



**MATERIALS MANAGEMENT
CENTRAL FOUNDRY FORGE PLANT
BHARAT HEAVY ELECTRICALS LIMITED
RANIPUR, HARIDWAR – 249403
(INDIA)**

Phone No.01334-285356,FAX No. 01334-225892

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Sub: Tender Enquiry No. MM/SDC/EOI/08-09/03 Due on 07th March'2008.

We are pleased to invite offers Safety Items / Equipments to be used at CFFP/BHEL, Hardwar as per enclosed specifications & terms and conditions in sealed covers for the under mentioned items.

Interest vendors may please submit their offers alongwith free sample of the product (as per our specification) and vendor registration form dully filled, (Vendor Registration Form can be downloaded from our site) failing which the offer would be liable for rejection.

SL. NO.	TENDER NO.	DESCRIPTION	DATE OF OPENING
01	MM/SDC/EOI/08-09/03	EXPRESSION OF INTEREST FOR SUPPLY OF SAFETY ITEMS	07 th March'2008 2.00 P.M.

KINDLY READ TERMS AND CONDITIONS. OFFER NOT IN ACCORDANCE WITH THE INSTRUCTIONS IS LIABLE TO BE DISQUALIFIED AND OR IGNORED.

PLEASE VISIT www.bhel.com or www.bhelhwr.co.in for more details and tender documents.

Thanking you.

Yours faithfully
For & On behalf of CFFP/BHEL,Hardwar

(Sunil Kumar)
Sr. Manager (Purchase)



PLANT PURCHASING SPECIFICATION

CFFP – HARDWAR

BHEL/CFFP/ISX/6.viii.D

PAGE 1 OF 2

SIGN. & DATE

SUPERSEDES
INVENTORY NO.

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FIBRE FILTER DUST MASK

1.0 Scope

This standard covers the requirement of Fibre Filter Dust Mask (for Dust & Mist)

2.0 Compliance with Standards

It shall comply with the standards IS: If Any

3.0 Technical Requirement

- 1) It shall be made up of Permacel paper suitable for Dust and Mist disposable type.
- 2) It shall be of Foldable type suitable for use covering nose and mouth.
- 3) It shall be composed of two layers.
 - i) The outermost layer shall filters out the largest dust particles,
 - ii) The innermost shall be composed of electrostatic filter media, which is capable of filtering the finest particles.
- 4) It shall have high filtration efficiency and low breathing resistance.
- 5) It shall have the adjustable Elastic Band and shall have a very good elastic retention properties.
- 6) It shall have adjustable Aluminum Nose Clip, so as to conform to the nasal contours of the wearer and provides comfort and secured seal.

4.0 Sample

Sample shall be supplied along with offer for approval.

SIGN &
DATE

	NAME	DESIGNATION	SIGNATURE	DATE
WORKED	N. K. GARG	SAFETY OFFICER / DY. MANAGER		
CHECKED	R. K. JAIN	DGM(M&S)		

INVENTORY NO.

REF:
CORPORATE STANDARD FOR
PERSONAL PROTECTIVE EQUIPMENT
PROTECTION

APPROVED BY

DIBAKAR DEY
AGM(M&S)

Revision No.

PAGE NO

ITEM CODE
FF7780670015

DATE OF ISSUE
20/09/07

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PLANT PURCHASING SPECIFICATION

CFFP – HARDWAR

SIGN. & DATE

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INVENTORY NO.

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5.0 TEST CERTIFICATE:

5.1 Suppliers shall submit the test certificates along with the bulk supply.

- a) Material quality
- b) Filtering efficiency
- c) Breathing resistance

5.2 Test Certificate shall also indicate the following

- a) BHEL PO.No.
- b) Batch No. & date

6.0 PACKING:

The respirator shall be packed, supplied in polythene cover for protection from dust and damage.

7.0 Marking

- a) BHEL logo
- b) Supplier identity d) Date & year of manufacturing

8.0 Inspection

Inspection will be carried out at our works with reference to the acceptable sample and test reports.

9.0 Guarantee Certificate

Guarantee Certificate to be given for any manufacturing defects along with its consignment for free replacement with in six months from the date of receipt at stores.

SIGN &
DATE

NAME

DESIGNATION

SIGNATURE

DATE

WORKED

N. K. GARG

SAFETY OFFICER / DY. MANAGER

CHECKED

R. K. JAIN

DGM(M&S)

INVENTORY NO.

