2X660 MW ENNORE SEZ COAL BASED STPS

TAMILNADU GENRATION AND DISTRIBUTION CORPORATION LIMITED

TECHNICAL SPECIFICATION

FOR

MISCELLANEOUS TANKS

SPECIFICATION NO. : PE-TS-412-167-A001

BHARAT HEAVY ELECTRICALS LIMITED
POWER SECTOR
PROJECT ENGINEERING MANAGEMENT
NOIDA (INDIA)

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SECTION – I

SPECIFIC TECHNICAL REQUIREMENTS

SUB-SECTION IA – Specific Technical Requirement (Mechanical)

1.0 INTENT OF SPECIFICATION

1.1 This specification is intended to cover design, engineering, manufacture, fabrication, assembly, inspection & testing at vendor's & sub-vendor's works, painting, forwarding, supply and delivery at site including start up and commissioning spares, chemicals, properly packed for transportation, unloading / handling and storage at site, in site transportation, assembly, erection and commissioning, minor civil works, preparation and submission of "As Built" drawings, site testing, carrying out Hydro tests at site and handover of **MISCELLANEOUS TANKS** as per the details in different sections / volumes of this specification for **2X660 MW ENNORE SEZ COAL BASED STPS.**

1.2 The bidder's scope shall also include any other services, etc. if called for in the succeeding sections of the specification.

1.3 The contractor shall be responsible for providing all material, equipment & services, which are required to fulfil the intent of ensuring operability, maintainability, reliability and complete safety of the complete work covered under this specification, irrespective of whether it has been specifically listed herein or not. Omission of specific reference to any component / accessory necessary for proper performance of the equipment shall not relieve them of the responsibility of providing such facilities to complete the supply, erection and commissioning of **Miscellaneous Tanks** within quoted price.

1.4 It is not the intent to specify herein all the details of design and manufacture. However, the equipment / system shall conform in all respects to high standards of design, engineering and workmanship and shall be capable of performing the required duties in a manner acceptable to purchaser who will interpret the meaning of drawings and specifications and shall be entitled to reject any work or material which in his judgement is not in full accordance herewith.

1.5 The extent of supply under the contract includes all items shown in the drawings, notwithstanding the fact that such items may have been omitted from the specification or schedules. Similarly, the extent of supply also includes all items mentioned in the specification and /or schedules, notwithstanding the fact that such items may have been omitted in the drawing.

1.6 Items though not specifically mentioned but needed to make the system complete as stipulated under these specifications are also to be furnished unless otherwise specifically excluded.

1.7 The general terms and conditions, instructions to tenderer and other attachment referred to elsewhere are hereby made part of the tender specifications. The equipment / material and works covered by this specification is subject to compliance to all the attachments referred in the specification. The tenderer shall be responsible for adherence to all requirements stipulated herein.

1.8 While all efforts have been made to make the specification requirement complete & unambiguous, it shall be bidders' responsibility to ask for missing information, ensure completeness of specification, to bring out any contradictory / conflicting requirement in different sections of the specification and within a section itself to the notice of BHEL and to seek any clarification on specification requirement in the format enclosed under Sec -III of the specification within 10 days of receipt of tender documents. In absence of any such clarifications, in case of any contradictory requirement, the more stringent requirement as per interpretation of Purchaser/Customer shall prevail and shall be complied by the bidder without any commercial implication on account of the

same. Further in case of any missing information in the specification not brought out by the prospective bidders as part of pre-bid clarification, the same shall be furnished by Purchaser/ Customer as and when brought to their notice either by the bidder or by purchaser/ customer themselves. However, such requirements shall be binding on the successful bidder without any commercial & delivery implication.

1.9 Deviations, if any, should be very clearly brought out clause by clause in the enclosed schedule otherwise, it will be presumed that the vendor's offer is strictly in line with NIT specification.

1.10 In case all above requirements are not complied with, the offer may be considered as incomplete and would become liable for rejection.

1.11 Unless specified otherwise, all through the specification, the word contractor shall have same meaning as successful bidder/vendor and Customer/Purchaser/Employer will mean BHEL and/or Customer as interpreted by BHEL in the relevant context. Please refer GCC/SCC for better clarity.

1.12 The equipment covered under this specification shall not be dispatched unless the same have been finally inspected, accepted and dispatch release issued by BHEL/Customer.

1.13 BHEL's Customer's representative shall be given full access to the shop in which the equipment's are being manufactured or tested and all test records shall be made available to him.

1.14 Various codes and standards to be used shall be as indicated in various parts of the specification. In case bidder uses any standard other than those indicated in the specification, the onus of establishing equivalence of the same with the specified standards will rest with the bidder and acceptance of the same shall be sole prerogative of customer. The bidder will also arrange for BHEL a copy of the standards in ENGLISH language. The cost of such service will be deemed to have been included by the bidder in the total cost of the package. BHEL will not entertain any additional cost on account of the same.

1.15 All text/ numeric in the document / drawings to be generated by the successful bidder will be in English language only.

1.16 The bidder's offer shall not carry any sections like clarification, interpretations and /or assumptions.

Note:

Bidder to note that BHEL reserves the right for drawing/document submission through web based Document Management System. Bidder would be provided access to the DMS for drawing/document approval and adequate training for the same. Detailed methodology would be finalized during the kick-off meeting. Bidder to ensure following at their end.

• Internet explorer version – Minimum Internet Explorer 7.

• Internet speed – 2 mbps (Minimum preferred).

• Pop ups from our external DMS IP (124.124.36.198) should not be blocked.

• Vendor's internal proxy setting should not block DMS application's link (http://dmsserver.bhelpem.com/Wrench%20Web%20Access/Login.aspx.).

1.0 SCOPE OF SUPPLY

1.1 Steel tanks fabricated and supplied at site under this specification shall be as per enclosed DATA SHEET and sketch for Condensate Storage Tank & DM water storage tank. Modifications may be made by the bidder to suit good engineering practice to the satisfaction of the customer. The customer, however, reserves the right to reject any modifications.

1.2

a) The connections and accessories which are required to be supplied with each tank by the bidder shall be as indicated in the enclosed DATA SHEET and sketch for Condensate Storage Tank & DM water storage tank.

b) The piping material inside the tank shall be supplied by the bidder. All inlet piping shall be extended up to the bottom of the tank and the clearance between the bottom of the tank and the edge of the inlet piping shall be kept as 500 mm (maximum).

c) The inside piping shall be adequately supported and shall be provided with adequately sized vent connection at pipe top.

d) Weir plates of adequate thickness (minimum 8 mm) shall be provided for all inlet piping.

e) Pad plates on the tanks for supporting outside piping shall be provided by the bidder. Details of the pad plates (sizes, quantity etc.) shall be informed to bidder during detail engineering.

f) Fabrication and supply of all flanges and counter flanges for all nozzles and valves of tank connections shall be included in the scope of work of the bidder. Necessary bolts, nuts and gaskets for these connections shall also be supplied by the bidder.

g) The manhole shall be of hinged and bolted type with nuts, bolts and gaskets in bidder's scope of supply. The size of the manhole shall be minimum 600 mm.

1.3 The scope of works shall also include supply and installation of special accessories as indicated in DATA SHEET and sketch for Condensate Storage Tank & DM water storage tank. The necessary fixtures and other accessories for mounting these special fittings shall be included in the scope of work of the bidder.

1.4 Level gauge / indicator for each tank shall be provided by the bidder along with all fittings & accessories as required for mounting the level gauge / indicator on the tanks. Float and board type level gauge / indicator shall be provided unless otherwise specified in Datasheet and sketch for Condensate Storage Tank & DM water storage tank for storage tanks.

1.5 Required number of tapings with 25NB instrument root valves shall be provided by the bidder for mounting instruments like level switches, level transmitters etc. The number of tapings shall be as indicated in the Datasheet and sketch for Condensate Storage Tank & DM water storage tank.

1.6

a) Sampling Connection with isolation valve of size 25 NB for each tank (if indicated in Data sheet for Condensate Storage Tank & DM water tank).

b) Drain valve of size 100 NB for CST tank and 100 NB for DM water storage tank shall be provided by the bidder unless otherwise indicated in the Datasheet and sketch for Condensate Storage Tank & DM water storage tank.

c) Quantity and size of spare nozzles and valves shall be supplied by the bidder as per Datasheet and sketch for Condensate Storage Tank & DM water storage tank.

1.7 NaOH / KOH breather and seal pot shall be provided with necessary drain valve of size 25 NB with stainless steel construction unless otherwise specified in the Datasheet and sketch for Condensate Storage Tank & DM water storage tank. Two (2) nos. NaOH / KOH breather shall be provided by the bidder for each tank out of which one shall be used for in-breathing purpose and the other shall be used for out-breathing purpose.

1.8 Pipes, fittings, nozzles, flanges and counter flanges shall be supplied by the bidder. The minimum requirement like quantity, size, type etc. are indicated in the Datasheet and sketch for Condensate Storage Tank & DM water storage tank and may undergo change during detail engineering stage and these shall be supplied by the bidder as per the approved drawings / documents for which no commercial implication shall be entertained by BHEL. Material of construction of all pipes, fittings, nozzles, flanges and counter flanges shall be as per Datasheet and sketch for Condensate Storage Tank & DM water storage tank.

1.9

a) Material of construction of all tanks shall be mild steel conforms to IS-2062 Grade – B.

b) All valves shall be of stainless steel construction as per section -IA for Condensate Storage Tank & DM water storage tank.

1.10 NaOH / KOH breather and seal pot shall be located in the bottom / ground level and necessary connection from tank vent to NaOH / KOH breather shall be provided through 200 NB SS pipe.

Vent size calculation shall be furnished by the bidder during detail engineering stage based on the tank filling / emptying rate for approval and increase in vent size from the minimum size requirement, if any, shall be provided by the bidder without any commercial implication.

The overflow pipe from overflow nozzle to seal pot shall also be in bidder's scope of work.

1.11 The minimum number of anchor bolts along with the minimum size has been specified in clause no. 3.23 of this section. However, any additional anchor bolts of higher size if found applicable during detailed Engineering shall be provided by bidder without any commercial implication.

1.12 Bidder shall provide adequate numbers of earthing / grounding pads for each tank. Each pad shall be made of mild steel of required size, which will be informed to the successful bidder during detail engineering stage for which no commercial implication shall be entertained by BHEL. Further, grounding of tank with the earth mat shall be in BHEL scope.

1.13 Painting of the tanks is included in bidder's scope of work. Painting specifications of storage tanks / seal pot / NaOH / KOH breather are enclosed in section –IA .

1.14 Commissioning spares as specified in SECTION-IA shall be in bidder's scope.

1.15 Platforms, monkey ladder inside tank, staircase (hand railing, knee guard and toe guard (in stair case and all along the periphery of roof of the tank) etc. as per the relevant design code / good engineering practice (as indicated in the Datasheet for Condensate Storage Tank & DM water storage tank) shall be included in bidder's scope of work. All stair tread and platforms shall be made from 8 thk. chequered plate. Roof level interconnection between DM storage tanks or CST both shall be done.

1.15 Suitable structural items like channels and saddle supports shall be provided for fixing the tank with foundation for each of rectangular tank and horizontal cylindrical tank respectively.

2.0 SCOPE OF SERVICES

Services shall include but not be limited to the followings:

2.1 Design, engineering, preparation of detailed fabrication drawings, bill of material, tag and piece numbers, welding procedures etc. Stiffeners and other structural framing for supporting the tank shall be designed by the fabricator and properly shown in the fabrication drawings.

2.2 Erection & Commissioning of Tanks.

2.3 Erection of all foundation bolts / anchor bolts etc. as required for any equipment/ foundation /concrete.

2.4 Minor civil work like chipping of foundation, grouting below base plate for all structures, equipment, grouting of pockets, excavation & filling of earth for buried MS pipes if and as required.

2.5 Inspection & testing and carrying out demonstration test.

2.6 Painting of tank and other equipment within the battery limit.

2.7 Any other equipment / material / services as required to make the installation complete in all respects shall be deemed to be included in bidder's scope of work whether mentioned above or not.

3.0 DESIGN CONSIDERATIONS

3.1 The successful bidder shall furnish design calculations to BHEL during detailed engineering stage for approval along with the Xerox copies of relevant pages of authentic supporting literature e.g. Code, Hand book, National / international Standards etc. Calculation shall be necessarily done in **SI UNITS** only for the followings: -

a) Tanks shall be designed as per IS – 803 / API – 650 Good engineering practice as applicable and referred code shall be of latest edition. However, requirement of codes and standards shall be as indicated in the Datasheet for Condensate Storage Tank & DM water storage tank

b) Weight calculation of plates, appurtenances & structures separately shall be included in the Design calculation.

c) Design of roof and roof structures for vertical storage tanks shall be designed based on guidelines

given in the book titled “Process equipment design” by Brownell and Young.

d) Tank stability calculation (wind load / seismic / overturning stability) shall be done as per API – 650, latest edition. However, factors / coefficients as required for the design of tank shall be obtained from BHEL by the bidder after placement of order.

d) Vent sizing calculation shall be done as per API – 2000, latest edition

e) Sizing calculation for vent, NaOH / KOH breather, seal pot and breather valve.

3.2 The successful bidder shall indicate references of all the clauses indicating their page number from respective standard in the design calculation during detail engineering stage. All calculations shall necessarily be done in SI units only. All steps including formulas and abbreviations shall be clearly shown in the calculation. All inputs / assumptions shall be indicated in the first sheet of the calculation.

3.3

a) Bottom plate shall be 8.0 mm thick (minimum). Minimum 6 mm (excluding tolerance on plate as per relevant IS) thick plates including corrosion allowance shall be provided for shell plates and minimum 6 mm for roof plates for all tanks. Calculation for the plate thickness shall be got approved from BHEL /Customer during detailed engineering stage. However, if the addition / summation of calculated value of plate thickness (excluding tolerance on plate as per relevant IS) / nominal minimum thickness specified in the relevant design code / standard and corrosion allowance of 3 mm comes out more than 8 mm then the nearest available (higher side) plate thickness in the market shall be provided for bottom, shell and roof plates without any commercial implication. For calculating shell plate thickness. IS 803 to be used.

b) Negative tolerance on plate thickness shall not be considered in the plate thickness calculation and also shall not be provided in the tank. Only positive tolerance shall be considered.

3.4 All appurtenances and mountings shall also be designed as per relevant clauses of IS: 803 / API – 650 and as per the design code indicated in DATA SHEET for Condensate Storage Tank & DM Tank.

3.5 Tank shall be suitably constructed for safe, proper and continuous operation under all conditions that can be expected in a plant life without undue strain, corrosion or other operating difficulties.

3.6 In calculating the minimum plate thickness, the specific gravity of the liquid shall not be taken less than 1.

3.7 For cylindrical tanks, the plates shall be cold rolled through plate bending machine by several number of passes to true curvature.

3.8 Vessels seams shall be so positioned that they do not pass though vessel connections. For cylindrical vessels consisting of more than two sections longitudinal seams shall be offset.

3.9 Wherever possible, the inside seam weld shall be ground smooth, suitable for application of corrosion resistant primer.

3.10 Due consideration shall be given by the supplier for wind load and earthquake effect in the design of tanks.

3.11 For the tanks being of diameter larger than 3.75 m added structural supports in the form of rafter shall be provided.

3.12 Reinforcement in tanks shall be provided as per design code as indicated in DATA SHEET for Condensate Storage Tank and DM water storage tank. The reinforced connection shall be completely pre - assembled into shell plate.

3.13 The joint efficiency factor to be adopted for design calculation shall be in accordance with the specified design code.

3.14 All roofs and supporting structures shall be designed to support dead load plus a uniform live load of not less than 150 kg/m^2 of projected area.

3.15 Staircase / access ladder and hand railing shall be provided as per the relevant codes and standards.

3.16 Water draw off sump shall be provided as per the relevant design code, latest editions.

3.17 Code conformance for flanges / counter flanges shall be ANSI B 16.5. Code conformance for bolts and nuts shall be SA 193 & 194 respectively.

3.18 The number & size of nozzles (including flanges, counter flanges and inside piping) indicated in the sketches attached with the data sheets are tentative and bidder guidance purpose only and the same may undergo change during detail engineering stage for which no commercial implication shall be entertained by BHEL.

3.19 Bidder shall furnish the STAAD calculation along with the roof structure calculation during detail engineering for checking the stability of roof.

3.20 Provision shall be made by the bidder to minimise the air ingress in the tank through float with arrow type level gauge and details of the same shall be furnished during detail engineering stage for BHEL's approval and approved arrangement shall be provided by the bidder without any commercial implication.

3.21 The tank shall be designed for filled water head / atmospheric pressure and design temperature for the tank shall be as specified in the DATA SHEET for Condensate Storage Tank and DM water storage tank.

3.22 Bidder to note that surface cleaning shall be of Blast clean type. However Grit blasting shall be decided during detail engineering for which no commercial implication shall be entertained by BHEL.

