



BHARAT HEAVY ELECTRICALS LIMITED

TRANSMISSION BUSINESS HVDC ENGINEERING & SYSTEMS

COPYRIGHT AND CONFIDENTIALITY

The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD.
It must not be used directly or indirectly in anyway detrimental to the interest of the company

DOCUMENT No.	TB-391-562-053			Rev. No.	02	Prepared	Checked	Approved	
TYPE OF DOC.	TECHNICAL SPECIFICATION				SIGN				
TITLE Diesel Generating Set					NAME	AR	SKS	AS	
					DATE	09/06/17	09/06/17	09/06/17	
					GROUP	HVDC	W.O. No	86006	
CUSTOMER	Power Grid Corporation of India Ltd								
PROJECT	±800kV, 6000MW HVDC Raigarh – Pugalur Terminals								
CA NO.	CC-CS/651-SR2/HVDC-3063/7/G10/CA-I/5817-5821 date: 2017-01-25								
Station	Raigarh & Pugalur								
CONTENTS									
Section	Description						No Of Sheets		
1	Scope, Specific Technical Requirement and Bill of Quantity						8		
2	Equipment Specification						8		
3	Project Details and General Technical Requirements						1		
	02	05.9.17	AR	SKS	AS	Revised in line with POWERGRID comments			
	01	13.7.17	AR	SKS	AS	Revised in line with ABB comments			
	Rev No.	Date	Altered	Checked	Approved	REVISION DETAILS			
	Distribution				To	HVD C	TBMM	TBQM	Vendor
					Copies	1	1	1	1



SECTION-1

INTENT, DESIGN CRITERIA, SYSTEM REQUIREMENT AND SCOPE

1.1 Intent of specification

1.1.1 This specification is intended to cover the following activities and services in respect of all the equipment of the **1700 KVA DIESEL GENERATING SET**:

- i) Detailed design of all the equipment and equipment system(s).
- ii) Complete manufacturing & testing at works.
- iii) Providing engineering data, drawings, and O & M manuals as per specified format etc. for Owner's review, approval and records.
- iv) Packing and Loading for safe transportation to site.
- v) Transportation, unloading, storage & handling at site.
- vi) Erection, Testing, Commissioning, carrying out acceptance test and putting into satisfactory operation of all the equipment including successful completion of trial operation. HSD Fuel shall be arranged by contractor during commissioning and load test at site.

1.1.2 The requirements specified under SECTION 2 of the specification shall be considered as part of this section. In case of variance between various sections, the requirements of Section 1 shall prevail.

1.1.3 It is not the intent to specify herein all the details of design and manufacture. However, the equipment shall conform in all respect to high standards of design, engineering and workmanship and shall be capable of performing the required duties in a manner acceptable to Purchaser / Owner, who will interpret the meaning of drawings and specifications and shall be entitled to reject any work or material, which in his/their judgment is not in full accordance with the specifications.

1.1.4 The bidder shall be deemed to have understood completely all the tender drawings and documents and quoted accordingly.

1.1.5 The Bidder shall be responsible for providing all material, equipment and services, specified or otherwise which are required to fulfil the intent of ensuring operability, maintainability and the reliability of the complete work covered under this specification.

1.1.6 In case of any deviation, the bidder shall indicate separately the deviations clause-wise with respect to the specification in the 'Schedule of Deviation'. Deviations in any other form including clarifications / assumptions / etc. will not be considered and it will be construed that the bid conforms strictly to the specification.



- 1.1.7 This specification makes it obligatory for the contractor to arrange / obtain necessary approval / clearance from statutory organizations wherever applicable for the plant / machinery / sub-systems under the scope specified.
- 1.1.8 The system shall be designed to suit the extreme of outside conditions as given in the specification.
- 1.1.9 **The Contract shall be on lump sum basis for the package. Within the scope of the contract, no variation shall be admissible to the Contractor. In case of change in scope after award of the contract, the additions/deletions to the scope shall be settled on agreed mutual rate.**
- 1.1.10 The term '**Owner**' appearing in this specification shall refer to **Power Grid Corporation of India Limited (PGCIL)**, the term '**Purchaser**' shall refer to **BHEL** and the term '**Contractor**' shall refer to the successful **Bidder**.

1.2 Qualifying Requirement for the Bidder

The bidder should have designed, supplied, erected & commissioned similar equipment of same or high capacity, which should be in operation for the last two years.

1.3 System Requirement & Design Criteria

Besides, the following shall be considered:

1. Main & neutral terminals shall be brought out in line with requirement specified under cl. 2.5.3 & 2.5.4. Terminal box shall be adequate to house the CTs and cables.
2. 3 nos. CTs for differential protection shall be mounted in neutrals brought to the neutral terminal box of DG set while other 3 CTs shall be mounted on the LVAC Board. These all 6 nos. CTs shall be supplied by LV board supplier, however DG set supplier ensure the sufficient space to accommodate 3 nos. differential CT's in their DG set neutral terminal box.
3. 3 nos. CTs for alternator restricted earth fault protection shall be provided in LVAC board however one CT shall be provided in the neutral of DG set for this purpose. These all 4 nos. CTs shall be supplied by LV board supplier.
4. Alternator Neutral shall be solidly grounded through pipe electrode. Grounding arrangement for neutral & body earthing shall be clearly depicted by contractor in the drawing during engineering stage.
5. Recommended size of power cables between alternator and AMF panel shall be justified by contractor through calculations. Spacing and mechanical strength of the terminals shall be accordingly ensured.
6. ACB for DG has been provided in the 415V AC distribution board. Power circuit is therefore not required in AMF panel. Control scheme shall be accordingly made for auto start of DG and auto-closing and trip of DG ACB.
7. D.G. set protections shall include, but not be limited to the following:



- a) Differential protection
- b) Over current protection
- c) Stator earth fault protection
- d) Restricted earth fault protection
- e) Reverse power protection
- f) Field failure protection
- g) Generator Phase sequence
- h) Over/under voltage
- i) Over/under frequency
- j) Reverse Reactive power (KVAR)

Relays for various conditions mentioned at a), b) & d) above shall be provided by the purchaser in LVAC board, however those pertaining to alternator mentioned at c), e) & f) shall be provided by the contractor. Contractor shall provide necessary provisions in AMF panel scheme to interlock relays in purchaser's board for initiating DG shutdown sequence.

Parameters h & i shall be provided in DG controller. Relays for parameters g & j shall be provided in the purchaser LVAC board (ACDB) as a part of automatic change over scheme.

The DG & related equipment shall be designed to withstand the extremes of the ambient conditions as specified in section-3 of this specification.

1.4 Scheme of operation

Following scheme of operation shall be considered while offering the equipment:

- a) On failure of both the incomers, a start command will be given to the Gen Set from under voltage relays of the respective 415V Switchgear.
- b) Considering block loading requirements, Genset should be able to take full load within 30 seconds (max) after starting.
- c) After the GenSet has reached the voltage and frequency, generator circuit breaker in 415V Switchgear shall receive a closing command from genset panel.
- d) The 415V Switchgear will now be fed from the GenSet.
- e) When the mains/ grid supply is restored, system shall check the healthiness of Grid/ main supply for pre-determined time. Then Gensets stop command shall be initiated from LVAC board and breaker open command shall be given accordingly. Also mains/grid supply breaker shall be closed and power shall be fed from the mains supply.
- f) Gensets continue to run for a predetermined time for cool down and then switched-off automatically.
- g) The whole scheme shall be totally automatic and would require no man power.



1.5 Scope of Supply & Services

The requirements mentioned under this clause are **indicative and minimum** for the system. Any other item/ service required to complete the work for safe and sound operation of system shall be provided and installed by the bidder at no extra cost to the purchaser. The bidder may bring out such requirement(s) suitably.

Bidders shall consider reputed makes for various equipment involved in the system, which shall be subjected to Owner's approval during design Engg. Stage.

1.5.1 Scope of Supply

A. Main Item

The scope covers supply of **Eight (08) nos.** (4 nos. for Raigarh & 4 nos for Pugalur) of Diesel Generator Set of stationary type having a net electrical output of 1700 KVA capacity at specified site conditions.

Each of the eight DG sets shall have the following accessories:

- i) Diesel engine **complete with all accessories** of adequate capacity to deliver 1700kVA at specified site conditions.
- ii) Suitable alternator directly coupled to the engine through coupling, complete with all accessories.
- iii) Automatic Voltage Regulator
- iv) Complete starting arrangement including 2 sets of Batteries (one set comprises of 2 batteries of 12 V each) & chargers (2 sets) with leads.
- v) Base frame, foundation bolts etc.
- vi) Day tank of 990 litres capacity.
- vii) Diesel storage tank (one per DG Set at each converter station of 12.5 KL capacity)
- viii) Engine cooling and lubrication system
- ix) Engine air filtering system
- x) Exhaust silencer package with insulation beyond flexible connection up to the stack height as per the latest CPCB norms.



- xi) 1 lot of GI fuel piping with valves, strainer and unloading hose pipes as required for fuel transfer system from storage area to fuel tank including electrically driven fuel pump.
- xii) AMF control panel complete with all standard protection, alarm/ annunciations and meters necessary for 1700KVA DG set.
- xiii) *Silent Type Acoustic & weather proof enclosure to be provided* in line with latest CPCB norms.
- xiv) All lubricants consumable touch up paints etc. *till successful completion of trial operation during commissioning at site.*
- xv) Adequate Illumination & ventilation arrangement for DG set enclosure.

B. Mandatory Spares

The following mandatory spares shall be provided:

SI No.	Item		<u>Raigarh</u>	<u>Puglur</u>
1	Set of filters (Lube oil/fuel/air) filter	Set	1	1
2	Solenoid Coil assembly	No.	1	1
3	Self-starter assembly with clutch engaging and disengaging arrangements complete with motor	No.	1	1
4	Lube oil pressure safety control	No.	1	1
5	High water temp. safety control	No.	1	1
6	Diode	No.	2	2
7	AVR (Automatic voltage Regulator) / AVR Card for DG Set.	Set	1	1

* Set mean 1 no. for each type & rating

☞ It is to be noted that no mandatory spare shall be used during commissioning of the equipment. Any spares required for commissioning purpose shall be supplied separately by the contractor.



C. Standard Tools & Tackles

Bidder shall include one set of standard tools and tackles required for erection, testing, commissioning & maintenance of equipment. The list of tools required shall be furnished in the bid.

1.5.2 SCOPE OF SERVICE

The contractor shall provide following, services:

- A. Diesel oil storage & other installation shall meet statutory requirements and shall be approved by Controller of Explosives. This shall be the responsibility of the Contractor. The DG sets shall meet the noise level & emission parameters and other requirements in accordance with latest Notification of MOEF/CPCB.
- B. The scope of services includes erection, testing and commissioning of DG Set and conducting performance test to the satisfaction of the owner/purchaser and handing over of the fully operational equipment to the Owner/ purchaser.
- C. It will be the responsibility of the bidder to obtain statutory clearance & license for operation, if any, prior to supplies as required.
- D. It is the responsibility of the supplier to train at least two (2) site persons of Purchaser/Owner in efficient handling of the equipment. Handing over of the equipment shall be deemed complete only upon certification from Purchaser to this effect.
- D. The draft O&M manual shall be submitted within 4 weeks after award of contract.

The O&M manual shall contain the following information:

- Description of the system and equipment with design particulars
- Scheme of operation and interlocks in AMF panel with the purchaser's LVAC board
- Instruction for installation, operation, maintenance and repair at site.
Recommended inspection practices and inspection schedule.
- Ordering information for all replaceable parts

1.6 Exclusions

The following services shall be provided by **BHEL** as a free of cost to Bidder

- 1.6.1 Supply of power & control cables and cable trays, if any.



- 1.6.2 Supply of GI flat and pipe electrodes for equipment earthing.
- 1.6.3 Interlocking of the DG Set with the purchaser's existing system. However, supplier shall make provision for the same in the AMF control scheme.
- 1.6.4 Construction of foundation/Civil details for DG set, day tank, BOT & electric pump. However, supplier shall submit the foundation & canopy details of these equipment.

1.7 Interface

Following remote Status shall be provided through BMS

- 1. Oil level (High/Low) in All Day Tank,**
- 2. Oil level (High/Low) Bulk Oil storage Tank**
- 3. DG set On/Off indication**

Following remote control/Status shall be provided through SCADA

- 1. Starting and stopping of the DG set.**
- 2. Indication of the DG set under operation**
- 3. Indication of the DG set under trouble**

Bidder shall provide suitable NO/NC potential free contacts for remote status/control as mentioned above.

1.8 Various heads to be quoted for

- 1.8.1 Based on the above input it is recommended that the bidders shall submit their offers in the prescribed format only.

Table 1.8-1 Format for furnishing offer

Sl. No.	Description	Quantity for Raigarh	Quantity for Pugalur
1.0	1700kVA DG Set comprising of but not limited to: - Diesel engine complete with all accessories - Alternator directly coupled to engine through coupling, complete with all accessories - Automatic voltage regulator - Complete starting arrangement with starter motor, 2 sets of Ni-Cd batteries (4 nos. of 12V	4 Sets	4 Sets



	each) and 2 nos. battery chargers - Day tank of 990 litres capacity - 12.5KL BOT - Redundant Motor driven oil pump to transfer fuel to day tank - Engine cooling and lubrication system - Engine air-filtration system - Exhaust silencer package - Acoustic and weather proof enclosure as per latest CPCB norms - AMF/isolator panel for control, metering and alarm - Inspection & testing of complete DG set at manufacturer works		
2.0	Complete erection material but not limited to: - 1 set of AVM Pads. - Exhaust silencer package with 1 lot of MS class 'B' exhaust piping complete with hardware and fittings - 1 lot of fuel piping from day tank to engine complete with hardware & fittings. - 1 lot of thermal insulation of exhaust piping and silencer beyond flexible connections. - Set of valves, strainers and unloading hose pipes as required - First fill of lube oil.	4 Lot	4 Lot
3.0	Standard tools and tackles for erection, testing, commissioning, operation and maintenance	1 Set	1 Set
4.0	Mandatory Spares (applicable spares as per clause 1.5.1 B)	1 Lot	1 Lot
5.0	Erection, Testing & Commissioning of DG set	4 Lot	4 Lot



2 EQUIPMENT SPECIFICATION

2.1 Codes & Standards

The Diesel Generating set shall be designed, rated and tested in accordance with IEC60034-1, BS 5514/ISO 3046, ISO 8528 and other IEC/ISO standards relevant to apparatus contained in the diesel generator set. Also design and construction of complete system shall comply with the latest applicable Indian/British/American Standards/Codes.

It is not the intent to specify herein all the details of design & construction. However, the equipment/system shall conform to high standards of design, engineering & workmanship in all respect and shall be capable of performing the required duties.

2.2 Design & Construction

The equipment shall be designed to withstand the extremes of the ambient conditions specified in section-3.

2.3 General Technical Specification:

The DG Set shall be designed to meet **essential** & emergency load continuously. The Diesel generator shall automatically start-up when normal & **stand by** supplies are lost. The diesel generator shall be started from their own DC power source and shall be totally independent of the AC system for their normal operation.

The DG set(s) are intended to supply power only during an emergency for essential services and may be idle for long periods except for periodic routine tests once a week. When there is a total failure of main power supply, the sets shall be required to operate continuously at full load for a period, which may even exceed 24 hours.

Diesel oil storage & other installation shall meet statutory requirements and shall be approved by Controller of Explosives. This shall be the responsibility of the Contractor. The DG sets shall meet the noise level & emission parameters and other requirements in accordance with latest Notification of MOEF.