REF:

**CORPORATE STANDARD FOR
PERSONAL PROTECTIVE EQUIPMENT
PROTECTION**

APPROVED BY

**DIBAKAR DEY
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PLANT PURCHASING SPECIFICATION

CFFP – HARDWAR

COTTON INTERLOCK HAND GLOVES ELASTIC AT WRIST (250MM)

1.0 Scope

This standard covers the requirement of Cotton interlock hand Gloves elastic at wrist

2.0 Compliance with Standards

It shall comply with the relevant standard (if any).

3.0 Technical Requirements

1. They shall be of Five Fingers type Gloves, made out of Thick Mehroon colour Cloth (Hosiery cloth) double layer.
2. They shall be provided with an Elastic Band at the wrist.
3. The size (Length) shall be 250mm + 5mm/-0 mm & weight of each pair will be 80gms (\pm 5gms).

4.0 Sample

Sample shall be supplied along with offer for approval.

5.0 Test certificate

- 5.1 The supplier shall submit the test certificate along with the bulk supply for
 - a) Quality of the cloths
 - b) Physical & Chemical properties
- 5.2 The test certificate shall indicate the following.
 - a) BHEL PO number
 - b) Batch No. & Date

SIGN &
DATE

NAME

DESIGNATION

SIGNATURE

DATE

WORKED

N. K. GARG

SAFETY OFFICER / DY. MANAGER

CHECKED

R. K. JAIN

DGM(M&S)

INVENTORY NO.

REF:
CORPORATE STANDARD FOR
PERSONAL PROTECTIVE EQUIPMENT
HAND PROTECTION

APPROVED BY

DIBAKAR DEY
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Revision No.

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30/08/07

SIGN. & DATE		PLANT PURCHASING SPECIFICATION CFFP – HARDWAR			BHEL/CFFP/ISX/6.vi.C	
					PAGE 2 OF 2	
SUPERSEDES INVENTORY NO.	<p>6.0 Packing</p> <p>The gloves shall be supplied, packed individually in good quality protective cover for protection from damage & dust.</p>					
COPYRIGHT & CONFIDENTIAL <small>The information on this document is the property of Bharat Heavy Electrical Ltd. It must not be used directly or indirectly in any way detrimental to the interest of the co.</small>	<p>7.0 Marking</p> <p>The gloves shall be marked/stamped with the following information</p> <ol style="list-style-type: none"> BHEL Logo Supplier Identity Date & Year of manufacturing. 					
	<p>8.0 Inspection</p> <p>Inspection will be carried out at our works with reference to the accepted sample and test reports.</p>					
	<p>9.0 Guarantee Certificate</p> <p>Guarantee certificate to be given for any manufacturing defects along with the consignment for free replacement within Six months from the date of receipt at stores.</p>					
SIGN & DATE		NAME	DESIGNATION	SIGNATURE	DATE	
	WORKED	N. K. GARG	SAFETY OFFICER / DY. MANAGER			
	CHECKED	R. K. JAIN	DGM(M&S)			
INVENTORY NO.	REF: CORPORATE STANDARD FOR PERSONAL PROTECTIVE EQUIPMENT HAND PROTECTION			APPROVED BY		
				DIBAKAR DEY AGM(M&S)		
	Revision No.	PAGE NO	ITEM CODE	DATE OF ISSUE		
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**INDUSTRIAL SAFETY DEPARTMENT
M&S/CFFP/ BHEL, RANIPUR HARDWAR**

ANNEXURE - A

LEATHER LEG GUARD SIZE - 300 mm

1. The leg guard shall be open pattern.
2. The Leg guard including tightening arrangement shall be made of natural colour chrom tanned leather, thickness, 1.5 mm, free from cuts & holes.
3. The buckle shall be made of steel & properly nickel / chrom plated.
4. The cotton beading shall be used for double stitching at outer periphery of leg guard.
5. Each pair shall be packed in a suitable polythene bag.
6. Sample required along with offer to assess the technical suitability.