3.23 Bidder to note that foundation drawing along with loading data & anchor bolt details shall be provided by bidder within two weeks' time from the LOI.**Bidder to provide minimum M33, 20 nos., anchor bolts for Condensate Storage Tank and minimum M 33,20 nos., anchor bolts for DM water Storage Tank**

3.24 All materials, furnished shall conform to the latest editions of America National Standard Code for Pressure piping, Power piping, ANSI B311.1, ANSI B16.11, ASME Boiler and Pressure . Vessel Codes, IBR and other applicable ASME, ANSI and Indian Standards. Schedule numbers, sizes and dimensions of all carbon steel, stainless steel and alloy seamless steel pipe shall confirm to ANSI B.36.10 and of stainless steel pipe shall confirm to ANSI B 36.19 unless otherwise specified.

4.0 WELDING

4.1 Welding shall be in accordance with the requirement of IS: 803, 816, 817 and 823 or equivalent.

4.2 Welding sequence shall be adopted in such a way so as to minimize the distortion due to welding shrinkage. Contractor shall indicate in his drawing the sequence of welding proposed by him, which should meet prior approval of the Engineer.

4.3 All welders shall be BHEL / customer / consultant qualified as per the approved quality plan / field quality plan which will be submitted by the successful bidder during detail engineering stage. WPS and PQR shall be submitted by the successful bidder to BHEL / customer / consultant for review and approval.

5.0 TEST AND INSPECTION

5.1 The particulars of the proposed tests and the procedure for the tests shall be submitted to the Owner / Engineer for approval before conducting the tests. The successful bidder shall submit FQP (field quality plan) and demonstration test procedure for BHEL / customer / consultant's approval during detail engineering stage. In the event of any change in the field quality plan and demonstration test procedure, the same shall be incorporated by the bidder in the document and approved document shall be adhered by the bidder without any commercial implication.

5.2 DPT / MPI on all welds (100%).

5.3 All cross / Tee joints and butt welds to be 10% Radio graphed.

5.4 For the offered tanks, fill test shall be carried out for at least 24 hours. Atmospheric storage tanks on inside surface shall be leak tested before painting.

5.5 All quality plans / checklists for various items shall be furnished during detail engineering stage for BHEL / customer's approval and any changes required by BHEL / customer shall be incorporated in the documents and adhered without any price implication. However, minimum requirement of MQP as indicated in the technical specification shall be followed. All necessary items as required for inspection and testing of the tank including instruments shall be arranged by the bidder.

6.0 PAINTING

Annexure-III to be referred for painting.

7.0 LIST OF COMMISSIONING SPARES

Annexure- II to be referred for Commissioning Spares.

8.0 TERMINAL POINTS

Matching counter flanges for all nozzles mounted on the tank and its accessories. However, counter flanges for all nozzles and valves of tank shall be provided by the bidder.

9.0 EXCLUSIONS

Tank foundation & associated civil works are excluded from bidder's scope of work. However, foundation drawing along with loading data, anchor bolt details etc. shall be furnished by the successful bidder during detailed engineering stage.

10. DRAWINGS AND DOCUMENTS TO BE SUBMITTED WITH THE BID

The bidder must submit the drawings / documents as mentioned under "CHECK LIST FOR DOCUMENT TO BE SUBMITTED" (In SEC. -III) along with their bid in 4 sets. In absence of any of these documents, BHEL reserves right not to evaluate the offer of the concerned bidder.

11.0 DRAWINGS/ DOCUMENTS REQUIRED DURING DETAIL ENGINEERING

The successful bidder shall submit the drawing / documents as mentioned under SEC-I during detail engineering for approval / information / reference (as the case may be):-

12.0 OTHER TECHNICAL REQUIREMENTS

1) 15 days' time is required by BHEL to offer their comments on the drawings and documents being submitted by the bidder (during detailed engineering stage in the event of L.O.I being placed) from the date of receipt.

2) Bidder to depute competent designer (s) at BHEL's office during detailed engineering stage to discuss drawings and other technical documents as and when required by BHEL.

3) Bidder to assess the capability of their sub-vendors in terms of preparation of drawings, calculations, documents, quality assurance, supply of material etc. as per project schedule before placing the order on them. No deviations shall be entertained.

4) Commercial implication includes price implication as well as delivery implication.

5) Size of hand rails on stairway and tank roof / top shall be minimum 32 NB and shall conform to IS 1239 (M).

6) Type of roof for vertical cylindrical storage tanks shall be either supported cone roof or self-supporting cone roof as per latest edition of relevant design code.

7) Commissioning of tanks will consist of installation of all accessories of tanks as per approved drawing/specification, charging of tank, water-fill test (for minimum 24 hours after complete filling of tank), satisfactory functioning of all accessories, emptying of tank, subsequent painting of complete tanks and changing of gaskets as per specification requirement.

8) Bidder to furnish prices and unit price of each item of proposed tanks as per BHEL's price format only along with the final price bid.

9) Bidder shall check that specifications of all the items are available in the NIT specification. However, in the event of absence of specification for any item, bidder will approach BHEL to furnish the specification of missing items and new specification will be adhered by the bidder for which no commercial implication shall be entertained by BHEL.

10) All tools and plants including welding machines, crane, hydra, fork lift, batching plant etc. and instruments as required for construction, erection and commissioning, trial run and functional demonstration test at site shall be arranged by the bidder.

11) Bidder to furnish list of sub-vendors based on sub-vendor list enclosed with the specification during detail engineering stage for BHEL's / Customer review and approval and items shall be procured from these suppliers only.

12) Dealers are not acceptable for any item of the package. Bidder shall procure all items including plates, structural, flanges, counter flanges etc. from BHEL approved sub vendor only. No argument on this account shall be entertained.

13.0 Meteorological Condition

Climate: Tropical, very dry and hot summer, dry and cold winter and good rain-fall in monsoon accompanied with strong wind.

Climatological Data : Ambient temp. (0 C)
Annual Maximum Mean Temp C) 41.5(0C)
Annual Minimum Mean Temp 24(0C)
Design Ambient temperature 35(0C)

Relative Humidity
Maximum 100%
Minimum 36%
Design 75%

Annual Rainfall
Maximum 2540 mm
Average 1600 mm
Minimum 1175 mm

Prevailing Wind Direction
Nov to Jan – From NW & NE
Feb to Mar – From East & SE
Apr to May – From South & SE
June – From SW
July to Aug – From NW
Sept to Oct – From SE & SW

Wind Speed 11.8 kmph (avg)
50 kmph (max) **Seismic Zone III as per IS:1893-2002**

PROJECT

2X660 MW ENNORE SEZ COAL BASED STPP

CUSTOMER SPECIFICATION
FOR
MISC. TANKS- SITE FABRICATED

BHARAT HEAVY ELECTRICALS LTD
POWER SECTOR
PROJECT ENGINEERIING MANAGEMENT
PPEI, NOIDA-INDIA

S. No.	Description	Units	Parameter
29.0	**Mixed Bed Units at outlet of RO Stage II/ SBA Exchanger**		
29.1	Number of streams		Three (3) (2W + 1S)
29.2	Service		Down flow
29.3	Design flow per stream (net)	m^3 / hr	Each MB sized to produce make up of one unit (min 40).
29.4	Vessel Size	M	By Bidder
29.5	Vessel MOC		MSRL
29.6	Cycle time	Hrs.	140
29.7	Regeneration time	Hrs.	4
29.8	Regeneration Level	gm/L	By Bidder
29.9	Resin		ROHM & HASS/ BAYER/ PUROLITE
29.10	Instruments required at MB Outlet		- pH Analyser - Conductivity Analyser -- Silica Analyser - Chloride Analyser - TOC Analyser
30.0	**DM Water Storage Tanks**		
30.1	Number	Nos.	Two (2)
30.2	Capacity of each tank	m^3	1000
30.3	Material of Construction	-	M.S. with solvent free epoxy coated DFT 500 microns (inside) and chlorionated rubber painting DFT 500 microns (outside)
30.4	Protection against atmospheric air	-	3 Layers of floating PP balls to be provided in DM Tank to prevent contact with atmospheric air. This shall be in addition to Co_2 breather
31.0	**CONDENSATE Storage Tanks**		
31.1	Number	Nos.	Two (2)
31.2	Capacity of each tank	m^3	750
31.3	Material of Construction	-	M.S. with solvent free epoxy painting DFT 500 microns (inside) and chlorinated rubber painting DFT 500 microns (outside)
31.4	Protection against atmospheric air	-	3 Layers of floating PP balls to be provided in DM Tank to prevent contact with atmospheric air. This shall be in addition to Co_2 breather

Technical Specifications for C&I Systems-Table-No. 9.1

S.No.	System/Line Description	Piping Class	Impulse Pipe material	Schedule (Size)	Materials for fitting/ valve body	Valve steam material	Rating of Piping Fitting	Pressure Class of valve
1	Main steam, Up steam & down stream of HP bypass and up stream of auxiliary steam pressure reducing valve.	A	ASTM-A335 Gr.P-91/22 (Note-2)	XXS (½ Inch)	Note-3	Note-3	9000lb	3000 SPL
2	BFP discharge/ superheater attemperator/spray to PRDS	B	ASTM-A106 Gr. C	160 (½ Inch)	Note-3	ASTM-A-182 Gr.F6a	6000lb	2500 SPL
3	Reheater attemperator	C	ASTM-A106 Gr. C	160 (½ Inch)	ASTM-A-105	ASTM-A-182 Gr.F6a	6000lb	1500 SPL
4	Hot. Reheat/Down stream of Aux.Steam pressure reducing valve upto desuperheater/flash tank drain manifold, HRH upstream & down stream of LP Bypass valve.	D	ASTM-A335 Gr.P-91/22 (Note-2)	160 (½ Inch)	ASTM-A182 Gr.F-22	Note-3	3000lb	2500 SPL
5	Cold reheat upto Tee-off for HP bypass.	E	ASTM-A335 Gr.P-22	80 (½ Inch)	ASTM-A182 Gr.F-22	ASTM-A-182 Gr.F6a	3000lb	800
6	Cold reheat down steam of Tee-off (HP Bypass)	F	ASTM-A106 Gr. C	80 (½ Inch)	ASTM-A105	ASTM-A-182 Gr.F6a	3000lb	800

7	BFP suction/condensate system/Extraction to LPH/HPH and Extractions to BFPT, Desecrator, auxiliary steam.	G	ASTM-A106 Gr. C, ASTM-A335 Gr.P-11/22	80 (½ Inch)	ASTM-A105	ASTM-A-182 Gr.F6a	3000lb	800
8	Air/Flue gas outside furnace.	M	ASTM-A106 Gr.B/C	80 (3/4 Inch)	ASTM-A105	ASTM-A-182 Gr.F6a	3000lb	800
9	Air flue gas inside furnace	N	ASTM-A335 Gr.P-22	80 (3/4 Inch)	ASTM-A182 Gr.F-22	ASTM-A-182 Gr.F6a	3000lb	800
10.	Purge Air	O	ASTM-A106 Gr.C	80 (3/4 Inch)	ASTM-A105	SS316	3000lb	800
11.	DM Cooling water	P	ASTM-A312 TP 316	80/40 (1/2 Inch)	ASTM – A 182 F 316	SS316	3000lb	800
12.	CW & ACW	Q	ASTM-A106 Gr.C	80 (1/2 Inch)	ASTM-A105	SS316	3000lb	800

Note:-

1). Above requirements are minimum to be complied by bidder. Rating of piping / fittings / valves etc. is subjected to be approved by owner as per the final design pressure & temperature finalized during the detailed engineering, as per ANSI B 31.1.
2). In case temperature is more than 540 deg C, the material shall be P-91 only.
3). Material shall be compatible with that of the impulse pipe material and design parameter.
4). For DM Plant or DM water services, complete erection Hardware material shall be SS316 only.

D.	Application	:	Ash Silos

3.03.18 **LEVEL INDICATORS (Gauge Glass) (LI)**

Type/Construction		**:**	**a) Reflex** b) Tubular (For tanks open to atmosphere only)
Material:			
a)	Glass	:	Tempered borosilicate resistant to thermal shock
b)	Case	:	Carbon steel
c)	Integral cocks and	:	i) Forged carbon steel with drain valves stainless steel internals ii) Rubber lined corrosion resistant 316 stainless steel (for Demineralised and Osmosis water service)
d) Fittings		:	i) Forged carbon steel ii) Rubber lined 316 steel/PVC for corrosive liquids Demineralised and Osmosis water service) iii) 304 Stainless Steel for non-corrosive liquids
e)	Packing	:	Teflon
Dial size/scale		:	150 mm /1.5 Meters maximum length with
Scale details		:	Aluminum/SS316 scale Graduated in mmwc
Connection		:	25 Nb/40 Nb ANSI Flanged
Accessories		:	a) Integral cocks b) Drain valves c) Bolts, nuts and gaskets d) Illuminating lamps as required e) Periscope as required
Tests		:	Tested at two hundred (200) percent of the maximum process pressure
Other details		:	For larger lengths, additional gauge glasses shall be provided with minimum of 50 mm overlap.

3.03.19 FLOAT & BOARD TYPE LEVEL GAUGE

Type of Instrument	:	Mechanical Type (Float Operated)
Service/ Application	:	As per service requirement
Measuring Range	:	as per requirement
Material Specification		
a) Float Material	:	SS316 having 2 nos. Guide wires
b) Float Wire Pulley	:	Shall comprise of 2 nos. Cast Aluminum Pulley hosing Assembly with SS 304 pulley and pulley shaft. Steel ball bearings shall be provided in pulley housing for easier float movement. Float wire material shall be

		SS316L. Between 2 pulleys, 1" NB G.I. short pipe with tentative length as per P&ID
c) Guide wire Assembly	:	CS chamber with spring and adjuster having 1" Class 150 ANSI RF MS flange. Guide wire rope shall be SS316L.
d) Counter Weight	:	MS counter – weight with Aluminum Pointer and Brass assembly Pull Chain.
e) Scale	:	SS 316/Aluminum material in mm with 1 % accuracy.
Nozzle Details	:	For float wire pulley assembly, one tapping and for guide wire assembly two tapping at the top of the tank; Size 1" NB (Top Mounting Type)
Process Connection	:	Flanged as per ANSI B 16.5 to suit 1" NB nozzle (Nozzle length - 150 mm for float wire, 100 mm for guide wire)
Accessories (to be supplied with the instrument)		
a) Counter flange	:	All mating Flanges, Nozzle
b) Mounting Accessories	:	All mounting accessories
c) Tag Plate	:	To be provided (material SS316)

3.03.20 MASS FLOW METER

Sensor

Measuring Principle	:	Coriolis Mass flow.
Primary Element	:	Flow Tube of 316SS or better
Heating Arrangement	:	Integral with Flow meter.
Temperature Control For Heating	:	To be provided.
Process Connection	:	ANSI RF Flanged and rating as per process requirement.
Drain	:	Self-draining facility
Accessories	:	Counter flanges, Mounting nuts, bolts, gaskets etc.

Transmitter

Measured quantities	:	Mass Flow rate, Total Mass Flow, Density, Temperature as minimum.
Input Signal Processing	:	Digital Processing.
Display	:	Digital Display (LCD).
Output	:	2 Nos. isolated output of 4-20mA DC selectable from four measured quantities.
Load	:	< 750 ohms.
Power supply	:	240V AC, 50 Hz. From UPS
Accuracy	:	0.15% of measured value for Liquid 0.5% of measured value for Gas
Repeatability	:	0.05%
Housing	:	IP 65 (Explosion proof for NEC Class-1, Division 1 area)
Hazardous duty Version	:	FM Standards.