2.4 DIESEL ENGINE

2.4.1 GENERAL

The diesel engine shall be of stationary type, four stroke with vertical inline of 'V' type cylinder arrangement, super charged and coolant cooled.

2.4.2 RATING

The engine shall be capable of driving the alternator continuously at its rated full load and rated speed without getting over loaded under the prevailing operating conditions. It shall also be capable of satisfactory driving the alternator at 10% over load at the rated speed for one hour in any period of 12 hours of continuous running. Continuous BHP rating of the engine shall be such that the DG set can continuously deliver the specified net electrical output, while supplying power/driving all electrical and mechanical auxiliaries connected to alternator terminals and engine shaft at the specified site conditions.

The contractor shall furnish supporting documents/calculations to arrive at the Diesel Engine rating.

2.4.3 RATED SPEED

The rated speed of engine shall not exceed 1500 RPM.

2.4.4 LUBRICATION

The engine shall have a closed cycle lubricating system with positive oil pressure and crank chamber for collection/storage of the lubricating oil during circulation. No moving part shall require lubrication by hand or any other external source either prior to the starting of the engine or when it is in operation.

A lubricating oil filter shall be provided for operation under normal conditions for a period of 250 hours without the necessity of its replacement or cleaning. In case lubricating oil coolers are required they shall be of the air-cooled type and shall be supplied as an integral part of the DG set.

Necessary temperature and pressure gauges shall be supplied and fitted on the lubrication system. The lubricated oil recommended by the manufacturer shall conform to the requirements specified in IS-466.

2.4.5 FUEL SYSTEM

The engine shall be capable of running on all type of diesel fuel oil normally available in India. The fuel consumption of the engine at full, three quarters and half of its rated power output shall be indicated by the Bidder/Contractor.

A fuel day tank with sufficient capacity of 990 litres shall be provided on a suitably fabricated steel platform. The tank shall be complete with level indicator marked in

litres, filling inlet with removable screen, an outlet, a drain plug, an air vent and necessary piping. **The tank shall be painted with oil resistance paint and erected in accordance with latest Indian explosive rule.**

A separate underground tank of 12.5 KL capacity for diesel storage shall be provided. The tank shall conform to the requirements of the Indian Explosive act. **Redundant** motor operated pumps for pumping the fuel into the 990 litres day tank from the underground tank with necessary pipes and valves shall be provided. **Fuel shall be fed up to DG set fuel pump inlet from Day tank by gravity.** Necessary pipe shall be provided for the same. **The inlet to the pump may be provided with armoured hose with suitable filter. The tank shall be painted with oil resistance paint and erected in accordance with latest Indian explosive rules.**

2.4.6 AIR INTAKE SYSTEM

The diesel engine shall be provided with special dry type air filters having low resistance to air passage, high dust retaining efficiency and provision for easy cleaning. The filters shall be suitable for achieving satisfactory engine operation and ensuring the engine life under tropical humid conditions.

2.4.7 COOLING

Engine shall be of the radiator type. Forced coolant circulating shall be employed with the help of engine shaft driven pump.

2.4.8 ENGINE GOVERNOR

The governor shall be Isochronous type to maintain zero speed rate or regulation and shall preferably be of Woodward made 'AI' type in order to take care of heavy duty motor starting. It shall have necessary characteristics to maintain the speed substantially constant even with sudden variation in load. However, a trip-ping shall be provided if speed exceeds maximum permissible limit. The governor shall be suitable for operation without external power supply.

2.4.9 TURBO CHARGER

It shall be of a robust construction suitable of being driven by engine exhaust, having a common shaft for the turbine and blower. It shall draw air from air filter of adequate capacity to suit the requirements of the engine.

2.4.10 QUIETNESS OF OPERATION

The engine shall be designed to achieve maximum quietness of operation. Efficient Industrial silencer shall be provided for the exhaust as well as the air intake. Acoustic enclosures shall also be provided such that the noise level of acoustic enclosure DG set shall not be more than 75 dB (A) at 1 m from the enclosed surface. However as per CPCB norms, noise insertion loss shall be 25dBA at one meter for DG greater than 750 KVA with acoustic enclosure The diesel generator sets should also conform to Environment (Protection) Rules, 1986 (of India) as amended. The Contractor shall provide details for the enclosures along with their bid.



2.4.11 STARTING

The engine shall be electrical self-starting type. The source of energy shall be separate dedicated 24 V batteries. The cranking device shall be designed in such a way that the engine starts automatically and reaches rated speed within the time required by the scheme of a remote starting impulse being received. The fuel oil system and the lubricating oil system shall also start operating simultaneously and automatically as soon as a starting impulse is received to obviate any change of seizure of the piston and bearing as well as air locking in fuel supply system. The starter motor shall conform to IS-4722.

A suitable dedicated battery charger using semi-conductor rectifier shall be provided for quick and trickle charging the battery used for DG starting. The charger shall be provided with a suitable D.C. Voltmeter, ammeter and output voltage control facility mounted on the control cubicle. The charger shall have necessary filters and suitable characteristic for charging the battery and keeping it in fully charged state.

The battery for starting the engine shall be capable of performing at least six (6) normal starts without recharging. In any case the continuous cranking for at least one minute shall be possible.

Ni-Cd batteries and associated chargers of appropriate capacity with a minimum life of 20 years shall be provided for the subject package. Rating capacity & type of Ni-Cd battery shall be suitable for the offered DG. Ni-Cd batteries should comply as per IEC60623, IEC6007, BS 6260.

2.4.12 PIPING, VALVES AND FITTINGS

The engine shall be supplied with all piping, valves and fittings for the fuel oil, lubricating oil, engine starting air inlet and engine exhaust system, along with expansion joints, drain plugs, flanges etc.

2.4.13 ANCILIARY EQUIPMENT

The following equipment shall be supplied as part of the or along with each engine

- a) Flywheel
- b) Daily service fuel tank, piping and drain cock or plug.
- c) Tachometer
- d) Lubricating oil cooler (where applicable).
- e) Exhaust silencer and piping.
- f) Fuel oil filters, lubricating oil filters and air filters.
- g) Temperature gauges for coolant and lubricating oil and pressure gauge for lubricating oil.
- h) Manufacturer's standard tool kit
- i) Instruction manuals with necessary details of equipment part list and spares.
- j) Protective equipment, preferably in the form of fuel cut-off solenoid and suit-able relays to protect the engine against excessive cylinder temperature and low lubrication oil pressure.
- k) Drain taps in the cooling system and the lubricating oil system.



- l) Radiator.
- m) Any other ancillary equipment not specifically mentioned in the Specification but which the supplier considers necessary for proper operation and maintenance of the set, and safety of operating personnel **shall be sup-plied without any additional commercial implication on BHEL/POWERGRID.**

2.5 ALTERNATOR

2.5.1 GENERAL

The alternator shall be of totally enclosed or screen protected and self-air-cooled type conforming to the requirements of IS-4722.

The continuous rating of the alternator at 50 deg. C ambient shall at least equal to net electrical output specified for DG set plus the power requirements of all auxiliaries connected to alternator terminal including excitation (if it is taken from alternator terminals).

The parameters for the alternator shall preferably be as given below:

- | | | |
|-------------------|---|-----------------|
| i) Voltage | : | 415 V $\pm$ 10% |
| ii) Frequency | : | 50 Hz $\pm$ 5% |
| iii) Power factor | : | 0.8 lag |
| iv) Efficiency | : | better than 90% |

All winding conductor of the alternator shall be of copper. The overall alternating winding insulation shall be epoxy thermosetting type but tinted to class 'B' operation from temperature rise consideration.

The DG sets shall be designed and rated so as to meet the load time characteristics of the essential loads of the entire station as determined by the contractor with a 10% margin on the load.

Suitable space heaters shall be provided for alternators.

2.5.2 EXCITER

The alternator shall have its own excitation system. If a rotating exciter is provided for this purpose, it shall be driven by the alternator shaft. Excitation power shall be taken from alternator terminals itself if exciter is not provided. Voltage regulator shall be provided to keep the terminal voltage within $\pm$ 1% of the set value. The setting range available on voltage regulator shall be $\pm$ 10%. The ex-citation system shall be complete with all necessary accessories.

2.5.3 NEUTRAL POINT

The winding of the alternator shall be star connected. Neutral side leads shall be brought out to a separate terminal box wherein provision of C.T. mounting shall be kept on neutral



side of each phase for alternator differential protection. C.T. details as required for protection scheme shall be determined by the Contractor.

2.5.4 TERMINAL BOX AND CONNECTION

The alternator output terminals shall be enclosed in a terminal box mounted in an accessible position on the alternator frame. As far as possible, connections between the exciter and alternator shall be contained within the machine frame. The connections carrying ac and dc shall be segregated from each other.

2.6 DIESEL GENERATOR CONTROL PANEL

2.6.1 CONTROL OF DIESEL GENERATOR SET

A local control panel shall be provided for the DG sets.

The DG is required to start up and come into operation automatically whenever a remote starting impulse is received in the event of failure of normal supply.

Testing facility for automatic operation of DG set shall be provided on the local control panel board. DG shall be capable of being stopped manually from remote as well as local. However, interlock shall be provided to prevent the shutting down operation as long as circuit breaker is closed.

2.6.2 FAILURE TO START

A three attempt starting facility using two impulse timers and a summation timer for engine shall be provided and if voltage fails to develop within the required time from receiving the first start impulse the set shall block automatically & a visual indication and audible alarm shall be given in the station control room as well as in local control panel.

2.6.3 INDICATION LAMPS

a) Pilot indicating lamp shall be provided for

- Mains ON,
- Alternator ON
- Charger ON/OFF
- Digital ammeter, voltmeter, frequency meter
- Auto start/stop control
- Cycle crank & cool down timer
- Digital Dc voltmeter
- Emergency stop push button
- Engine control switch for auto, Start/run, off/reset, stop engine speed adjust potentiometer.
- Digital oil pressure and water temperature gauges.

b) Visual Annunciation shall be provided to indicate the following fault conditions.

- Set shut down due to engine overheating.



- Set shut down due to low oil pressure.
- Set failed to start.
- Set shut down due to high cooling coolant temperature.
- Low level in daily service fuel tank.
- Over speed trip.
- Alternator fault.
- Over Crank
- Low coolant level

2.6.4 The control panel/board shall have the following provisions for the control of DG set. The control and protections of DG shall be numerical/PLC based.

- 1) Starting and stopping of the set
- 2) Adjustment of speed and voltage including fine adjustments.
- 3) DG output voltmeter and ammeter
- 4) Frequency meter or RPM meter
- 5) Local remote selector switch to facilitate remote starting and stopping of the DG set.
- 6) Synchronising unit for uninterrupted return to normal after a power failure and for uninterrupted load test for the generator set.
- 7) D.C. Ammeter and D.C. voltmeter for DG field circuit.
- 8) Facility to transfer speed & voltage control to the remote Panel
- 9) Audio and visual annunciation system of DG Set fault.
- 10) 3 Nos. single phase CT's for metering.
- 11) Phase selector switch
- 12) Total real power
- 13) Total reactive power
- 14) % of rated power
- 15) Power factor (average)
- 16) Real power each phase
- 17) Total apparent Power
- 18) Power factor each phase
- 19) Total reactive energy output
- 20) Voltage adjust potentiometer

2.6.5 The DG sets would normally be controlled from remote for which following provisions shall be made:



- 1) Starting and stopping of the DG set.
- 2) Indication of the DG set under operation.
- 3) Watt-hour meter, Wattmeter,
- 4) Control of DG Circuit breaker.
- 5) Not Used.

2.7 TESTS

Full Engine performance testing shall be carried out as per BS-649/customer approved factory acceptance plan/ ITP/QAP at manufacturer's works. The alternator shall be type & routine tested as per IS-4722.



SECTION-3

Please refer document TB-391-316-000, **Rev-04**: “General Technical Requirements – Section 3”



BHARAT HEAVY ELECTRICALS LIMITED
TRANSMISSION BUSINESS HVDC & SYSTEMS

COPYRIGHT AND CONFIDENTIALITY

The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD.
It must not be used directly or indirectly in anyway detrimental to the interest of the company

DOCUMENT No.	TB-391-316-000		Rev. No.	04		Prepared	Checked	Ap- proved
TYPE OF DOC.	TECHNICAL SPECIFICATION				SIGN			
TITLE GENERAL TECHNICAL REQUIREMENTS- SECTION 3					NAME	SKS	SKS	AG
					DATE	30.12.16	30.12.16	30.12.16
					GROUP	HVDC	W.O. No	
CUSTOMER	Powergrid Corporation of India Ltd. (POWERGRID)							
PROJECT	±800 KV, 6000MW HVDC RAIGARH-PUGALUR TERMINALS							
NOA NO.	CC-CS/651-SR2/HVDC-3063/7/G10/NOA-II/5818 dtd 08.06.2016 (Supply) & CC-CS/651-SR2/HVDC-3063/7/G10/NOA-IV/5820 dtd 08.06.2016 (services)							
S.No.	Description						Sheet	
1	General Technical Requirements						1-32	
2	Annexure -A						33-34	
3	Annexure -B						35	
4	Annexure -C						36-46	
04	01.05.17	SKS	SKS	AG	Revised as per POWERGRID comments			
03	27.03.17	SKS	SKS	AG	Revised as per POWERGRID comments dtd 27.02.17			
02	04.03.17	SKS	SKS	AG	Revised as per POWERGRID comments dtd 27.02.17			
01	02.02.17	SKS	SKS	AG	SITE WIND PRESSURE IS REVISED AS PER LATSET AMENDEMENT OF POWERGRID			
Rev No.	Date	Al- tered	Checked	Approved	REVISION DETAILS			
Distribution				To	HVDC	TBMM	TBQM	Supplier
				Copies	1	1	1	4



General Technical Requirements- Section 3
Doc. No. : TB-391-316-000 Rev. 04

Index

3	General	3
3.1	Definitions	3
3.2	Instructions to suppliers	4
3.2.1	Technical requirements	4
3.2.2	Type Testing	5
3.3	Standards	5
3.4	Site information	6
3.5	Site temperatures for design purposes	7
3.6	Documentation	7
3.7	Quality assurance requirements	11
3.8	Materials and workmanship	15
3.9	Colour schemes	16
3.10	Clamps & connectors	16
3.11	Name plates and markings	18
3.12	Provisions for exposure to hot and humid climate	19
3.12.1	Space heaters	19
3.12.2	Fungi static varnish	20
3.12.3	Ventilation opening	20
3.12.4	Tropicalisation	20
3.13	Painting and finishing of metal surfaces	20
3.14	Hot dip galvanising	21
3.15	Control cabinets, junction boxes, terminal boxes & marshalling boxes for equipment	21
3.16	Indoor control cubicles	23
3.16.1	Mounting	24
3.16.2	Earthing	24
3.16.3	Instruments, meters and recorders	25
3.16.4	Miscellaneous	25
3.16.5	Terminal blocks and wiring	25
3.17	Degree of protection	26
3.18	Welding and welders' qualifications	27
3.19	Micro Computer and sub systems.....	27
3.20	Motors	28
3.21	Conduits, pipes and accessories	29
3.22	Packaging & protection	29
3.23	Auxiliary supply	30
3.24	Lamps and sockets	30
3.25	Seismic force consideration	31
3.26	Safety requirements	32
Annexure-A "Corona and radio interference voltage (RIV) test"		33
Annexure-B "Seismic withstand test procedure"		35
Annexure-C "General Standards and Codes"		36



GENERAL TECHNICAL REQUIREMENTS-SECTION 3

3 General

The Works covered by the Specification shall be designed, manufactured, built, tested and commissioned in accordance with the Acts, Rules, Laws and Regulations of India. The Equipment(s) shall also conform to the general requirements detailed in the following standards, which shall form an integral part of the Specification, in addition to meeting the specific requirements called for elsewhere in the Specification.

