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COMPANY

**भारत भारी बिजली (मध्यम वोल्टेज) लिमिटेड**  
**MATERIAL MANAGEMENT (PURCHASE)**  
**भारत भारी बिजली (मध्यम वोल्टेज) लिमिटेड, मध्यम वोल्टेज**  
**CENTRAL FOUNDRY FORGE PLANT, BHARAT HEAVY ELECTRICALS LTD**  
**रानिपुर, हरिद्वार (भारत) - 249403**  
**RANIPUR, HARIDWAR (INDIA) – 249403**  
 Phone No. +91-1334-284548, FAX No. +91-1334-225892  
 e-mail : [s\\_kumar@bhelhwr.co.in](mailto:s_kumar@bhelhwr.co.in) & [manoj26@bhelhwr.co.in](mailto:manoj26@bhelhwr.co.in)

Ref:MM/SDC/EOI/08-09/01

Dated: 1/2/2008

To

.....  
 .....

Dear Sir ,

**Sub: Expression of interest to supply Different grades of silica sand as per Specifications .**

CFPP/BHEL, Hardwar procures Silica Sand. The list of specification is attached for ready reference (Annexure-II). In case any details or clarifications are further required, please feel free to correspond through mail ,fax or phone .

Please let us know the items that you firm will be interested in supplying to CFPP by entering details as per Format in Annexure –III

Replies must be submitted on or before 07/03/2008 .

Please write on envelope containing reply **“Expression of Interest for supply of Silica Sand of Different Grades** and arrange to submit the same in the **tender Box on or before 2.00 PM on 07<sup>th</sup> March’2008.**

Also required are the filled up Vendor Registration Form for new vendors .All relevant documents are available at our Website [www.bhelhwr.co.in](http://www.bhelhwr.co.in) and [www.bhel.com](http://www.bhel.com) .

Please note that this is only invitation for expression of interest to supply and not a formal Enquiry for price bid & supply of material .

Issued without any prejudice & without any commitment at this stage.

Thanking you.

Yours faithfully

(Sunil Kumar)  
Sr. Manager (Purchase)

To Refer : (Available at mentioned web sites)


1. Annexure –I Qualifying criteria
2. Annexure –II Specifications of Silica Sand
3. Annexure –III Details of vendor.

## **ANNEXURE-I**

### **QUALIFYING CRITERIA**


- 01 Vendor to submit valid lease deed.
- 02 Vendor to submit mining plan approved by Indian bureau of mines.
- 03 Vendor to submit proof of Royalty and Forest Duty payment.
- 04 Vendor to give undertaking that he has not been black listed anywhere.

# ANNEXURE - II








दिनांक एवं हस्ताक्षर SIGN & DATE		संस्थान क्रय विनिर्देश (सी.एफ.एफ.पी. - हरिद्वार) <b>PLANT PURCHASE SPECIFICATION</b> (CFFP - HARDWAR)	<b>FF06041 Rev 00</b> पृष्ठ का Page 1 of 4																														
सुपरसेड्स INVENTORY NO	सामग्री सूची संख्या को अधिकतम अंक	<b>WASHED AND DRIED SILICA SAND FOR USE IN FOUNDRY WITH RESIN BINDERS</b> <i>CONTROLLED COPY</i>																															
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# ANNEXURE - II


