

VOLUME II

1 x 800 MW NORTH CHENNAI TPS, STAGE-III

**TAMIL NADU GENERATION & DISTRIBUTION
CORPORATION LIMITED**

TECHNICAL SPECIFICATION

FOR

NEUTRAL GROUNDING RESISTOR

SPECIFICATION NO: *PE-TS-423-506-E001*

REVISION: 0



BHARAT HEAVY ELECTRICALS LIMITED

POWER SECTOR

PROJECT ENGINEERING MANAGEMENT

NOIDA, UP (INDIA) – 201301



DOCUMENT TITLE

TECHNICAL SPECIFICATION FOR
NEUTRAL GROUNDING RESISTOR

SPECIFICATION NO. PE-TS- 423-506-E001

VOLUME II

CONTENT SHEET

REVISION 0

DATE: 02.01.2017

SHEET 1 of 1

CONTENTS

<u>S. NO.</u>	<u>DESCRIPTION</u>	<u>NO. OF SHEETS</u>
1.	CONTENTS	01
2.	COMPLIANCE CERTIFICATE	01
3.	SECTION – I	
	a) SPECIFIC TECHNICAL REQUIREMENTS	03
	b) DATA SHEET-A	03
	c) DATA SHEET-C (GUARANTEED TECHNICAL PARTICULARS)	03
4.	SECTION – II	
	a) GENERAL TECHNICAL SPECIFICATION	06
	b) QUALITY PLAN (ALONGWITH ANNEXURE A to QP)	04
	TOTAL NO. OF SHEETS=	22
	(INCLUDING COVER/ SEPARATOR SHEETS)	



DOCUMENT TITLE

TECHNICAL SPECIFICATION FOR
NEUTRAL GROUNDING RESISTOR

SPECIFICATION NO. PE-TS- 423-506-E001

VOLUME II

COMPLIANCE CERTIFICATE

REVISION 0

DATE: 02.01.2017

SHEET 1 of 1

COMPLIANCE CERTIFICATE

The bidder shall confirm compliance to the following by signing/ stamping this compliance certificate and furnishing same with the offer.

1. The scope of supply, technical details, construction features, design parameters etc. shall be as per technical specification & there are no exclusion/ deviation with regard to same
2. There are no deviation with respect to specification other than those furnished in the 'schedule of deviations'
3. Only those technical submittals which are specifically asked for in NIT to be submitted at tender stage shall be considered as part of offer. Any other submission, even if made, shall not be considered as part of offer.
4. Any comments/ clarifications on technical/ inspection requirements furnished as part of bidder's covering letter shall not be considered by BHEL, and bidder's offer shall be construed to be in conformance with the specification.
5. Any changes made by the bidder in the price schedule with respect to the description/ quantities from those given in 'BOQ-Cum-Price schedule' of the specification shall not be considered (i.e., technical description & quantities as per the specification shall prevail).

BIDDER'S STAMP & SIGNATURE



DOCUMENT TITLE

TECHNICAL SPECIFICATION FOR
NEUTRAL GROUNDING RESISTOR

SPECIFICATION NO. PE-TS- 423-506-E001

VOLUME II

SECTION I

REVISION - 0

DATE: 02.01.2017

SECTION –I

SPECIFIC TECHNICAL REQUIREMENTS



DOCUMENT TITLE

TECHNICAL SPECIFICATION FOR
NEUTRAL GROUNDING RESISTOR

SPECIFICATION NO. PE-TS- 423-506-E001

VOLUME II

SECTION I

REVISION - 0

DATE: 02.01.2017

SHEET 1 OF 2

1.0 SCOPE OF ENQUIRY

- 1.1 Design, Manufacture, Inspection and Testing at Manufacturer's works, proper packing and delivery to site of NEUTRAL GROUNDING RESISTOR conforming to this specification.
- 1.2 General technical requirements of the NEUTRAL GROUNDING RESISTOR are indicated in Section-II. Project specific technical/ quality requirements / changes are listed in Section-I.
- 1.3 The requirements of Section-I shall prevail and govern in case of conflict between the corresponding requirements of Section-I and Section-II.
- 1.4 The documents shall be in English Language and MKS system of units.

2.0 BILL OF QUANTITIES:

- 2.1 Quantity requirements shall be as per 'BOQ-cum-price schedule' as part of NIT.

3.0 SPECIFIC TECHNICAL REQUIREMENTS

<u>S.No.</u>	<u>Reference Clause No. of Section- II</u>	<u>Specific Requirement/ Change</u>
1.	4.a	-DELETED-
2.	5.1.9	Clause 5.1.9 shall be read as follows: " The resistors shall be provided with taps at 25%, 50% and 75%. "
3.	5.1.10	Clause 5.1.10 shall be read as follows: "The connection between neutral terminal of transformer and NGR is through a tinned copper strip. The copper strip shall be supplied by bidder. Approximate length of copper strip to be considered as 10m. The required hardware for the termination of copper flat at both ends shall be supplied by the bidder. This item is included at S.No.5 in BOQ-cum-Price Schedule in NIT".
4.	5.2.5	Further in continuation of Clause 5.2.5, kindly read as follow: "The height of mounting structure for NGR to be considered as 2500mm".
5.	5.2.11	Clause 5.2.11 shall be read as follows:" For connection of other end of NGR to ground, Tinned copper flat with Fork connector up to 300mm above ground, 2 nos. earthing terminal/pad, tapped holes and bolts suitable for Connection of 75X10 mm GS flat, shall be provided by Bidder. The cost of the same shall be deemed to be included in the price of NGR. GS flat for connection of fork connector of NGR to ground shall be in BHEL scope."
6.	6.2	Clause 6.2 shall be read as follows: "Bidder shall submit Type Test Reports for the tests conducted on the equipment similar to