The Supplier shall note that the standards mentioned herein are not mutually exclusive or complete in themselves, but are intended to complement each other, with minimum repetition, to define the requirements of the Specification. In the event of a conflict between requirements of any two clauses of the Specification/ documents or requirements of different codes/ standards specified, the more stringent requirement as per the interpretation of the owner shall apply, unless confirmed otherwise by the owner in writing based on a written request from the Supplier.

In case of conflicting requirements between this document (General Technical Requirements - Section 3) and equipment specification (Section 1 & Section 2), equipment specification shall prevail.

When specific requirements stipulated in the Specification exceed or change those required by the applicable standards, the stipulations of the Specification shall take precedence.

Unless specifically agreed to by the Purchaser prior to Award of Contract, the Work shall be in accordance with the standards indicated and the requirements of the Specification. The Supplier shall be held responsible for any deviation.

In case of conflict between the various standards, the decision of owner shall be binding & final.

3.1 Definitions

The following words and expressions shall have the meanings hereby assigned to them throughout this document

"Employer/Owner" means Power Grid Corporation of India Ltd.

"Purchaser" means Bharat Heavy Electricals Limited

"Supplier/Manufacturer" means the person or persons, firm or company assigned to execute the works as defined by the scope of supply, described here.

"Specification" refers to this document.



General Technical Requirements- Section 3
Doc. No. : TB-391-316-000 Rev. 04

3.2 Instructions to Suppliers

The supplier should be approved by Power Grid. If not, it is the responsibility of the vendor to be assessed and approved by Power Grid, before placement of order by BHEL. Any cost involved in vendor assessment/approval must be borne by the vendor himself.

The supplier shall submit the technical requirements, data and information as per the technical data sheets provided in the appropriate clause of bid document.

Equipment furnished shall be complete in every respect with all mountings, fittings, fixtures and standard accessories normally provided with such equipment and/or needed for erection, completion and safe operation of the equipment as required by applicable codes though they may not have been specifically detailed in the Specifications unless included in the list of exclusions. Materials and components not specifically stated in the specification but which are necessary for commissioning and satisfactory operation of the switchyard/substation unless specifically excluded shall be deemed to be included in the scope of the specification and shall be supplied without any extra cost. All similar standard components/parts of similar standard equipment provided, shall be inter-changeable with one another.

3.2.1 Technical requirements

The Supplier shall offer equipment whose similar equipment for similar applications have been in service for at least two years from as on the originally schedule date for the dead line for submission of first stage i.e. 19-05-2015 and should have been type tested as per relevant standards.

The suppliers who have supplied 400 kV equipment rated for 40 kA earlier to POWERGRID, may supply 50 kA/63 kA rated equipment subject to fulfilling specified requirements.

In case the supplier offers AC switchyard equipment from manufacturer(s) who have recently established production line in India for the offered equipment(s), based on technological support of a parent company or collaborator for the respective equipment(s) can also be considered provided the parent company (Principals) or collaborator meets the qualifying requirements stipulated above. In such cases the supplier shall have to fulfil the following conditions:

- i) The supplier shall be fully responsible for the equipments manufactured from such works.
- ii) Complete design and engineering of the equipments shall be the responsibility of the supplier.
- iii) The supplier shall furnish (jointly with the Subsidiary or collaboration partner) a legally enforceable undertaking to guarantee quality, timely supply, performance and warranty obligations as specified.

Whenever a material or equipment is specified herein by reference to a particular brand name, manufacturer, or vendor the supplier may supply another manufacturer's equivalent product if the products proposed are equivalent or superior to those named subject to approv-



General Technical Requirements- Section 3
Doc. No. : TB-391-316-000 Rev. 04

al of the employer.

3.2.2 Type Testing:

The bidder shall offer type tested equipment for the project and the Employer shall accept the equipment type test reports under the following conditions:

- (i) Type test in accordance with the relevant specified Standards & Technical specification
- (ii) The type tested equipment shall be of the same design, insulation class as per the equipment offered under this Contract. Technical justification will be submitted for differences between tested and offered equipment. Employer's interpretation for this shall be final.

In the event that equipment furnished includes important Modifications of, or significant departure from, the designs of equipment on which type test report has been furnished or if there is evidence that the equipment does not comply with the requirements of the Specifications, type test procedure was not properly followed as laid down in standards, the supplier shall conduct the type test without any cost implication to the Employer. In case equipments of same design and rating are supplied under this contract from different works, they shall be type tested separately. In the price bid, the type test charges shall be included in the contract price and no separate type test charges shall be indicated by the bidder.

Notwithstanding above, following broad categories shall be adhered to:

- a) Thyristor valves, converter transformers, 800kV wall bushings, Auto-transformers, shunt reactors, DC Smoothing Reactor, LT transformer (Except Dynamic short circuit Test) shall be type tested under this contract and type test report shall be approved by the Employer.
- b) For Converter transformer bushings, other bushings, switchgear, DC measurement device, AC/DC harmonic filter components, PLC/RI or other high frequency filter components, fundamental frequency blocking filter component, and DC surge arrester and AC filter arresters, tests performed **within 7 years** from first stage bid opening i.e. 28-07-2015 shall be considered subject to condition that either the type tests were performed on the identical equipment or performed on an equipment of similar type and design as mentioned in para (ii) above. A justification report, shall also be submitted by Contractor along with the type-test report for Employer's review.
- c) LT transformers (only for Dynamic Short Circuit Test), fibre-optic communication equipments, power/control/FO cables, HVAC equipments and switchgear, main ACDB, AC side surge arresters (excluding those used in AC filters), ventilation system and any other equipments not covered above (in a, b & c), tests performed **within 10 years** from first stage bid opening i.e. 28-07-2015 shall be considered subject to condition that either the type tests were performed on the identical equipment or performed on an equipment of same design as mentioned in para (ii) above. A justification report, shall also be submitted by Contractor along with the type-test report for Employer's review.
- d) For standard market products (like motors, air-compressors, air-conditioners, fans etc), of reputed make, which have good Market and on – site service credentials, once in life-time type test require-



General Technical Requirements- Section 3
Doc. No. : TB-391-316-000 Rev. 04

ment shall be applicable. However, it shall be justified that the product design has not been altered from the type-tested object.

Acceptance of the type test reports shall be at the discretion of the Employer. All type tests performed after the date of award of the Contract shall be witnessed by the Employer unless authority to proceed with the tests in his absence is received from the Employer in writing.

3.3 Standards

All equipment and materials, unless otherwise specifically required in the Specification, shall conform to latest revisions of the standards listed in the Specification, in force 15 days before at the deadline for submission of first stage i.e. 19.05.2015 for this project.

Generally the standards listed in annexure –c are applicable in accordance with the specific requirements of the technical section covering particular alternating current equipment or materials. Direct current equipment or materials shall also follow the general requirements of the standards listed in annexure -c, in addition to the specific requirements included in the specification.

3.4 Site information

	Particular	Raigarh	Pugalur
a)	Employer/Owner	Power Grid Corporation of India Ltd (POWERGRID)	
b)	Project Title	±800 kV, 6000 MW HVDC Raigarh – Pugalur Terminals	
c)	Location	11 km from Raigarh in State of Chattisgarh. Raigarh is the nearest railway station from Raigarh Site. The nearest Airport is Raigarh. The nearest port to Raigarh site is Paradip, Odisha.	Pugalur site is located about 32 Km from Pugalur in the state of Tamilnadu. The nearest Rail head is Pugalur. The nearest Airport is Coimbatore/ Trichi. The nearest port to Pugalur is Cohin.
d)	Nearest Rail Head	Raigarh	Pugalur
e)	Postal Address	To follow	To follow
f)	Design ambient temp.	50 °C	50 °C
g)	SEISMIC COEFFICIENT	Zone II Importance factor for the stations is 1.5 as per table no. 6 of IS-1893.	Zone II Importance factor for the stations is 1.5 as per table no. 6 of IS-1893.
h)	Site Wind Pressure	Zone II with basic wind speed of 39 m/s at 10 m height above mean ground level. The risk level coefficient/factor shall be taken as 1.07.	Zone II with basic wind speed of 47 m/s at 10 m height above mean ground level. The risk level coefficient/factor shall be taken as 1.07.
i)	Isokeraunic Level	50 days per year	50 days per year
j)	Relative Humidity	Max. 100%	
k)	Rain fall Intensity	In 24 hours: 200cm 80mm/hr (for drainage system Design)	In 24 hours: 1250mm, 50mm/hr (for drainage system Design)
l)	Solar Radiation	83 Cal/cm² per hour	



General Technical Requirements- Section 3
Doc. No. : TB-391-316-000 Rev. 04

m)	Air Pollution	<i>Heavily polluted for Raigarh and Pugalur terminals as per IEC 60815(1986). However leakage distance for AC equipment connected to 400 kV AC bus shall not be less than 10500 mm.</i>
n)	Leakage distance	<i>Leakage distance for all AC insulators & bushing shall not be less than 43 mm/kV of maximum normal operating phase to ground voltage at the insulator</i>

3.5 Site temperatures for design purposes

The Supplier shall assume the temperatures given below for the design of the works at the converter stations.

Description	Temperature in deg C	
	Raigarh	Pugalur
<i>Maximum dry bulb one hour average</i>	<i>50</i>	<i>50</i>
<i>Maximum dry bulb 24 hour average</i>	<i>40</i>	<i>40</i>
<i>Annual mean dry bulb temperature</i>	<i>30</i>	<i>30</i>
<i>Minimum dry bulb one hour average</i>	<i>0</i>	<i>0</i>
<i>Maximum wet bulb one hour average</i>	<i>33</i>	<i>33</i>
<i>Dry bulb temperature for low ambient condition</i>	<i>33</i>	<i>33</i>
<i>Wet bulb temperature for low ambient condition</i>	<i>23</i>	<i>23</i>

3.6 Documentation

All technical description, specifications, literature, correspondence, prints, drawings, instruction manuals, test reports(both factory and site), progress photographs, booklets, schedules and all supplementary data or documents furnished in compliance with the requirements of the Contract, shall become the property of the Purchaser/owner and the costs shall be considered as included in the Contract price.

The Supplier shall be responsible for any time delay, misinterpretation, error and conflict during design, manufacturing, testing and erection of the Works resulting from non-compliance with the requirements of this Specification.

The Purchaser/owner shall have the right to make copies of any documents, data, reports, information etc. supplied by the Supplier in connection with the Works. The Purchaser/ owner shall not impart the information of these documents to any other manufacturer or competitor but he shall be free to use these for preparation of technical papers, reports etc.

The Supplier shall submit consolidated list of all symbols used in any drawing, data and information under three separate headings namely Civil, Mechanical & Electrical. If symbols other than IS or IEC are used, the Supplier shall submit consolidated list of these symbols and their significance under a separate section.

The Supplier is not required to supply detailed drawings whose purpose is manufacture only but in case such information is specifically asked for by the Purchaser/owner during evaluation of Bid, finalization of Contract, design review by Purchaser/owner his appointed Consultant or during execution of the Contract, the Supplier shall comply with the same.

All drawings, documents manual etc. as specified in this section shall have to be provided separately for each station.

All documentation shall be in English language.



General Technical Requirements- Section 3
Doc. No. : TB-391-316-000 Rev. 04

Requirements for submission of documents, information and data by the supplier

General

The Supplier shall submit to the Owner/Purchaser all documents in accordance with an approved schedule of submissions and shall submit any further information (in the form of drawings, documents, manuals, literature, reports etc.) when asked by the Owner/Purchaser while commenting/approving any drawings/documents etc. All applicable documents shall be provided for each converter/repeater station separately.

The documents which are subject to the approval of the Owner/Purchaser shall be identified by the Supplier with the stamp "FOR APPROVAL". All other documents shall be submitted to the Owner/Purchaser for information and shall be identified by the Supplier with the stamp "FOR INFORMATION".

The sequence of submission of the documents shall be subject to the approval of the Employer. The sequence of submissions of all documents shall be such that the necessary information is available to enable the Employer to approve or comment the document.

The Supplier shall supply 5 hard copies of all drawings and documents. The final documentation for the project shall be supplied in six sets of hard copies (three to each site) and six sets of CDs to the Purchaser.

The entire plant documentation shall include all construction drawings, equipment specifications, design/study reports, O&M documents, factory test reports, etc. All the final/as built drawings shall be submitted in CAD format along with the complete final documentation.

In case a "SUBSEQUENT" revision of any document is made due to any reason whatsoever, a revision of the same, highlighting the changes shall be resubmitted for the Employer's specific approval/information.

Documents for approval

Approved documents shall be considered as the working documents. However the Specification and connected documents shall prevail over these documents in case a decision is required on interpretation.

Documents for information

The Supplier shall not delay the Works pending the receipt by the supplier of the comments on documents submitted to the Owner/Purchaser for information. However, the Owner/Purchaser shall have the right to comment on all the documents submitted by the Supplier, when, in the opinion of the Owner/Purchaser the document does not comply with the Contract or otherwise. The Supplier shall satisfactorily demonstrate that the information contained in the aforesaid document does meet the requirements of the Contract or revise the document in order that the information shall comply with the requirements of the Contract.

Drawings and data



General Technical Requirements- Section 3

Doc. No. : TB-391-316-000 Rev. 04

General

The Supplier shall submit to the Owner/Purchaser all assembly and detail drawings of equipment, station design, civil work, building, controls, protection, etc., as well as the corresponding computation where necessary in order to establish to the satisfaction of the Owner/Purchaser the Supplier's compliance with the requirements of the Contract.

Drawings, as set forth below shall be submitted to the Owner/Purchaser and shall be complete with all information necessary for complete interpretation of the drawings by the Owner/ Purchaser. All drawings shall show the materials, dimensions, finish, fits, clearances, tolerances, bolting and such other information as is necessary to demonstrate to the Owner/ Purchaser that all items covered by the drawings are in compliance with the requirements of the Contract.

Drawings may consist of several sheets as required in order to provide for the degree of detail required by the Employer, so that he may clearly understand such drawings.

Not later than 90 (ninety) days after completion of successful trial operation of the HVDC station, the Supplier shall supply copies of the last revision of all drawings produced for this project, stamped as "AS BUILT".

The Supplier shall provide separate sets of drawings for each control cubicle. Typical drawings for similar cubicles shall not be accepted. If there are several cubicles per system, then one common bill of material and one system schematic diagram may be provided. Such system schematic diagram shall show the control scheme for the particular system in its entirety and shall be laid out on the minimum number of drawings sheets consistent with clarity and legibility.

The Owner/Purchaser shall not accept typical drawings for control, protection and three-phase schematics, power circuits and single line diagrams. The Supplier shall supply complete set of such drawings for each system, even when drawings are duplicates.

Inspections plans and documentation

The Supplier shall submit in required number copies for the Owner's/Purchaser's approval an inspection plan (quality plan) describing the inspection system indicating the inspections to be carried out and their sequence in the manufacturing stages.

The inspection plan shall be such that it can be related to the manufacturing program. The plan shall also include a description of the inspection methods employed with reference to the Supplier's written inspection procedures.

Separate inspection plans describing the inspection systems for equipment supplied by each sub-Supplier, in the same form as that of the Supplier, shall be submitted for the approval of the Owner/Purchaser.