Prepared by

Reviewed by

Approved by

N. K. Garg
Dy. Manager(Safety)

R. K. Jain
DGM(M&S)

Dibaker Dey
AGM(M&S)

**INDUSTRIAL SAFETY DEPARTMENT
M&S/CFFP/ BHEL, RANIPUR HARDWAR**

ANNEXURE - B

PLASTIC FACE SHIELD

IS - 8521 (P- I)

1. It should be made out of clear transparent plastic sheet.
2. The Plastic shield should be free from scratches to facilitate clear visibility.
3. It should be provided with good quality Nylon adjustable type belt for tying.
4. It should be comfortable in wearing.
5. Size should be 225x300x2 mm thick.
6. Thickness of plastic should not be less than 2mm. Tolerance if any should be + side.
7. Sample required along with offer to assess the technical suitability.

Prepared by

Reviewed by

Approved by

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Dy. Manager(Safety)

R. K. Jain
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**INDUSTRIAL SAFETY DEPARTMENT
M&S/CFFP/ BHEL, RANIPUR HARDWAR**

**ANNEXURE - C
ARC WELDING GLASS**

1. Welding glass 11 A Din, 12A Din & 14 A Din should be made in Germany
ATHERMAL / WELPROTEX.
2. Glasses should be free from optical defects.
3. These shall comply with the stranded IS: 5983 - 1980 reaffirmed 1997.
4. These sizes shall be 105 mm x 80 mm + 2 mm / - 0 mm.
5. Thickness for 11 A, 12 A & 14 A DIN glass shall be 2 mm minimum.
6. Thickness for plain glass shall be 2 mm + 0.5/-0mm.
7. Sample required along with offer to assess the technical suitability.

Prepared by

Reviewed by

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**INDUSTRIAL SAFETY DEPARTMENT
M&S/CFFP/ BHEL, RANIPUR HARDWAR**

ANNEXURE - D

MELTER'S COBALT BLUE LENS & GOGGLES

1. Required to see the molten steel up to 1800 DEG.C in Electric Arc Furnace.
2. The lens shall be imported one in toughened quality.
3. The lens shall be free from optical defect like scratch, holes & spot etc.
4. These shall be comply with the slandered IS - 5983-1980 Reaffirmed 1997 & IS - 7524 - 1980 (part - 2) Reaffirmed 1996.
5. Sample required along with offer to asses the technical suitability.

Prepared by

N. K. Garg
Dy. Manager(Safety)

Reviewed by

R. K. Jain
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Approved by

Dibaker Dey
AGM(M&S)

**INDUSTRIAL SAFETY DEPARTMENT
M&S/CFFP/ BHEL, RANIPUR HARDWAR**

**ANNEXURE - E
STANDARD SIZE EYE SHIELD**

1. Perplex standard size eye shield clear vision covering Eye & Brow with elastic strip to fix on head. The visor should be free from optical defects.
2. These should be as per IS 8521 (Part - I) 1977.
3. Sample required along with offer to assess the technical suitability.

Prepared by

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Reviewed by

R. K. Jain
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Approved by

Dibaker Dey
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**INDUSTRIAL SAFETY DEPARTMENT
M&S/CFFP/ BHEL, RANIPUR HARDWAR**

ANNEXURE - F

ASBESTOS SHOES

1. Required for protection of foot of employees from heat in Steel Melting Shops.
2. Asbestos shoes with chrome tanned leather lining .Toe & Heel to be of leather from outer side in place of asbestos. Flap & buckle system No lace. Steel toe to be provided as per I S- 5852. Heat proof rubber sole required. Joining of upper & lower part to be concealed stitching, no Nails.
3. Sample required along with offer to asses the technical suitability.

Prepared by


N. K. Garg
Dy. Manager(Safety)

Reviewed by

R. K. Jain
DGM(M&S)


Approved by

Dibaker Dey
AGM(M&S)