SECTION – I

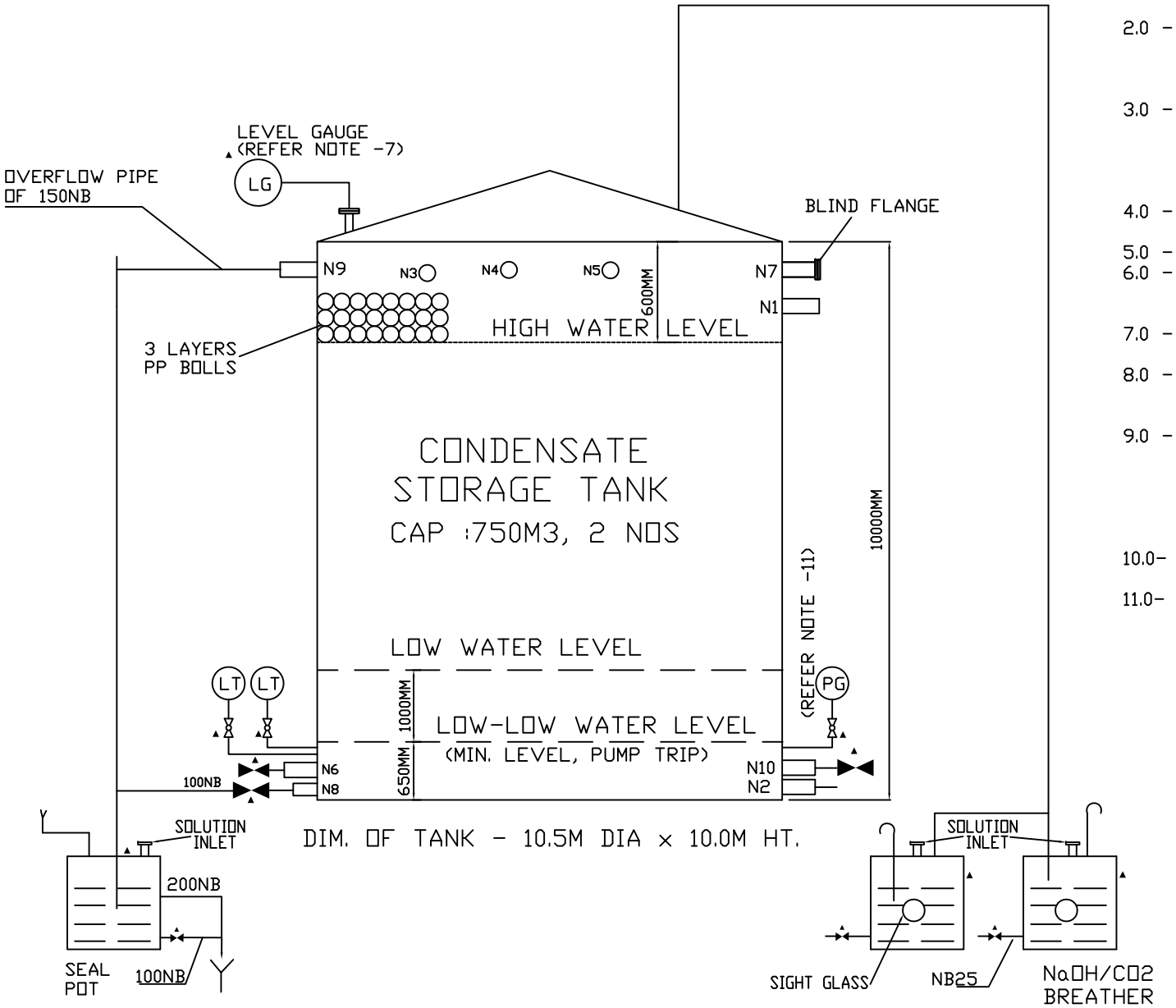
SUB-SECTION IB – Data Sheet A

BHEL PEM	DATA SHEET-A FOR CONDENSATE STORAGE TANK	DOC NO: PE-DS-412-167-A001
	PROJECT TITLE: 2X660 MW- ENNOR	SHEET NO: 01 OF 02
		REV NO: 01
1	SERVICE IDENTIFICATION	CONDENSATE STORAGE TANK
2	SYSTEM	CONDENSATE TRANSFER SYSTEM
3	APPLICABLE CODES/ STATUTORY REGULATIONS	IS-803/API650
4	CAPACITY (m3)	750
5	NUMBER REQUIRED	TWO (02) NOS. FOR STATION (ONE NO. PER UNIT)
6	STORAGE MEDIUM	DM WATER
7	TYPE	VERTICAL, CYLINDRICAL
8	SIZE	10.5 M DIA x 10.0M HEIGHT
9	CORROSION ALLOWANCE	2.0MM
10	PRESSURE CLASS	DESIGN FOR FILLED WATER HEAD / ATOMSPHERIC
11	MATERIAL OF CONSTRUCTION	MILD STEEL TO IS:2062, GrB
12	DESIGN TEMPERATURE	60°C
13	LOCATION OF INSTALLATION	OUTDOOR
14	DRAIN VALVE FOR TANK	100 NB
15	DRAIN VALVE FOR NaOH/CO2 BREATHER	25 NB
16	DRAIN VALVE FOR SEAL POT	100 NB
17	PIPE MATERIAL FOR HAND RAILING	CARBON STEEL, GALVANIZED, MEDIUM GRADE
18	NOZZLE CONNECTIONS REQD /	AS PER ENCLOSED SKETCH / SOCKET WELDED FOR
	END CONNECTION	SIZE <= NB50 & FLANGED FOR SIZE > NB50
19	PIPE / NOZZLE MATERIAL (OTHER THAN INSTRUMENTATION)	STAINLESS STEEL TO SA312 TP 304
20	VALVES MATERIAL (OTHER THAN INSTRUMENTATION)	STAINLESS STEEL
21	VALVES END CONNECTION	SOCKET WELDED FOR SIZE <= NB50
		BUTT WELDED FOR SIZE > NB50
22	INSTRUMENTS / ACCESSORIES REQUIRED	(a) 3 LAYERS OF FLOATING PP BALLS IN ADDITION TO CO2 BREATHER. (b) CONSERVATION VENT VALVE /NAOH BREATHER(TO BE PLACED ON GROUND). (c) OVERFLOW OF 150 NB & DRAIN PIPING OF 100 NB WITH DRAIN VALVE (d) SEAL POT WITH DRAIN VALVE ETC FOR OVERFLOW (e) LEVEL GAUGE FLOAT & BOARD TYPE TO COVER ENTIRE RANG (f) 2 NOS OF NOZZLE CONNECTION OF 25NB FOR LEVEL TRANSMITTERS. (g) SPARE CONNECTION OF 150 NB 1 NOS., 200NB 1NO., 250NB 1 NO. SPARE VALVES SHALL BE PROVIDED FOR OUTLET SPARE CONNECTIONS AND BLIND FLANGE SHALL BE PROVIDED FOR INLET SPARE CONNECTIONS. (h) SAMPLING CONNECTION WITH 25 NB VALVE ON TANK. (i) 3 NOS. INSTRUMENT CONNECTIONS ON TANK ROOF FOR LI. (j) 1 NO, 25 NB NOZZLE WITH ISOLATION VALVE FOR PG (Range= 0-10000 mmwc; dial size = 300 mm).
23	INSIDE PROTECTION & EXTERNAL PAINTING	REFER ANNEXURE-I REGARDING PAINTING
24	MANHOLE	TWO(2) NOS. SIZE OF 600 MM, ONE ON SHELL & OTHER ON ROOF
25	ERECTION HARDWARE FOR INSTRUMENTATION	SS 316 IN LINE WITH TABLE 9.1OF CHAPTER 9, VOL V.

2X660MW ENNORE SEZ STPS

DOC. NO.: PE-DC-412-167-S001, REV 00.
SHEET NO.: 02 OF 02

SKETCH FOR CST



NOTES:

1.0 - HIGH WATER LEVEL SHALL BE MIN.100MM BELOW BOTTOM OF OVERFLOW NOZZLE.
2.0 - ALL NOZZLES (ALONG WITH FLANGES & COUNTER FLANGES), OVERFLOW PIPE, NOZZLE FOR MOUNTING LEVEL INDICATOR, SPARE VALVES SHALL BE SUPPLIED BY TANK VENDOR.
3.0 - TRANSMITTER SHOWN ARE EXCLUDED FROM TANK VENDOR SCOPE. THESE SHALL BE SUPPLIED SEPARATELY UNDER INSTRUMENTATION PACKAGE. 25NB NOZZLE ON TANK SHELL WITH ISOLATION VALVE SHALL BE PROVIDED BY TANK VENDOR FOR MOUNTING OF LTs.
4.0 - ▲ -ITEMS THUS MARKED ARE TO BE SUPPLIED ALONG WITH TANK.
5.0 - LOCATION OF THE TANK IS OUTDOOR.
6.0 - THE NET CAPACITY OF TANK I.E 750 CUM IS CAPACITY BETWEEN LOW-LOW AND HIGH LEVEL SHOWN IN THIS SKETCH.
7.0 - FLOAT & BOARD TYPE LEVEL GAUGE SHALL BE PROVIDED.
8.0 - INLET SPARE CONNECTIONS SHALL BE PROVIDED WITH BLIND FLANGE. SPARE VALVES SHALL BE PROVIDED AT SPARE OUTLET CONNECTIONS.
9.0 - A CIRCUMFERENTIAL DRAIN SHALL BE PROVIDED AROUND THE CST FOR TERMINATING THE TANK, SEAL POT & NAOH BREATHER DRAINS. THE CIRCUMFERENTIAL DRAIN SHALL THEN BE CONNECTED TO NEARBY PLANT DRAIN BY CIVIL AGENCY.
10.0- SIZE OF TWO(2) NOS MANHOLES, ONE ON SHELL & OTHER ON ROOF ARE 600MM DIA.
11.0- PRESSURE GAUGE SHALL BE OF 0-10000MMWC RANGE AND 300MM DIAL SIZE.

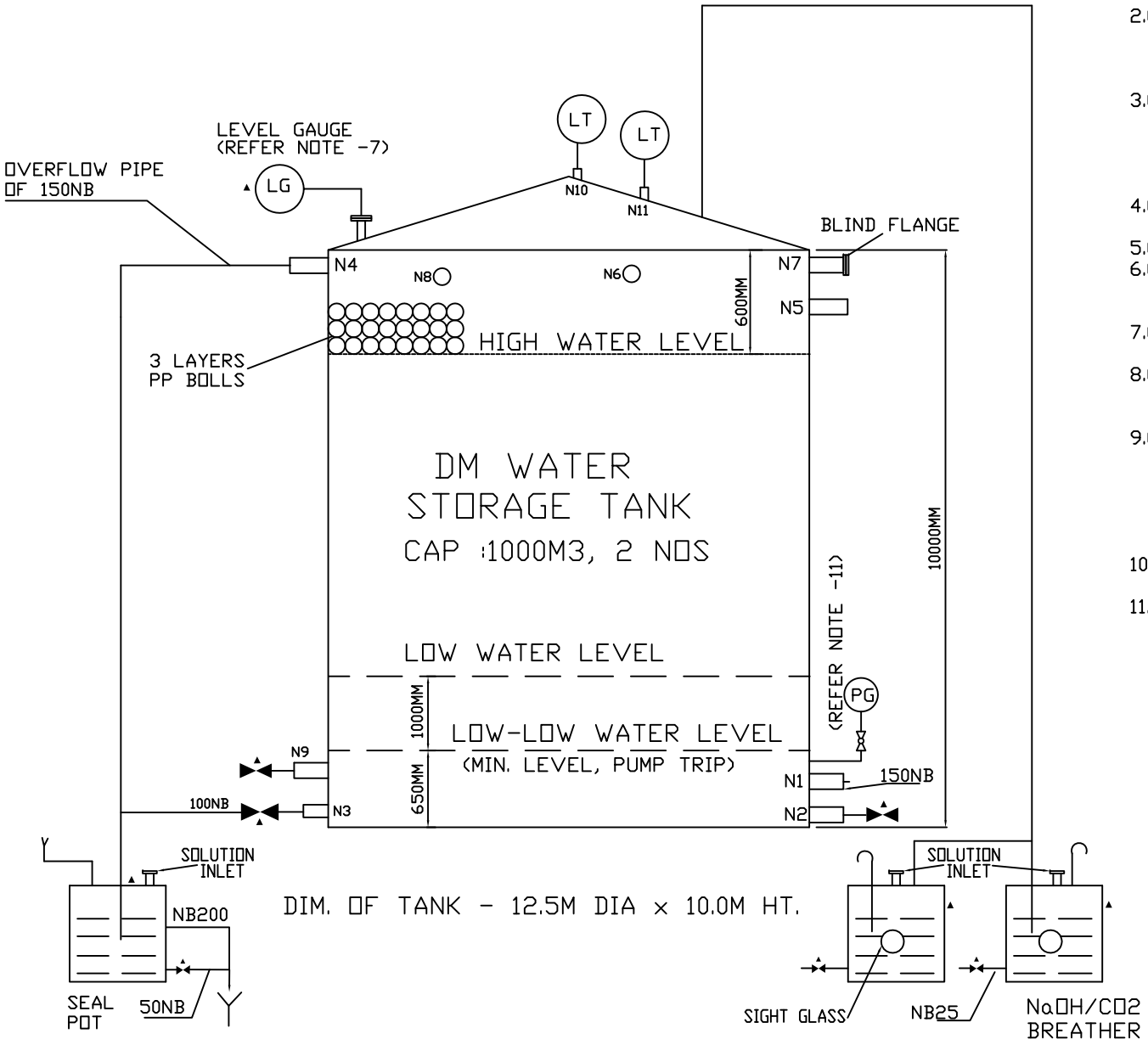
NOZZLE NO.	DESCRIPTION	SIZE (NB)
N1	DM WATER INLET	100
N2	COND OUTLET	250
N3	RE-CIRCULATION	50
N4	RE-CIRCULATION	80
N5	EXCESS DUMP	200
N6	SPARE	200
N7	SPARE	150
N8	DRAIN	100
N9	OVERFLOW	150
N10	SPARE	250

BHEL PEM	DATA SHEET-A FOR DM STORAGE TANK	DOC NO: PE-DS-412-167-A001
	PROJECT TITLE: 2X660 MW- ENNOR	SHEET NO: 01 OF 02
		REV NO: 01
1	SERVICE IDENTIFICATION	DM WATER STORAGE TANK
2	SYSTEM	DM WATER MAKE UP SYSTEM
3	APPLICABLE CODES/ STATUTORY REGULATIONS	IS-803/API650
4	CAPACITY (m3)	1000
5	NUMBER REQUIRED	TWO (02) NOS. FOR STATION (ONE NO. PER UNIT)
6	STORAGE MEDIUM	DM WATER
7	TYPE	VERTICAL, CYLINDRICAL
8	SIZE	12.5 M DIA x 10.0M HEIGHT
9	CORROSION ALLOWANCE	2.0MM
10	PRESSURE CLASS	DESIGN FOR FILLED WATER HEAD / ATOMSPHERIC
11	MATERIAL OF CONSTRUCTION	MILD STEEL TO IS:2062 Gr B.
12	DESIGN TEMPERATURE	60°C
13	LOCATION OF INSTALLATION	OUTDOOR
14	DRAIN VALVE FOR TANK	100 NB
15	DRAIN VALVE FOR NaOH/CO2 BREATHER	25 NB
16	DRAIN VALVE FOR SEAL POT	100 NB
17	PIPE MATERIAL FOR HAND RAILING	CARBON STEEL, GALVANIZED, MEDIUM GRADE
18	NOZZLE CONNECTIONS REQD /	AS PER ENCLOSED SKETCH / SOCKET WELDED FOR
	END CONNECTION	SIZE <= NB50 & FLANGED FOR SIZE > NB50
19	PIPE / NOZZLE MATERIAL (OTHER THAN INSTRUMENTATION)	STAINLESS STEEL TO SA312 TP 304
20	VALVES MATERIAL (OTHER THAN INSTRUMENTATION)	STAINLESS STEEL
21	VALVES END CONNECTION	SOCKET WELDED FOR SIZE <= NB50
		BUTT WELDED FOR SIZE > NB50
22	INSTRUMENTS / ACCESSORIES REQUIRED	(a) 3 LAYERS OF FLOATING PP BALLS IN ADDITION TO CO2 BREATHER. (b) CONSERVATION VENT VALVE /NAOH BREATHER(TO BE PLACED ON GROUND). (c) OVERFLOW OF 150 NB & DRAIN PIPING OF 100 NB WITH DRAIN VALVE. (d) SEAL POT WITH DRAIN VALVE ETC FOR OVERFLOW. (e) LEVEL GAUGE FLOAT & BOARD TYPE TO COVER ENTIRE RANG. (f) 2 NOS OF NOZZLE CONNECTION OF 80NB LEVEL TRANSMITTERS. (g) SPARE CONNECTION OF 200 NB 1 NO., 150 NB 2 NOS AND 100 NB 1 NO. SPARE VALVES SHALL BE PROVIDED FOR OUTLET SPARE CONNECTIONS AND BLIND FLANGE SHALL BE PROVIDED FOR INLET SPARE CONNECTIONS. (h) SAMPLING CONNECTION WITH 25 NB VALVE ON TANK. (i) 3 NOS. INSTRUMENT CONNECTIONS ON TANK ROOF FOR LI. (j) 1 NO, 25 NB NOZZLE WITH ISOLATION VALVE FOR PG (Range= 0-10000 mmwc; dial size = 300 mm).
23	INSIDE PROTECTION & EXTERNAL PAINTING	REFER ANNEXURE-I REGARDING PAINTING
24	MANHOLE	TWO(2) NOS. SIZE OF 600 MM, ONE ON SHELL & OTHER ON ROOF
25	ERECTION HARDWARE FOR INSTRUMENTATION	SS 316 IN LINE WITH TABLE 9.1OF CHAPTER 9, VOL V.