In addition to the inspection plans referred to above, the Supplier shall submit complete and satisfactory evidence of possessing a working scheme assuring the control of all critical activities pertinent to the assurance of quality, and objective evidence (by means of quality manuals and appropriate forms, etc.) of this capability to employ and maintain quality control to meet the required quality level of the manufacture and construction of the Works.



General Technical Requirements- Section 3
Doc. No. : TB-391-316-000 Rev. 04

Supplier's Quality Control Program in the context of this Clause means the implementation of a quality assurance program by means of which full conformance of material and workmanship to best quality standards can be achieved effectively and economically by the Supplier's control and surveillance of all essential inspection operations, and periodic verification of the results of the manufacture of equipment and the assembly, erection and installation of equipment at the sites.

Required number of copies of all test reports, including those supplied by Sub-Suppliers, and shall be submitted to the Owner/Purchaser for approval. The Supplier shall include in the report all additional data required by the Owner/Purchaser to permit a clear understanding of the reports.

All test reports shall be certified and shall contain the signature of the Inspector as having witnessed the test, unless such witnessing has been specifically waived by the Owner/ Purchaser. A certified test report shall be issued for each test.

Instruction manuals and operating manuals

The Supplier shall provide Instruction & Maintenance Manuals for each part of the Plant and Equipment included in the Works and Operating Manuals for each Station.

The Instruction Manuals and Operating Manuals shall be arranged in an organized library adequately cross referenced to facilitate issuing clauses of the manuals as required by the work i.e. erection instructions shall be required before operating & maintenance instructions.

All Manuals provided by the Supplier shall be fully detailed and specifically prepared for the Works and equipment provided. General manuals not specifically required for the work shall not be acceptable.

The instruction manuals shall at least contain:

- a) A general description of all components
- b) Storage instructions
- c) Erection instructions
- d) Pre-commissioning Instruction:
- e) Material and part list.
- f) Design clearances and settings
- g) Complete sets of drawings as finally issued
- h) Operating Instructions:
- i) Routine and Preventive Maintenance instructions with material requirement for each site
- j) Preventive Maintenance Schedule.
- k) Replacement instruction for all equipment

The operation manuals shall at least contain:

- a) Operator oriented functional descriptions of the equipment.
- b) Operator oriented description of the protection and control systems
- c) Description of the equipment auxiliary systems
- d) Fault finding and diagnostic tools
- e) User software interface tools for modification/augmentation etc.

Notes:



General Technical Requirements- Section 3
Doc. No. : TB-391-316-000 Rev. 04

The supplier may please note that all resubmissions must incorporate all comments given in the earlier submission by the Owner/Purchaser or adequate justification for not incorporating the same must be submitted failing which the submission of documents is likely to be returned.

If after the commissioning and initial operation of the substation, the instruction manuals require any modifications/ additions/changes, the same shall be incorporated and the updated final instruction manuals shall be submitted by the Supplier to the Owner/Purchaser.

The Supplier shall furnish to the Owner/Purchaser, catalogues of spare parts also.

3.7 Quality assurance requirements

Quality assurance programme

To ensure that the equipment and services under the scope of Contract, whether manufactured or performed at the Supplier's Works or at his Sub-supplier's premises or at the Purchaser's site or at any other place of Work, are in accordance with the specifications, the Supplier shall adopt a suitable quality assurance programme to control such activities at all points, as necessary. Such programme shall be outlined by the Supplier and shall be submitted by the supplier after the award of contract and finally accepted by the owner after discussions prior to commencement of manufacturing.

A quality assurance programme of the supplier shall generally cover the following:

- (a) Supplier's organisation structure for the management and implementation of the proposed quality assurance programme;
- (b) Design and Documentation control system;
- (c) Qualification data of Supplier's key personnel;
- (d) The procedure for purchases of materials, parts components and selection of sub-Supplier's services including vendor analysis, source inspection, incoming raw material inspection, verification of material purchased etc.
- (e) System for shop manufacturing and site erection controls including process controls and fabrication and assembly control;
- (f) Control of non-conforming items and system for corrective actions;
- (g) Inspection and test procedure both for manufacture and field activities;
- (h) Control of calibration and testing of measuring and testing equipment.
- (i) System for quality audits;
- (j) System for indication and appraisal of inspection status
- (k) System for authorising release of manufactured product to the Purchaser
- (l) System for maintenance of records;
- (m) Furnishing of quality plans (QP)/inspection and test plan (ITP) for manufacturing and field activities detailing out the specific quality control procedure adopted for controlling the quality characteristics relevant to each item of equipment/component.

General requirements - Quality assurance

1. All services, materials, components and equipment covered under this specification shall be engineered, designed, procured, manufactured, erected, commissioned and tested at all the stages,



General Technical Requirements- Section 3
Doc. No. : TB-391-316-000 Rev. 04

as per a comprehensive Quality Assurance Programme. It is the Supplier's responsibility to draw up and implement agreed programme for system as a whole as well as for individual equipment. The detailed Quality Plans for manufacturing and field activities shall be drawn up by the Supplier and shall be submitted to the Employer for approval.

The Supplier shall furnish with his bid a list of approved suppliers for the information of the Employer.

2. Engineering and design quality Plan shall detail out the studies, overall detail design documentation and communicating, defining interfaces and controlling changes. To achieve quality, reliability and schedule objectives that project shall be designed so that it meets performance requirements. Manufacturing Quality Plan shall detail out for all the components and equipment, various tests/inspection, to be carried out as per the requirements of this Specification and standards mentioned therein and quality practices and procedures followed by Supplier's Quality Control Organisation, the relevant reference documents and standards, acceptance norms, inspection documents etc., during all stages of materials procurement, manufacture, assembly, and final testing/performance testing.
3. Field Quality Plan shall detail out for all the equipment, the quality practices and procedures etc. to be followed by the Supplier's site Quality Control Organisation, during various stages of site activities from receipt of materials/equipment at site onwards.
4. The Supplier shall also furnish copies of the reference documents/plant standards/ acceptance norms/tests and inspection procedure etc., as referred in Quality Plans along with respective Quality Plan. These Quality Plans and reference documents/standards etc. shall be subject to Employer's approval without which manufacture shall not proceed. In these approved QPs, the Employer shall identify customer inspection points (CIP), test/checks which shall be carried out in presence of the Employer's Engineer or his authorised representative and beyond which the work shall not proceed without consent of Employer or his authorised representative in writing. All deviations to specification, approved quality plans and applicable standards must be documented and referred to the Employer for approval and disposition.
5. No material shall be dispatched from the manufacturer's works before the same is accepted subsequent to pre-dispatch final inspection including verification of records of all previous tests/inspections by Employer's Engineer and / or his authorised representative, and duly authorised for dispatch issuance of Material Inspection Clearance Certificate (MICC). Before making request for issuance of MICC, the Supplier shall ensure that approval of type tests, data sheets, drawing etc. had already been obtained from Employer. All materials used or supplied shall be accompanied by valid materials certificates and tests and inspection reports. These certificates and reports shall indicate the sheet numbers or other such acceptable identification numbers of the material. The material certified shall also have the identification details stamped on it.
6. All welding and brazing shall be carried out as per procedure drawn and qualified in accordance with requirements of ASME section - IX/BS-4870 or other International equivalent standard acceptable to the Employer.
7. All the (sub)-Vendors proposed by the Supplier for procurement of bought out item list of which shall be drawn up by the Supplier and finalised with the Employer shall be subject to the Employer's approval. Quality Plans of the successful vendors shall be discussed, finalised and approved by the Employer and shall form part of the purchase order between the Supplier and the Vendor.



General Technical Requirements- Section 3
Doc. No. : TB-391-316-000 Rev. 04

8. The Employer reserves the right to carry out quality audit and quality surveillance of the systems and procedures of the Supplier's or their sub-Supplier's (sub-vendor's) quality management and control activities. The Supplier shall provide all necessary assistance to enable the Employer carry out such audit and surveillance.
9. As a part of quality assurance of engineering and design, the technical review meetings (TRMs) shall be conducted between the Employer and/or his consultants/representative and the Supplier and/or his subSupplier(s). The duration and cycle of such TRMs shall be as frequent and regular as required to meet the time schedules. The meetings shall be held at either at the Employer's office and/or at the office/manufacturing place of the Supplier/sub-Supplier or at any other place as agreed mutually.
10. The Supplier shall agree upon a schedule of submissions of documents concerning the Quality Assurance Program within two months of the effective date of the Contract. This schedule shall indicate the list of mutually agreed items/equipment for which quality Plans shall be submitted by the Supplier and the last dates for the submissions. It shall be ensured by the Supplier that the submissions are so programmed that all relevant approvals are obtained from the Employer for these documents in a timely manner before the material induction and commencement of the manufacture for any equipment.
11. The documents that shall be submitted by the Supplier to the Employer for review and approval as per the agreed schedule include:
 - a) QA Manuals
 - b) Quality Plans (Inspection & Test Plans) for all equipment/materials manufactured in the Supplier's works and/or in the sub-Supplier's works
 - c) Purchase Specifications for equipment procured from sub- Suppliers.
 - d) Supplier's assessment reports of his sub-Suppliers
 - e) Field Quality Plans for all activities at site
 - f) Reference documents referred to in Quality Plan.
 - g) Erection, commissioning, operation and maintenance manuals

12. QA Document Package

The Supplier shall submit the following Quality Assurance Documents to the Employer. These documents shall be as per the approved Quality Plans for the concerned equipment. The documents shall include, but not limited to, the following:

- a) Routine test reports & Acceptance test reports
- b) Type test reports
- c) Quality records etc. corresponding to items identified Quality Plan
- d) Inspection reports for Customer inspection points
- e) Reports on repair/modification carried out to make the item/equipment acceptable.
- f) Non-destructive examination result reports including radiography interpretation reports, wherever applicable.

The above documents are required to be submitted in required number of copies within three weeks after dispatch of equipment.



General Technical Requirements- Section 3
Doc. No. : TB-391-316-000 Rev. 04

Inspection and testing

1. In order to verify that all the manufacturing of equipment by the Supplier as well as materials & equipment being procured and provided by the Supplier are in complete conformance with the requirement of the Contract, the Employer and/or his duly authorized representative shall have access to the Supplier's premises or works at all reasonable times to inspect and examine the material, equipment and workman ship during its manufacture or installation. In addition to carrying out inspection the Employer and/or his authorized representative/Consultant all carry out quality audit on the Supplier's Quality Assurance System and conduct quality surveillance to check conformance to quality procedure/practice in general. The Supplier shall provide necessary facilities to carry out all the above activities at their works and the works of the sub- Suppliers.
2. The Supplier shall provide a detailed inspection schedule for those inspection stages identified as CIP and shall furnish updated schedules once every two months.
3. The Supplier shall give the Employer/Inspector six(6) weeks written notice, by telex or by letter, of the tentative date any material/equipment shall be ready for witness points, corresponding to Customer inspection points (CIP), when the Employer/Inspector is based in India. Final confirmation shall be given at least 15 days in advance. The Employer/Inspector, unless witnessing of the tests is waived, shall attend such tests, failing which the Supplier may proceed with the test which shall be deemed to have been made in the Inspector's presence. The Supplier shall forthwith forward to the Employer copies of duly certified test reports. Test reports of all tests corresponding to CIP performed in the supply shall be reviewed and approved, subject to satisfactory conduction and successful passing of the test, by the Employer or his authorised representative (even if the witnessing of the test was waived).
4. The Employer or his authorized representative shall, within fifteen (15) days from receipt of such reports, give notice in writing to the Supplier of any objection to any aspect of the test reports or any or all equipment and workmanship which in his opinion is not in conformance with the Contract. The Employer or his authorized representative shall advise his reasons for objections on completion and review of the activity. The Supplier shall give due consideration to such objection(s) and shall either make the modifications that may be necessary to overcome the said objection(s) or shall confirm in writing giving reasons therein that no modifications are necessary to comply with the Contract. However, the Supplier may proceed with the works/dispatch even before the receipt of written objection(s), if any, at his own cost & risk.
5. Whenever the Employer's inspection engineer undertakes the inspection, at a particular stage identified as Customer inspection point (CIP) in the Quality Plan, the acceptance of test reports/test results and the MICC where applicable shall be given immediately after the test if the results, including those for previous points identified as per clause 9.6 are found to be in conformity with the Contract. In case of any deviations, the Employer/Inspector at his discretion may refer the matter to the Employer's main office, together with the manufacturer's comments, who in turn shall communicate his final decision regarding the acceptance or otherwise to the Supplier within fifteen (15) days of the receipt of such test reports/results. In case the presence of the Employer/Inspector is waived, the acceptance of test results and issuance by the Employer of Material Inspection Clearance certificate wherever applicable, shall be given within fifteen (15) days after receipt of test reports/results for the CIP as well as for previous CIP's identified in the approved Quality Plan, provided such test reports/test results are found to be in order. The Employer/Inspector shall at his discretion and based on the outcome of any inspection and the re-



General Technical Requirements- Section 3
Doc. No. : TB-391-316-000 Rev. 04

quirements of the contract, have the right to 'accept', 'accept as noted' or 'reject' any equipment/material. The reasons/comments in case of each ruling shall be communicated to the Supplier in writing.

6. In all cases where the contract provides for tests, whether at the premises of works of the Supplier or of any sub-Supplier, the Supplier, except where otherwise specified, shall provide free of charge such items as labour, materials, electricity, fuel, water, apparatus and instruments as required to fulfil the requirements of the approved Quality Plan.
7. The inspection by Employer/Inspector or waiver of the presence of the Employer/Inspector, issue of CIP clearance certificate and issue of Material Inspection clearance certificate (MICC) thereon shall in no way limit the liabilities and responsibilities of the Supplier in respect of the agreed quality plans forming part of the contract. The Employer shall not be found to accept the material/equipment if on further testing it is found to be not in compliance with the requirements of the contract. The Supplier shall include in all orders to his sub-Suppliers, the requirements for any equipment, being supplied by the sub-Supplier for incorporation in his equipment to be subjected to inspection and testing by the Employer or is authorised representative. Copies of such orders or purchase specifications, blanked for prices, shall be forwarded to the Employer.
8. The costs of all tests specified in the Contract together with the same for all tests facilities, test samples and such like shall be to the Supplier's account.
9. The Employer/Inspector shall have complete authority to reject, on behalf of the Employer, any material, equipment or parts thereof considered unsatisfactory and not in accordance with the Contract. Accept, accept as noted or reject materials, equipment or any components thereof shall not relieve the Supplier of any of his obligations under the Supplier, nor impose any liability whatsoever on the Employer.
10. The Employer shall have the right to have Inspectors on the Sites, on a regular basis or from time to time as required at his sole discretion to monitor the quality and the progress of the work. Generally the site inspection shall be as per the approved Field Quality Plans (FQPs) and the Installation & Operation Manual(s). All quality related documents and test results shall be a part of plant documentation.

3.8 Materials and workmanship

Where the specification does not contain references to workmanship, it is understood that the equipment shall be new, of the best quality and in accordance with the purpose for which they are intended.

In case where the equipment, materials or components are indicated in the specification as "similar" to any special standard, the owner shall decide upon the question of similarity. When required by the specification or when required by the Purchaser & owner the Supplier shall submit for approval, all the information concerning the materials or components to be used in manufacture. Machinery, equipment, materials and components supplied, installed or used without such approval shall run the risk of subsequent rejection, it being understood that the cost as well as the time delay associated with the rejection shall be borne by the Supplier.

The design of the Works shall be such that installation, future expansions, replacements and general maintenance may be undertaken with a minimum of time and expenses. Each component shall



General Technical Requirements- Section 3
Doc. No. : TB-391-316-000 Rev. 04

be designed to be consistent with its duty and suitable factors of safety shall be used throughout the design.