DOCUMENT TITLE

TECHNICAL SPECIFICATION FOR
NEUTRAL GROUNDING RESISTOR

SPECIFICATION NO. PE-TS- 423-506-E001

VOLUME II

SECTION I

REVISION - 0

DATE: 02.01.2017

SHEET 2 OF 2

those to be supplied under this contract and the test(s) should have been conducted at an independent laboratory not earlier than five (5) years prior to the zero date of the project (i.e. 29.01.16). In case the contractor is not able to submit valid report of the type test(s) or in case type test report(s) are not found to be meeting the specification requirements, or not including all specified tests the contractor shall conduct all such tests under this contract. The cost of such test shall be deemed to be included in the price. The owner shall have right to witness the type tests. Waiver of type tests will not be entertained in normal circumstances."

4.0 DOCUMENTATION

4.1 Documents required along with technical offer shall be as per attachment-I.

4.2 Documents required after award of LOI shall be as per attachment-II.

ATTACHMENT – I**DOCUMENTS REQUIRED ALONG WITH TECHNICAL OFFER.**

Sign & stamped copy of following documents:

- a] Schedule of deviations.
- b] Schedule of BOQ cum price schedule. (Unpriced).
- c] Compliance Certificate.

ATTACHMENT – II**DOCUMENTS REQUIRED AFTER AWARD OF LOI.**

Following documents/drawings shall be submitted after placement of order for BHEL & customer's approval:-

Sl. No.	Drawings/Document Description	Drawings / Document Number
1.	DATA SHEET FOR NGR	PE-V0-423-506-E005
2.	GA DRAWING FOR NGR	PE-V0-423-506-E279
3.	QUALITY PLAN OF NGR	PE-V0-423-506-E904
4.	TYPE TEST CERTIFICATES OF NGR	PE-V0-423-506-E014
5.	O & M MANUAL FOR NGR	PE-V0-423-506-E016



DOCUMENT TITLE

**TECHNICAL SPECIFICATION FOR
NEUTRAL GROUNDING RESISTOR**

SPECIFICATION NO. PE-TS- 423-506-E001

VOLUME II

SECTION I

REVISION - 0

DATE: 02.01.2017

SHEET 1 OF 3

DATA SHEET-A

1.0 SYSTEM DESIGN DATA

- 1.1 Design Ambient : ☒ 50°C ☐ 40°C
- 1.3 Reference Standard : IEEE – 32
- 1.2 Rated Voltage : As specified in BOQ-Cum-Price Schedule in NIT
- 1.5 Location of NGR : Outdoor
- 1.6 Rated short time current and time : As specified in BOQ-Cum-Price Schedule in NIT
- 1.7 Net resistance of resistor unit : As specified in BOQ-Cum-Price Schedule in NIT
- 1.8 Resistance per resistor element : As per Requirement
- 1.9 Material of resistor element
- i) For high value of current (Say 300/400/500A) : ☒ AISI-304 ☒ ASTM-A240
- ii) For low value of current (say 1A) : ☐ AISI-406
- 1.10 No. of parallel Path : ☒ Two, ☐ Six (6X6),
- 1.11 No. of resistance element par path : As per Requirement
- 1.12 Total no. resistor elements : As per Requirement
- 1.13 Current density of resistor element : As per Requirement
- 1.14 Max. allowable temp. rise (over ambient) of resistor element : ☐ 300° C ☒ 350° C
☐ 500° C ☐ 790° C
- 1.15 Max. allowable temp. rise (over ambient) of enclosure : ☐ 20° C ☒ 30° C

2.0 ENCLOSURE

- 2.1 Material and thickness : Sheet Steel and ☒ 2.0 ☐ 2.5 ☐ 3.0 mm
- 2.2 Degree of Protection (As per IS/IEC-60529)
- i) Enclosure : ☐ IP-33 with canopy ☒ IP-55 with canopy
- ii) Terminal Box : IP-55