2X660MW ENNORE SEZ STPS

DOC. NO.: PE-DC-412-167-S002, REV 00.
SHEET NO.: 02 OF 02

SKETCH FOR DMT



NOTES:

1.0 - HIGH WATER LEVEL SHALL BE MIN.100MM BELOW BOTTOM OF OVERFLOW NOZZLE.
2.0 - ALL NOZZLES (ALONG WITH FLANGES & COUNTER FLANGES), OVERFLOW PIPE, NOZZLE FOR MOUNTING LEVEL INDICATOR, SPARE VALVES SHALL BE SUPPLIED BY TANK VENDOR.
3.0 - TRANSMITTER SHOWN ARE EXCLUDED FROM TANK VENDOR SCOPE. THESE SHALL BE SUPPLIED SEPARATELY UNDER INSTRUMENTATION PACKAGE. 80NB NOZZLE ON TOP OF THE TANK SHALL BE PROVIDED BY TANK VENDOR FOR MOUNTING OF LTs.
4.0 - ▲-ITEMS THUS MARKED ARE TO BE SUPPLIED ALONG WITH TANK.
5.0 - LOCATION OF THE TANK IS OUTDOOR.
6.0 - THE NET CAPACITY OF TANK I.E 1000 CUM IS CAPACITY BETWEEN LOW AND HIGH LEVEL SHOWN IN THIS SKETCH.
7.0 - FLOAT & BOARD TYPE LEVEL GAUGE SHALL BE PROVIDED.
8.0 - INLET SPARE CONNECTIONS SHALL BE PROVIDED WITH BLIND FLANGE. SPARE VALVES SHALL BE PROVIDED AT SPARE OUTLET CONNECTIONS.
9.0 - A CIRCUMFERENTIAL DRAIN SHALL BE PROVIDED AROUND THE DM WATER TANK FOR TERMINATING THE TANK, SEAL POT & NAOH BREATHER DRAINS. THE CIRCUMFERENTIAL DRAIN SHALL THEN BE CONNECTED TO NEARBY PLANT DRAIN BY CIVIL AGENCY.
10.0- SIZE OF TWO(2) NOS MANHOLES, ONE ON SHELL & OTHER ON ROOF ARE 600MM DIA.
11.0- PRESSURE GAUGE SHALL BE OF 0-10000MMWC RANGE AND 300MM DIAL SIZE.

NOZZLE NO.	DESCRIPTION	SIZE (NB)
N1	DM WATER OUTLET	150
N2	SPARE	200
N3	DRAIN	100
N4	OVERFLOW	150
N5	DM WATER INLET	100
N6	RECIRCULATION	50
N7	SPARE	150
N8	SPARE	100
N9	SPARE	150
N10	LT CONNECTION	80
N11	LT CONNECTION	80

PROJECT

2X660 MW ENNORE SEZ COAL BASED STPS

DATASHEET FOR PIPES, FITTINGS, VALVES, PLATES & LEVEL INDICATOR

BHARAT HEAVY ELECTRICALS LTD
POWER SECTOR
PROJECT ENGINEERIING MANAGEMENT
PPEI, NOIDA-INDIA

PLATES & STRUCTURAL STEEL

A.0	**Tank**		
1.0	Shell Material		IS:2062, Gr. B
B.0	**Angle, Channel, Beam, Bar and Flat**		
1.0	Material		IS:2062, Gr. A/B
C.0	**Handrail**		
1.0	Size of pipe		32 NB
2.0	Material		ERW pipe as per IS:1239,Part-I, medium grade
3.0	Dimension standard		ANSI 36.10, plain ends

DATA SHEET FOR VALVES

S.NO.	COMPONENT	DESCRIPTION
1	Body and Bonnet	ASTM A 182 Gr. F 304 (50 NB and below)
		ASTM A 351 Gr. CF8M (above 50 NB)
2	Wedge and Seat Ring	ASTM A 182 Gr. F 304 (50 NB and below)
		ASTM A 351 Gr. CF8M (above 50 NB)
3	Trim	ASTM 182 Gr F316
4	Bolts and Nuts	A193Gr. B7 / A194 Gr. 2H
5	Rating	ANSI Class 800 (50 NB and below)
		ANSI Class 150 (above 50 NB)
6	Ends	SW 3000 # to B 16.11 (50 NB and below)
		Flanged to ANSI B16.5 (above 50 NB)
7	Design Standards	API 602 for gate valve (50 NB and below)
		API 600 for gate valve (above 50 NB)
		BS 5352 for globe Valves (50 NB and below)
		BS 1873 for globe Valves (above 50 NB)
8	Testing Standards	API 598 for gate valve (50 NB and below)
		API 598 for gate valve (above 50 NB)
		API 598 for globe valve (50 NB and below)
		BS 6755 for globe valve (above 50 NB)
9	Inspection	As per BHEL's approved QPs

DATA SHEET FOR LEVEL INDICATOR

S.NO.	COMPONENT	DESCRIPTION
1	Type	Float and Arrow Type Level Gauge
2	Float Material	SS 316
3	Guide Cable	SS-316
4	Float Cable	SS-316
5	Spring	SS-304
6	Cover	SS-316
7	Roller / Pulley and Pulley Housing	SS
8	Scale Board	Aluminium, P.U. Painted
9	Pointer and Graduations	Aluminium and S.S.
10	Accuracy	± 5 mm
11	Range	To suit tank size
12	Quantity	one(1) number per tank

DATA SHEET FOR PIPES, FITTINGS, FLANGES & ACCESSORIES

1.0	Pipes	Material Standard	**Dimensional Standard**
1.1	50 NB and below	Stainless steel pipe as per ASTM A-321, Gr. TP-304, Seamless, Sch. 40	As per ANSI B-36.19, Beveled ends
1.2	50 NB above	Stainless steel pipe as per ASTM A-321, Gr. TP-304, ERW Welded, Sch. 10	As per ANSI B-36.19, Beveled ends
1.3	32 NB for Handrails	ERW pipe as per IS:1239 (Part-I), Gr. Medium, Galvanized as per IS:4736	As per ANSI B-36.10, Plain ends
2.0	Fittings(Elbow, Tees & Reducers)	Material Standard	**Dimensional Standard**
2.1	50 NB and below	Forged Stainless steel as per ASTM A-182, TP-304	ANSI B 16.11, S/W ends
2.2	50 NB above	ERW Stainless Steel as per ASTM A-403, TP-304, Sch. 10	ANSI B 16.9, B/W ends
3.0	Slip-on-Flange/Blind Flange	Material Standard	**Dimensional Standard**
3.1	For SS Pipes	SS Plate Fabricated as per ASTM A-240, TP-304	ANSI B16.5, Cl.150#, RF
3.2	For MS Plates	MS Plate Fabricated as per IS-2062, Gr. B	ANSI B16.5, Cl.150#, FF
4.0	Bolts & Nuts	Material Standard	**Dimensional Standard**
4.1	For SS Pipes	ASTM A-193, Gr. B7 for Bolts ASTM A-194, Gr. 2H for Nuts	ASTM A-193 / A-194
5.0	Gasket	3 mm thick full face Rubber or CAF Gasket	ANSI B 16.21
6.0	Washer	Round plain washer 1.5mm thick for SS Pipe	-

QAP OF LEVEL INDICATOR

Manufacturer's Name:			QUALITY ASSURANCE PLAN QAP OF LEVEL INDICATOR				PROJECT: PACKAGE: Misc. Tanks (Site Fabricated) LOI No. : Customer : BHEL		BHEL Doc. No.: Rev. No. : 0 Date: SHEET 1 OF 1			
Sl. No.	**Components and Operation**	**Characteristic/ Item**	**Class**	**Type of Check**	**Extent of Check**	**Reference Document**	**Acceptance Norm**	**Format of Record (D*)**	**Agency**			**Remarks**
									M	**B**	**C**	
1	**2**	**3**	**4**	**5**	**6**	**7**	**8**	**9**	10			11
1	**Level Indicator**	Check for Type, Model No., Tag No.	MA	Visual	100%	Approved Data Sheet	Approved Data Sheet	Mfgr. TC	P	V	V	
2		Float Leakage Test	CR	Mechanical	100%	Approved Data Sheet	Approved Data Sheet	Mfgr. TC	P	V	V	
3		Review of TC for Material	CR	Visual	For Lot	MTC	MTC	Mfgr. TC	P	V	V	
		C: BHEL B : Vendor M. : Manufacturer				P - Perform W - Witness V - Verification						
Manufacturer / Contractor / Sub contractor		CR-Critical Characteristics MA - Major Characteristics MI- Minor Characteristics		FOR BHEL				FOR CUSTOMER	APRD. BY			
Signature												

Manufacturer's Name:			MANUFACTURING QUALITY PLAN FOR VALVES				PROJECT: PACKAGE: Misc. Tanks (Site Fabricated) LOI No. : Customer : BHEL			BHEL Doc. No.: Rev. No. : 0 Date: SHEET 1 OF 1			
Sl. No.	**Components and Operation**	**Characteristic/ Item**	**Class**	**Type of Check**	**Quantum**	**Reference Document**	**Acceptance Norm**	**Format of Record (D*)**	**D**	**Agency**			**Remarks**
										M	**B**	**C**	
1.0	**Material :**												
1.1	Body,Bonnet,forgings/casting	1.Chemical compositon	CR	Chem.test	One \heat	Approved Data Sheet/DRG	Relevant standard.	TC	√	P	V	V	
		2.Mech properties	CR	Tensile test	One \heat HT Batch	Approved Data Sheet/DRG	Relevant standard.	TC	√	P	V	V	
1.2	**Disc & spindle**	1. Mech Properties	MR	Tensile test	1 Test bar /Heat	Approved Datasheet	Relevant standard.	TC	√	P	V	V	
		Chemical properties	MR	Chemical analysis									
2.0	**In Process Inspection :-**												
2.1	Body,Bonnet,Disc,spindle after Machining	Visual	MR	Visual	100%		No visual surface defect	IR	√	P			
		Dimension	MR	Measurements	100%	Component drg	Component drg	compliance report					
2.2	Body,Seat ring ,Disc,spindle after Machining	Surface defects	MR	DPT	100%	ASTM A 165	No significant defects	mfgr.TC	√	P	-		
3.0	**TESTING & FINAL INSPECTION**												
3.1	Complete valve	hydrotesting(pressure & duration as per approved datasheet/std.)	MR	Body/seat	100%	Approved datsheet	No leakage through Body/seat	TC	√	P	W	W	
3.2		Functional test	MR	Full open & full close	100%	Approved Drg/datasheet	Smooth operation	IR	√	P	W	W	
		LEGEND : * RECORDS INDENTIFIED WITH "TICK" SHALL BE INCLUDED											
		C: BHEL B. : VENDOR M:Manufacturer DPT=Dye penetrant test MR-MAJOR.CR-Critical ,CHP-customer Hod, R=review,NDT-non Destructive test,TC-test certificate, IR-inspection Report ,D-Data folder DPT=Dye penetrant Test				P - Perform W - Witness V - Verification							
Manufacturer / Contractor / Sub contractor		CR-Critical Characteristics MA - Major Characteristics MI-Minor Characteristics			FOR BHEL			FOR CUSTOMER		APRD. BY			
Signature													

QAP OF MS PLATES

Manufacturer's Name: Approved sub vendor	MANUFACTURING QUALITY PLAN ITEM: MS PLATES Sub-system- Misc.tanks	PROJECT: PACKAGE: Misc.Tanks (Site Fabricated) LOI No. : Customer : BHEL	BHEL Doc. No.: Rev. No. : 0 Date: SHEET 1 OF 1

Sl. No.	Components and Operation	Characteristic/ Item	Class	Type of Check	Extent of Check	Reference Document	Acceptance Norm	Format of Record (D*)	D	Agency M	Agency B	Agency C	Remarks
1	2	3	4	5	6	7	8	9		11			12
	RAW MATERIAL												
1	STEEL PLATES	Chemical compostion and Mechnical test	MA	Review of corelated MTC	one/heat	IS:2062	IS:2062	Mfgr. TC	√	P	V	V	Refer Note below
2		Visual and dimensionl check	MA	Visual and measurement	100%	Mfg.TC	Mfg.TC IS1852	Mfgr. TC	√	P	**W	**W	
3		Identification/marking	MA	Corelation establish	100%	As per manufacturing practice	As per manufacturing practice IS 2062	Mfgr. TC	√	P	V	**W	

		LEGEND : * RECORDS INDENTIFIED WITH "TICK" SHALL BE INCLUDED				DOC. NO. : Rev No.0	
		C: BHEL B : VENDOR M.Manufacturer	P - Perform W - Witness V - Verification				
Manufacturer / Contractor / Sub contractor		CR-Critical Characteristics MA - Major Characteristics MI- Minor Characteristics	FOR BHEL	FOR CUSTOMER		APRD. BY	
Signature							

Notes ** In case material is despatced directly from Approved sub-vendor plant/stockyard or procured from dealer against co related TC's witnessing by BHEL is waived off and material will be accepted based on MTC of approved sub vendor. In case material is procured from dealer and co related TC's are not available,check on 100% quantity of plates will be performed on sample drawn from them at NABL certified/approved laboratory for chemical & physical properties,however dimensional check shall be witnessed by BHEL

QAP OF PIPE FITTINGS ,FLANGES & ACCESSORIES

Manufacturer's Name:	QUALITY ASSURANCE PLAN	PROJECT: PACKAGE: Misc.Tanks (Site Fabricated) LOI No. : Customer : BHEL	BHEL Doc. No.: Rev. No. : 0 Date: SHEET 1 OF 1
	INSPECTION CHECK LIST FOR PIPE FITTINGS ,FLANGES & ACCESSORIES		

Sl. No.	Components and Operation	Class	Type of Check	Reference Document/Acceptance Norm	Agency			Remarks
					M	B	C	
1	2	3	4	5		6		7
1	Pipes Fittings,Flanges & Accessories	MI	Visual	As per Approved Data Sheet/Tech spec.	P	V	V	
2		MI	Dimensional	As per Approved Data Sheet/Tech spec.	P	V	V	
3		MI	Review of TC	As per MTC	P	V	V	
		MA	Hydro Test	As per MTC	P	V	V	

LEGEND : * RECORDS INDENTIFIED WITH "TICK" SHALL BE INCLUDED

C : CUSTOMER /BHEL
B. : VENDOR
M. : Manufacturer

P - Perform
W - Witness
V - Verification

DOC. NO. :

Manufacturer / Contractor / Sub contractor	CR-Critical Characteristics MA - Major Characteristics MI- Minor Characteristics IR-Inspection Report ,MTC-Material/Manufacturer's Test. Certificate	FOR BHEL	FOR CUSTOMER		APRD. BY	APPROVAL SEAL
Signature						

ANNEXURE-I
LIST OF MAKES OF SUB-VENDOR ITEMS
MISCELLANEOUS TANKS

07/07/15
VIPIN NAUNI
PEM - NOIDA

SUB-VENDORS - MISCELLANEOUS TANKS

S.NO	ITEM	SUB-VENDORS	PLACE	TECHNICAL LIMIT
1	CS PIPES ERW	TISCO	JAMSHEDPUR	UP TO 350 NB
		SAIL	ROURKELA	
		SURYA ROSHNI	BAHADURGARH	UP TO 400 NB
		JINDAL	GHAZIABAD	UP TO 350 NB
		RATNAMANI	KUTCH	UP TO 400 NB
		MAHARASHTRA SEAMLESS	RAIGARH	UP TO 500 NB
		WELSPUN	ANJAR	UP TO 400 NB (IS 3589)
2	CS PIPES SEAMLESS	MAHARASHTRA SEAMLESS	RAIGARH	UP TO 350 NB
		ISMT	AHMEDNAGAR	UP TO 150 NB
		JINDAL SAW	NASHIK	
		REMI METAL GUJRAT LTD	BHARUCH	UP TO 150 NB HOT FINISH & UPTO 100NB COLD FINISH
		ISMT	BARAMATI	UP TO 200 NB
3	SS PIPES	REMI	TARAPUR	
		RATNAMANI	KUTCH	
		APEX TUBES	BEHROR (ALWAR)	
		PRAKASH STEELAGE LTD	MUMBAI	SS SEAMLESS PIPE UPTO 50MM
		SUMITAMO	JAPAN	
4	STRUCTURAL STEEL / MS PLATE	SAIL		
		ESSAR STEEL		
		TISCO		
		RINL		
		JINDAL		
		M/S UTTAM VALUE STEEL (LLOYDS)		
		ISPAT		
		JSW		
		INDIAN IRON & STEEL CO. LTD		
5	GATE, GLOBE AND CHECK (STAINLESS STEEL VALVES)	A.V. VALVES LTD	AGRA	
		FLUIDLINE VALVES COMPANY PVT.LTD.	GHAZIABAD	
		M/S GM ENGINEERING	RAJKOT	
		INTERVALVE (INDIA) LTD.	PUNE	A) STEEL GATE VALVES: UPTO 50NB, #800 AND 65NB TO 150NB, #150 B) STEEL GLOBE VALVES: UPTO 50NB, #800 AND 65NB TO 100NB, #150 C)SUPPLIER NOT REGISTERED FOR NR VALVES
		LEADER VALVES LTD.	JALANDHAR	
		NITON VALVE INDUSTRIES PVT LTD	MUMBAI	
		NSSL LIMITED.	NAGPUR	
		STEEL STRONG VALVES (I) PVT.LTD.,	MUMBAI	LIMIT AS PER VD FILE AS ATTACHED IN SHEET 2
		VALTECH INDUSTRIES	MUMBAI	CAST CARBON & ALLOY STEEL - VALVE/RATING/SIZE- GV/150/900,GV/300/400, GV/600/300 , GV/GLV/NRV/900/250 , GLV/300/300,GLV/150/350/ , SCNRV/150/700, SCNRV/300/350, SCNRV/600/250.