All joints and fastenings shall be devised, constructed and documented so that the component parts shall be accurately positioned to fulfil their required function. In general, screw threads shall be standard metric threads. The use of other thread forms will only be permitted when prior approval has been obtained from the owner.

Whenever possible, all similar parts of the works shall be made to gauge and shall also be made interchangeable with similar parts. All spare parts shall also be made interchangeable and shall be made of the same materials and workmanship as the corresponding parts of the equipment supplied under the specification. All the equipment of the same type and rating shall be physically and electrically interchangeable.

All materials and equipment shall be installed in strict accordance with the manufacturer's recommendation(s). All factory assembled rotating machinery shall be checked for alignment and adjustments made as necessary. The spare equipment(s) shall be installed at designated locations and tested for healthiness.

The Supplier shall apply oil and grease of the proper specification as is necessary for the installation of the equipment. Lubricants used for installation purposes shall be drained out and the system flushed through where necessary in readiness for applying the lubricant required for operation. The Supplier shall apply all operational lubricants to the equipment installed by him. All insulating oil, lubricating material, grease and other consumables used in the Works/ Equipment shall be purchased in India unless the Supplier has any special requirement for the specific application for a type of oil or grease not available in India. If such is the case he shall declare in the proposal where such oil or grease or other consumables is available. In any case he shall identify equivalent Indian makes and inform the Purchaser & owner of the name of at least two Indian suppliers before handing over of the Works to the Purchaser. All consumables required upto operational acceptance shall be the part of supply scope of the Supplier.

The supplier shall perform all tests and inspection necessary to ensure that the material and workmanship conform to the approved design drawings and that such tests are adequate to demonstrate that the equipment shall comply with the requirements of the Specification & relevant standards. The supplier shall test the component parts at his plant or his Sub-supplier's plant, prior to packaging and shipping, to determine that the performance requirements have been met. All testing shall be in accordance with the Standards related to the piece of work.

3.9 Colour schemes

The Supplier shall propose a colour scheme for the equipment for the approval of the Employer. The decision of the Employer shall be final. However, the finishing colour shall be RAL 7035 for indoor panels and RAL 7032 for outdoor panels. The scheme shall include:

- Finishing colour of Indoor equipment
- Finishing colour of Outdoor equipment
- Finishing colour of various auxiliary system equipment including piping
- Finishing colour of various building items.
- Finishing colour of all cubicles.



General Technical Requirements- Section 3
Doc. No. : TB-391-316-000 Rev. 04

All steel structures, plates etc shall be painted with non-corrosive paint on a suitable primer. The galvanised structures in the switchyard shall not be painted. However galvanised structures in other areas may require painting for aesthetic reasons.

3.10 Clamps & connectors

- i) All power clamps and connectors shall conform to IS: 5561, and/or IEC standard and shall be made of materials listed below:

a)	For connecting ACSR conductors	Aluminium alloy casting, conforming to designation A6 of IS: 617 and shall be tested for all tests as per IS:617
b)	For connecting equipment terminals made of copper with ACSR conductors	Bimetallic connectors made from aluminium alloy casting, conforming to designation A6 of IS 617 with 2 mm thick Bimetallic liner and shall be tested as per IS: 617.
c)	For connecting G.I. Shield wire	Galvanised mild steel
d).1	Bolts, nuts & Plain washers.	Electro galvanised for sizes below M12, for others hot dip galvanised
d).2	Spring washers for items 'a' to 'c'	Electro-galvanised mild steel suitable for at least service condition-3 as per IS: 1573

- ii) Equipment shall be supplied with the necessary terminals and connectors, as required by the ultimate design for the particular installation. The conductor terminations of equipment shall be either expansion, sliding or rigid type. The requirements regarding external corona and RIV as specified for any equipment shall include its terminal fittings and the equipment shall be factory tested with the connectors in position. In case the connector is not available then equivalent connector may be used. If corona rings are required to meet these requirements they shall be considered as part of that equipment and included in the scope of Work.
- iii) Where copper to aluminium connections are required, bi-metallic clamps shall be used, which have been properly designed to ensure that any deterioration of the connection is kept to a minimum and restricted to parts which are not current t shall be furnished to the Employer.
- iv) Low voltage connectors, grounding connectors and accessories for grounding all equipment as specified are also included in the scope of Work.
- v) No current carrying part of any clamp shall be less than 10 mm thick. All ferrous parts shall be hot dip galvanised. Copper alloy liner of minimum 2mm thickness shall be cast integral with aluminium body for Bi-metallic clamps. When copper alloy is not cast integral with aluminium body, a bimetallic washer or strip shall be used to meet the functional requirement.
- vi) All casting shall be free from blow holes, surface blisters, cracks and cavities. All sharp edges and corners shall be blurred and rounded off.
- vii) Flexible connectors, braids or laminated straps made for the terminal clamps for bus posts shall be suitable for both expansion or through (fixed/sliding) type connection of IPS Aluminium tube



General Technical Requirements- Section 3
Doc. No. : TB-391-316-000 Rev. 04

as required. In both the cases the clamp height (top of the mounting pad to centre line of the tube) should be same.

viii) Clamp shall be designed to carry the same current as the conductor and the temperature rise shall be equal or less than that of the conductor at the specified ambient temperature. The rated current for which the clamp/connector is designed with respect to the specified reference ambient temperature, shall also be indelibly marked on each component of the clamp/connector, except on the hardware.

ix) All current carrying parts shall be designed and manufactured to have minimum contact resistance.

x) TESTS

The following is the list of type tests.

- a) Temperature rise test (maximum temperature rise allowed is 35deg C over 50 deg C ambient)
- b) Short time current test
- c) Dry corona and RIV test as per annexure-A
- d) Resistance test and tensile test

3.11 Name Plates and Markings

All equipment mounted on front and rear side as well as equipment mounted inside the panels shall be provided with individual nameplates with equipment designation engraved. Also on the top of each panel on front as well as rear side, large and bold nameplates shall be provided for circuit/feeder designation.

All front mounted equipment shall also be provided at the rear with individual name plates engraved with tag numbers corresponding to the one shown in the panel internal wiring to facilitate easy tracing of the wiring.

All relays and other devices shall be clearly marked with manufacturer's name, manufacturer's type, serial number and electrical rating data.

Name Plates shall be made of non-rusting metal or 3-ply lamicaid. Name plates shall be black with white engraving lettering.

All the panels shall be provided with nameplate mounted inside the panel. Stainless steel nameplates shall be installed on all apparatus and on all major equipment components. For indoor cubicles, nameplates made of aluminium shall also be acceptable. Name plates shall be white with black engraved lettering and shall carry all the applicable information specified in the applicable items of the Standards, together with any other relevant information which may be required. For groups of smaller items for which this is not possible e.g. switch bays etc. a common nameplate with the title and special instructions on it shall be provided. No scratching, corrections or changes shall be allowed on nameplates. Main equipments like converter transformer, CBs, Reactor, Filter gates etc shall have nameplates in Hindi also.

All equipment mounted on front and rear sides as well as equipment mounted inside the panels shall be provided with individual name plates with equipment designation engraved. Also on the top of



General Technical Requirements- Section 3
Doc. No. : TB-391-316-000 Rev. 04

each panel on front as well as rear sides large name plates with bold size lettering shall be provided for circuit / feeder / cubicle / box designation.

All front mounted equipment shall also be provided at the rear with individual name plates engraved with tag numbers corresponding to the one shown in the panel internal wiring to facilitate tracing of the wiring. The nameplates shall be mounted directly by the side of the respective equipment and shall not be hidden by the equipment wiring.

The nameplate inscription and size of nameplates and letters shall be submitted to the Employer for approval.

The nameplates of the apparatus shall include, at least, the information listed below, together with any other relevant information specified in the applicable standards:

- a) A concise descriptive title of the equipment
- b) Rating and circuit diagram reference numbers
- c) Manufacturer's name, trade-mark, model type, serial number
- d) Instruction book number
- e) Year of manufacture
- f) Total weight (for capacitor racks indicate weight, for capacitors indicate quantity of liquid)
- g) Special instructions, if any, about storage, transportation, handling etc.

Each measuring instrument and meter shall be prominently marked with the quantity measured e.g. kV, A, MW etc. All relays and other devices shall be clearly marked with manufacturer's name, manufacturer's type, serial number and electrical rating data.

Danger plates and plates for phase colours shall be provided as per requirement. The Supplier shall devise a system to designate equipment and sub-systems. The nameplates/ labels displaying these designations shall be installed at appropriate locations. Wherever motion/ flow of fluids are involved, plates/ marks showing direction of motion/ flow shall also be provided.

Each main and auxiliary item of substation is to have permanently attached to it in a conspicuous position a rating plate of non-corrosive material upon which is to be engraved manufacturer's name, year of manufacture, equipment name, type or serial number together with details of the loading conditions under which the item of substation in question has been designed to operate, and such diagram plates as may be required by the Purchaser. The rating plate of each equipment shall be according to IEC requirement.

All such nameplates, instruction plates, rating plates of transformers, reactors, CB, CT, CVT, SA, Isolators, C & R panels and PLCC equipments shall be bilingual with Hindi inscription first followed by English. Alternatively two separate plates one with Hindi and the other with English inscriptions may be provided.

3.12 Provisions for Exposure to Hot and Humid Climate

Outdoor equipment supplied under the specification shall be suitable for service and storage under



General Technical Requirements- Section 3
Doc. No. : TB-391-316-000 Rev. 04

tropical conditions of high temperature, high humidity, heavy rainfall and environment favourable to the growth of fungi and mildew. The indoor equipments located in non-air conditioned areas shall also be of same type.

3.12.1 Space Heaters

The heaters shall be suitable for continuous operation at 240 V ac supply voltage & shall be connected to the supply through a fuse.

One or more heaters shall be provided, with thermostats or hygrostat, to prevent condensation in any compartment. The heaters shall be suitable to maintain the compartment temperature at approximately 10 deg. C, above the outside air temperature to prevent condensation.

Control cubicles installed in air-conditioned area need not be provided with space heaters. These cubicles shall, however, have space heaters in case of storage of cubicles for long duration.

3.12.2 Fungi Static Varnish

Besides the space heaters, special moisture and fungus resistant varnish shall be applied on parts which may be subjected or predisposed to the formation of fungi due to the presence or deposit of nutrient substances. The varnish shall not be applied to any surface of part where the treatment will interfere with the operation or performance of the equipment. Such surfaces or parts shall be protected against the application of the varnish.

3.12.3 Ventilation Opening

In order to ensure adequate ventilation, compartments shall have ventilation openings provided with fine wire mesh of brass or galvanized steel to prevent the entry of insects and to reduce to a minimum the entry of dirt and dust. Outdoor compartment openings shall be provided with shutter type blinds.

3.12.4 Tropicalisation

The service building and bay kiosk shall be air-conditioned whereas the valve halls shall have ventilation system with positive pressure. All equipments shall, however, be suitable for installation in a tropical monsoon area having hot, humid climate and dry & dusty seasons with ambient conditions as specified. All control wiring, equipment and accessories shall be protected against fungus growth, condensation, vermin and other harmful effects due to a tropical environment.

3.13 Painting and finishing of metal surfaces

All sheet steel work shall be phosphated in accordance with the IS:6005 "Code of practice for phosphating iron and steel".

Oil, grease, dirt and swarf shall be thoroughly removed by emulsion cleaning.

Rust and scale shall be removed by pickling with dilute acid followed by washing with running water rinsing with a slightly alkaline hot water and drying.



General Technical Requirements- Section 3
Doc. No. : TB-391-316-000 Rev. 04

After phosphating, thorough rinsing shall be carried out with clean water followed by final rinsing with dilute dichromate solution and oven drying.

The phosphate coating shall be sealed with application of two coats of ready mixed, stoved type zinc chromate primer. The first coat may be "flash dried" while the second coat shall be stoved.

After application of the primer, two coats of finishing synthetic enamel paint shall be applied, each coat followed by stoving. The second finishing coat shall be applied after inspection of first coat of painting. The exterior colour of paint shall be of a slightly different shade to enable inspection of the painting.

A small quantity of finished paint shall be supplied for minor touching up required at site after installation of the panels.

In case the Supplier proposes to follow his own standard surface finish and protection procedures any other established painting procedures, like electrostatic painting etc., the procedure shall be submitted along with the Bids for Purchaser's review & approval. The Supplier shall use procedures for painting approved by the Employer during detailed Engineering.

3.14 Hot Dip Galvanising

The minimum weight of the zinc coating shall be 615 gm/ sq.m and minimum thickness of coating shall be 85 microns for all items thicker than 6 mm. For items less than 6 mm, requirements of coating thickness shall be as per relevant ASTM. For surfaces, which shall be embedded in concrete, the zinc coating shall be 900-gm/sq.m. Foundation bolts are to be galvanised with 610 gm/ sq.m Inserts plates/ edge protection angles / any other MS structural steel inserted in concentre shall be painted by using two or more coats of approved standard make synthetic enamel paint over a coat.

The galvanized surfaces shall consist of a continuous and uniform thick coating of zinc, firmly adhering to the steel. The finished surface shall be clean and smooth and shall be free from defects like discoloured patches, bare spots, unevenness of coating, which is loosely attached to the steel globules, spiky deposits, blistered surfaces, flaking or peeling off, etc. The presence of any of these defects noticed on visual inspection shall render the material liable to rejection.

After galvanizing, no drilling or welding shall be performed on the galvanized parts of the equipment except the nuts may be rethreaded after galvanizing. Sodium dichromate treatment shall be provided to avoid formation of white rust after hot dip galvanization.

The galvanized steel shall be subjected to six one-minute dips in copper sulphate solution as per IS-2633.

Sharp edges with radii less than 2.5 mm shall be able to withstand four immersions of the Standard Preece test. All other coatings shall withstand six immersions.

The following galvanizing tests should be performed as per relevant Indian Standards.

- Coating thickness
- Uniformity of zinc
- Adhesion test
- Mass of zinc coating



General Technical Requirements- Section 3
Doc. No. : TB-391-316-000 Rev. 04

3.15 Control cabinets, junction boxes, terminal boxes & marshalling boxes for equipment

All types of boxes, cabinets etc. shall generally conform to & be tested in accordance with IS-5039/IS-8623, IEC-60439, as applicable, and the clauses given below:

1. Enclosure for control cabinets, junction boxes, Marshalling boxes & terminal boxes shall be made of stainless steel or aluminium and shall be dust, water and vermin proof. The box shall be properly braced to prevent wobbling. There shall be sufficient reinforcement to provide level surfaces, resistance to vibrations and rigidity during transportation and installation.
2. The enclosures of the control cabinets, junction boxes, terminal boxes & marshalling boxes located outdoor shall provide a degree of protection of not less than IP 55 as per IS-13947:Part I. One control cabinet, junction box, terminal box & marshalling box of each type shall be tested for the same.
3. Cabinets/boxes shall be freestanding floor-mounting type, wall mounting type, or pedestal mounting type as required. Equipments such as telephone exchange, Public address systems etc shall be kept inside cubicles.
4. Cabinets/ boxes shall be provided with double-hinged doors with padlocking arrangements. The distance between two hinges shall be adequate to ensure uniform sealing pressure against atmosphere. The quality of the gasket shall be such that it does not get damaged/cracked during the operation of the equipment.
5. All doors, removable covers and plates shall be gasketed all around with suitably profiled EPDM gaskets. The gasket shall be tested in accordance with approved Quality Plan. Ventilating louvers, if provided, shall have screen and filters. The screen shall be fine wire mesh made of brass.
6. All boxes/cabinets shall be designed for the entry of cables from the bottom by means of weatherproof and dust-proof connections. Boxes and cabinets shall be designed with generous clearances to avoid interference between the wiring entering from below and any terminal blocks or accessories mounted within the box or cabinet. A suitable horizontal cable gland plate positioned at least 150 mm above the base of the marshalling kiosk/box shall be provided for this purpose along with the proper blanking plates. Necessary number of cable glands shall be supplied and fitted on this gland plate. The gland shall project at least 25mm above gland plate to prevent entry of moisture in cable crutch. Gland plate shall have provision for some future glands to be provided later, if required. The glands shall be dust proof, screw on & double compression type and made of brass. The gland shall have provision for securing armour of the cable separately and shall be provided with earthing tag. The glands shall conform to BS: 6121 and shall be nickel-plated.