3.0 SUPPORT INSULATORS



DOCUMENT TITLE

**TECHNICAL SPECIFICATION FOR
NEUTRAL GROUNDING RESISTOR**

SPECIFICATION NO. PE-TS- 423-506-E001

VOLUME II

SECTION I

REVISION - 0

DATE: 02.01.2017

SHEET 2 OF 3

3.1 Material : Porcelain

3.2 Rated voltage

i) For 11kV NGR : 12 kV

ii) For 6.6kV NGR : 7.2 kV

iii) For LV NGR : 1.1kV

3.3 One minute power frequency dry withstand voltage

i) For 11/6.6kV NGR : 75kVp/ 28kV r.m.s for 11KV
40kVp/ 10kV r.m.s for 6.6KV

ii) For LV NGR : 2.5kV

3.4 Creepage Distance : $[\sqrt{ }] 25\text{mm/KV}$ [] 31 mm/KV

4.0 PAINT/FINISH

4.1 Enclosure : As Specified in Sec-I

4.2 Paint Finish

a) Interior : During detailed Engineering

b) Exterior : During detailed Engineering

4.3 Paint thickness

(i) Spray Painting : 50 microns (minimum) for finish coat

(ii) Powder coating : 50 microns (minimum) for finish coat

5.0 MOUNTING STRUCTURE (BOLTABLE TYPE)

5.1 Material : Hot dip galvanised standard steel section

5.2 Thickness/deposit of galvanisation : 75 microns/610 g/m²

6.0 TERMINAL CONNECTION

6.1 Type : Bushing

6.2 Material : Porcelain

6.3 Rated voltage



DOCUMENT TITLE

**TECHNICAL SPECIFICATION FOR
NEUTRAL GROUNDING RESISTOR**

SPECIFICATION NO. PE-TS- 423-506-E001

VOLUME II

SECTION I

REVISION - 0

DATE: 02.01.2017

SHEET 3 OF 3

i) For 11kV NGR : 12kV

ii) For 6.6kV NGR : 7.2kV

iii) For LV NGR : 1.1kV

6.4 One minute power frequency dry withstand voltagei) For 11/6.6/3.3kV NGR : 75kVp/ 28kV r.m.s for 11KV
40kVp/ 10kV r.m.s for 6.6KV

i) For LV NGR : 2.5kV

6.5 Creepage Distance : $\sqrt{\quad}$ 25mm/KV [] 31 mm/KV**6.6 Connection between NGR & transformer Neutral** : [] Cable [] GI Flat $\sqrt{\quad}$ Tinned Copper Flat

	DOCUMENT TITLE TECHNICAL SPECIFICATION FOR NEUTRAL GROUNDING RESISTOR	SPECIFICATION NO. PE-TS- 423-506-E001	
		VOLUME II	
		SECTION-I	
		REVISION 0	DATE: 02.01.2017
		SHEET	

DATA SHEET-C
(To be filled up by bidder)

1.0 General

- 1.1 Make/Type :
- 1.2 Quantity Nos. :
- 1.3 Service :
- 1.4 Reference Standard :

2.0 Resistor

- 2.1 Rated Voltage (Volt) :
- 2.2 Net Resistance at 50 Deg. C (ohm) :
- 2.3 Resistance per resistor element at 50 Deg. C :
- 2.4 Tolerance limit on resistance at 50 Deg. C (%) :
- 2.5 Total no. of resistor elements per path :
- 2.6 No. of parallel path :
- 2.7 Material of resistor element :
- 2.8 Electrical Resistivity (Ohm-cm) :
- 2.9 Temperature Co-efficient of resistance/ DegC :
- 2.10 Current rating
- a) Short time rating Amps., Secs :
- 2.11 Types of grid :
- 2.12 Temperature rise (over Ambient 50 Deg. C) :
- 2.13 Method of connecting elements :

3.0 Insulation level

- 3.1 One minute power frequency withstand volt. KVrms :

4.0 Support insulator

	DOCUMENT TITLE TECHNICAL SPECIFICATION FOR NEUTRAL GROUNDING RESISTOR	SPECIFICATION NO. PE-TS- 423-506-E001	
		VOLUME II	
		SECTION-I	
		REVISION 0	DATE: 02.01.2017
		SHEET	

- 4.1 Make :
- 4.2 Material :
- 4.3 Creepage distance :
- 4.4 Voltage rating :
- 4.5 One minute power frequency withstand volt.(dry) KVrms :

5.0 Terminal connection

- 5.1 Type :
- 5.2 Make :
- 5.3 Material :
- 5.4 Voltage rating :
- 5.5 Power frequency withstand volt. KVrms :

6.0 Enclosure Cubicle

- 6.1 Enclosure material :
- 6.2 Thickness of enclosure materials :
- 6.3 Degree of protection :
- 6.4 Reference standard :
- 6.5 Painting shade :
- 6.6 Thickness of paint (mm) :
- 6.7 Dimension of NGR cubicle with resistor :
- 6.8 Weight of complete NGR cubicle with resistors (W/O Mounting structure) :

7.0 Test Voltage

- 7.1 One minute power frequency withstand volt.(dry) KVrms :
- 7.2 Impulse withstand voltage (peak) KV :

8.0 Mounting Structure

- 8.1 Materials :
- 8.2 Dimensions :

	DOCUMENT TITLE TECHNICAL SPECIFICATION FOR NEUTRAL GROUNDING RESISTOR	SPECIFICATION NO. PE-TS- 423-506-E001	
		VOLUME II	
		SECTION-I	
		REVISION 0	DATE: 02.01.2017
		SHEET	

8.3	Paints/Galvanisation	:
8.4	Wt. Of mounting structure	:
9.0	Whether space heater arrangement provided	:
10.0	Whether welded or bolted type	:
11.0	Taps	:
11.1	No. of Taps	:
11.2	Resistance between taps (T1-T2, T1-T3, T1-T4 & T1-T5)	:



DOCUMENT TITLE

TECHNICAL SPECIFICATION FOR
NEUTRAL GROUNDING RESISTOR

SPECIFICATION NO. PE-TS- 423-506-E001

VOLUME II

SECTION II

REVISION 0

DATE: 02.01.2017

SECTION – II

GENERAL TECHNICAL SPECIFICATION

	TECHNICAL SPECIFICATION FOR NEUTRAL GROUNDING RESISTOR	SPECIFICATION NO. PE-TS- 423-506-E001	
		VOLUME II	
		SECTION - II	
		REVISION 0	DATE: 02.01.2017
		SHEET 1 OF 5	

1.0 SCOPE OF ENQUIRY

- 1.1 This specification covers the design, manufacture, assembly, testing and inspection at vendor's/sub-vendor's works, packing and despatch to site of neutral grounding resistor as described in the various sections of this specification.
- 1.2 Although erection and commissioning is not included in vendor's scope, the vendor shall still not be absolved of his responsibility of establishing the correctness of equipment at site.