SIGN. & DATE		PLANT PURCHASING SPECIFICATION CFFP – HARDWAR		BHEL/CFFP/ISX/6.v.j	
				PAGE 1 OF 2	
SUPERSEDES INVENTORY NO.	<p style="text-align: center;"><u>COTTON DANGRI</u></p> <p>1.0 Scope This standard covers the requirements of Cotton Dangri(Single Piece & Two Piece construction)</p> <p>2.0 Compliance with Standards It shall comply with relevant standard BS 5426 -1987</p> <p>3.0 Technical Requirement</p> <ol style="list-style-type: none"> The Dangri shall be of single piece & Two piece construction. It shall be made up of Navy Blue Colour,breathable 100% cotton drill fabric(Pre Shrunk) of M/S Hytone Textile Limited,suitable for industrial operation. It shall be stitched with Spun Polyester Thread. Interlocking /Double Stitching to be done. It shall have side pockets & top pockets as per Drg. attached. it shall have 8 buttons equally spaced for front opening/closing It shall have press button at cuff. Othre conditions shall be as per Drg,-09,99,002R0(Two Piece) & Drg .- 09,99,003R0 (Single Piece) attached <p>4.0 Sample</p> <ol style="list-style-type: none"> Sample of cloth shall be supplied along with offer for approval bearing colour shade No & original co' s seal. Stitched sample of each item & size to be got approved before bulk supply.It shall be checked for dimention,fitting, change of colour shade, stitching strength & shrinkage after washing. 				
SIGN & DATE		NAME	DESIGNATION	SIGNATURE	DATE
	WORKED	N. K. GARG	SAFETY OFFICER / DY. MANAGER		
	CHECKED	R. K. JAIN	DGM(M&S)		
INVENTORY NO.	REF: CORPORATE STANDARD FOR PERSONAL PROTECTIVE EQUIPMENT PROTECTION		APPROVED BY DIBAKAR DEY AGM(M&S)		
	Revision No. 00	PAGE NO 71	ITEM CODE FF7780675017,FF7780675025,FF7780675033 FF7780673014,FF7780673022,FF7780673030		DATE OF ISSUE 17/11/2007