Boxes / cabinets to be located inside a building in a non air- conditioned area may be designed for the entry of cables from the bottom or from the top.

7. Earthing

The provision for earthing shall be generally as per requirements given in Clause 3.7.2.1



General Technical Requirements- Section 3
Doc. No. : TB-391-316-000 Rev. 04

8. Tests

- a) The Marshalling Kiosks shall be subject to routine tests as per IS: 5039
- b) The following routine tests shall also be conducted:
 - i) Check for wiring
 - ii) Visual and dimension check

Marshalling kiosk shall be provided with danger plate and a diagram showing the numbering/ connection/ ferruling by pasting the same on the inside of the door.

Marshalling kiosk shall also be provided with incoming MCB and one 15 Amp interlocked switched socket in addition to the MCB required.

3.16 Indoor control cubicles

The control panel, cubicles and desks shall be in accordance with the relevant IEC standards and shall be installed in air-conditioned space. Indoor electronic cubicles shall not generally require fans for cooling in order to operate successfully and correctly at the maximum ambient temperature. However, if it is absolutely necessary to install fans etc. in cubicles for cooling then these shall be driven by the same dc supply as used for control, and necessary redundancy, failure alarm etc. shall be incorporated. Louvers in the doors and side panels shall be permitted, if required.

The control and relay panels shall be suitable for numerical relays of modular type mounted in standard 19 inch racks located on the vertical front panel with rear doors for access or located on the front doors for front access type panels. Panels Cubicles shall be completely metal enclosed and shall be dust, moisture and vermin proof. The enclosure shall provide a degree of protection not less than IP 32 in accordance with IS-13947:Part I for cubicles located in air-conditioned areas. IP 31 may also be acceptable for these areas if the layout is arranged such that there is no possibility at all of any liquid entering the area. However, for ventilation reasons the cubicles may be provided with a ventilation hood at the top with a protection class of IP21.

Panels shall be free standing, floor mounting type and shall comprise structural frames enclosed completely with specially selected smooth finished, cold rolled sheet steel of thickness not less than 2.5 mm for weight bearing members of the cubicles such as base frame, front sheet and door frames, and 1.5 mm for sides, door top and bottom portions. There shall be sufficient reinforcement to provide level surfaces, resistance to vibration and rigidity during transportation and installation. The cubicles shall be provided with lifting lugs.

All doors, removable covers and plates shall be gasketed all around with neoprene gaskets. Ventilation louvers, if provided, shall have screens and filters. The screens shall be made of either brass or GI wire mesh with a graduation of 1 mm or less.

Design, material selection and workmanship shall be such as to result in a neat appearance, inside and outside with no welds rivets or bolt heads apparent from outside, with all exterior surfaces true and smooth. All cubicles located in any room shall be matched in appearance.



General Technical Requirements- Section 3
Doc. No. : TB-391-316-000 Rev. 04

The Supplier along with anchor bolts and necessary hardware for mounting the cubicles shall furnish metal sills in the form of metal channels properly drilled. Panels shall have an additional rolled channel plinth at the bottom with a smooth bearing surface. The panels shall be fixed on channels with intervening layers of anti- vibration strips made of shock absorbing material, which shall be supplied by the Supplier.

Supplier's standard practice for control panels shall be acceptable to the Employer/Purchaser subject to approval during detailed engineering and meeting all functional requirements of the specification.

3.16.1 Mounting

All equipment on and in panels shall be mounted and completely wired to the terminal blocks ready for external connections. The equipment on front of panel shall be mounted flush. No equipment shall be mounted on the doors.

Equipment shall be mounted such that removal and replacement can be accomplished individually without interruption of service to adjacent devices and are readily accessible without use of special tools. Terminal marking on the equipment shall be clearly visible.

The Supplier shall carry out cut out, mounting and wiring of the free issue items supplied by others, which are to be mounted in his panel in accordance with the corresponding equipment manufacturer's drawings. Cut outs if any, provided for future mounting of equipment shall be properly blanked off with blanking plate.

The centre lines of switches, push buttons and indicating lamps shall be not less than 750mm from the bottom of the panel. The centre lines of relays, meters and recorders shall be not less than 450mm from the bottom of the panel

The centre lines of switches, push buttons and indicating lamps shall be matched to give a neat and uniform appearance. Like wise the top lines of all meters, relays and recorders etc. shall be matched.

No equipment shall be mounted on the doors.

At existing station, panels shall be matched with other panels in the control room in respect of dimensions, colour, appearance and arrangement of equipment (centre lines of switches, push buttons and other equipment) on the front of the panel.

3.16.2 Earthing

- 1) All panels shall be equipped with an earth bus securely fixed. Location of earth bus shall ensure no radiation interference for earth systems under various switching conditions of isolators and breakers. The material and the sizes of the bus bar shall be at least 25 X 6 sq. mm perforated copper with threaded holes at a gap of 50mm with a provision of bolts and nuts for connection with cable armours and mounted equipment etc for effective earthing. When several panels are mounted adjoining each other, the earth bus shall be made continuous and necessary connectors and clamps for this purpose shall be included in the scope of supply of Supplier.



General Technical Requirements- Section 3
Doc. No. : TB-391-316-000 Rev. 04

er. Provision shall be made for extending the earth bus bars to future adjoining panels on either side.

- 2) Provision shall be made on each bus bar of the end panels for connecting Substation earthing grid. Necessary terminal clamps and connectors for this purpose shall be included in the scope of supply of Supplier.
- 3) All metallic cases of relays, instruments and other panel mounted equipment including gland plate, shall be connected to the earth bus by copper wires of size not less than 2.5 sq. mm. The colour code of earthing wires shall be green.
- 4) Looping of earth connections, which would result in loss of earth connection to other devices when the loop is broken, shall not be permitted. Earthing may be done in such a manner that no circulating current shall flow in the panel.
- 5) VT and CT secondary neutral or common lead shall be earthed at one place only at the terminal blocks where they enter the panel. Such earthing shall be made through links so that earthing may be removed from one group without disturbing continuity of earthing system for other groups.
- 6) An electrostatic discharge point shall be provided in each panel connected to earth bus via 1 Mega Ohm resistor.

3.16.3 Instruments, meters and recorders

Only digital displays and systems shall be provided. The requirements in this section are applicable to auxiliary systems only. All instruments, meters and recorders shall be enclosed in dust proof, moisture resistant, black finished cases and shall be suitable for tropical use. They shall be calibrated to read directly the primary quantities. They shall be accurately adjusted and calibrated at the factory and shall have means of calibration, checking and adjustment at site.

3.16.4 Miscellaneous

- 1) The Supplier shall submit all type and routine test certificates to the Employer & Purchaser for approval before dispatching the equipment. Control and relay panels shall also be subjected to the following tests:
 - i) Mechanical operation test
 - ii) Verification of degree of protection as per IS-13947:Part I
 - iii) High voltage test
 - iv) Electrical control, Interlock and sequential operation test
 - v) Verification of wiring as per approved schematic.
- 2) Plug Point: 240V, Single phase 50Hz, AC socket with switch suitable to accept 5 Amps and 15 Amps pin round standard Indian plug, shall be provided in the interior of each cubicle with ON-OFF switch.
- 3) Interior Lighting: Each panel shall be provided with a CFL lighting fixture rated for 240 Volts, single phase, 50 Hz supply for the interior illumination of the panel controlled by the respective panel door switch. Adequate lighting shall also be provided for the corridor in Duplex panels.



General Technical Requirements- Section 3
Doc. No. : TB-391-316-000 Rev. 04

- 4) MCB's: Each panel shall be provided with necessary arrangements for receiving, distributing and isolating of DC and AC supplies for various control, signalling, lighting and space heater circuits. The incoming and sub-circuits shall be separately provided with miniature circuit breakers (MCB).
- 5) Space Heater: Panels wherever required shall be provided with a space heater rated for 240V single phase, 50 Hz Ac supply for the internal heating of the panel to prevent condensation of moisture. The fittings shall be complete with thermostat and switch fuse /MCB unit.

3.16.5 Terminal blocks and wiring

All internal wiring to be connected to external equipment shall terminate on terminal blocks. Terminal blocks shall be 650 V grade and have 10 Amps. Continuous rating, moulded piece, complete with insulated barriers, stud type terminals, washers, nuts and lock nuts. Markings on the terminal blocks shall correspond to wire number and terminal numbers on the wiring diagrams. All terminal blocks shall have shrouding with transparent unbreakable material.

Disconnecting type terminal blocks for current transformer and voltage transformer secondary leads shall be provided. Also current transformer secondary leads shall be provided with short circuiting and earthing facilities.

Spare terminals for Employer's use for upgrading to 6000 MW shall be provided wherever required. In addition, at least 20% spare terminals shall be provided on each panel and these spare terminals shall be uniformly distributed on all terminal blocks.

The terminal blocks shall be suitable for connecting the conductors of external cable on each side.

Terminal blocks shall be of (at least) 650V grade and have 10 amps continuous rating. These shall be moulded, complete with insulated barriers, stud type terminals, complete with washers, nuts and lock nuts. Screw clamp, overall insulated, insertion type, rail mounted terminals can be used in place of stud terminals with locking type. The terminal blocks shall be of reputed make subject to Employer's acceptance.

Terminal block design shall include a white fibre marking strip with clear plastic, /clip-on terminal covers. Markings on the terminal strips shall correspond to wire numbers on the wiring diagrams.

Terminal blocks for current transformer and voltage transformer secondary leads shall be provided with test links and isolating facilities. The current transformer secondary leads shall also be provided with short-circuiting and earthing facilities.

The conducting part in contact with the cable shall preferably be tinned or silver-plated however; nickel-plated copper shall also be acceptable. Insulating barriers shall be provided between the terminal blocks.

Manufacturer's standard practice for internal wiring of cubicles shall be acceptable to the Employer. However all external cabling requirements shall be strictly as per TS.

The Supplier shall furnish all wire, conduits and terminals for the necessary inter-phase electrical connections (where applicable) as well as between phases and common terminal boxes or control cabinets.



General Technical Requirements- Section 3
Doc. No. : TB-391-316-000 Rev. 04

3.17 Degree of protection

The enclosures of the control cabinets, Junction boxes and Marshalling boxes, panels etc. to be installed as detailed here under:

The minimum requirements for panels are as follows:

Installed out door: IP- 55

Installed indoors in air-conditioned area: IP-32

Installed in covered area: IP-52

Installed indoors in non air-conditioned area where possibility of entry of water is limited: IP-41.

For LT Switchgear (AC & DC distribution Boards): IP-52.

The degree of protection shall be in accordance with IS:13947 (Part-I) / IEC-947 (Part-I) / IS 12063 / IEC 529. Type test report for degree of protection test, on each type of the box shall be submitted for approval

3.18 Welding and welders' qualifications

All welding shall be in accordance with the corresponding standards of the American Welding Society or the American Society of Mechanical Engineers DIN /International standard . Welding shall comply with powergrid approved quality plan.

Other standards to determine the quality of welding processes and qualifications of welders may be considered, provided that sufficient information is first submitted for the approval of the Employer.

Prior to the start of fabrication, the Supplier shall submit to the Employer for approval, a description of each of the welding procedures which he proposes to adopt, together with certified copies of reports of the results from tests made in accordance with these procedures.

The Supplier shall be responsible for the quality of the work performed by his welding organization. All welding operators shall be assigned to the work, including for repair of castings, shall pass the required tests for qualification of welding procedures. The Employer reserves the right to witness the qualification tests for welding procedures and operators and the mechanical tests of the samples. If the Inspector so requires, the Supplier shall furnish to the Inspector certified copies of reports of the mechanical test results of the samples.

The Supplier shall bear all his own expenses in connection with the qualification tests. If the work of any operator at any time appears questionable, such operator shall be required to pass appropriate re-qualification tests as specified by the Inspector and at the expense of the Supplier.

Strict measures for quality control shall be exercised throughout the Equipment/Works. The Engineer may call for an adequate NDT test of the work of any operator, who, in his opinion, is not maintaining the required standard of workmanship. Should this NDT test prove defective, all work done by that operator, since his last test shall be tested at the Supplier's expense. If three or more of these tests prove defective, the operator shall be removed from the project.

A procedure for the repair of defects shall be submitted to the Employer for his approval prior to any repairs being made.



3.19 MICROCOMPUTER SUB-SYSTEMS

3.19.1 HARDWARE

1. Computer Circuit Protection

All computer circuits shall be adequately protected from all external interferences such as induced current and voltages from other adjacent control panels or high power circuits, and voltage spikes that propagate in the system.

2. Programmer's Facilities

The following minimum facilities shall be provided for use in application software maintenance, program loading, program checking, program development and implementing changes.

- i) Program development systems including console, keyboard etc. with editors and compilers.
- ii) Interactive printers.

3.19.2 SOFTWARE

1. The provision of all the necessary software in an operational state shall be the responsibility of the Contractor. System performance shall be fully demonstrated during factory acceptance tests and during the final system acceptance tests.
2. The software provided shall be of modular design and shall accommodate the identified future system growth without need for software modification.
3. Programming, development/changes and the addition of new programs via test, maintenance and programmer's facilities shall be reduced to simple, easy to follow procedures. Protection against inadvertent damage or modification to on-line programs shall be provided.
4. The software shall include but shall not necessarily be limited to the following:
 - Real time multiprogramming / multitasking / multi-user operating system.
 - Application Software.
 - Man-machine software.
 - Error diagnostics/corruption detection software
 - Software design specifications, details of each software module, details of formats, logger formats etc., shall be submitted to the Employer for approval.
 - All software provided must be fully documented.

3.19.3 SOFTWARE PROTECTION/ SECURITY

Adequate protection systems shall be incorporated in the computer systems to prevent mutilation or corruption of the software due to any form of extraneous software interference or hardware/interface incompatibilities. Software supplied in CDs shall be well



General Technical Requirements- Section 3
Doc. No. : TB-391-316-000 Rev. 04

protected against corruption or destruction due to any extrinsic software. Operating systems shall also be suitably well protected.

3.20 Motors

All motors shall conform to IEC-60034-5 / IS Standard and with principal dimensions in accordance with IEC 60072-1 (1991), IEC 60072-2 (1990) and IEC 60072-3 (1994).