2.0 CODES & STANDARDS

- 2.1 The material, constructional features and various processes involved in manufacture shall comply with latest revision of Indian Standards.
- 2.2 The design, material, construction, manufacture, inspection, testing and performance of Neutral Grounding Resistor shall conform to the latest revision of relevant standards and codes of practices mentioned in Datasheet – A.
- 2.3 In case of conflict between the applicable reference standard and this specification, this specification shall govern.

3.0 DESIGN REQUIREMENTS AND CONSTRUCTIONAL FEATURES

- 3.1 The NGR is used for medium resistance grounding of MV (11 / 6.6 / 3.3KV) or LV (415 V) system. NGR shall be connected between earth pit and neutral point of applicable transformer.
- 3.2 The NGR shall be suitable for limiting the desired value of earth fault current and duty as specified in BOQ-Cum-Price Schedule in NIT.
- 3.3 The resistor unit shall be natural air-cooled type suitable for installation at outdoor/ indoor locations.
- 3.4 The NGR will be installed in hot humid and tropical atmosphere. All equipment, accessories and wiring shall be provided with tropical finish to prevent fungus growth.

4.0 TERMINAL POINTS OF SUPPLY:

- Neutral grounding resistor along with suitable cable glands and lugs for incoming cables from transformer neutral.
- Supporting structure along with insulators and necessary foundation hardware.
- Bushing along with tinned copper strip of suitable cross-section (as specified in Datasheet-A / BOQ-cum-Price Schedule in NIT) and connecting hardware for neutral connection of transformer. Copper strip will be applicable only when cable connection is not applicable and vice-versa.
- All Civil works, Erection & commissioning of equipment are excluded from bidder's scope.
- Termination and Jointing kits are excluded from bidder's cope.

5.0 SPECIFIC TECHNICAL REQUIREMENTS

5.1 NEUTRAL GROUNDING RESISTOR



TECHNICAL SPECIFICATION FOR NEUTRAL GROUNDING RESISTOR

SPECIFICATION NO. PE-TS- 423-506-E001

VOLUME II

SECTION - II

REVISION 0

DATE: 02.01.2017

SHEET 2 OF 5

- 5.1.1 Each Neutral Grounding Resistor shall be formed of non-aging (grade ASTM-A240/AISI-304 or better) corrosion resistant punched stainless steel elements as specified in data sheet-A. Resistance material mentioned above shall have high electrical resistivity and low temperature co-efficient of resistance.
- 5.1.2 Resistor bank shall be provided in series and parallel combination to achieve the overall resistance value. Minimum two banks in parallel shall be provided in the system, unless specified otherwise.
- 5.1.3 The resistor unit shall consist of suitable no. of elements. All the elements shall be mounted inside the cubicle so as to ensure ease of inspection and replacement of individual element.
- 5.1.4 Each resistor element shall possess a balanced combination of both Mechanical and Electrical properties over entire intended operating temperature range without any harmful effect on the elements and their accessories.
- 5.1.5 All the resistor elements consisting the NGR shall be assembled and supported inside the cubicle in such a way that no distortion or breakage will occur during the passage of specified fault current to earth.
- 5.1.6 All elements connection shall be bolted type to ensure stable resistance value throughout the working life of the unit.
- 5.1.7 Wet process type brown glass porcelain insulators shall be used for supporting resistor elements and used to insulate the resistor element from enclosure. Porcelain insulators shall have high creepage value (as specified in Data sheet-A) suitable for heavily polluted atmosphere charged with dust particles.
- 5.1.8 The resistor elements shall be provided with necessary installations and shall have maximum temperature rise as specified in Data Sheet-A.
- 5.1.9 The NGR shall be provided with suitable taps for cable/strip connection.
- 5.1.10 In case the connection between neutral terminal of transformer and NGR is through a copper strip, then copper strip shall be supplied by bidder. The required hardware for the termination of copper flat at both ends shall be supplied by the bidder.
- 5.2 ENCLOSURE:
- 5.2.1 Each neutral grounding resistor shall be housed in weather-proof enclosure having Degree of Protection as specified in Data Sheet-A. Enclosure shall be cold rolled sheet steel having a minimum thickness of 2 mm. Suitable ventilating louvers shall be provided on sides to ensure proper ventilation. The louvers shall be provided with fine wire mesh to make vermin proof.
- 5.2.2 The terminals for neutral and earthing connections shall be housed in separate vermin-proof, weather-proof terminal box with min. IP-55 degree of ingress protection.
- 5.2.3 A separate canopy shall be provided above enclosure roof with a suitable air gap between them. It shall also cover the terminal compartment. Suitable lifting arrangement shall be provided to lift the canopy.
- 5.2.4 The bottom of the enclosure shall be provided with a drain plug to remove water that may get collected in the enclosure.
- 5.2.5 The enclosure shall be supported on insulators placed on mounting structure in such a fashion that it is not easily accessible for man standing on ground level. Any part of insulator shall be at a height 2500 mm above ground/plinth.
- 5.2.6 Each cubicle shall be complete with front access door with handles, lock and also a removable bolted cover. All doors and removable covers shall be properly gasketed with good quality neoprene /synthetic rubber gaskets.