		V.K. VALVES PVT. LTD.,	JALANDHAR	
		WEIR BDK VALVES	NEW DELHI	
		AUDCO		
		OSWAL INDUSTRIES		
6	**GATE, GLOBE AND CHECK (CS STEEL VALVES)**	A.V. VALVES LTD	AGRA	
		ATAM VALVES PVT. LTD.	JALANDHAR	
		FLUIDLINE VALVES COMPANY PVT.LTD.	GHAZIABAD	
		M/S GM ENGINEERING	RAJKOT	
		INTERVALVE (INDIA) LTD.	PUNE	A) STEEL GATE VALVES: UPTO 50NB, #800 AND 65NB TO 150NB, #150 B) STEEL GLOBE VALVES: UPTO 50NB, #800 AND 65NB TO 100NB, #150 C)SUPPLIER NOT REGISTERED FOR NR VALVES
		LEADER VALVES LTD.	JALANDHAR	
		NITON VALVE INDUSTRIES PVT LTD	MUMBAI	
		NSSL LIMITED.	NAGPUR	
		STEEL STRONG VALVES (I) PVT.LTD.,	MUMBAI	LIMIT AS PER VD FILE AS ATTACHED IN SHEET 2
		VENUS PUMPS AND ENGG. WORKS	KOLKATA	CC/CSS-GATE-BBT-UPTO600NB CL UPTO300,GATE-PSBT UPTO250NB CL 1500,GLV-BBT-UPTO300NB CL UPTO600,SCNRV-BBT-UPTO600NB CL UPTO150,SCNRV-BBT-UPTO300NB CL 300,SCNRV-PSBT-UPTO150NB CL UPTO900
		VALTECH INDUSTRIES	MUMBAI	CAST CARBON & ALLOY STEEL - VALVE/RATING/SIZE- GV/150/900,GV/300/400, GV/600/300 , GV/GLV/NRV/900/250 , GLV/300/300,GLV/150/350/ , SCNRV/150/700, SCNRV/300/350, SCNRV/600/250.
		V.K. VALVES PVT. LTD.,	JALANDHAR	
		WEIR BDK VALVES	NEW DELHI	
		AUDCO -L&T	CHENNAI / COIMBATORE	
		OSWAL INDUSTRIES		
		HITECH	AHMEDABAD	
		KSB WATER PUMPS / VALVES	COIMBATORE	
		KBL	KONDHAPURI	
		HAWA ENGINEERS	AHMEDABAD	
		BHEL	GOINDWAL	
		FOURESS ENGG	MUMBAI	UPTO 600 NB, CL-300 & 300NB CL-600
		FOURESS ENGG	AURANGABAD	
7	**LEVEL INDIATOR FLOAT AND BOARD TYPE**	FLOW STAR	FARIDABAD	
		SCIENTIFIC DEVICES	MUMBAI	
		GAUGES BOURDEN	PANVEL	
		PUNE TECHTROL	PUNE	
		SBEM	PUNE	
		LEVCON	KOLKATA	
		SIGMA	MUMBAI	

		CHEMTROL		
		DK INSTRUMENT	KOLKATA	
		V AUTOMAT	DELHI	
8	**PAINT**	ASIAN PAINT		
		BERGER		
		KANSAI NEROLAC		
		JOTUN		
		SHALIMAR		
		JENSON & NICHOLSON (I) LTD		
		CDC CARBOLINE (I) LTD.		
		ADDISON PAINTS LTD		
		GRAND POLYCOAT		
		BOMBAY PAINTS		
		HEMPLE PAINTS (SINGAPORE)		
		AKZONOBEL COATINGS		
9	**FITTINGS (MS/SS)**	PIPE FIT ENGINEERS	VADODARA	
		GUJRAT INFRA PIPES	VADODARA	
		MS FITTINGS	KOLKATA	
		TUBE PRODUCT	VADODARA	
		SIDDARTH & GAUTAM	FARIDABAD	
		EBY	MUMBAI	
		NL HAZRA	KOLKATA	
		EXCEL METAL		
		INTERTECH		
		FITTECH		
		METAL LLOYDS	MUMBAI	
		TRUE FORGE	FARIDABAD	
10	**SEAL POT / NAOH BREATHER**	SELF MANUFACTURED ITEM		
	INSPECTION CATEGORIZATION			
	1. CAT I :INSPECTION BY OWNER, BHEL/BHEL NOMINATED TPIA & VENDOR .MDCC WILL BE ISSUED BASED ON INSPECTION REPORT IN LINE ITH APPROVED QAP.			
	2. CAT II:INSPECTION BY BHEL/BHEL NOMINATED TPIA & VENDOR. MDCC WILL BE ISSUED BASED ON INSPECTION REPORT IN LINE ITH APPROVED QAP.			
	3. CAT III: MDCC WILL BE ISSUSED BASED COC & MTC ISSUSD BY VENDOR AND VERIFICATION BY BHEL/OWNER IN LINE WITH APPROVED QAP/CHECK LIST			

The make of Sub-vendor items shall be generally as indicated above which is subject to customer / BHEL approval during detail engineering.

Make of any unlisted items shall be subject to customer / BHEL approval during detail engineering. For such items, bidder to furnish list of sub-vendors during detail engineering stage for Customer / BHEL's review and approval. Bidder shall furnish following supporting documentation within 1 month of placement of LOI. Thereafter no request for additional sub-vendor shall be entertained.

a) Documentation to show that the equipment /system has been supplied for a plant of similar or higher capacity.

b) Documentation in the form of certificate that the equipment/system has been operating satisfactorily for two years as on the scheduled date of bid opening.

The successful bidder will get the makes of all items approved from Customer/ Consultant during detail engineering within two months of placement of LOI. The complete list will be necessarily be submitted within one month of placement of LOI to ensure timely placement of order for BOIs

Bidder to assess the capability of their proposed sub-vendors in terms of preparation of drawings, calculations, documents, quality assurance, supply of material etc. as per project schedule before placing the order on them.

Dealers are not acceptable for any item of the package. Bidder shall procure all items including plates, structural, flanges; counter flanges etc. from approved sub vendor only.

PEM REGISTERED VENDOR

SLNO	Package Code	Package Name	Vendor Code	Vendor Name	Reg Status	Grade	Vendor Address	Remarks
1	145-07000-A	ANALYTICAL INSTS.SAMPLE COOLER	J001	FORBES MARSHAL PVT. LTD.	REGULAR	NA	A-33/34, MIDC ESTATE, H-BLOCK, PIMPRI, PUNE-MAHARASHTRA-INDIA Phone- 27470171,27477472 Pincode : 411018 Email : nkaushal@forbesmarshall.com	, ,
2	145-07000-A	ANALYTICAL INSTS.SAMPLE COOLER	R002	EMERSON PROCESS MANAGEMENT (INDIA) PVT.LTD.	REGULAR	NA	Mr. Amit Paithankar/Vikram Raj Singh 206-210,BALARAMA BUILDING 2ND FLR. BANDRA EAST MUMBAI-MAHARASHTRA-INDIA Phone- 9619121500 Pincode : 400051 Email : vikramraj.singh@emerson.com	, ,
3	145-07000-A	ANALYTICAL INSTS.SAMPLE COOLER	S001	SIEMENS LIMITED	REGULAR	NA	Dr. Armin Bruck/Sandeep Mathur 130, Pandurang Budhkar Marg Worli Mumbai-Maharashtra-INDIA Phone- 0124 383 7377 Pincode : 400018 Email : ankit.varshney@siemens.com	, ,
4	145-23000-A	ANUBAR (DELTA TUBE)	S009	SWITZER PROCESS INSTRUMENTS PVT. LTD.	REGULAR	NA	B Kannan/V S Jayaprakash 9, SOUTH BOAG ROAD, II FLOOR, PB NO-1423, T.NAGAR, CHENNAI-TAMIL NADU-INDIA Phone- 044-24340999 / 24344 Pincode : 600017 Email : marketing@switzerinstrument.com	Name changed from "M/s Switzer Instrument Ltd." to "M/s Switzer Process Instruments Pvt. Ltd." w.e.f. 27.07.2016; , ,
5	145-23000-A	ANUBAR (DELTA TUBE)	S044	STAR-MECH CONTROLS (I) PVT.LTD.	REGULAR	B	SUSHILLOTAM, SUSHILLOTAM, 29/3A/3, SASANE NAGAR, HADAPSAR, PUNE-MAHARASHTRA-INDIA Phone- 02026970450 Pincode : 411028 Email : marketing@starmech.net	, ,
6	145-23000-A	ANUBAR (DELTA TUBE)	M009	MICRO PRECISION PRODUCTS PVT. LTD.	REGULAR	NA	K.P. CHANDHOK/ATUL CHANDHOK 4, LINK ROAD, FARIDABAD-HARYANA-INDIA Phone- 9810265688 Pincode : 121002 Email : pal@micropa1.com	, ,
7	145-23000-A	ANUBAR (DELTA TUBE)	D212	DYNAFLUID VALVES AND FLOW CONTROLS (P) LTD.	REGULAR	NA	Mr. Yogish M. Kulkarni Plot # 23, Udyambag, Belgaum-karnataka-India Phone- 0831-4210386 Pincode : 590008 Email : yogish@dyna-fluid.com	, ,
8	145-23000-A	ANUBAR (DELTA TUBE)	T108	TM TECNOMATIC SPA	REGULAR	NA	MR. ANTONIO NOVIELLO/Mrs. Enrica Bazzocc VIA DELLE INDUSTRIE, 36 CREMONA--ITALY Phone- 39037221574 Pincode : 26100 Email : info@tmtecnomatic.com	, ,
9	145-31000-A	Cold Junction Compensation Box (CJCB)	C048	CREATIVE INSTRUMENTS & CONTROLS	REGULAR	B	NO-17/1 , 1ST FLOOR , 11TH CROSS 1ST K BLOCK , RAJAJINAGAR, BANGALORE-560010 -- Phone- Pincode : Email : crinstruments@gmail.com	, ,

10	145-04000-A	CONTROL VALVE	C010	SPX Flow Technology (I) Pvt. Ltd.	REGULAR	NA	Survey No 275, Odhav Road, Odhav Ahmedabad-Gujarat-India Phone- +91 (0) 8939963099 Pincode : 382415 Email : siva.prakash@spx.com	Name changed from M/s DeZURIK-Copes Vulcan Ltd. to M/s SPX Corporation, USA as per 25th MISCC-Electrical and C&I dtd. 20.02.2014; Put on HOLD for 6 months w.e.f. 18.05.2012 & uplifted on 19.03.2014.; , POs to be placed on Indian subs.M/s SPX Flow Technology (I) Pvt. Ltd., Ahmedabad, India and the material will be supplied as per scope matrix[Available at CMM-->VD DOCUMENTS-->SCOPE
11	145-04000-A	CONTROL VALVE	D027	DRESSER VALVE INDIA PVT. LTD	REGULAR	NA	Mr. Raj Raman/Mr. Rajkumar Moria S.F. No: 608,Chettipalayam Road, Echanari Post, Coimbatore-Tamilnadu-INDIA Phone- +91-98451 19085 Pincode : 641021 Email : Anoop.Ramachandran@ge.com	, ,
12	145-04000-A	CONTROL VALVE	D057	Daume Regelarmaturen GmbH,	REGULAR	NA	Mr. Björn Carstensen Am Springbrunnen 23, Barleben--Germany, Phone-9820805424, Pincode : 39179 Email : madhu@aumvn.com, info@daume-regelarmaturen.de,	GCC R.5 accepted by vendor. , Reviewed in MISCC dt. 21.07.2015 for non-response in 4 consecutive tender enquiry; ,
13	145-04000-A	CONTROL VALVE	F015	EMERSON PROCESS MANAGEMENT CHENNAI LIMITED	REGULAR	C	147, KARAPAKKAM VILLAGE, CHENNAI-TAMIL NADU-INDIA Phone- 23722184, 23716242 Pincode : 600096 Email : jatinder.singh@emerson.com	Vendor's name changed from "Fisher Sanmar Limited" to "Emersion Process Management Chennai Limited" w.e.f. 22.09.2011 , ,
14	145-04000-A	CONTROL VALVE	F030	FORBES MARSHALL ARCA PVT.LTD.	REGULAR	NA	A-34/35 , MIDC ESTATE, H-BLOCK, PIMPRI, PUNE,-MAHARASTRA-INDIA, Phone-020-27442020, Pincode : 411018 Email : mnadgaundi@forbesmarshall.com	, Technical limit reviewed on 30.04.2014 and further revised on 29.12.2015; , Reviewed in MISCC dt. 21.07.2015 for non-response in 4 consecutive tender enquiry;
15	145-04000-A	CONTROL VALVE	H057	HOLTER REGELARMATUREN GmbH & Co.KG	REGULAR	NA	HOLTER REGELARMATUREN GmbH & Co.KG , Helleforthsrasse 58-60, D 33758 Schloss Holte-Stukenbrock Germany--Phone- 0049-05207/88037 Pincode : Email : mail@hora.de	, HOLD due to non-responsse /non-participation w.e.f. 31.01.2013; Hold removed w.e.f.

16	145-04000-A	CONTROL VALVE	K048	Koso India Private Limited,	REGULAR	A	H 33 & 34, MIDC, Ambad, Nashik,-Maharashtra,-India, Phone- 91 944 744 3198 Pincode : 422010, Email : seemaanand_sa@koso.co.in	, The name has been changed from M/s KOSO FLUID CONTROLS (PVT) LTD to M/s Koso India Private Limited as per 11th MISCC Elect and C&I dated 30.07.2013. , Approved works at Control Valve Division, H-33&34, Ambad, Nashik w.e.f. 12.10.2015; Additional works at "J-1,MIDC,Ambad, nashik-422010" approved w.e.f. 17.06.2016;
17	145-04000-A	CONTROL VALVE	M005	MIL CONTROLS LTD.	REGULAR	B	Mr.Jacob Cherian/Mr.Geo Jolly Meladoor, Annamanada P.O. MALA, Thrissur-KERALA-INDIA Phone- 0480-2695700 Pincode : 680741 Email : biju.simon@ksb.com	, ,
18	145-04000-A	CONTROL VALVE	I006	INSTRUMENTATION LTD.	REGULAR	B	KANJIKODE WEST, PALALKKAD, PALAKKAD-KERALA-INDIA Phone- 2566127-130,2567128 Pincode : 678623 Email : icvldil@gmail.com;fa2@ilpgt.com	SICK PSU. BIFR CASE. , ,
19	145-04000-A	CONTROL VALVE	P203	PARCOL S.p.A	REGULAR	NA	Mr. Erminio Campanelli, Via Isonzo, 2, Canegrate MI--Italy Phone- 0349-7417774 Pincode : 200010 Email : mazurizio.para@parcol.com	Indian Representative-M/s Astrotech, 35, MV Compound, Bridge Way Colony, Tiruppur - 641607, Tamil Nadu, India, Ph. No.-+91 975 199 4989; Email-mani@astrotechindia.in , ,
20	145-04000-A	CONTROL VALVE	R001	R.K.CONTROL INSTRUMENTS PVT. LTD.	REGULAR	NA	PLOT NO.A-250, OPP.POLICE STATION, WAGLE INDUSTRIAL ESTATE, THANE-MAHARASHTRA-INDIA Phone- 25820943/2331 Pincode : 400604 Email : rkcipl@vsnl.com ; rkcinpvt@bol.net.in	HOLD due to non-responsse /non-participation w.e.f. 10.01.2013.HOLD due to non-responsse /non-participation w.e.f. 01.02.2013.Hold is lifted w.e.f. 21.09.2013. , Reassessed on 26.02.2016; Technical limit added w.e.f. 26.02.2016; ,
21	145-04000-A	CONTROL VALVE	S237	SUZHOU DELAN ENERGY SCIENCE & TECHNOLOGY CO., LTD.	REGULAR	NA	No 566 Fangqiao Road Caohu Industrial Park, Xiangcheng Economic Development Zone, Suzhou-Jiangsu-China Phone- 008618012776062 Pincode : 215143 Email : jennielei@delan-valve.com	, ,