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सामग्री सूची संख्या और अतिरिक्तित्व क्रमांक SUPERSEDES INVENTORY NO	<b>9. Test certificates</b>  The supplier shall give three copies of test certificates for each consignment/batch with the following information (a) BHEL PO Reference (b) Supplier's name and address (c) Grain size/fineness (d) Grain shape (e) Test Results as per Cl. 4 & 5  <div style="text-align: right;">CONTROLLED COPY</div>				
COPYRIGHT AND CONFIDENTIAL The information on this document is the property of Bharat Heavy Electrical Limited. It must not be used directly or indirectly in any way detrimental to the interest of the company.	<b>10. Packing and Marking</b>  The washed and dried sand shall be packed in moisture proof bags weighing around 50 kg sand per bag. There should not be any contamination of sand from the material of the bag. Proper care should be taken to prevent wastage, damage, moisture or clay pickup during transportation.				
	<div style="border: 1px solid black; padding: 10px; min-height: 200px;"> <!-- Empty space for drawing or additional notes --> </div>				
हस्ताक्षर एवं दिनांक SIGN & DATE	स्वत्वाधिकार एवं गोपनीयता इस दस्तावेज़ की सम्पत्ति है इसका प्रयोग एवं प्रसारण इस से बिना की अनुमति के नहीं किया जा सकता है।	निर्माणकर्ता WORKED BY	T DAVE		
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SIGNATURE SIGN & DATE		संस्थान क्रय विनिर्देश (सी.एफ.एफ.पी. - हरिद्वार) <b>PLANT PURCHASE SPECIFICATION</b> (CFFP - HAI WAR)		<b>FF 06042 Rev 00</b> पृष्ठ का Page 2 of 4									
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	<p><b>8. Inspection, Deviation and Replacement</b></p> <p>8.1 Sand shall be tested at CFFP, BHEL and will be binding on supplier. If the material received at CFFP is not found in accordance with the requirements, it shall be rejected.</p> <p>8.2 BHEL reserves the right to inspect material at site before despatch. The supplier shall be given prior intimation in such case. The supplier shall enclose a copy of test certificate in advance of the material offered for inspection. However inspection at BHEL shall be final. The supplier shall offer BHEL representative all reasonable test facilities without charge to satisfy the latter that the material is being furnished in accordance with this specification. The supplier shall prepare and provide necessary test specimens for testing to be carried out at his premises. If facilities are not available at his works, the supplier shall make necessary arrangements for carrying out the prescribed tests elsewhere.</p>												
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स्वत्वाधिकार एवं गोपनीयता प्रत्येक में ही कई प्रतियां बनाए जा सकती हैं। इन प्रतियों का उपयोग केवल सूचित उद्देश्यों के लिए ही किया जाना चाहिए।	हस्ताक्षर एवं तिथि SIGN & DATE	<table border="1"> <tr> <td data-bbox="877 1873 1020 1930">निर्माणकर्ता WORKED BY</td> <td data-bbox="1025 1873 1169 1930">T DAVE</td> <td data-bbox="1174 1873 1301 1930"></td> <td data-bbox="1306 1873 1443 1930"></td> </tr> <tr> <td data-bbox="877 1930 1020 1995">जांचकर्ता CHECKED BY</td> <td data-bbox="1025 1930 1169 1995">AKC</td> <td data-bbox="1174 1930 1301 1995"></td> <td data-bbox="1306 1930 1443 1995"></td> </tr> </table>				निर्माणकर्ता WORKED BY	T DAVE			जांचकर्ता CHECKED BY	AKC		
निर्माणकर्ता WORKED BY	T DAVE												
जांचकर्ता CHECKED BY	AKC												



दिनांक एवं हस्ताक्षर SIGN & DATE		संस्थान क्रय विनिर्देश (सी.एफ.एफ.पी. - हरिद्वार)		<b>FF 06042 Rev 00</b>	
		<b>PLANT PURCHASE SPECIFICATION</b> (CFFP - HARDWAR)		पृष्ठ Page	का 3 of 4
श्रमजी श्रेणी संख्या को अधिष्ठापित करना	SUPERSEDES INVENTORY NO	<b>9. Test certificates</b> <i>CONTROLLED COPY</i> The supplier shall give three copies of test certificates for each consignment/batch with the following information (a) BHEL PO Reference (b) Supplier's name and address (c) Grain size/fineness (d) Grain shape (e) Test Results as per Cl. 4 & 5			
<b>10. Packing and Marking</b> The washed and dried sand shall be packed in moisture proof bags weighing around 50 kg sand per bag. There should not be any contamination of sand from the material of the bag. Proper care should be taken to prevent wastage, damage, moisture or clay pickup during transportation.		<b>COPYRIGHT AND CONFIDENTIAL</b> The information on this document is the property of Bharat Heavy Electrical Limited. It must not be used directly or indirectly in any way detrimental to the interest of the company.			
<b>स्वत्वाधिकार एवं गोपनीयता</b> इस दस्तावेज में दी गई सूचना भारत भारती इलेक्ट्रिकल्स की सम्पत्ति है इसका प्रयोग एवं आश्रयण रूप से किसी भी तरह प्रयोग, जो कि कम्पनी के हित में हस्तियारक हो न किया जाए ।					
दिनांक SIGN & DATE	हस्ताक्षर एवं दिनांक				
श्रमजी श्रेणी संख्या	निर्माणकर्ता WORKED BY T DAVE				
	जांचकर्ता CHECKED BY AKC				





PLANT PURCHASING SPECIFICATION  
CFFP, BHEL - HARDWAR

FF53693 Rev. 02

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DATE: 17.08.01

HIGH SILICA SAND FOR USE IN FOUNDRIES - UNWASHED

1. General

This specification governs the requirements of unwashed high silica sand for use in foundries.