	TECHNICAL SPECIFICATION FOR NEUTRAL GROUNDING RESISTOR	SPECIFICATION NO. PE-TS- 423-506-E001	
		VOLUME II	
		SECTION - II	
		REVISION 0	DATE: 02.01.2017
		SHEET 3 OF 5	

- 5.2.7 All cubicle door hinges shall be concealed type. Each cubicle shall be complete with suitably mounted cable box fitted with removable gland plate of Aluminium of suitable thickness for fixing cable gland. Double compression brass Cable glands and cable lugs of tinned copper shall be in the scope of bidder.
- 5.2.8 All necessary galvanised bolts, nuts washers etc. shall be included by the BIDDER for installation of Cubicle at site.
- 5.2.9 The enclosure shall not be earthed to prevent bypassing of resistor in case of any inadvertent shorting of resistor from inside.
- 5.2.10 Panel space heater arrangement along with thermostat, suitable for connection to 240V AC single supply, shall be provided at the bottom of the panel. The illumination arrangement and switch socket shall also be provided in the panel. The required cable glands, lug etc. required shall be supplied by the bidder.
- 5.2.11 For connection of other end of NGR to ground, 2 nos. earthing terminal/pad tapped holes and bolts for connection of 50X6 copper strip shall be provided. Copper strip/ copper ground wire for ground connection is in bidder's scope.

6.0 INSPECTION & TESTS

- 6.1 All tests shall be conducted as per relevant IS/IEC/ IEEE standards and shall be performed in the presence of purchaser's representative, if so desired by the purchaser. The bidder shall give at least 21 days advance notice of the date when the tests are to be carried out.
- 6.2 Bidder shall furnish Type Test certificates (temperature rise and DOP tests) conducted on similar type of equipment for purchaser's review at contract stage.
- 6.3 For all components / materials, for which type test reports have been asked for in the specification, such Type tests should have been carried out on identical components / materials. In absence of such type tests reports or in case such reports are not found to be meeting the specification/standards requirements, vendor shall conduct all such type tests without any commercial/delivery implication to BHEL according to the relevant standards and reports shall be submitted to the owner for approval. (Type test charges as per clause 6.4 shall not be applicable in such cases).
- 6.4 The bidder shall indicate cost of carrying out all the Type tests as specified in the specification. The charges for each of the Type tests shall be given separately as BOQ-cum-price schedule as part of NIT. These prices will be applicable in case a type test is required to be conducted by purchaser despite availability of satisfactory type test report as per clause 6.3 above.
- 6.5 All materials & components and shall be procured, manufactured, inspected, and tested by vendor/sub-vendor as per applicable clauses of BHEL Quality Plan no. PED-505-00-Q-002/01 (subject to approval of customer) enclosed.
- 6.6 All acceptance and routine tests as per relevant standards shall be carried out by the manufacturer. Charges for all these routine and acceptance tests for all the materials shall be deemed to be included in the bid price.
- 6.7 Test reports of the various tests conducted at the time of inspection shall be furnished by the vendor.
- 6.8 Bidder shall furnish unit prices of items in the prescribed schedule of BOQ-cum-price schedule as part of NIT. Purchaser reserves the right to add/delete the quantity during detailed engineering

	TECHNICAL SPECIFICATION FOR NEUTRAL GROUNDING RESISTOR	SPECIFICATION NO. PE-TS- 423-506-E001	
		VOLUME II	
		SECTION - II	
		REVISION 0	DATE: 02.01.2017
		SHEET 4 OF 5	

as finally required for the project. Unit rate quoted shall be applicable for price adjustment in such cases.

6.9 All bought out items shall be procured from reputed manufacturers and shall be subject to approval of purchaser.

7.0 PAINTING

7.1 All bidders must have 7-tank or 8-tank painting procedure.

7.2 All metal parts, surfaces shall be degreased by dipping in hot alkaline solution and rubbed with wire brush to remove oil and scale and then rinsed in water. Alternatively, they may be shot blasted.

7.3 Parts shall be pickled by dipping in hydrochloric acid to remove the rust from the surfaces formed during storage of sheets and then rinsed to remove traces of the acid. The cleaning and pre-treatment of all metal parts shall be as per applicable standard.

7.4 The surfaces to be painted shall then be prepared by phosphatizing to protect them from further rusting and to create a good bond with the paint.

7.5 All parts shall then be subjected to a coat of primer paint. All inside surfaces of enclosure shall be spray painted with black matt finish and outside surfaces of enclosure shall be spray painted with hard semi glossy synthetic enamel or power coated (as specified in Sec-I) of shade as per Sec-I.

7.6 Paint thickness shall be minimum 50 microns unless specified otherwise in Sec-I.

7.7 Electrostatic or powder painting shall be acceptable subject to purchaser's approval.

7.8 Finished parts shall be coated with peelable compound by spraying method to protect the finished product from scratches, grease, dirty and oily spots during handling and transportation.

8.0 PACKING

Specification for the sea worthy packing, if enclosed, for the export jobs shall form part of the specification.

9.0 SPARES

A list of Erection & commissioning spares (if required) along with quantities considered is indicated in BOQ-cum-price schedule as part of NIT.