Motors rated 0.5 kW and above, and reversing motors, shall be rated 415 V, three phase, grounded neutral;

Motors rated below 0.5 kW shall be rated 240 V one phase;

All motors shall be designed to operate at full load dynamic conditions with a voltage range of variation of +10%, -20% and a frequency range variation of +5%, -10%. Motors shall also be designed to operate at 125% of the rated speed without mechanical damage, and to start with 80% of their rated voltage;

All motors shall be designed and rated for continuous operation at maximum ambient temperature of 50°C. The class of insulation shall be at least one class higher than used for defining the temperature rise of the motor;

Vertical motors rated 60 kW and above shall be provided with oil-lubricated self-cooled pivoted shoe-type thrust bearing. Vertical motors below 60 kW shall be provided with re-greasable anti-friction ball or roller bearings;

All anti-friction bearings shall be guaranteed to operate successfully for a minimum of 131,000 hours;

All bearings shall be quiet operating and statically and dynamically balanced;

All belts to be used shall be "V" type and designed for the maximum power to be transmitted and for the maximum speed. The selection of the "V" belt drive for any application shall also be based on the nature of the load and the type of the driving unit. Belts installed outdoors shall be suitably protected.

3.21 Conduits, pipes and accessories

The Supplier shall supply and install all rigid conduits, mild steel pipes, flexible conduits, hume pipes etc. including all necessary sundry materials, such as tees, elbows, check-nuts, bushings, reducers, enlargers, wooden plugs, coupling caps, nipples, gland sealing fittings, pull boxes etc. The size of the conduit/pipe shall be selected to limit the fill to a maximum of 40%. All conduits/pipes shall have their ends closed by caps until cables are pulled. After cables are pulled, the ends of conduits/pipes shall be sealed in an approved manner to prevent damage to threaded portions and entrance of moisture and foreign materials.

PVC conduits shall be of high impact, heavy gauge (at least class 2) conduit conforming to BS-4607.

The outer surface of the steel conduits shall be coated with hot-dip zinc and chromate conversion



General Technical Requirements- Section 3
Doc. No. : TB-391-316-000 Rev. 04

coatings. The inner surface shall have silicone epoxy ester coating for easy cable pulling. Mild steel pipes shall be hot-dip galvanized. All rigid conduits/pipes shall be of a reputed make.

The hume pipes and accessories shall be of reinforced concrete conforming to class NP2 of IS-458. All tests on hume pipes shall be conducted as per IS-458.

Flexible conduits shall be of heat-resistant lead coated steel, water-leak, fire and rust proof.

3.22 Packaging & protection

All the equipments shall be suitably protected, coated, covered or boxed and crated to prevent damage or deterioration during transit, handling and storage at Site till the time of erection. On request of the Purchaser, the Supplier shall also submit packing details/associated drawing for any equipment/material under his scope of supply, to facilitate the Purchaser to repack any equipment/material at a later date, in case the need arises. While packing all the materials, the limitation from the point of view of availability of Railway wagon sizes in India should be taken into account. The Supplier shall be responsible for any loss or damage during transportation, handling and storage due to improper packing. Any demurrage, warping and other such charges claimed by the transporters, railways etc. shall be to the account of the Supplier. Purchaser takes no responsibility of the availability of the wagons.

All coated surfaces shall be protected against abrasion, impact, discolouration and any other damages. All exposed threaded portions shall be suitably protected with either a metallic or a non-metallic protecting device. All ends of all valves and piping and conduit equipment connections shall be properly sealed with suitable devices to protect them from damage.

3.23 Auxiliary supply

The sub-station auxiliary supply is normally met through a system having the following parameters. The auxiliary power for station supply, including the equipment drive, cooling system of any equipment, air-conditioning, lighting etc shall be designed for the specified Parameters as under. The DC supply for the instrumentation and PLCC system shall also conform to the parameters as indicated in the following:

Normal Voltage	Variation in Voltage	Frequency in Hz	Phase/ Wire	Neutral connection
415 V	± 10%	50 ± 5%	3 / 4 Wire	Solidly Earthed
240 V	± 10%	50 ± 5%	1 / 2 Wire	Solidly Earthed
220 V	198V to 242V	DC	-	Isolated 2 wire System
48 V	43.2V to 52.8V	DC	-	2 wire System (+) earthed

Combined variation of voltage and frequency shall be limited to ± 10%.

3.24 Lamps and sockets

Lamps



General Technical Requirements- Section 3
Doc. No. : TB-391-316-000 Rev. 04

All incandescent lamps shall use a socket base as per IS-1258, except in the case of signal lamps.

Sockets

All sockets (convenience outlets) shall be suitable to accept both 5 Amp & 15 Amp pin round Standard Indian plugs. They shall be switched sockets with shutters. Degree of protection for outdoor switch sockets shall be IP55.

Hand Lamp

A 240 Volts, single Phase, 50 Hz AC plug point shall be provided in the interior of each cubicle with ON-OFF Switch for connection of hand lamps.

Switches and Fuses

Each panel shall be provided with necessary arrangements for receiving, distributing, isolating and fusing of DC and AC supplies for various control, signalling, lighting and space heater circuits. The incoming and sub-circuits shall be separately provided with switchfuse units. Selection of the main and Sub-circuit fuse ratings shall be such as to ensure selective clearance of sub-circuit faults. Potential circuits for relaying and metering shall be protected by HRC fuses. All fuses shall be of HRC cartridge type conforming to IS:9228 mounted on plug-in type fuse bases. Miniature circuit breakers with thermal protection and alarm contacts will also be accepted. All accessible live connection to fuse bases shall be adequately shrouded. Fuses shall have operation indicators for indicating blown fuse condition. Fuse carrier base shall have imprints of the fuse rating and voltage.

3.25 Seismic force consideration

All structures shall be designed for seismic forces in accordance with IS-1893.

The seismic design of electrical equipment shall be performed using estimated actual earth/ ground motion, defined by a response spectrum, rather than the equivalent loads specified in typical Building Codes.

For brittle materials like glass, porcelain and glass fibre reinforced plastic the maximum calculated load should not exceed 2/3 of the guaranteed minimum rupture (breaking) strength (safety factor 1.5) as defined by the manufacturer/supplier of the material used. The minimum rupture value is defined as $(X - 2 \cdot \sigma)$, where X is the mean value and 'sigma' is the standard deviation. For load combinations in porcelain insulators and similar the following expressions shall be fulfilled:

$$\{F_t / (F_t)_b\} + \{M_b / (M_b)_b\} < 2/3 \text{ and} \\ \{F_c / (F_c)_b\} + \{M_b / (M_b)_b\} < 2/3$$

Where:

F_t, F_c, M_b : calculated maximum tensile force; compressive force and bending respectively

$(F), (F), (M)_b$: corresponding guaranteed strength values

(For normal operating loads, a higher safety factor more than 1.5 shall be used, normally 2.0-2.5



±800 KV, 6000MW HVDC terminals associated with HVDC Bipole link between Western region (Raigarh, Chhattisgarh) and Southern region (Pugalur, Tamil Nadu) – Madakathara/ North Trichur (Kerala)

General Technical Requirements- Section 3
Doc. No. : TB-391-316-000 Rev. 04

depending on type of load as per recommendations of manufacturer).

Factor regarding importance of structures (I), as defined in IS-1893, shall not be taken less than 1.5.

3.26 Safety requirements

The requirements regarding provision of additional staircases and approachability as defined in the Fire Protection Manual, issued by the Regional Committees of the Tariff Advisory Committee shall be completely fulfilled. All other safety requirements shall be met as per the factories Act, TAC etc.



General Technical Requirements- Section 3
Doc. No. : TB-391-316-000 Rev. 04

ANNEXURE-A
Corona and Radio Interference Voltage (RIV) Test

1. General

Unless otherwise stipulated, all equipment (except Auto Transformer & Shunt Reactor) together with its associated connectors, where applicable, shall be tested for external corona both by observing the voltage level for the extinction of visible corona under falling power frequency voltage and by measurement of radio interference voltage (RIV). The test procedure shall be reviewed for different equipment during submission of MQP/ITP.

2. Test Levels:

The test voltage levels for measurement of external RIV and for corona extinction voltage are listed under the relevant clauses of the specification.

3. Test Methods for RIV:

- 3.1 RIV tests shall be made according to measuring circuit as per International Special-Committee on Radio Interference (CISPR) Publication 16-1(1993) Part -1. The measuring circuit shall preferably be tuned to frequency with 10% of 0.5 Mhz but other frequencies in the range of 0.5 MHz to 2 MHz may be used, the measuring frequency being recorded. The results shall be in microvolts.
- 3.2 Alternatively, RIV tests shall be in accordance with NEMA standard Publication No. 107-1964, except otherwise noted herein.
- 3.3 In measurement of, RIV, temporary additional external corona shielding may be provided. In measurements of RIV only standard fittings of identical type supplied with the equipment and a simulation of the connections as used in the actual installation will be permitted in the vicinity within 3.5 meters of terminals.
- 3.4 Ambient noise shall be measured before and after each series of tests to ensure that there is no variation in ambient noise level. If variation is present, the lowest ambient noise level will form basis for the measurements. RIV levels shall be measured at increasing and decreasing voltages of 85%, 100% and 110% of the specified RIV test voltage for all equipment unless otherwise specified. The specified RIV test voltage for 400 kV, 220 kV is listed in the detailed specification together with maximum permissible RIV level in microvolts.
- 3.5 The metering instruments shall be as per CISPR recommendation or equivalent device so long as it has been used by other testing authorities.
- 3.6 The RIV measurement may be made with a noise meter. A calibration procedure of the frequency to which noise meter shall be tuned shall establish the ratio of voltage at the high voltage terminal to voltage read by noise level meter.

4. Test Methods for Visible Corona

The purpose of this test is to determine the corona extinction voltage of apparatus, connectors etc. The test shall be carried out in the same manner as RIV test described above with the exception that RIV measurements are not required during test and a search technique shall be used near the onset and extinction voltage, when the test voltage is raised and lowered to determine their precise values. The test voltage shall be raised to 110% of RIV test voltage and maintained there for five minutes. In case corona inception does not take place at 110 %, test

General Technical Requirements- Section 3
Doc. No. : TB-391-316-000 Rev. 04

shall be stopped, otherwise test shall be continued and the voltage will then be decreased slowly until all visible corona disappears. The procedure shall be repeated at least 4 times with corona inception and extinction voltage recorded each time. The corona extinction voltage for purposes of determining compliance with the specification shall be the lowest of the four values at which visible corona (negative or positive polarity) disappears. Photographs with laboratory in complete darkness shall be taken under test conditions, at all voltage steps i.e. 85%, 100%, and 110%. Additional photographs shall be taken at corona inception and extinction voltages. At least two views shall be photographed in each case using Panchromatic film with an ASA daylight rating of 400 with an exposure of two minutes at a lens aperture of f/5.6 or equivalent. The photographic process shall be such that prints are available for inspection and comparison with conditions as determined from direct observation. Photographs shall be taken from above and below the level of connector so as to show corona on bushing, insulators and all parts of energised connectors. The photographs shall be framed such that test object essentially, fills the frame with no cut-off.

- 4.1 The test shall be recorded on each photograph. Additional photograph shall be taken from each camera position with lights on to show the relative position of test object to facilitate precise corona location from the photographic evidence.
- 4.2 In addition to photographs of the test object preferably four photographs shall be taken of the complete test assembly showing relative positions of all the test equipment and test objects. These four photographs shall be taken from four points equally spaced around the test arrangement to show its features from all sides. Drawings of the laboratory and test set up locations shall be provided to indicate camera positions and angles. The precise location of camera shall be approved by Purchaser's inspector, after determining the best camera locations by trial energisation of test object at a voltage which results in corona.
- 4.3 The test to determine the visible corona extinction voltage need not be carried out simultaneously with test to determine RIV levels.
- 4.4 However, both test shall be carried out with the same test set up and as little time duration between tests as possible. No modification on treatment of the sample between tests will be allowed. Simultaneous RIV and visible corona extinction voltage testing may be permitted at the discretion of Purchaser's inspector if, in his opinion, it will not prejudice other test.

5. Test Records:

In addition to the information previously mentioned and the requirements specified as per CISPR or NEMA 107-1964 the following data shall be included in test report:

- a) Background noise before and after test.
- b) Detailed procedure of application of test voltage.
- c) Measurements of RIV levels expressed in micro volts at each level.
- d) Results and observations with regard to location and type of interference sources detected at each step.
- e) Test voltage shall be recorded when measured RIV passes through 100 microvolts in each direction.
- f) Onset and extinction of visual corona for each of the four tests required shall be recorded.



±800 KV, 6000MW HVDC terminals associated with HVDC Bipole link between Western region (Raigarh, Chhattisgarh) and Southern region (Pugalur, Tamil Nadu) – Madakathara/ North Trichur (Kerala)

General Technical Requirements- Section 3
Doc. No. : TB-391-316-000 Rev. 04

ANNEXURE-B

SEISMIC WITHSTAND TEST PROCEDURE

The seismic withstanding test on the complete equipment (for 132 kV and above) shall be carried out alongwith supporting structure.

The supplier shall arrange to transport the structure from his purchaser's premises / POWERGRID sites for the purpose of seismic withstand test only.

The seismic level specified shall be applied at the base of the structure. The accelerometers shall be provided at the Terminal Pad of the equipment and any other point as agreed by the Purchaser /Employer. The seismic test shall be carried out in all possible combinations of the equipment. The seismic test procedure shall be furnished for approval of the Purchaser.



ANNEXURE-C

GENERAL STANDARDS AND CODES

- IS-5 Colours for Ready Mixed Paints and Enamels
- IS-335 Insulating oil for Transformers and Switchgears.
- IS-2071 Methods of High Voltage Testing
- IS-12063 Classification of degrees of Protection Provided by Enclosures for Electrical Equipment
- IS-2165 Insulation Co-ordination
- IS-3043 Code of Practice for Earthing
- IS-3637 Gas Operated Relays
- IS-6103 Method of Test for Specific Resistance (Resistivity) of Electrical Insulating Liquids
- IS-6104 Method of Test for Interfacial Tension of Oil against Water by the Ring Method
- IS-6262 Method of Test for Power Factor and Dielectric Constant of Electrical Insulating Liquids
- IS-6792 Method for Determination of Electric Strength of Insulating Oils
- IS-8263 Method for Radio Interference Tests on High Voltage Insulators
- IS-8269 Methods for Switching Impulse Tests on High Voltage Insulators
- IEC-60060 High Voltage Test Techniques
- IEC-60117 Graphical Symbols
- IEC-60156 Method for the Determination of the Electric Strength of Insulating Oils
- IEC-60270 High Voltage Test Techniques
- IEC-60296 Specification for Unused Mineral Insulating Oils for Transformers and Switchgear
- IEC-60376 Specification and Acceptance of New Sulphur Hexafluoride
- IEC-60437 Radio Interference Test on High Voltage Insulators
- IEC-60506 Switching Impulse Tests on High Voltage Insulators
- IEC-60507 Artificial Pollution Tests on High Voltage Insulators to be used on AC Systems
- IEC-60694 Common Clauses for High Voltage Switchgear & Control gear Standards.



General Technical Requirements- Section 3
Doc. No. : TB-391-316-000 Rev. 04

IEC-60815 Guide of the Selection of Insulators in respect of Polluted Conditions.