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				PAGE 2 OF 2	
SUPERSEDES INVENTORY NO.	<p>5.0 Test Certificate</p> <p>5.1 The supplier shall be submit the test certificate along with the bulk supply for</p> <p>a) Quality of fabric</p> <p>b) Physical & chemical properties</p> <p>5.2 The Test Certificate shall also indicate the following</p> <p>a) BHEL PO Number</p> <p>b) Batch No. & Date</p> <p>6.0 Packing</p> <p>The Dangri shall be packed in individual polythene bags to protect from dust and damage.</p> <p>7.0 Marking</p> <p>The Dangri shall be marked with the following information</p> <p>a. BHEL Logo.</p> <p>b. Supplier Identity .</p> <p>c. Date & year of Manufacturing.</p> <p>d. Size should be labeled Medium by “M”,Large by “L”,Extra Large by “XL” on the inner side of the collar.</p> <p>8.0 Inspection</p> <p>Inspection will be carried out at our works with reference to the approved sample & Test Reports.</p> <p>9.0 Guarantee Certificate</p> <p>Guarantee Certificate to be given for any manufacturing defects along with its consignment for free replacement with in six months from the date of receipt of material .</p>				
SIGN & DATE		NAME	DESIGNATION	SIGNATURE	DATE
	WORKED	N. K. GARG	SAFETY OFFICER / DY. MANAGER		
	CHECKED	R. K. JAIN	DGM(M&S)		
INVENTORY NO.	REF:		APPROVED BY		
	CORPORATE STANDARD FOR PERSONAL PROTECTIVE EQUIPMENT PROTECTION		DIBAKAR DEY AGM(M&S)		
	Revision No.	PAGE NO	ITEM CODE		DATE OF ISSUE
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				PAGE 1 OF 2																
SUPERSEDES INVENTORY NO.	<p align="center"><u>COTTON LONG COAT</u></p> <p>1.0 Scope</p> <p>This standard covers the requirements of Cotton long coat.</p> <p>2.0 Compliance with Standards</p> <p>It shall comply with relevant standard : BS 5426 1987</p> <p>3.0 Technical Requirement</p> <p>3.1 The Cotton long coat shall be single piece construction.</p> <p>3.2 It shall be made up of White/Khaki/Light Blue colour, breathable 100% cotton drill fabric(preshrunk) of M/s Hytone Textile Limited, suitable for industrial operation</p> <p>3.3 It shall be stitched with Spun Polyester Thread.</p> <p>3.4 Interlocking /Double stitching to be done.</p> <p>3.5 It shall have Two front pockets as per drawing.</p> <p>3.6 It shall have 8 buttons equally spaced for front Opening/Closing</p> <p>3.7 It shall have press buttons at cuff .</p> <p>3.8 Size & other conditions shall be as per Drg.No-09,99,001R0 attached.</p> <p>4.0 Sample</p> <p>1. Sample of each cloth shall be supplied along with offer for approval bearing colour shade No & original co's seal.</p> <p>2 Stitched sample of each items & size to be got approved before bulk supply. It shall be checked for dimension, fitting, change of colour shade, stitching strength & shrinkage after washing.</p>																			
SIGN & DATE	<table border="1"> <tr> <td></td> <td>NAME</td> <td>DESIGNATION</td> <td>SIGNATURE</td> <td>DATE</td> </tr> <tr> <td>WORKED</td> <td>N. K. GARG</td> <td>SAFETY OFFICER / DY. MANAGER</td> <td></td> <td></td> </tr> <tr> <td>CHECKED</td> <td>R. K. JAIN</td> <td>DGM(M&S)</td> <td></td> <td></td> </tr> </table>						NAME	DESIGNATION	SIGNATURE	DATE	WORKED	N. K. GARG	SAFETY OFFICER / DY. MANAGER			CHECKED	R. K. JAIN	DGM(M&S)		
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CHECKED	R. K. JAIN	DGM(M&S)																		
INVENTORY NO.	REF: CORPORATE STANDARD FOR PERSONAL PROTECTIVE EQUIPMENT PROTECTION		APPROVED BY <div align="right">DIBAKAR DEY AGM(M&S)</div>																	
	Revision No.	PAGE NO	ITEM CODE		DATE OF ISSUE															
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				PAGE 2 OF 2	
SUPERSEDES INVENTORY NO.	<p>5.0 Test Certificate</p> <p>5.1 The supplier shall be submit the test certificate along with the bulk supply for</p> <p>a) Quality of fabric</p> <p>b) Physical & chemical properties</p> <p>5.2 The Test Certificate shall also indicate the following</p> <p>a) BHEL PO Number</p> <p>b) Batch No. & Date</p> <p>60 Packing</p> <p>The Cotton Long Coat shall be packed in individual polythene bags to prevent from dust & damage.</p> <p>7.0 Marking</p> <p>The cotton long coat shall be marked with the following information.</p> <p>a BHEL Logo</p> <p>b Supplier Identity .</p> <p>c Date & Year of manufacturing.</p> <p>d Size should be labeled Medium by “M”,Large by “L” on the inner side of the collar.</p> <p>8.0 Inspection</p> <p>Inspection will be carried out at our works with reference to the accepted sample & Test Reports.</p> <p>9.0 Warranty Certificate</p> <p>Guarantee Certificate to be given for any manufacturing defects along with its consignment for free replacement with in six months from the date of receipt of material .</p>				
SIGN & DATE	NAME		DESIGNATION	SIGNATURE	DATE
	WORKED	N. K. GARG	SAFETY OFFICER / DY. MANAGER		
	CHECKED	R. K. JAIN	DGM(M&S)		
INVENTORY NO.	REF: CORPORATE STANDARD FOR PERSONAL PROTECTIVE EQUIPMENT PROTECTION		APPROVED BY DIBAKAR DEY AGM(M&S)		
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**INDUSTRIAL SAFETY DEPARTMENT
M&S/CFFP/ BHEL, RANIPUR HARDWAR**

ANNEXURE - G

INDUSTRIAL SAFETY HELMET

IS NO - 2925-1984

1. It should be manufactured from a tough, light weight, high impact, chemical resistant poly-ethylene thermoplastic material.
2. It's structure should be ergonomically designed.
3. It's inside structure shall have an adjustable head harness, so that the whole head area is to be protected from any kind of heavy impact.
4. It's design should be simple, so that clip of other accessories could be used easily, where necessary for additional protection of the eye, nose, ears mouth etc.
5. Scientifically designed "NAPE STRAP" must be provided inside the HELMET to secure the position firmly during working operation activity. It should be adjustable from 510 mm to 620mm.
6. Helmet should be light green in colour.
7. Helmet should fulfil the requirement norms of IS 2925-1984. (Regarding workmanship & finish. Mass & performance requirements-clause 6.7 & 8 of above mentioned I.S.
8. BHEL's Logo Emblem must be printed on front fore-head of helmet.
9. Sample required along with offer to asses the technical suitability.

