved by Purchaser's inspector, after determining the best camera locations by trial energisation of test object at a voltage which results in corona.
- 4.3 The test to determine the visible corona extinction voltage need not be carried out simultaneously with test to determine RIV levels.
- 4.4 However, both test shall be carried out with the same test set up and as little time duration between tests as possible. No modification on treatment of the sample between tests will be allowed. Simultaneous RIV and visible corona extinction voltage testing may be permitted at the discretion of Purchaser's inspector if, in his opinion, it will not prejudice other test.

5. Test Records:

In addition to the information previously mentioned and the requirements specified as per CISPR or NEMA 107-1964 the following data shall be included in test report:

- a) Background noise before and after test.
- b) Detailed procedure of application of test voltage.
- c) Measurements of RIV levels expressed in micro volts at each level.
- d) Results and observations with regard to location and type of interference sources detected at each step.
- e) Test voltage shall be recorded when measured RIV passes through 100microvolts in each direction.
- f) Onset and extinction of visual corona for each of the four tests required shall be recorded.

ANNEXURE-B

SEISMIC WITHSTAND TEST PROCEDURE

The seismic withstanding test on the complete equipment (for 132kV and above) shall be carried out along with supporting structure.

The Bidder shall arrange to transport the structure from his Contractor's premises/POWERGRID sites for the purpose of seismic withstand test only. The seismic level specified shall be applied at the base of the structure. The accelerometers shall be provided at the Terminal Pad of the equipment and any other point as agreed by the Purchaser. The seismic test shall be carried out in all possible combinations of the equipment. The seismic test procedure shall be furnished for approval of the POWERGRID.

ANNEXURE - A
SCHEDULE OF TECHNICAL DEVIATIONS

Bidder shall list below all technical deviation clause wise w.r.t. tender specifications:

<u>S.No.</u>	<u>Page No.</u>	<u>Clause No.</u>	<u>Deviation</u>	<u>Reason / Justification</u>
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Any deviation not specifically brought out in this section shall not be admissible for any commercial implication at later stage. Except to the technical deviations listed in this schedule, bidder's offer shall be considered in full compliance to the tender specifications irrespective of any such deviation indicated / taken elsewhere in the submitted offer.

Date:

Tenderer's Stamp & Signature

ANNEXURE – B

GUARANTEED TECHNICAL PARTICULARS FOR SPACERS

(To be submitted by the supplier at the contract execution stage)

GUARANTEED AND TECHNICAL PARTICULARS FOR CLAMPS AND CONNECTORS

Shall be submitted for all applicable class

- | | |
|---|----------|
| 1) Manufacture's name and address | 1)..... |
| 2) Applicable standards | 2)..... |
| 3) Application | 3)..... |
| 4) Type | 4)..... |
| 5) For connection to | 5)..... |
| a) Conductor size and arrangement | (a)..... |
| b) Equipment terminal and arrangement | (b)..... |
| 6) Material (state percentage - composition of constituents and impurities present) | 6) |
| a) Clamp body | (a)..... |
| b) Bolts and nuts | (b)..... |
| c) Spring washers | (c)..... |
| d) Liners, if any | (d)..... |
| 7) Rated current (A) | 7)..... |
| 8) Maximum temperature rise over reference ambient temperature when carrying rated current (°C) | 8)..... |
| 9) Rated terminal load and factor of safety Kg) | 9)..... |
| 10) Minimum thickness of any part (mm) | 10)..... |
| 11) Weight of clamp complete with hardware (Kg) | 11)..... |
| 12) Machine accuracy for matching surface | 12)..... |
| 13) Service (Indoor/Outdoor) | 13)..... |

Technical Specification of Clamps and connectors

ANNEXURE – C

CHECK LIST FOR INFORMATION TO BE FURNISHED WITH OFFER RETURN THIS CHECKLIST AS PART OF THE OFFER DULY SIGNED

The offer may not be considered if the following information and this Checklist are not enclosed with the Offer.

BHEL ENQUIRY. NO:

BIDDER OFFER REFERENCE:

1A. TECHNICAL REQUIREMENTS (FOR CLAMPS & CONNECTORS)

(1) S.No.	(2)/(3) Parameter/ Requirement	(4) Yes / No	(5) Remarks in case reply in Col (4) is NO
1.	Material of Clamps/Fittings		
a)	Clamp body (Designation 4600 of IS 617)	YES/NO	
b)	Bolts, nuts and plain washers (Electro galvanised for sizes below M12, for others hot dip galvanised.)	YES/NO	
c)	Spring washers (Spring steel -E.G)	YES/NO	
2.	Continuous current rating of the clamps/fittings (Is it compatible with the conductor rating/ equipment rating as per BOQ)	YES/NO	
3.	Maximum temperature rise (35°C) of the clamps/fittings over ambient temperature (50°C) when carrying estimated fault current of 40 kA for 1 sec for 765kV and 31.5kA for 1 sec. for 132kV	YES/NO	
4.	Minimum thickness of any part is 10 mm	YES/NO	
5.	Min Corona extinction voltage (kV)		
a)	508 kVrms for 765 kV Voltage Class	YES/NO	
b)	105 kVrms for 132 kV Voltage Class	YES/NO	
6.	All hardware required for connecting to the respective equipment terminals included in supplier scope	YES/NO	

1B. TECHNICAL REQUIREMENTS (FOR SPACERS)

(1) S.No.	(2)/(3) Parameter/ Requirement	(4) Yes / No	(5) Remarks in case reply in Col (4) is NO
1.	Spacing between sub-conductors 450mm for Bull AAC and 457mm for Hexa Zebra	YES/NO	
2.	Min Corona extinction voltage (kV)		
a)	508 kVrms for 765 kV Voltage Class	YES/NO	
b)	105 kVrms for 132 kV Voltage Class	YES/NO	

2. TYPE TESTS

Whether Type test reports of the tests conducted earlier (not more than ten years from the date of bid opening i.e. **03.02.2015**) on similar material submitted. **YES/NO**

If type test report submitted, indicate report number.

If the valid type test reports are not available with the bidder then type test shall be conducted by the bidder free of cost **YES/NO**