22	145-04000-A	CONTROL VALVE	V051	Valvitalia S.P.A. ,	REGULAR	NA	Mr. Salvatore Ruggeri Via Tortona 69, Rivanazzano (Pavia) --Italy, Phone- +39-03839459875 Pincode : 27055 Email : gianluca.angeleri@valvitalia.com	One Time Code accorded for "Control Valves" package for "1x500 MW Vindhyachal STPP Stage-V" project. , Supplier registered in permanent category as per 28th MISCC-Electrical and C&I dtd. 31.03.2014 , Deleted due to non-response in 4 consecutive tenders w.e.f. 27.07.2016;Decision revoked as per MISCC dt. 05.08.2016;
23	145-04000-A	CONTROL VALVE	W202	WALDEMAR PRUSS ARMATURENFABRIK GMBH	REGULAR	NA	Mr. Winfried Dremhel Schulenburgerlandstrasse 261, Hannover--Germany Phone- +49-511279260 Pincode : 30419 Email : dremhel@pruss.de; vogel@pruss.de	Indian Representative-M/s H S Engineering & Marketing Services, B2/73C Safdarjung Enclave, New Delhi - 110029, Ph No.-011-26193156/9313007463; Email-joy@hsgroupdelhi.com , ,
24	145-47000-A	ELECTROMAGNETIC FLOW METER	E211	Electronet Equipments Pvt Ltd.	REGULAR	NA	Plot No. 84, 85 & 86, Tiny Industrial Estate Kondhwa Budruk, Pune-Maharashtra-India Phone- 020-2026932039 Pincode : 411048 Email : [illegible]	, ,
25	145-47000-A	ELECTROMAGNETIC FLOW METER	A216	Adept Fluidyne Pvt. Ltd.	REGULAR	NA	Vinayak Gadre Plot No 4,S.No.17/1-B Kothrud Industrial Estate Pune-Maharashtra-India Phone-020 25464551 Pincode : 411038 Email : [illegible]	, ,
26	145-12000-A	FLOW ELEMENT	S044	STAR-MECH CONTROLS (I) PVT.LTD.	REGULAR	C	SUSHILLOTAM, SUSHILLOTAM, 29/3A/3, SASANE NAGAR, HADAPSAR, PUNE-MAHARASHTRA-INDIA Phone- 02026970450 Pincode : 411028 Email : [illegible]	, ,
27	145-12000-A	FLOW ELEMENT	I006	INSTRUMENTATION LTD.	REGULAR	C	KANJIKODE WEST, PALALKKAD, PALAKKAD-KERALA-INDIA Phone-2566127-130,2567128 Pincode : 678623 Email : icvldil@gmail.com;fa2@ilpgt.com	SICK PSU. BIFR CASE. , ,
28	145-12000-A	FLOW ELEMENT	M009	MICRO PRECISION PRODUCTS PVT. LTD.	REGULAR	C	K.P. CHANDHOK/ATUL CHANDHOK 4, LINK ROAD, FARIDABAD-HARYANA-INDIA Phone- 9810265688 Pincode : 121002 Email : [illegible]	REGISTERED AS MSED VENDOR W.E.F.15.11.2011 FOR FY 2011-12. , ,
29	145-12000-A	FLOW ELEMENT	T108	TM TECNOMATIC SPA	REGULAR	NA	MR. ANTONIO NOVIELLO/Mrs. Enrica Bazzocc VIA DELLE INDUSTRIE, 36 CREMONA--ITALY Phone- 39037221574 Pincode : 26100 Email : info@tmtecnomatic.com	, ,

30	145-44000-A	FLOW ELEMENT - NOZZLE	S165	SEIKO FLOW CONTROL GMBH	REGULAR	NA	Mr. Friedrich Rupprecht/ Mr. S. Subhash Zur Schleuse 5, 2000 Stockerau, Stockerau--Austria Phone- 9811047972 Pincode : Email : office@seiko-flowcontrol.com	Indian Representative: M/s Menon Associates, 118, Aurobindo Commercial Complex,New Delhi-110016 ,
31	145-44000-A	FLOW ELEMENT - NOZZLE	I006	INSTRUMENTATION LTD.	REGULAR	B	KANJIKODE WEST, PALALKKAD, PALAKKAD-KERALA-INDIA Phone- 2566127-130,2567128 Pincode : 678623 Email : icvldil@gmail.com;fa2@ilpgt.com	SICK PSU. BIFR CASE. , ,
32	145-44000-A	FLOW ELEMENT - NOZZLE	M009	MICRO PRECISION PRODUCTS PVT. LTD.	REGULAR	B	K.P. CHANDHOK/ATUL CHANDHOK 4, LINK ROAD, FARIDABAD-HARYANA-INDIA Phone- 9810265688 Pincode : 121002 Email : pal@micropa1.com	REGISTERED AS MSED VENDOR W.E.F.15.11.2011 FOR FY 2011-12. , ,
33	145-44000-A	FLOW ELEMENT - NOZZLE	M201	MINCO (INDIA) FLOW ELEMENTS PVT. LTD.	REGULAR	NA	Mr. Raghavendra M. Kulkarni D2-49/50, Tivim Industrial Estate, Karaswada Mapusa-Goa-India Phone- 0832-2257059 Pincode : 403526 Email : gicflowelement@giconindia.com	, ,
34	145-44000-A	FLOW ELEMENT - NOZZLE	S044	STAR-MECH CONTROLS (I) PVT.LTD.	REGULAR	B	SUSHILLOTAM, SUSHILLOTAM, 29/3A/3, SASANE NAGAR, HADAPSAR, PUNE-MAHARASHTRA-INDIA Phone- 02026970450 Pincode : 411028 Email : marketing@starmech.net	, ,
35	145-44000-A	FLOW ELEMENT - NOZZLE	D212	DYNAFLUID VALVES AND FLOW CONTROLS (P) LTD.	REGULAR	NA	Mr. Yogish M. Kulkarni Plot # 23, Udyambag, Belgaum-karnataka-India Phone- 0831-4210386 Pincode : 590008 Email : yogish@dyna-fluid.com	, ,
36	145-44000-A	FLOW ELEMENT - NOZZLE	H066	HYDROPNEUMATICS PVT. LTD.	REGULAR	NA	Mr. DM Bichu G/B, Hill Crown Apts., College Road Mapusa-Goa-India Phone- 0832-2360364 Pincode : 403507 Email : ajayrc@hydropneumatics.co.in	, ,
37	145-43000-A	FLOW ELEMENT - ORIFICE	H066	HYDROPNEUMATICS PVT. LTD.	REGULAR	NA	Mr. DM Bichu G/B, Hill Crown Apts., College Road Mapusa-Goa-India Phone- 0832-2360364 Pincode : 403507 Email : ajayrc@hydropneumatics.co.in	, ,
38	145-43000-A	FLOW ELEMENT - ORIFICE	F033	Flow Star Engineering Pvt. Ltd.,	REGULAR	A1	MR. KHALID AKHTAR/MR. TAPAN KUMAR JANA Plot No-7 F/2, Northern India Industrial 20/3, Mathura Road FARIDABAD-HARYANA-INDIA Phone- 9818176380 Pincode : 121005 Email : khalid@flowstar.co.in	, ,
39	145-43000-A	FLOW ELEMENT - ORIFICE	D212	DYNAFLUID VALVES AND FLOW CONTROLS (P) LTD.	REGULAR	NA	Mr. Yogish M. Kulkarni Plot # 23, Udyambag, Belgaum-karnataka-India Phone- 0831-4210386 Pincode : 590008 Email : yogish@dyna-fluid.com	, ,
40	145-43000-A	FLOW ELEMENT - ORIFICE	S044	STAR-MECH CONTROLS (I) PVT.LTD.	REGULAR	B	SUSHILLOTAM, SUSHILLOTAM, 29/3A/3, SASANE NAGAR, HADAPSAR, PUNE-MAHARASHTRA-INDIA Phone- 02026970450 Pincode : 411028 Email : marketing@starmech.net	, ,
41	145-43000-A	FLOW ELEMENT - ORIFICE	M009	MICRO PRECISION PRODUCTS PVT. LTD.	REGULAR	B	K.P. CHANDHOK/ATUL CHANDHOK 4, LINK ROAD, FARIDABAD-HARYANA-INDIA Phone- 9810265688 Pincode : 121002 Email : pal@micropa1.com	REGISTERED AS MSED VENDOR W.E.F.15.11.2011 FOR FY 2011-12. , ,

42	145-43000-A	FLOW ELEMENT - ORIFICE	I006	INSTRUMENTATION LTD.	REGULAR	NA	KANJIKODE WEST, PALALKKAD, PALAKKAD-KERALA-INDIA Phone-2566127-130,2567128 Pincode : 678623 Email : icvldil@gmail.com;fa2@ilpgt.com	SICK PSU. BIFR CASE. , ,
43	145-43000-A	FLOW ELEMENT - ORIFICE	I030	INSTRUMENTATION ENGINEERS PVT LTD	REGULAR	B	SH.N.V.RAM GOPAL/MS. N.NIHARIKA PLOTS 1,2,3, PHASE-III, IDA, JEEDIMETLA HYDERABAD-TELANGANA-INDIA Phone-9848407365 Pincode : 500055 Email :	, ,
44	145-45000-A	INSTRUMENT FITTINGS	P046	PRECISION ENGINEERING INDUSTRIES	REGULAR	NA	K. SITARAM/ K. SRINIVAS 7,SIDHAPURA INDUSTRIAL ESTATE S.V. ROAD,GOREGAON(W) MUMBAI-MAHARASHTRA-INDIA Phone- 022 42631700 Pincode : 400 062 Email : peiks@vsnl.com	, ,
45	145-45000-A	INSTRUMENT FITTINGS	P082	PANAM ENGINEERS	REGULAR	NA	Mr. Santosh Shukla 203, Jaisingh Business,Parsiwada, Sahar road,Andheri(East), Mumbai,-Maharashtra,-India, Phone- 9892179529, Pincode : 400099, Email : santosh@panamengineers.com,	, ,
46	145-45000-A	INSTRUMENT FITTINGS	P81	Perfect Instrumentation Control (India) Pvt. Ltd.	REGULAR	NA	MD Hussain Shaikh/Shahanawaz Khan Gala No. 168, Loheki Chwal,216/ 218, Maulana Azad Rd. Nagpada Junction Mumbai-Maharashtra-INDIA Phone- 91-9324383121 Pincode : 400008 Email : shahanawaz.khan@perfectinstrumentation.com	, ,
47	145-45000-A	INSTRUMENT FITTINGS	C067	Comfit & Valve Pvt. Ltd.	REGULAR	NA	Mr. Jeetu Jain/Mr. Vinay Sosa Survey No. 23/1, Part 2, Ahmedabad-Mehsana Highway Laxmipura, Nandasan-Gujarat-INDIA Phone- 02764-267036/37 Pincode : 382705 Email :	, ,
48	145-45000-A	INSTRUMENT FITTINGS	A079	AURA INCORPORATED	REGULAR	NA	NIRAJ SHARAN/SUJIT KUMAR W-167A, GREATER KAILASH-II NEW DELHI-DELHI-INDIA Phone-9810182430 Pincode : 110048 Email :	, ,
49	145-45000-A	INSTRUMENT FITTINGS	A121	Arya Crafts & Engineering Pvt. Ltd.	REGULAR	NA	Mr.Sanjay Brahman/Mr.Shyam Vazirani 102, Vora Industrial Estate No.4 Navghar, Vasai Road (E) Dist.Thane, Mumbai-Maharashtra-INDIA Phone-+91-250-2392246 Pincode : 401210 Email : arya@aryaengg.com	, ,
50	145-45000-A	INSTRUMENT FITTINGS	F040	FLUIDFIT ENGINEERS PVT. LTD.	REGULAR	NA	Mr. Abbas Bhola Potia Building No. 2, Office No. 3,292, Bellasis Road,Mumbai Central (East) Mumbai-Maharashtra-India Phone- 9920044113 Pincode : 400008 Email : ab@fluidfitengg.com	Registered as per 22nd Electrical and C&I MISCC Meeting dtd. 15.01.2014 , ,
51	145-45000-A	INSTRUMENT FITTINGS	H61	HP VALVES & FITTINGS INDIA PVT. LTD.	REGULAR	C	S. Harichandran/P.S. Pandi B-11, Mugappair Industrial Estate, CHENNAI-Tamilnadu-INDIA Phone-044 26252537 Pincode : 600037 Email :	, ,

52	145-45000-A	INSTRUMENT FITTINGS	H024	Fluid Controls Pvt. Ltd.	REGULAR	NA	Sophie Y. Moochhala/Mayur Rajput J.V.PATEL, I.T.I CMPD, B.MADHUKAR MARG, ELPHINSTONE ROADSTN.(WR), MUMBAI-MAHARASHTRA-INDIA Phone- (022) 43338000 Pincode : 400013 Email : sales@fluidcontrols.com	Name changed from M/s Hyd-Air Valves Pvt. Ltd. to M/s Fluid Controls Pvt. Ltd. as per 25th MISCC-Electrical and C&I dtd. 20.02.2014 , ,
53	145-45000-A	INSTRUMENT FITTINGS	V039	VIKAS INDUSTRIAL PRODUCTS	REGULAR	NA	S.R.SINGH/NAVEEN SINGH B - 2, SECTOR - 6, NOIDA-UTTAR PRADESH-INDIA Phone- +91-9810122070 Pincode : 201301 Email : naveensingh@vsnl.com	, Financial limit reviewed on 05.06.2014 ,
54	145-38000-A	INSTRUMENTS PIPE FITTINGS	V039	VIKAS INDUSTRIAL PRODUCTS	REGULAR	A	S.R.SINGH/NAVEEN SINGH B - 2, SECTOR - 6, NOIDA-UTTAR PRADESH-INDIA Phone- +91-9810122070 Pincode : 201301 Email : naveensingh@vsnl.com	, ,
55	145-38000-A	INSTRUMENTS PIPE FITTINGS	H024	Fluid Controls Pvt. Ltd.	REGULAR	B	Sophie Y. Moochhala/Mayur Rajput J.V.PATEL, I.T.I CMPD, B.MADHUKAR MARG, ELPHINSTONE ROADSTN.(WR), MUMBAI-MAHARASHTRA-INDIA Phone- (022) 43338000 Pincode : 400013 Email : sales@fluidcontrols.com	, ,
56	145-38000-A	INSTRUMENTS PIPE FITTINGS	A079	AURA INCORPORATED	REGULAR	NA	NIRAJ SHARAN/SUJIT KUMAR W-167A, GREATER KAILASH-II NEW DELHI-DELHI-INDIA Phone- 9810182430 Pincode : 110048 Email : niraj@aurainc.com	, ,
57	145-38000-A	INSTRUMENTS PIPE FITTINGS	P046	PRECISION ENGINEERING INDUSTRIES	REGULAR	NA	K. SITARAM/ K. SRINIVAS 7,SIDHAPURA INDUSTRIAL ESTATE S.V. ROAD,GOREGAON(W) MUMBAI-MAHARASHTRA-INDIA Phone- 022 42631700 Pincode : 400 062 Email : peiks@vsnl.com	, ,
58	145-32000-A	INSTRUMENTS TUBE FITTINGS	P046	PRECISION ENGINEERING INDUSTRIES	REGULAR	C	K. SITARAM/ K. SRINIVAS 7,SIDHAPURA INDUSTRIAL ESTATE S.V. ROAD,GOREGAON(W) MUMBAI-MAHARASHTRA-INDIA Phone- 022 42631700 Pincode : 400 062 Email : peiks@vsnl.com	, ,
59	145-32000-A	INSTRUMENTS TUBE FITTINGS	A079	AURA INCORPORATED	REGULAR	C	NIRAJ SHARAN/SUJIT KUMAR W-167A, GREATER KAILASH-II NEW DELHI-DELHI-INDIA Phone- 9810182430 Pincode : 110048 Email : niraj@aurainc.com	, ,
60	145-32000-A	INSTRUMENTS TUBE FITTINGS	H024	Fluid Controls Pvt. Ltd.	REGULAR	B	Sophie Y. Moochhala/Mayur Rajput J.V.PATEL, I.T.I CMPD, B.MADHUKAR MARG, ELPHINSTONE ROADSTN.(WR), MUMBAI-MAHARASHTRA-INDIA Phone- (022) 43338000 Pincode : 400013 Email : sales@fluidcontrols.com	, ,
61	145-32000-A	INSTRUMENTS TUBE FITTINGS	V039	VIKAS INDUSTRIAL PRODUCTS	REGULAR	NA	S.R.SINGH/NAVEEN SINGH B - 2, SECTOR - 6, NOIDA-UTTAR PRADESH-INDIA Phone- +91-9810122070 Pincode : 201301 Email : naveensingh@vsnl.com	, ,