Prepared by

Reviewed by

Approved by

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Dy. Manager(Safety)

R. K. Jain
DGM(M&S)

Dibaker Dey
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**INDUSTRIAL SAFETY DEPARTMENT
M&S/CFFP/ BHEL, RANIPUR HARDWAR**

ANNEXURE - H

BOCAL TYPE BLUE GLASS GOGGLES

1. The frame shall be rigid flame resistant and good quality of black acetate material.
2. It shall have side shields.
3. It should have two type of glasses:-
 - i. White clear filler glass diameter 50mm and 2mm thick and free from optical defect.
 - ii. Blue glass of 6A DIN diameter 50mm Germany make.
4. It shall have 16mm wide elastic band and adjustable MS buckle and soft leather at nose bridge as per IS 1179-1967.
5. Sample required along with offer to assess the technical suitability

Prepared by

Reviewed by

Approved by

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**INDUSTRIAL SAFETY DEPARTMENT
M&S/CFFP/ BHEL, RANIPUR HARDWAR**

ANNEXURE - I

MAN HOISTING NYLON SAFETY BELT

IS NO. 3521 - 1989 TYPE - II

1. Type -II of IS 3521-1989 safety belt made of nylon webbing 45mm width hoisting a man provided with special electroplated 5 buckles and one "D" ring at back for one safety line of Dia 16 mm poly propylene rope of length 5 meter. With one end directly spliced to the back & other end left thimble and spliced with the special electroplated hook separately. Belt shall have uniform thickness.
2. All the load bearing components must confirm to IS 3521-1989 along with the performance test of whole unit of Safety belt. Marking on belt & harnesses should be as per clause B.2 of IS 3521-1989.
3. Load test certificate shall be produced along with the supply.
4. Sample required along with offer to asses the technical suitability.

Prepared by

Reviewed by

Approved by

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Dy. Manager(Safety)

R. K. Jain
DGM(M&S)

Dibaker Dey
AGM(M&S)

INDUSTRIAL SAFETY DEPARTMENT
M&S/CFFP/ BHEL, RANIPUR HARDWAR

This is for expression of interest of safety items as informed by Sr. Manager (Purchase)

Sl. No	ITEM	Annual Requirement	Specification No.
1	Canvas Leather Faced Hand Gloves size – 300 mm	10000 Pr	BHEL/CFFP/I SX/6.VI.H
2	Leather Hand Gloves size 300 mm	8000 Pr	BHEL/CFFP/I SX/6.VI.E
3	Leather Hand Gloves size 400 mm	1000 Pr	BHEL/CFFP/I SX/6.VI.E



PLANT PURCHASING SPECIFICATION

CFFP – HARDWAR

BHEL/CFFP/ISX/6.vi.H

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CANVAS LEATHER FACED HAND GLOVES (300 MM)

1.0 Scope

This standard covers the requirement of Canvas leather faced Hand Gloves (300 mm).

2.0 Compliance with Standards

1. Cloth confirm to IS-1535-1979 reaffirmed-1998
2. It shall comply with the standard IS : 6994 – 1973 Reaffirmed – 1996

3.0 Technical Requirement

1. They shall be made out of good quality Chrome Tanned split leather with natural colour at palm. This Leather should be 1.5mm to 1.8mm Thick
2. They shall be five fingers type.
3. Back of the fingers & cuff portion shall be made out of good quality thick canvas.
4. The palm shall be provided with L piece reinforcement padding.
5. The overall length of gloves shall be 300mm + 5 mm./-0 mm

3.0 Sample

Sample shall be supplied along with offer for approval.

5.0 Test Certificate

- #### 5.1
- The supplier shall submit the test certificate along with the bulk supply as per IS for
1. Quality of the canvas
 2. Quality of the Leather
 3. Physical and Chemical properties

SIGN &
DATE

	NAME	DESIGNATION	SIGNATURE	DATE
WORKED	N. K. GARG	SAFETY OFFICER / DY. MANAGER		
CHECKED	R. K. JAIN	DGM(M&S)		

INVENTORY NO.

REF:
CORPORATE STANDARD FOR
PERSONAL PROTECTIVE EQUIPMENT
HAND PROTECTION

APPROVED BY

DIBAKAR DEY
AGM(M&S)

Revision No.

PAGE NO

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PLANT PURCHASING SPECIFICATION

CFFP – HARDWAR

BHEL/CFFP/ISX/6.vi.H

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5.2 The test certificate shall also indicate the following.