2. Application

Used as raw material in the preparation of moulds and cores particularly for chemically bonded sands (sodium silicate, oil sand) for steel and cast iron castings.

3. Compliance with national standard

This specification is generally based on IS:1987-1074, " High silica sand for use in Foundries".

4. Shape and size

4.1 Unwashed sand grains shall be mostly sub-angular to round in shape.

4.2 Sieve analysis: 70% and above retained by three adjacent sieves 425 microns, 300 microns, 212 microns. Fines shall be limited to 6% max on 106 micron, 75 micron and pan.

4.3 Grain fineness number shall be AFS 40-50

5. Composition

5.1 The sand, when analysed in accordance with IS:1917-1962, shall conform to the requirements given below:

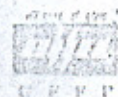
Clay 0.7% max.  
Silica (SiO<sub>2</sub>) 98.0% min.

5.2 Moisture content in sand not to exceed 3.5%.

AGREED DEPTTS		WKD	T Dave	
RMI	NK Sahu	CHD	AK Chakraborty	
MPIC	KB Sood	SUP.	N Khan	
CHAIRMAN	KK Gupta	APPROVED: CFFP PLANT STANDARDS COMMITTEE		
CPSC				
		ISSUED BY: FOUNDRY TECHNOLOGY DEPTT.		

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# PLANT PURCHASING SPECIFICATION CFFP, BHEL - HARDWAR

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## 6. Sampling

### 6.1 Samples will be drawn as follows:

Upto 10T - one composite sample, drawing samples from two places of the truck.

10-20T - One composite sample, drawing samples from four places of the truck or wagon.

After collecting samples as above, one composite sample will be sent to laboratory for testing by mixing all the samples taken from different trucks/wagons, of a particular supplier, received on a particular day.

## 7. Acceptance Tests

Each consignment shall be accepted on the basis of tests carried out as per clauses 4 & 5. Shape of sand grains shall be checked on surveillance basis.

## 8. Inspection, Deviation and Replacement

8.1 BHEL reserves the right to inspect the material at site before despatch. The supplier shall intimate BHEL in advance, enclosing a copy of test certificate of the material offered for inspection.

8.2 Final tests shall be carried out at BHEL and will be binding on supplier.

8.3 If the material received is not found suitable according to the requirements, it shall be replaced free of cost by the supplier.

8.4 For any deviation demanded by the supplier from the specification, prior approval of BHEL must be obtained.

## 9. Test certificates

The supplier shall give three copies of test certificates for each consignment/batch with the following information

- (a) BHEL PO Reference
- (b) Supplier's name and address

WKD	T Dave	
CHD	AK Chakraborty	
SUP.	N Khan	
APPROVED:		
CFFP PLANT STANDARDS COMMITTEE		
ISSUED BY: FOUNDRY TECHNOLOGY DEPTT.		

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**ANNEXURE-III**  
**DETAILS OF VENDOR**

TYPE OF SAND / REQUIREMENTS	LOCATION (POINT OF DESPATCH)	YEARLY CAPACITY/MT	M/C AVAILABLE	DRIER (NO./CAP ACITY)	TESTING FACILITY	SUPPLY CAPACITY (MT)				FREIGHT (TO PAY / PRE PAID)	ANY OTHER
						QTR-I (APRIL TO JUNE)	QTR-II (JULY TO SEPT)	QTR-III (OCT TO DEC)	QTR-IV (JAN TO MARCH)		
<b>WASHED &amp; DRIED SAND SPEC.FF06041 REV.00</b>											
<b>WASHED &amp; DRIED SAND SPEC.FF06042 REV.00</b>											
<b>UNWASHED SAND SPEC.FF53696 REV.02</b>											

ALL TERMS & CONDITIONS FOR BUSINESS ALONGWITH PRESENT DUTIES AND TAXES APPLICABLE MAY ALSO BE MENTIONED SEPARATELY .

NAMES OF REPUTED CUSTOMERS TO WHOM SUPPLYING AT PRESENT.