62	145-25000-A	JUNCTION BOX	S114	Shrenik & Company,	REGULAR	NA	Mr. Mitesh Shah/Mr. Pulin Shah 39 A/3 ,Panchratna Industrial Estate, Sarkhej-Bavla Road Ahmedabad-Gujarat-India Phone- 9825024921 Pincode : 382213 Email : sales@pustron.com, pulin@sumin.com	Registered for FRP JBs AND METAL JBs. , Technical limit reviewed on 30.04.2014; ,
63	145-25000-A	JUNCTION BOX	F201	FLEXPRO ELECTRICALS PVT. LTD.	REGULAR	NA	Mr. Dineshbhai Zaveri C-1/27&37, GIDC, Kabilpore, Navsari-Gujarat-India Phone- 02637-265140,265003 Pincode : 396424 Email : flexpro@flexproltd.com	Technical limit reviewed on 12.10.2015; , ,
64	145-25000-A	JUNCTION BOX	A101	AJMERA INDUSTRIAL & ENGINEERING WORKS	REGULAR	C	JIGNESH MAHENDRA AJMERA DENA BANK BLDG.,SHREE NAGESH INDL. ESTATE,STATION ROAD, MUMBAI-MAHARASHTRA-INDIA Phone- 022 67973578 Pincode : 400 088 Email : ajmera@ajmera.net, jmajmera@yahoo.com	Reviewed in MISCC dt. 21.07.2015 for non-response in 4 consecutive tender enquiry; , APPROVED FOR GALVANIZED AND FRP JUNCTION BOXES; Technical limit reviewed on 30.04.2014 ,
65	145-25000-A	JUNCTION BOX	K043	K.S.INSTRUMENTS PVT.LTD.	REGULAR	A	S Raghavan No. 72, 3rd Main, 1st Stage Industrial Suburb, Yeshwanthpur Bangalore-Karnataka-India Phone- 9880385770 Pincode : 560022 Email : sales1@ksinstruments.net	, ,
66	145-25000-A	JUNCTION BOX	S095	SUCHITRA INDUSTRIES	REGULAR	A	NO-2,OPP-27 AECS LAYOUT 2ND STG REJAMAHALVILAS EXTN 2ND STG BANGALORE -- Phone- Pincode : Email : suchitra.industriesblr@gmail.com	, ,
67	145-11000-A	LEVEL GAUGE	S008	SIGMA INSTRUMENTS CO.	REGULAR	NA	Gopal Kannan/R Gopinath 201, ANANDRAJ INDUSTRIAL ESTATE, OFF.LBS MARG, SONAPUR LANE, BHANDUP (W) MUMBAI-MAHARASHTRA-INDIA Phone- +919821038162 Pincode : 400078 Email : sales@sigmainstruments.co.i	, ,
68	145-11000-A	LEVEL GAUGE	B077	BLISS ANAND PVT. LTD.	REGULAR	NA	Mr. Vikas Anand/ Mr.RGRajan 92B & 93 B , IMT MANESAR Gurgaon-Haryana-India Phone- 0124-4366000 TO 9 Pincode : 122001 Email : sales@blissanand.com	, ,
69	145-11000-A	LEVEL GAUGE	T001	TOSHNIWAL BROTHERS PVT.LTD.	REGULAR	NA	WORKS:TOSHNIWAL IND.PVT.LTD, INDUSTRIAL ESTATE MAKHUPURA, AJMER-RAJASTHAN-INDIA Phone- 441171 Pincode : 305002 Email : toshniwalprocess@gmail.com	, ,
70	145-35000-A	LEVEL SWITCH-CAPACITANCE TYPE	S123	Sapcon Instrument Pvt Ltd.	REGULAR	NA	131, PALSHIKAR COLONY Contact Person- Mr. Ashwin (9826080207) INDORE-MP-INDIA Phone- +91-731-4085751, Pincode : 452004 Email : sales@sapconinstruments.com	, ,

71	145-35000-A	LEVEL SWITCH-CAPACITANCE TYPE	W017	Baumer Technologies India Pvt. Ltd.	REGULAR	NA	Mr. Shyam Warilani/Mr. V Suresh Babu 36, DAMJI SHAMJI INDUSTRIAL COMPLEX, OFF.-MAHAKALI CAVES ROAD, ANDHERI(E) MUMBAI-Maharashtra-INDIA Phone- +91 99589 25151 Pincode : 400093 Email : sales.in@baumer.com	, NAME HAS BEEN CHANGED FROM M/S WAAREE INSTRUMENTS LTD. TO M/S BAUMER TECHNOLOGIES INDIA PVT. LTD. W.E.F.
72	145-35000-A	LEVEL SWITCH-CAPACITANCE TYPE	V040	V. AUTOMAT & INTRUMENTS (P) LTD.	REGULAR	NA	Mr. R. K. BASSI/Mr. PRAVEEN KUMAR F-61, OKHLA INDL.AREA, PH-1 NEW DELHI-DELHI-INDIA Phone- 9810005826 Pincode : 110 020 Email :	, ,
73	145-35000-A	LEVEL SWITCH-CAPACITANCE TYPE	B077	BLISS ANAND PVT. LTD.	REGULAR	NA	Mr. Vikas Anand/ Mr.RGRajan 92B & 93 B , IMT MANESAR Gurgaon-Haryana-India Phone- 0124-4366000 TO 9 Pincode : 122001 Email :	, ,
74	145-35000-A	LEVEL SWITCH-CAPACITANCE TYPE	F033	Flow Star Engineering Pvt. Ltd.,	REGULAR	A1	MR. KHALID AKHTAR/MR. TAPAN KUMAR JANA Plot No-7 F/2, Northern India Industrial 20/3, Mathura Road FARIDABAD-HARYANA-INDIA Phone- 9818176380 Pincode : 121005 Email : khalid@flowstar.co.in	VENDOR IS REGISTERED IN MSED (MICRO) W.E.F.30.11.2011 FOR FY 2011-12 , ,
75	145-35000-A	LEVEL SWITCH-CAPACITANCE TYPE	S008	SIGMA INSTRUMENTS CO.	REGULAR	NA	Gopal Kannan/R Gopinath 201, ANANDRAJ INDUSTRIAL ESTATE, OFF.LBS MARG, SONAPUR LANE, BHANDUP (W) MUMBAI-MAHARASHTRA-INDIA Phone- +919821038162 Pincode : 400078 Email : sales@sigmainstruments.co.i	, ,
76	145-35000-A	LEVEL SWITCH-CAPACITANCE TYPE	S010	SOR INC.	REGULAR	NA	LARRY DEGARMO/Avdhesh Chandra, 14685 W. 105TH STREET LENEXA-KANSAS-USA Phone- 09810905139, Pincode : 66215 Email : Ldegarmo@sorinc.com, avdhesh@sherman-	, ,
77	145-35000-A	LEVEL SWITCH-CAPACITANCE TYPE	L005	LEVCON INSTRUMENTS PVT. LTD.	REGULAR	NA	Mr Shayak Gupta/Badal Jana Rajkamal', 7th floor, 13, Camac Street KOLKATA-WEST BENGAL-INDIA Phone-0 33 2283 2766 Pincode : 700017 Email : b_jana@levcongroup.com	, ,
78	145-35000-A	LEVEL SWITCH-CAPACITANCE TYPE	P068	Pune Techtrol Pvt. Ltd.	REGULAR	NA	N.P.Khatan/Sudhakar Badiger S-18, MIDC Bhosari, Pune-Maharashtra-INDIA Phone- 9850560042 Pincode : 411 026 Email : ho@punetechtrol.com	, ,
79	145-35000-A	LEVEL SWITCH-CAPACITANCE TYPE	N035	NIVO CONTROLS PVT. LTD.	REGULAR	NA	MR.PRAVEEN TOSHNIWAL/MR. NITIN TAMHANE 104-115, ELECTRONIC COMPLEX, INDORE-MAHARASHTRA-INDIA Phone- 07314081300 Pincode : 452010 Email :	, ,
80	145-36000-A	LEVEL SWITCH-CONDUTIVITY TYPE	L005	LEVCON INSTRUMENTS PVT. LTD.	REGULAR	NA	Mr Shayak Gupta/Badal Jana Rajkamal', 7th floor, 13, Camac Street KOLKATA-WEST BENGAL-INDIA Phone-0 33 2283 2766 Pincode : 700017 Email : b_jana@levcongroup.com	, ,

81	145-36000-A	LEVEL SWITCH-CONDUTIVITY TYPE	S010	SOR INC.	REGULAR	NA	LARRY DEGARMO/Avdhesh Chandra, 14685 W. 105TH STREET LENEXA-KANSAS-USA Phone- 09810905139, Pincode : 66215 Email : Ldegarmo@sorinc.com, avdhesh@sherman-india.com	, ,
82	145-36000-A	LEVEL SWITCH-CONDUTIVITY TYPE	S008	SIGMA INSTRUMENTS CO.	REGULAR	NA	Gopal Kannan/R Gopinath 201, ANANDRAJ INDUSTRIAL ESTATE, OFF.LBS MARG, SONAPUR LANE, BHANDUP (W) MUMBAI-MAHARASHTRA-INDIA Phone- +919821038162 Pincode : 400078 Email : sales@sigmainstruments.co.i	, ,
83	145-36000-A	LEVEL SWITCH-CONDUTIVITY TYPE	R047	RAMAN INSTRUMENTS PVT.LTD.	REGULAR	NA	Mr. N R Shenoy/Mr G B Vijh 8, First Floor.Plot : 160A Bait-Ush-Sharaf, 29th Road,Bandra(W) MUMBAI-Maharashtra-India Phone- 09892331381 Pincode : 400050 Email : ramanphpl@vsnl.com	Technical limit reviewed on 12.10.2015; , Technical limit reviewed on 30.04.2014; ,
84	145-36000-A	LEVEL SWITCH-CONDUTIVITY TYPE	H047	HI-TECH SYSTEMS & SERVICES LTD.	REGULAR	NA	Mr. Vikash Agrawal/Mr. Tarun Debnath 119, PARK STREET , KOLKATA-West Bengal-India Phone- 033-22290045 Pincode : 700016 Email : sandeep@hitech.in	Technical limit reviewed on 12.10.2015; , Technical limit reviewed on 30.04.2014; ,
85	145-36000-A	LEVEL SWITCH-CONDUTIVITY TYPE	B077	BLISS ANAND PVT. LTD.	REGULAR	NA	Mr. Vikas Anand/ Mr.RGRajan 92B & 93 B , IMT MANESAR Gurgaon-Haryana-India Phone- 0124-4366000 TO 9 Pincode : 122001 Email : sales@blissanand.com	, ,
86	145-36000-A	LEVEL SWITCH-CONDUTIVITY TYPE	V040	V. AUTOMAT & INTRUMENTS (P) LTD.	REGULAR	NA	Mr. R. K. BASSI/Mr. PRAVEEN KUMAR F-61, OKHLA INDL.AREA, PH-1 NEW DELHI-DELHI-INDIA Phone- 9810005826 Pincode : 110 020 Email : sales@vautomat.com	, ,
87	145-36000-A	LEVEL SWITCH-CONDUTIVITY TYPE	S123	Sapcon Instrument Pvt Ltd.	REGULAR	NA	131, PALSHIKAR COLONY Contact Person- Mr. Ashwin (9826080207) INDORE-MP-INDIA Phone- +91-731-4085751, Pincode : 452004 Email : sales@sapconinstruments.com	, ,
88	145-37000-A	LEVEL SWITCH-FLOAT TYPE	V040	V. AUTOMAT & INTRUMENTS (P) LTD.	REGULAR	NA	Mr. R. K. BASSI/Mr. PRAVEEN KUMAR F-61, OKHLA INDL.AREA, PH-1 NEW DELHI-DELHI-INDIA Phone- 9810005826 Pincode : 110 020 Email : sales@vautomat.com	, ,
89	145-37000-A	LEVEL SWITCH-FLOAT TYPE	W017	Baumer Technologies India Pvt. Ltd.	REGULAR	NA	Mr. Shyam Warilani/Mr. V Suresh Babu 36, DAMJI SHAMJI INDUSTRIAL COMPLEX, OFF.-MAHAKALI CAVES ROAD, ANDHERI(E) MUMBAI-Maharashtra-INDIA Phone- +91 99589 25151 Pincode : 400093 Email : sales.in@baumer.com	, NAME HAS BEEN CHANGED FROM M/S WAAREE INSTRUMENTS LTD. TO M/S BAUMER TECHNOLOGIES INDIA PVT. LTD. W.E.F.
90	145-37000-A	LEVEL SWITCH-FLOAT TYPE	B077	BLISS ANAND PVT. LTD.	REGULAR	NA	Mr. Vikas Anand/ Mr.RGRajan 92B & 93 B , IMT MANESAR Gurgaon-Haryana-India Phone- 0124-4366000 TO 9 Pincode : 122001 Email : sales@blissanand.com	, ,
91	145-37000-A	LEVEL SWITCH-FLOAT TYPE	D046	D.K. INSTRUMENTS PVT.LTD.	REGULAR	NA	N.SIKDAR/ SUMIT SIKDAR 76/2,SELIMPUR RD DHAKURIA Kolkata-West Bengal-India Phone- 033-2415-1310. Pincode : 700031 Email : dkinst@vsnl.net	, ,

92	145-37000-A	LEVEL SWITCH-FLOAT TYPE	G060	GENERAL INSTRUMENTS CONSORTIUM	REGULAR	NA	Mr. Amarendra Kulkarni 194/195, Gopi Tank Road, Off. Pandurang Naik Marg, Mahim Mumbai-Maharashtra-India Phone- 9323195251 Pincode : 400016 Email : amarendra@general-gauges.com	Workas at-GAUGES BOURDON INDIA PVT. LTD. (A MFG. UNIT OF GENERAL INSTRUMENTS CONSORTIUM , PLOT NO-4, 5 & 6, JAWAHAR Co-op. INDUSTRIAL ESTATE, KAMOTHE, PANVEL- 410 209 , ,
93	145-37000-A	LEVEL SWITCH-FLOAT TYPE	S008	SIGMA INSTRUMENTS CO.	REGULAR	C	Gopal Kannan/R Gopinath 201, ANANDRAJ INDUSTRIAL ESTATE, OFF.LBS MARG, SONAPUR LANE, BHANDUP (W) MUMBAI-MAHARASHTRA-INDIA Phone- +919821038162 Pincode : 400078 Email : sales@sigmainstruments.co.in	Vendor shall source import contents of Level Switch (Conductivity Type) from Mobrey Measurement, an operating unit of Morbey Ltd., Slough, Berkshire, United
94	145-37000-A	LEVEL SWITCH-FLOAT TYPE	S010	SOR INC.	REGULAR	NA	LARRY DEGARMO/Avdhesh Chandra, 14685 W. 105TH STREET LENEXA-KANSAS-USA Phone- 09810905139, Pincode : 66215 Email : Ldegarmo@sorinc.com, avdhesh@sherman-india.com	, ,
95	145-37000-A	LEVEL SWITCH-FLOAT TYPE	S106	SBEM PVT. LTD.	REGULAR	NA	MR.N.K. BEDARKAR/MR. VISHWANATH KARANDIK 39, ELECTRONIC CO.OP. ESTATE, PUNE SATARA ROAD PUNE,-MAHARASHTRA-INDIA Phone- 912041030100 Pincode : 411009 Email :	, ,
96	145-37000-A	LEVEL SWITCH-FLOAT TYPE	L005	LEVCON INSTRUMENTS PVT. LTD.	REGULAR	NA	Mr Shayak Gupta/Badal Jana Rajkamal', 7th floor, 13, Camac Street KOLKATA-WEST BENGAL-INDIA Phone- 0 33 2283 2766 Pincode : 700017 Email : b_jana@levcongroup.com	, ,
97	145-37000-A	LEVEL SWITCH-FLOAT TYPE	P068	Pune Techtrol Pvt. Ltd.	REGULAR	NA	N.P.Khatan/Sudhakar Badiger S-18, MIDC Bhosari, Pune-Maharashtra-INDIA Phone- 9850560042 Pincode : 411 026 Email : ho@punetechtrol.com	, ,
98	145-08000-A	PRESSURE GAUGE/ DIFF.PRESSURE GAUGE	F016	FORBES MARSHALL (HYD) LTD.	REGULAR	NA	MR SAILESH PATALAY/MR. M K SRINIVASAN PLOT NO.A-19/2, & T-4/2, IDA, NACHARAM, HYDERABAD-TELANGANA-INDIA Phone- 9849913704 Pincode : 500 076 Email : mksrinivasan@forbesmarshal.com	, ,
99	145-08000-A	PRESSURE GAUGE/ DIFF.PRESSURE GAUGE	H040	H.GURU INSTRUMENTS (SOUTH INDIA) P. LTD	REGULAR	B	32,INDUSTRIAL SUBURB YESWANTHAPUR BANGALORE-KARNATAKA-www.hgurusouth.com Phone- 080-23370300, Pincode : 560022 Email : info@hgurusouth.com	, ,
100	145-08000-A	PRESSURE GAUGE/ DIFF.PRESSURE GAUGE	H023	H.GURU INDUSTRIES	REGULAR	NA	Mr. G. D. Hazra/Mr. P. K. Mitra 10 B, HO-CHI-MINH SARANI, KOLKATA-WEST BENGAL-INDIA Phone- 033 2282 2463 / 1637 Pincode : 700071 Email : mguru@vsnl.net	, Financial limit reviewed on 05.06.2014; ,