- a. BHEL P.O. Number
- b. Batch No. & date

6.0 Packing

The gloves shall be supplied, packed individually for protection from damage.& Dust

7.0 Marking

The gloves shall be marked with the following information

- a. BHEL Logo
- b. Supplier Identity
- c. Date & Year of manufacturing.

8.0 Inspection

Inspection will be carried out at our works with reference to the acceptable sample and test reports.

9.0 Guarantee Certificate

Guarantee certificate to be given for any manufacturing defects along with its consignment for free replacement with in Six months from the date of receipt at stores.

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SIGN &
DATE

NAME

DESIGNATION

SIGNATURE

DATE

WORKED

N. K. GARG

SAFETY OFFICER / DY. MANAGER

CHECKED

R. K. JAIN

DGM(M&S)

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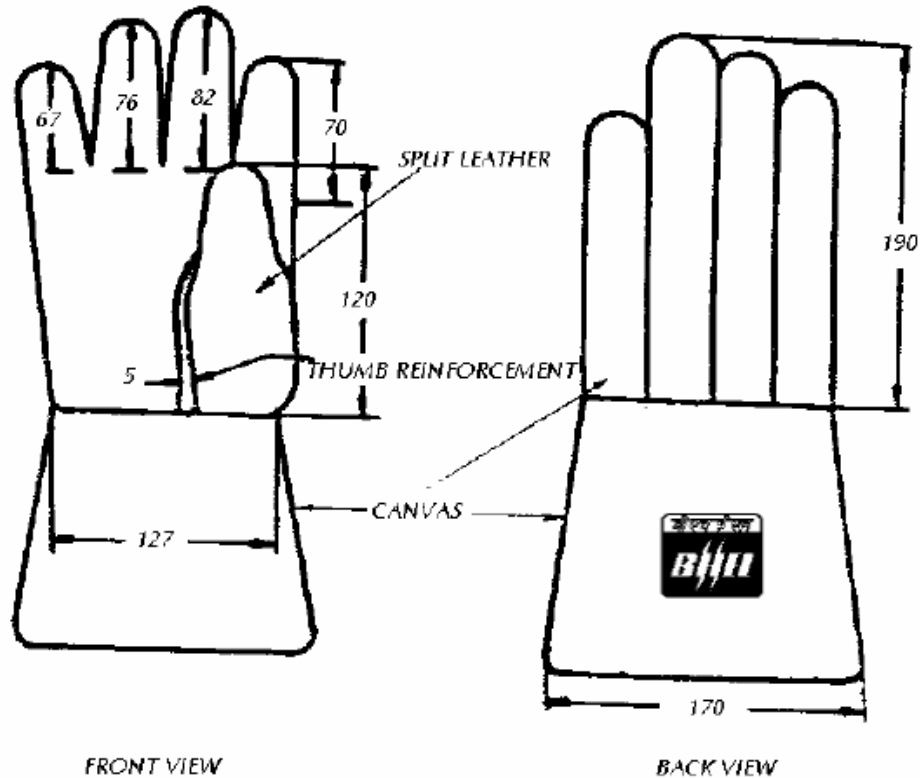
INVENTORY NO.




PLANT PURCHASING SPECIFICATION

CFFP – HARDWAR

CANVAS LEATHER FACED HAND GLOVES (300 mm)



	NAME	DESIGNATION	SIGNATURE	DATE
WORKED	N. K. GARG	SAFETY OFFICER / DY. MANAGER		
CHECKED	R. K. JAIN	DGM(M&S)		
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SUPERSEDES INVENTORY NO.	<p align="center"><u>LEATHER HAND GLOVES (300/400 MM)</u></p> <p>1.0 Scope</p> <p>This standard covers the requirement of Leather hand Gloves(300/400 MM)</p> <p>2.0 Compliance with Standards</p> <p>It shall comply with the standards IS: 6994 –1973 Reaffirmed – 1996 .</p> <p>3.0 Technical Requirement</p> <ol style="list-style-type: none"> 1. Good quality of chrome-tanned cow/young buffalo split leather with natural colour as per IS shall be used for palm, finger's back and front cuff. 2. Leather for the back cuff and reinforcement pieces should be dyed in brown colour grain – printed. 3. The thickness of the leather should be from 1.5mm to 1.8mm. 4. The overall length of gloves shall be 300 or 400mm + 5 mm/-0 mm 5. The nylon thread of sewing cotton 60S / 6 Thread Shall be used. 6. The Gloves should be machine – stitched and the number of the stitches should be 3 per cm. 7. It shall have the double line stitching at reinforcement. <p>4.0 Sample</p> <p>Sample shall be supplied along with offer for approval.</p>				
SIGN & DATE	NAME		DESIGNATION	SIGNATURE	DATE
	WORKED	N. K. GARG	SAFETY OFFICER / DY. MANAGER		
	CHECKED	R. K. JAIN	DGM(M&S)		
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5.0 Test Certificate