IEC-60865 Short Circuit Currents

IEC- 61803 Determination of losses in HVDC converter Stations

ASTM-D1275 Standard Test Method for Corrosive Sulfur in Electrical Insulating Oils

DIN 51353 Testing of Insulating Oils, Detection of Corrosive Sulfur, Silver Strip Method

TRANSFORMERS AND REACTORS

IS-1886 Code of Practice for Installation and Maintenance of Transformers

IS-2026 Power Transformers

IEC 61378-2 Converter Transformers: Transformers for HVDC applications

IS-3347 Dimensions for Porcelain transformer Bushing

IS-3639 Fittings and Accessories for Power Transformers

IEC 60076-6 Reactors

IS-6600 Guide for Loading of Oil Immersed Transformer

IEC-60076 Power Transformers

IEC- 60289 Reactors

IEC- 60422 Supervision and Maintenance guide for Mineral Insulating Oil in Electrical Equipment

IEC 60475 Method of Sampling Liquid dielectrics

IEC 60542 Application Guide for On-Load Tap-Changers

IEC 60567 Guide for the Sampling of Gases and of Oil from Oil-filled
Electrical Equipment for the Analysis of Free and Dissolved Gases

IEC 60722 Guide to the lightning impulse and switching impulse testing of
power transformers and reactor (compare IEC 60076 part 3)

IEC-60214 On-Load Tap-Changers

NEMA- TR-1 Transformers, Regulators and Reactors

CIRCUIT BREAKERS

IEC-62271-100 High Voltage Alternating Current Circuit Breakers



General Technical Requirements- Section 3
Doc. No. : TB-391-316-000 Rev. 04

IEC-61264 Pressurised Hollow Column Insulators

IEC-60427 Synthetic Testing of High Voltage Alternating Current Circuit Breakers

CURRENT TRANSFORMERS, VOLTAGE TRANSFORMERS AND COUPLING CAPACITOR
VOLTAGE TRANSFORMERS

IEC 61869-1 Current Transformers

IEC 61869-2 Voltage Transformers

IS-4379 Identification of the contents of Industrial Gas Cylinder

IS 9348 Coupling capacitor and capacitor dividers

IEC-61869-5 Voltage Transformers

IEC-60358 Coupling Capacitors and Capacitor Dividers

IEC-61869-4 Instrument Transformers Partial Discharge Measurements

IEC-60481 Coupling Devices for power Line Carrier Systems

BUSHINGS

IS-2099 High voltage porcelain Bushings for Alternating Voltages above 1000 V

IEC-60137 Bushings for Alternating Voltages above 1000V

IEC-61462 Composite Insulators

IEC-62199 Bushings for DC applications

SURGE ARRESTERS

IS-3070 Lightning arresters for alternating current systems: Metal oxide lightning arresters without gaps

IEC-99-4 Metal oxide surge arresters without gaps

IEC-60071 Part Insulation Co-ordination 1 to 5

CUBICLES AND PANELS & OTHER RELATED EQUIPMENT

IS-722, IS- Electrical relays for power system protection

1248, IS-3231, Electrical relays for power system protection

IEC-68.2.2 Basic environmental testing procedures Part 2: Tests: B: Dry heat

IEC-60529 Degrees of Protection provided by enclosures



IEC-60158 Low Voltage Control Gear Contractor

IS-8623 Specification for Switchgear & Control Assemblies

DISCONNECTING SWITCHES

IEC-60129 Alternating Current Isolators (Disconnectors) & Earthing Switches

IEC-60265 High Voltage Switches

CAPACITORS

IEC-60871 Shunt Capacitors

TELECOMMUNICATIONS AND LINE TRAPS

IS-8792 Line Traps

IS-8793 Methods of Test for Line Traps

IS-8997 Coupling Devices for PLC Systems

IS-8998 Methods of Tests for Coupling Devices for PLC systems. IEC-60353 Line Traps

IEC-60481 Coupling Devices for Power Line Carrier Systems

IEC-60495 Single sideboard power line carrier terminals

IEC-60663 Planning of (single Side-Band) Power Line Carrier Systems

CIGRE Tele-Protection

CCIR International Radio Consultative Committee

CCITT International Telegraph & Telephone Consultative Committee

EIA Electronic Industries Association

CONVERTERS

IEC-60700-1 Testing of Semiconductor Valves for High Voltage dc Power Transmission

PROTECTION AND CONTROL EQUIPMENT

IEC-60051 Recommendations for Direct Acting Indicating Electrical Measuring Instruments and their Accessories.

IEC-60255 Electric Relays

IEC-60297 Dimensions of mechanical structures of the



General Technical Requirements- Section 3
Doc. No. : TB-391-316-000 Rev. 04

482.6 mm (19inches) series

IEC-60337 Control Switches (low voltage switching devices for control and auxiliary circuits, including contactor relays)

IEC-60359 Expression of the Functional Performance of Electronic Measuring Equipment

IEC-60387 Symbols for Alternating- Current and Electricity Meters

IEC-60447 Standard Directions of Movement for Actuators which control the Operation of Electrical Apparatus

IEC-60521 Class 0.5, 1 and 2 Alternating Current Watt- hour Meters

IEC-60547 Modular Plug-in Unit and Standard 19-Inch rack Mounting Unit Based on NIM Standard (for electronic nuclear instruments)

IEC -61850 Communication networks and Systems in Substations.

MOTORS

IS-325 Three Phase Induction Motors

IEC-60034 Rotating Electrical Machines

MATERIAL AND WORKMANSHIP STANDARDS

IS-1363 Hexagon head bolts, of screws and nuts product grade C

IS-1364 Hexagon head bolts, screws and nuts of products grades A and B

IS-3138 Hexagonal Bolts and Nuts (M42 to M150)

ISO-898 Fasteners: Bolts, Screws and Studs

ASTM Specification and Tests for Materials

CLAMPS & CONNECTORS

IS-5561 Electric Power connectors

BUS HARDWARE AND INSULATORS

IS-2121 Fittings for Aluminium and steel cored Aluminium conductors for overhead lines

IS-731 Porcelain Insulators for Overhead Power Lines with nominal voltages greater than 1000 V

IS-2486 Insulator fittings for Overhead Power Lines with nominal voltages greater than 1000 V

IEC-60120 Dimensions of Ball and Socket Couplings of String Insulator Units



General Technical Requirements- Section 3
Doc. No. : TB-391-316-000 Rev. 04

IEC-60168 Tests on Indoor and Outdoor Post Insulators for Systems with Nominal Voltage Greater than 1000 V

IEC-60233 Tests on Hollow Insulators for use in Electrical Equipment 1000V

IEC-60273 Characteristic of Indoor and Outdoor Post Insulators and Post Insulator Units for System with Nominal voltage greater than 1000 V

IEC-60305 Characteristics of String Insulator Units of the Cap and Pin Type

IEC-60372 Locking Devices for Ball and Socket Couplings of String Insulator Units.

IEC-60383 Tests on Insulators of Ceramic Material or Glass for Overhead Lines With a Nominal Voltage greater than 1000 V

IEC-60433 Characteristics of String Insulator Units of the Long Rod Type

IEC-60471 Dimensions of Clevis and Tongue Coupling of String Insulator Units

STRAIN AND RIGID BUS-CONDUCTOR

IS-2678 Dimensions for Wrought Aluminium and Aluminium Alloys, plates and hot rolled steel

IS-5082 Wrought Aluminium and Aluminium Alloy Bars, Rods, Tubes and Sections for Electrical Purposes

BATTERIES AND BATTERY CHARGERS

IEC-60086 Primary Batteries

IEC-60086-2 Primary Batteries, Specification sheets

IEEE-484 Recommended Practice for Installation Design and Installation of Large Lead Storage Batteries for Generating Stations and Substations

IEEE-485 Sizing Large Lead Storage Batteries for Generating Stations and Substations

WIRES AND CABLES

IEC-60434 Rubber insulated cables with copper (part 1) Conductors

IS-694 PVC insulated cables for working voltages upto and including 1100 Volts

IS-1255 Code of Practice for Installation and maintenance of Power Cables, upto and including 33 kV rating

IS-1554 PVC insulated (heavy duty) electric (Part 1) cables for working voltage upto and including 1000V

IS-2982 Copper conductors in insulated cables and cords



General Technical Requirements- Section 3
Doc. No. : TB-391-316-000 Rev. 04

IS-3961 Recommended current ratings for cables

IS-3975 Mild steel wires, strips and tapes for armouring of cables

IS-5831 PVC insulation and sheath of electric cables

IS-6380 Elastomeric Insulation and sheath of electric cables

IS-7098 Cross-linked polyethylene insulated PVC sheathed (Part 1) cables for working voltage upto and including 1000V

IS-7098 Cross-linked polyethylene insulated PVC sheathed (Part 2) cables for working voltage from 3.3KV upto and including 33KV

IS-8130 Conductors for Insulated electrical cables and flexible cords

IEC-60096 Radio Frequency Cables

IEC-60183 Guide to the Selection of High Voltage Cables

IEC-60189 Low Frequency cables and wires with PVC Insulation and PVC Sheath

IEC-60227 Polyvinyl Chloride Insulated Cables of Rated Voltages up to and Including 450/750 V IEC-60228 Conductors of Insulated Cables

IEC-60230 Impulse Test on Cables and their Accessories

IEC-60287 Calculation of the Continuous Current rating of Cables (100% Load Factor)

IEC-60304 Standard Colours for Insulation for Low- Frequency Cables and Wires

IEC-60330 Methods of Test for PVC Insulation and Sheath of Electrical Cables

IEC-60331 Fire - Resisting Characteristics of Electric Cables

IEC-60332 Tests on Electric Cables under Fire conditions

IEC-60502 Extruded solid dielectric insulated power cables for rated voltages from 1 kV upto 30 kV

IEC-60540 Tests methods for insulators & sheaths of electric cables & cords (electrometric & thermo-plastic)

IEC-7541 Tests on gases evolved during combustion of electrical cables

AIR CONDITIONING AND VENTILATION

IS-659 Safety Code for Air Conditioning

IS-1391 Room Air Conditioners



General Technical Requirements- Section 3
Doc. No. : TB-391-316-000 Rev. 04

IS-6272 Industrial Cooling Fans

ASHRAE American Society of Heating, Refrigerating and Air Conditioning Engineers

GALVANIZING

IS-209 Zinc

IS-2633 Methods of Testing Uniformity of coating of Zinc coated articles

ASTM-A-153 Specification for Zinc Coating (Hot Dip) on
Iron and Steel Hardware

ASTM-A-239 Test Method for Locating the Thinnest Spot in a Zinc (Galvanized) Coating on Iron or
Steel Articles by the Preece Test (Copper Sulphated Dip)

ASTM-A-121-77 Zinc - coated (Galvanized) Steel Barbed Wire

PAINTING

IS-6005 Code of practice for phosphating of Iron & Steel

ANSI-Z551 Gray Finishes for Industrial Apparatus and Equipment

SSPC Steel Structure Painting Council

FIRE PROTECTION

TAC Fire Protection Manual Issued by Tariff Advisory Committee (TAC) of India

NFPA National Fire Protection Association

NBFU National Board of Fire Underwriters

STEEL STRUCTURES

IS-226 Structural Steel (Standard Quality)

IS-228 Method of Chemical Analysis of steels

IS-428 Methods of chemical analysis of Pig iron, Cast iron and plain carbon and low alloy steels

IS-802 Code of Practice for Use of Structural Steel in Overhead Transmission line Towers



General Technical Requirements- Section 3
Doc. No. : TB-391-316-000 Rev. 04

IS-806 Code of Practice for use of Steel Tubes in General Building Construction

IS-808 Dimension for hot Rolled Steel Beam, Column, Channel and Angle Sections

IS-814 Covered Electrodes for Metal Arc Welding of Structural Steel

IS-816 Code of Practice for Use of Metal Arc welding for General Construction in Mild Steel

IS-817 Code of Practice for training and Testing of Metal Arc Welders

IS-875 Code of Practice for design loads (other than earthquake) for Buildings & Structures

IS-1161 Steel Tubes for Structural Purposes

IS-1182 Recommended Practice for Radiographic Examination of Fusion Welded Butt Joints in Steel Plates

IS-1363 Hexagonal head bolts (Size range M5 to M36) IS-1364 Hexagonal head bolts, screws and nuts of product grades A and B

IS-1367 Technical supply condition for threaded fasteners

IS-1599 Method for Bend Test

IS-1608 Method of Tensile Testing of Steel Products

IS-1893 Criteria for earthquake resistant Design of IS-1978 Line Pipe

IS-2062 Weldable Structural Steel

IS-2595 Code of Practice for Radiographic Testing single coil rectangular section

IS-3063 Spring Washers for Bolts, Nuts & Screws

IS-3664 Code of Practice for Ultrasonic pulse echo testing by contact & immersion methods.

IS-7205 Safety Code for Erection of Structural Steel work

IS-9595 Recommendations for metal arc welding of carbon and manganese steels

ANSI- G8.14 Zinc Coating (Hot Dip) on Iron and Steel Hardware

ASTM-A36 Specifications of Structural Steel



OTHER CIVIL WORKS STANDARDS

IS-269 Specification for 33 grade Ordinary Portland Cement

IS-272 Galvanized steel wire chain link fences

IS-278 Galvanized Steel Barbed Wire for Fencing

IS-383 Coarse and Fine Aggregates from Natural Sources for Concrete

IS-432 Mild Steel and Medium Tensile Steel

IS-456 Code of Practice for Plain and Reinforced Concrete

IS-516 Methods of test for Strength of Concrete

(Part-I&II) Bars and Hard drawn steel wire for concrete reinforcement

IS-800 Code of Practice for use of structural steel in general bldg. construction

IS-806 Code of Practice for Use of Steel Tubes in General Building Construction

IS-1139 Hot rolled mild steel and medium tensile steel deformed bars for concrete reinforcement

IS-1161 Steel Tubes for Structural Purposes

IS-1172 Code of Basic Requirements for Water Supply, Drainage and Sanitation

IS-1199 Methods of Sampling and Analysis of Concrete

IS-1566 Hard-Drawn Steel Wire Fabric for Concrete Reinforcement

IS-1742 Building Drainage

IS-1785 Plain Hard-Drawn Steel Wire for Pre-stressed Concrete

IS-1786 Cold twisted steel bars for concrete reinforcement

IS-1811 Methods of Sampling Foundry Sands

IS-1893 Recommendation for earthquake resistant design of structures

IS-2062 Structural steel fusion welding quality

IS-2064 Selection, Installation and Maintenance of Sanitary Appliances

IS-2065 Water Supply in Building

IS-2090 High Tensile Steel Bars Used in Pre-stressed Concrete

IS-2140 Stranded Galvanized Steel Wire For Fencing



±800 KV, 6000MW HVDC terminals associated with HVDC Bipole link between Western region (Raigarh, Chhattisgarh) and Southern region (Pugalur, Tamil Nadu) – Madakathara/ North Trichur (Kerala)

General Technical Requirements- Section 3 **Doc. No. : TB-391-316-000 Rev. 04**

IS-247 Design and construction of Septic Tanks

IS-2514 Concrete Vibrating Tables

IS-2645 Integral-Cement Waterproofing Compounds

IS-3025 Methods of Sampling and Test for Water Used in industry

IS-4091 Design and Construction of Foundations for Transmission Line Towers and Poles

IS-4111 Ancillary Structure in Sewerage System IS-4990 Plywood for Concrete Shuttering Work IS-5600 Sewage and Drainage Pumps

Compliance with various CEA Regulations:

Construction standards

Central Electricity Authority (Technical standards for Construction of electrical plants and electric lines) Regulations, 2010

Safety Standards for Construction and O & M

Central Electricity Authority (safety Requirements for Construction, operation and maintenance of electrical plants and electrical lines) Regulations, 2011

Central Electricity Authority (Measures relating to safety and electricity supply) Regulation, 2010

Connectivity Standards

Technical standards for connectivity to the grid (Amendment) Regulation 2013

Technical standards for connectivity to the distributed generation sources

Technical standards for connectivity to the grid regulation, 2007

Material Regulations

Central Electricity Authority (Installations and operation of meters) (Amendment) Regulations, 2010

Central Electricity Authority (Installation and operation of meters) Regulations, 2006

These CEA regulations are available in the website www.cea.nic.in and compliance of these CEA regulations is mandatory