10.0 GUARANTEED PERFORMANCE REQUIREMENTS

10.1 The vendor shall guarantee satisfactory performance of the equipment supplied under all conditions and requirement as laid down by this specification.

10.2 The vendor shall comply with the general requirements of performance guarantee specified elsewhere.

11.0 O & M MANUAL



TECHNICAL SPECIFICATION FOR NEUTRAL GROUNDING RESISTOR

SPECIFICATION NO. PE-TS- 423-506-E001

VOLUME II

SECTION - II

REVISION 0

DATE: 02.01.2017

SHEET 5 OF 5

O & M manual for installation, operation and maintenance of NGR shall be furnished before despatch of the equipment.

Draft O & M manual shall be submitted for purchaser's approval. Manual shall contain minimum following details:

- i) Description of the equipment.
- ii) Salient construction features.
- iii) Packing details.
- iv) Instructions to be followed on receipt at site for storage.
- v) Erection procedure & checks.
- vi) Test to be conducted at site.
- vii) Commissioning procedure.
- viii) Maintenance instructions.

12.0 DELIVERY

The delivery shall be as per NIT (Notice Inviting Tender).

		QUALITY PLAN		CUSTOMER : TAMIL NADU GENERATION & DISTRIBUTION CO. LTD.		PROJECT TITLE : 1X800 MW NORTH CHENNAI, STAGE-III		SPECIFICATION NO. : PE-TS-423-506-E001				
				BIDDER/ VENDOR :		STANDARD QP NO. : PE-QP-999-505-E001, REV. 0		SPECIFICATION TITLE: TS FOR NEUTRAL GROUNDING RESISTOR				
		SHEET 1 OF 4		SYSTEM GROUNDING		ITEM : NEUTRAL GROUNDING RESISTOR		DOC. NO. : PE-TS-423-506-E001				
SL. NO.	COMPONENT/OPERATION	CHARACTERISTIC CHECK	CAT.	TYPE/ METHOD OF CHECK	EXTENT OF CHECK	REFERENCE DOCUMENT	ACCEPTANCE NORM	FORMAT OF RECORD	AGENCY			REMARKS
									P	W	V	
1	2	3	4	5	6	7	8	9	10			11
1.0	MATERIALS											
1.1	SHEET STEEL AND STRUCTURES	1. DIMENSIONS (THICKNESS)	MA	MEASUREMENT	10%	APPD. DRG./DATA SHEET IS-1079 , IS-2062 IS-513	APPD. DRG./DATA SHEET IS-1079 , IS-2062 IS-513	QC RECORD	3/2	1*	1	1* - TO BE WITNESSED DURING FINAL INSPECTION
		2. SURFACE FINISH & WAVINESS / FLATNESS	MI	VISUAL	100%	-DO-	NO VISUAL DIFECTS	-DO-	3/2	-	1	
		3. DUCTILITY OF SHEET	CR	BEND TEST	SAMPLES	-DO-	IS-1079 IS-2062 IS-513	TEST CERT.	3/2		1	TEST CERT. FOR PLATING QUALITY TO BE PROVIDED
1.2	COPPER FLATS	1. DIMENSIONS (THICKNESS)	MA	MEASUREMENT	10%	APPD. DRG./DATA SHEET IS-1897	APPD. DRG./DATA SHEET IS-1897	QC RECORD	3/2	1*	1	1* - TO BE WITNESSED DURING FINAL INSPECTION
		2. SURFACE FINISH	MI	VISUAL	100%	-DO-	-DO-	-DO-	3/2	-	1	
		3. CHEMICAL COMPOSITION	MA	CHEMICAL ANALYSIS	1/ MELT	-DO-	-DO-	TEST CERT.	3/2	-	1	
1.3	RESISTOR GRIDS	1. SURFACE FINISH	CR	VISUAL	100%	MFR'S. STD.	MFR'S. STD.	INSPN. REPORT	3/2	-	1	
		2. DIMENSIONS (THICKNESS & AREA)	MA	MEASUREMENT	100%	-DO-	-DO-	-DO-	3/2	1*	1	1* - ONE SAMPLE RESISTOR GRID ELEMENT SHOULD BE PROVIDED TO VERIFY THE DIMENSION AT THE TIME OF FINAL INSPECTION.
		3. RESISTANCE VALUE	MA	ELECTRICAL	10%	-DO-	-DO-	-DO-	3/2	-	1	
BHEL			PARTICULARS			BIDDER/VENDOR			BIDDER'S/VENDORS COMPANY SEAL			
			NAME									
			SIGNATURE									
			DATE									
LEGEND : 1 - BHEL/ CUSTOMER 2 - VENDOR 3 - SUB- VENDOR P - PERFORM W - WITNESS V - VERIFICATION												