5.1 The supplier shall submit the test certificate along with the bulk supply as per IS for

1. Quality of the Leather
2. Physical and Chemical properties

5.2 The test certificate shall also indicate the following.

- a. P.O. Number
- b. Batch No. & date

6.0 Packing

The gloves shall be supplied, packed individually for protection from dust & damage.

7.0 Marking

The gloves shall be marked with the following information

- a. BHEL Logo
- b. Supplier Identity
- c. Date & Year of manufacturing.

8.0 Inspection

Inspection will be carried out at our works with reference to the accepted sample and test reports.

9.0 Guarantee Certificate

Guarantee certificate to be given for any manufacturing defects along with its consignment for free replacement within Six months from the date of receipt at stores.

SIGN &
DATE

NAME

DESIGNATION

SIGNATURE

DATE

WORKED

N. K. GARG

SAFETY OFFICER / DY. MANAGER

CHECKED

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CFFP – HARDWAR

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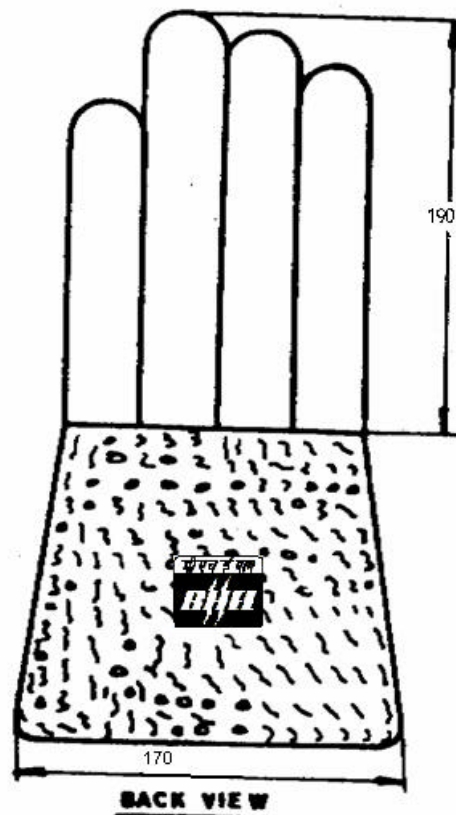
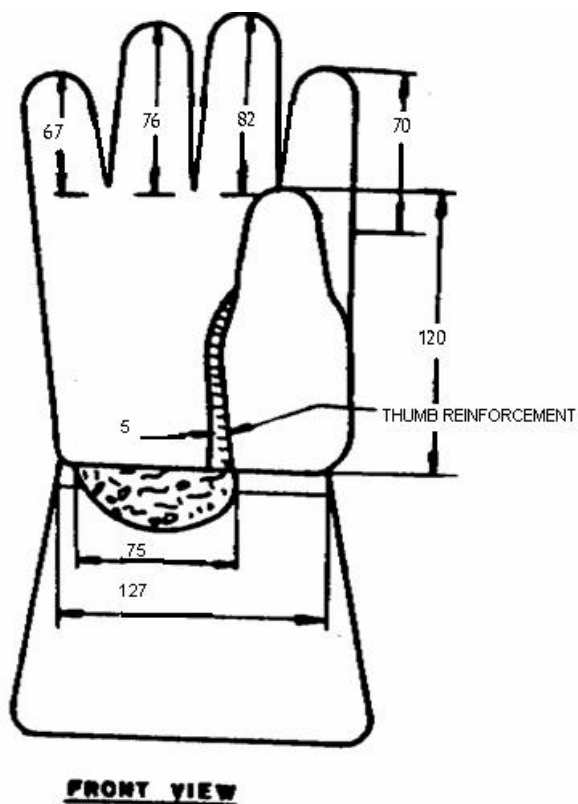
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LEATHER HAND GLOVES (300/400 MM)



All Dimensions in mm

SIGN & DATE

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