		QUALITY PLAN		CUSTOMER : TAMIL NADU GENERATION & DISTRIBUTION CO. LTD.		PROJECT TITLE : 1X800 MW NORTH CHENNAI, STAGE-III		SPECIFICATION NO. : PE-TS-423-506-E001				
				BIDDER/ : VENDOR		STANDARD QP NO. : PE-QP-999-505-E001, REV. 0		SPECIFICATION TITLE: TS FOR NEUTRAL GROUNDING RESISTOR				
		SHEET 2 OF 4		SYSTEM GROUNDING		ITEM : NEUTRAL GROUNDING RESISTOR		DOC. NO. : PE-TS-423-506-E001				
SL. NO.	COMPONENT/OPERATION	CHARACTERISTIC CHECK	CAT.	TYPE/ METHOD OF CHECK	EXTENT OF CHECK	REFERENCE DOCUMENT	ACCEPTANCE NORM	FORMAT OF RECORD	AGENCY			REMARKS
									P	W	V	
1	2	3	4	5	6	7	8	9	10			11
1.4	MICA INSULATED TIE-RODS MICA WASHERS, STEEL WASHER	4. CHEMICAL COMPOSITION 5. CURRENT DENSITY OF RESISTANCE MATERIAL	MA	CHEM ANALYSIS	1/ LOT	MFR'S. STD.	MFR'S. STD.	TEST CERTIFICATE	3/2	-	1	1*. SAMPLE RESISTOR GRID ELEMENT PROVIDED AT S.L. NO. 1.3.2 TO BE WITNESSED DURING FINAL INSPECTION.
			MA	ELECTRICAL	10%	-DO-	-DO-	-DO-	2	1*	1	
		1. DIMENSIONS	MA	MEASUREMENT	100%	MFR'S. STD.	MFR'S. STD.	QC RECORD	2	-	1	
		2. SURFACE	MA	VISUAL	100%	DRAWING	DRAWING	-DO-	2	-	1	
1.5	PORCELAIN INSULATORS (POST & BUSHING TYPES)	1. DIMENSIONS CHECK	MA	MEASUREMENT	10%	MFR'S. STD.	MFR'S. STD.	TEST CERT.	3/2	-	1	PORCELAIN INSULATORS SHALL BE OF APPROVED MAKE
		2. SURFACE FINISH & DEFECTS	MA	MEASUREMENT	100%	DRAWING	DRAWING	-DO-	3/2	-	1	
		3. DRY P.F. HV TEST	MA	ELEC.	100%	APPD. DRG./ DATA SHEET	APPD. DRG./ DATA SHEET	-DO-	3/2	-	1	
2	FABRICATION											
2.1	CUTTING, BENDING, PUNCHING, DRILLING & WELDING ETC	1. DIMENSIONS	MA	MEASUREMENT	100%	MFG. STAND.	MFG. STAND.	INSPN REPORT	2	-	1	
		2. WORK MANSHIP	MA	VISUAL	100%	-DO-	-DO-	-DO-	2	-	1	
2.2	SURFACE PREPARATION	1. SURFACE CONDITION	MA	VISUAL	100%	-DO-	-DO-	-DO-	2	-	1	
2.3	PAINTING	1. SURFACE FINISH & COVERAGE	MA	VISUAL	100%	-DO-	-DO-	-DO-	2	-	1	
		2. FILM THICKNESS	MA	MEASUREMENT	100%	APPD. DRG./ DATA SHEET	APPD. DRG./ DATA SHEET	INSPECTION REPORT	2	-	1	
		3. PAINT SHADE	MA	VISUAL	100%	-DO-	-DO-	-DO-	2	-	1	
BHEL			PARTICULARS			BIDDER/VENDOR			BIDDER'S/VENDORS COMPANY SEAL			
			NAME									
			SIGNATURE									
			DATE									
LEGEND : 1 - BHEL/ CUSTOMER 2 - VENDOR 3 - SUB- VENDOR P - PERFORM W - WITNESS V - VERIFICATION												

		QUALITY PLAN		CUSTOMER : TAMIL NADU GENERATION & DISTRIBUTION CO. LTD.		PROJECT TITLE : 1X800 MW NORTH CHENNAI, STAGE-III		SPECIFICATION NO. : PE-TS-423-506-E001				
				BIDDER/ VENDOR :		STANDARD QP NO. : PE-QP-999-505-E001, REV. 0		SPECIFICATION TITLE: TS FOR NEUTRAL GROUNDING RESISTOR				
		SHEET 3 OF 4		SYSTEM GROUNDING		ITEM : NEUTRAL GROUNDING RESISTOR		DOC. NO. : PE-TS-423-506-E001				
SL. NO.	COMPONENT/OPERATION	CHARACTERISTIC CHECK	CAT.	TYPE/ METHOD OF CHECK	EXTENT OF CHECK	REFERENCE DOCUMENT	ACCEPTANCE NORM	FORMAT OF RECORD	AGENCY			REMARKS
									P	W	V	
1	2	3	4	5	6	7	8	9	10			11
3	SUB-ASSEMBLY											
3.1	RESISTOR UNIT FRAME ASSEMBLED	1. HV TEST	CR	ELECTRICAL	100%	APPD. DRG./ DATA SHEET BS-587	APPD. DRG./ DATA SHEET BS-587	TEST REPORT	2	-	1	
		2.RESISTANCE VALUE	CR	ELECTRICAL	100%	-DO-	-DO-	-DO-	2	-	1	
		3. DIMENSIONS	MA	MEASUREMENT	100%	MFG. STAND.	MFG. STAND.	-DO-	2	-	1	
3.2	FITTING OF RESISTOR UNIT FRAME, PORCELAIN BUSHING & POST INSULATOR	1. FITMENT	MA	VISUAL	100%	APPD. DRG./ DATA SHEET	APPD. DRG./ DATA SHEET	INSPECTION REPORT	2	-	1	
		2.DIMENSION	MA	MEASUREMENT	100%	-DO-	-DO-	-DO-	2	-	1	
		3. CONNECTION	MA	VISUAL	100%	-DO-	-DO-	-DO-	2	-	1	
		4. TERMINATION	MA	MEASUREMENT	100%	-DO-	-DO-	-DO-	2	-	1	
		5. RESISTANCE VALUE	MA	ELECTRICAL	100%	-DO-	-DO-	-DO-	2	-	1	
3.3	ENCLOSURE & ITS PARTS	1. FINISH	MA	VISUAL	100%	APPD. DRG./ DATA SHEET	APPD. DRG./ DATA SHEET	INSPECTION REPORT	2	-	1	
		2.DIMENSION	MA	MEASUREMENT	100%	-DO-	-DO-	-DO-	2	-	1	
		3. PAINT SHADE	MA	VISUAL	100%	-DO-	-DO-	-DO-	2	-	1	
4	FINAL ASSEMBLY											
4.1	COMPLETE NGR	1. HV TEST	CR	ELECTRICAL	100%	APPD. DRG./ DATA SHEET BS-587 / STD. IEEE 32	APPD. DRG./ DATA SHEET BS-587 / STD. IEEE 32	TEST REPORT	2	1	-	
		2. MEASUREMENT OF IR VALUE BEFORE & AFTER HV TEST	CR	ELECTRICAL	100%	-DO-	-DO-		2	1	-	
		3. RESISTANCE VALUE	CR	ELECTRICAL	100%	-DO-	-DO-		2	1	-	
		4. DIMENSIONS	MA	MEASUREMENT	100%	-DO-	-DO-		2	1	-	
BHEL			PARTICULARS			BIDDER/VENDOR						
			NAME									
			SIGNATURE									
			DATE						BIDDER'S/VENDORS COMPANY SEAL			

LEGEND : 1 - BHEL/ CUSTOMER 2 - VENDOR 3 - SUB- VENDOR P - PERFORM W - WITNESS V - VERIFICATION

		QUALITY PLAN SHEET 4 OF 4		CUSTOMER : TAMIL NADU GENERATION & DISTRIBUTION CO. LTD.		PROJECT TITLE : 1X800 MW NORTH CHENNAI, STAGE-III		SPECIFICATION NO. : PE-TS-423-506-E001				
				BIDDER/ VENDOR :		STANDARD QP NO. : PE-QP-999-505-E001, REV. 0		SPECIFICATION TITLE: TS FOR NEUTRAL GROUNDING RESISTOR				
				SYSTEM GROUNDING		ITEM : NEUTRAL GROUNDING RESISTOR		DOC. NO. : PE-TS-423-506-E001				
SL. NO.	COMPONENT/OPERATION	CHARACTERISTIC CHECK	CAT.	TYPE/ METHOD OF CHECK	EXTENT OF CHECK	REFERENCE DOCUMENT	ACCEPTANCE NORM	FORMAT OF RECORD	AGENCY			REMARKS
									P	W	V	
1	2	3	4	5	6	7	8	9	10			11
		5. SHORT TIME RATING / TEMPERATURE RISE TEST 6. DEGREE OF PROTECTION 7. PAINT FINISH 8. PAINT THICKNESS 9. PAINT SHADE 10. PAINT ADHESION TEST 11. THICKNESS OF GALVANISINGS OF STRUCTURE 12. CHECKING OF EARTH CONNECTION 13. CHECKING OF EARTHING MATERIAL (TINNED COPPER STRIP) 14. VERIFICATION OF BOM INCLUDING CABLE GLAND & LUGS (AS APPLICABLE)	MA MA MA MA MI MI MI MA MA MA	HEAT RUN AS PER IS:12063 IEC:60529 VISUAL MEASURMENT VISUAL-SHADE CARD MECHANICAL VISUAL / MEASURMENT ELECTRICAL VISUAL VISUAL	1/TYPE 1/TYPE 100% ALL ALL FEW PLACES OF ALL NGR 100% 100% 100%	APPD. DRG./ DATA SHEET BS:587 APPD. DRG./ DATA SHEET APPD. DRG./ DATA SHEET -DO- -DO- -DO- APPD. DRG./ DATA SHEET -DO- -DO- -DO-	APPD. DRG./ DATA SHEET BS:587 APPD. DRG./ DATA SHEET APPD. DRG./ DATA SHEET -DO- -DO- -DO- APPD. DRG./ DATA SHEET -DO- -DO- -DO-	TEST REPORT TEST REPORT INSPECTION REPORT -DO- -DO- -DO- TEST REPORT -DO- -DO- -DO-	2 2 2 2 2 2 2 2 2 2	1* 1* 1 1 1 1 1 1 1 1	1** 1** - - - - - - - 1	1**. TYPE TEST CERTIFICATE OF SIMILAR RATING TO BE FURNISHED FOR VERIFICATION BY ENGINEERING 1* CONDUCTION OF TYPE TEST TO BE DONE IF CALLED FOR IN TECHNICAL SPECIFICATION & TEST REPORT OF THE SAME TO BE FURNISHED FOR VERIFICATION BY ENGINEERING.
BHEL			PARTICULARS			BIDDER/VENDOR NAME SIGNATURE DATE			BIDDER'S/VENDORS COMPANY SEAL			

LEGEND : 1 - BHEL/ CUSTOMER 2 - VENDOR 3 - SUB- VENDOR P - PERFORM W - WITNESS V - VERIFICATION