101	145-08000-A	PRESSURE GAUGE/ DIFF.PRESSURE GAUGE	G071	GAUGE BOURDON INDIA PVT. LTD.	REGULAR	NA	194/195, Gopi Tank Road, Off Pandurang Naik Marg, Mahim Mumbai,-Maharashtra,-India, Phone-011-41607463, Pincode : 400016, Email : gicdelhi@general-gauges.com	Registered as per 26th MISCC-Electrical and C&I dtd. 06.03.2014. , ,
102	145-08000-A	PRESSURE GAUGE/ DIFF.PRESSURE GAUGE	B083	BOSE PANDA INSTRUMENTS PVT.LTD.	REGULAR	NA	Mr. Partha Bose 44, Saheed Hemanta Kumar Bose, Sarani, Kolkata-West Bengal-India Phone- +91 33 2548 7220 Pincode : 700074 Email : parthabosebpi@gmail.com; bosepanda@vsnl.net	Trial to Hold as per SEARP amd-3,w.e.f. 15-09-12 , Supplier registered in trial category on 30.10.2010 and was thereafter put in susp-hold category as per SEARP Amd-03 on 15.09.2012. Further, on evaluation put in permanent category on 20.08.2014; ,
103	145-08000-A	PRESSURE GAUGE/ DIFF.PRESSURE GAUGE	A126	PRECISION MASS PRODUCTS PVT. LTD.	REGULAR	NA	Mr. Nishit Patel/Mr. Anuj Verma Plot No.2306, Phase II, GIDC Chhatral Kalol-Gujarat,-INDIA Phone-9999464663 Pincode : 382729 Email : sales@precisionmass.com	Registration of "M/s Ashcroft India Pvt. Ltd." substituted to "M/s Precision Mass Products Pvt. Ltd." as per MISCC dt. 15.02.2016 based on "Termination and business transfer agreement" submitted by
104	145-08000-A	PRESSURE GAUGE/ DIFF.PRESSURE GAUGE	A010	A.N. INSTRUMENTS PVT. LTD.	REGULAR	C	MARKETING DIVISION, 5th FLOOR, 59-B, CHOWRINGHEE ROAD, KOLKATA-WEST BENGAL-INDIA Phone-24757784,22472509 Pincode : 700020 Email : anidel@bol.net.in	, ,
105	145-08000-A	PRESSURE GAUGE/ DIFF.PRESSURE GAUGE	W017	Baumer Technologies India Pvt. Ltd.	REGULAR	NA	Mr. Shyam Warilani/Mr. V Suresh Babu 36, DAMJI SHAMJI INDUSTRIAL COMPLEX, OFF.-MAHAKALI CAVES ROAD, ANDHERI(E) MUMBAI-Maharashtra-INDIA Phone- +91 99589 25151 Pincode : 400093 Email : sales.in@baumer.com	, NAME HAS BEEN CHANGED FROM M/S WAAREE INSTRUMENTS LTD. TO M/S BAUMER TECHNOLOGIES INDIA PVT. LTD. W.E.F.
106	145-06000-A	PRESSURE SWITCH/DIFF. PRESSURE SWITCH	A126	PRECISION MASS PRODUCTS PVT. LTD.	REGULAR	NA	Mr. Nishit Patel/Mr. Anuj Verma Plot No.2306, Phase II, GIDC Chhatral Kalol-Gujarat,-INDIA Phone-9999464663 Pincode : 382729 Email : sales@precisionmass.com	Registration of "M/s Ashcroft India Pvt. Ltd." substituted to "M/s Precision Mass Products Pvt. Ltd." as per MISCC dt. 15.02.2016 based on "Termination and business transfer agreement" submitted by
107	145-06000-A	PRESSURE SWITCH/DIFF. PRESSURE SWITCH	B085	Barksdale GmbH, Germany	REGULAR	NA	Michael Weileder Dorn Assenheimer, Strasse 27 Reichelsheim--Germany Phone- +91-9999107840 Pincode : D-61203 Email : msingh@barksdale.de	, ,

108	145-06000-A	PRESSURE SWITCH/DIFF. PRESSURE SWITCH	D021	DRESSER INDUSTRIES INC.	REGULAR	NA	Mr. Nishit Patel/Mr. Anuj Verma Plot No.2306, Phase II, GIDC Chhatral Kalol-Gujarat-India Phone- 02764-233682 Pincode : 382729 Email : Nishit.patel@ashcroftindia.com	, ,
109	145-06000-A	PRESSURE SWITCH/DIFF. PRESSURE SWITCH	D003	INDFOS (INDIA) LIMITED	REGULAR	NA	MR.L.C.VENKATRANGAN/MR. B.KANNAN New No.17, II Floor, Adwave Towers, Dr.Sevalia Shivaji Salai, T.Nagar Chennai-TamilNadu-INDIA Phone- +91 44 24353407 Pincode : 600017 Email : delhi@indfos.com	, ,
110	145-06000-A	PRESSURE SWITCH/DIFF. PRESSURE SWITCH	G060	GENERAL INSTRUMENTS CONSORTIUM	REGULAR	C	Mr. Amarendra Kulkarni 194/195, Gopi Tank Road, Off. Pandurang Naik Marg, Mahim Mumbai-Maharashtra-India Phone- 9323195251 Pincode : 400016 Email : amarendra@general-gauges.com	Workas at-GAUGES BOURDON INDIA PVT. LTD. (A MFG. UNIT OF GENERAL INSTRUMENTS CONSORTIUM , PLOT NO-4, 5 & 6, JAWAHAR Co-op. INDUSTRIAL ESTATE, KAMOTHE, PANVEL- 410 209 , ,
111	145-06000-A	PRESSURE SWITCH/DIFF. PRESSURE SWITCH	K054	Kaustubha Udyog,	REGULAR	NA	S.No. 36/1/1, Sinhgad Road, Vadgaon Khurd, Near Lokmat Press, Pune,-Maharashtra,-India, Phone-020-24393577, Pincode : Email : pressure@vsnl.com,	, ,
112	145-06000-A	PRESSURE SWITCH/DIFF. PRESSURE SWITCH	I041	INDFOS INDUSTRIES LIMITED	REGULAR	C	B-20-21, INDUSTRIAL AREA, MEERUT ROAD, GHAZIABAD-UP-INDIA Phone- 0120-2712016 Pincode : Email : mktg@indfos.com	, ,
113	145-06000-A	PRESSURE SWITCH/DIFF. PRESSURE SWITCH	S010	SOR INC.	REGULAR	NA	LARRY DEGARMO/Avdhesh Chandra, 14685 W. 105TH STREET LENEXA-KANSAS-USA Phone- 09810905139, Pincode : 66215 Email : Ldegarmo@sorinc.com, avdhesh@sherman-india.com	, ,
114	145-06000-A	PRESSURE SWITCH/DIFF. PRESSURE SWITCH	S009	SWITZER PROCESS INSTRUMENTS PVT. LTD.	REGULAR	C	B Kannan/V S Jayaprakash 9, SOUTH BOAG ROAD, II FLOOR, PB NO-1423, T.NAGAR, CHENNAI-TAMIL NADU-INDIA Phone- 044-24340999 / 24344 Pincode : 600017 Email : marketing@switzerinstrument.com	Name changed from "M/s Switzer Instrument Ltd." to "M/s Switzer Process Instruments Pvt. Ltd." w.e.f. 27.07.2016; , ,
115	145-03000-A	PROGRAMMABLE LOGIC CONTROLLER	R021	ROCKWELL AUTOMATION INDIA LTD	REGULAR	NA	(ALLENBRADLEY),C-11, SITE-4, INDUSTRIAL AREA SHHIBABAD, GHAZIABAD-UP-INDIA Phone- 2895247-52 Pincode : 201010 Email : pmehrotra@rockwell.com	, ,
116	145-03000-A	PROGRAMMABLE LOGIC CONTROLLER	S001	SIEMENS LIMITED	REGULAR	NA	Dr. Armin Bruck/Sandeep Mathur 130, Pandurang Budhkar Marg Worli Mumbai-Maharashtra-INDIA Phone- 0124 383 7377 Pincode : 400018 Email : ankit.varshney@siemens.com	, ,
117	145-03000-A	PROGRAMMABLE LOGIC CONTROLLER	S083	SCHNEIDER ELECTRIC INDIA PVT.LTD.	REGULAR	NA	A-4 , MOHAN CO-OP INDL AREA MATHURA ROAD NEW DELHI-DELHI-INDIA Phone- Pincode : 110044 Email : aditya.bawa@schneider-electric.com	, ,

118	145-03000-A	PROGRAMMABLE LOGIC CONTROLLER	M205	MITSUBISHI ELECTRIC INDIA PVT. LTD.	REGULAR	NA	Mr. Mehul Dholakia Emerald House, EL-3, J Block, M.I.D.C., Bhosari, Pune-Maharashtra-India Phone-020-27102000 Pincode : 411026 Email : mehul.dholakia@asia.meap.com	, ,
119	145-03000-A	PROGRAMMABLE LOGIC CONTROLLER	H063	Honeywell Automation India Limited ,	REGULAR	NA	56 & 57, Hadapsar Industrial Estate, Pune,-Maharashtra,-India, Phone-9689940949, Pincode : Email : amit.aglave@honeywell.com,	, ,
120	145-03000-A	PROGRAMMABLE LOGIC CONTROLLER	G035	GE Intelligent Platforms Private Limited	REGULAR	B	90/B, ELECTRONICS CITY, HOSUR ROAD, BANGLORE-KARNATAKA-INDIA Phone-28528328 Pincode : 561229 Email : shivesh.k.jha@ge.com	, ,
121	145-34000-A	ROTAMETER	F033	Flow Star Engineering Pvt. Ltd.,	REGULAR	B	MR. KHALID AKHTAR/MR. TAPAN KUMAR JANA Plot No-7 F/2, Northern India Industrial 20/3, Mathura Road FARIDABAD-HARYANA-INDIA Phone- 9818176380 Pincode : 121005 Email : khalid@flowstar.co.in	VENDOR IS REGISTERED IN MSED (MICRO) W.E.F.30.11.2011 FOR FY 2011-12 , ,
122	145-34000-A	ROTAMETER	E047	EUREKA INDUSTRIAL EQUIPMENTS PVT.LTD.	REGULAR	NA	Mr V. K. Pandit/Mr Ashish Shaha 17-20, Royal chambers, Paud Road Pune-Maharashtra-India Phone- 9370469466 Pincode : 411038 Email : sales@eurekaflow.com	, ,
123	145-34000-A	ROTAMETER	I030	INSTRUMENTATION ENGINEERS PVT LTD	REGULAR	A	SH.N.V.RAM GOPAL/MS. N.NIHARIKA PLOTS 1,2,3, PHASE-III, IDA, JEEDIMETLA HYDERABAD-TELANGANA-INDIA Phone-9848407365 Pincode : 500055 Email : iedelhi@ieflowmeters.com	, ,
124	145-34000-A	ROTAMETER	S158	SCIENTIFIC DEVICES (BOMBAY) PVT LTD,	REGULAR	NA	Office no. 53, Shree Manoshi Complex, Plot No. 5 & 6, Sec-3, Ghansoli (East), Navi Mumbai,-Maharashtra,-INDIA Phone- 9892230623, Pincode : 400 701, Email : sdbpl@vsnl.com	, ,
125	145-16000-A	SIGHT FLOW INDICATORS	S158	SCIENTIFIC DEVICES (BOMBAY) PVT LTD,	REGULAR	NA	Office no. 53, Shree Manoshi Complex, Plot No. 5 & 6, Sec-3, Ghansoli (East), Navi Mumbai,-Maharashtra,-INDIA Phone- 9892230623, Pincode : 400 701, Email : sdbpl@vsnl.com	, ,
126	145-16000-A	SIGHT FLOW INDICATORS	I030	INSTRUMENTATION ENGINEERS PVT LTD	REGULAR	A	SH.N.V.RAM GOPAL/MS. N.NIHARIKA PLOTS 1,2,3, PHASE-III, IDA, JEEDIMETLA HYDERABAD-TELANGANA-INDIA Phone-9848407365 Pincode : 500055 Email : iedelhi@ieflowmeters.com	, ,
127	145-16000-A	SIGHT FLOW INDICATORS	S008	SIGMA INSTRUMENTS CO.	REGULAR	NA	Gopal Kannan/R Gopinath 201, ANANDRAJ INDUSTRIAL ESTATE, OFF.LBS MARG, SONAPUR LANE, BHANDUP (W) MUMBAI-MAHARASHTRA-INDIA Phone-+919821038162 Pincode : 400078 Email : sales@sigmainstruments.co.i	Reassessed on 27.04.2016; , ,
128	145-16000-A	SIGHT FLOW INDICATORS	B077	BLISS ANAND PVT. LTD.	REGULAR	NA	Mr. Vikas Anand/ Mr.RGRajan 92B & 93 B , IMT MANESAR Gurgaon-Haryana-India Phone- 0124-4366000 TO 9 Pincode : 122001 Email : sales@blissanand.com	Reassessed on 31.03.2016; , ,

129	145-16000-A	SIGHT FLOW INDICATORS	B068	B.K.EQUIPMENTS PVT.LTD.	REGULAR	A1	T. BALAKRISHNAN/S.VENKATESH 217 , ARCOT ROAD PORUR , CHENNAI-TAMIL NADU-INDIA Phone- 9444057761 Pincode : 600116 Email : bkequip@gmail.com	, ,
130	145-13000-A	TEMP. ELEMENT	G032	GOA INSTRUMENTS INDUSTRIES PVT.LTD.,	REGULAR	NA	D2/5, Mapusa Industrial Estate, Mapusa, Goa,-MAHARASHTRA-INDIA Phone- 09326054551, Pincode : 403507, Email : sumukh@goainstruments.com,	GCC Rev.5 has been accepted in toto. , ,
131	145-13000-A	TEMP. ELEMENT	G071	GAUGE BOURDON INDIA PVT. LTD.	REGULAR	NA	194/195, Gopi Tank Road, Off Pandurang Naik Marg, Mahim Mumbai,-Maharashtra,-India, Phone-011-41607463, Pincode : 400016, Email : gicdelhi@general-gauges.com	, ,
132	145-13000-A	TEMP. ELEMENT	I022	DETRIVE INSTRUMENTATION & ELECTRONICS LTD.	REGULAR	B	320, TV INDUSTIAL ESTATE, OFF.DR.A.BESANT ROAD, BEHIND GLAXO, WORLI, MUMBAI-MAHHARASHTRA-INDIA Phone-24934125,24938403 Pincode : 400025 Email : trivtech@vsnl.com	, ,
133	145-13000-A	TEMP. ELEMENT	P061	PYRO ELECTRIC INSTRUMENTS GOA PVT.LTD.	REGULAR	B	M. D. BICHU/R. M. BICHU G.B, HILL CROWN APARTMENTS, COLLEGE ROAD, MAPUSA-GOA-INDIA Phone- 9326114601 Pincode : 403507 Email : priyanka.marketing@pyro-electric.in	, ,
134	145-13000-A	TEMP. ELEMENT	T106	TECHNO INSTRUMENTS	REGULAR	NA	Abhijit Gohel/Mr. Amit Pandya Plot No. 1145/1, Uma Convertor Lane, Santej,Ta. Kalol, Gandhinagar-Gujarat-India Phone- 9909925223 Pincode : 382721 Email : amit@techno-instruments.com	, ,
135	145-13000-A	TEMP. ELEMENT	T107	Tempsens Instrument (I) Pvt Ltd	REGULAR	NA	MR. V.P.RATHI/MR. HEMANT RATHI B-188A ROAD NO.5 , M.I.A UDAIPUR-RAJASTHAN-INDIA Phone-09352420069 Pincode : 313003 Email : info@tempsens.com	, ,
136	145-13000-A	TEMP. ELEMENT	T108	TM TECNOMATIC SPA	REGULAR	NA	MR. ANTONIO NOVIELLO/Mrs. Enrica Bazzocc VIA DELLE INDUSTRIE, 36 CREMONA--ITALY Phone- 39037221574 Pincode : 26100 Email : info@tmtecnomatic.com	, ,
137	145-13000-A	TEMP. ELEMENT	T115	Thermal Instrument India Pvt. Ltd.	REGULAR	NA	Mr. Raghavendra M. Kulkarni 194/195, Gopi Tank Road Behind Citylight Cinema,Mahim Mumbai-Maharashtra-India Phone-09322664709 Pincode : 400016 Email : ramk@gicsenindia.com	Registered as per 11th MISCC-Electrical and C&I (FY 2014-15) dt. 20.09.2014. , ,
138	145-13000-A	TEMP. ELEMENT	T111	TOSHNIWAL INDUSTRIES PVT. LTD.,	REGULAR	NA	Industrial Estate, Makhupura, Ajmer,-Rajasthan,-India, Phone-9352009000, Pincode : 305002, Email : info@tipl.com	GCC Rev.5 has been accepted in toto. , ,
139	145-13000-A	TEMP. ELEMENT	W017	Baumer Technologies India Pvt. Ltd.	REGULAR	NA	Mr. Shyam Warilani/Mr. V Suresh Babu 36, DAMJI SHAMJI INDUSTRIAL COMPLEX, OFF.-MAHAKALI CAVES ROAD, ANDHERI(E) MUMBAI-Maharashtra-INDIA Phone- +91 99589 25151 Pincode : 400093 Email : sales.in@baumer.com	, NAME HAS BEEN CHANGED FROM M/S WAAREE INSTRUMENTS LTD. TO M/S BAUMER TECHNOLOGIES INDIA PVT. LTD. W.E.F. 18.03.2013

140	145-10000-A	TEMPERATURE GAUGE	W017	Baumer Technologies India Pvt. Ltd.	REGULAR	C	Mr. Shyam Warilani/Mr. V Suresh Babu 36, DAMJI SHAMJI INDUSTRIAL COMPLEX, OFF.-MAHAKALI CAVES ROAD, ANDHERI(E) MUMBAI-Maharashtra-INDIA Phone- +91 99589 25151 Pincode : 400093 Email : sales.in@baumer.com	, NAME HAS BEEN CHANGED FROM M/S WAAREE INSTRUMENTS LTD. TO M/S BAUMER TECHNOLOGIES INDIA PVT. LTD. W.E.F.
141	145-10000-A	TEMPERATURE GAUGE	G071	GAUGE BOURDON INDIA PVT. LTD.	REGULAR	NA	194/195, Gopi Tank Road, Off Pandurang Naik Marg, Mahim Mumbai,-Maharashtra,-India, Phone-011-41607463, Pincode : 400016, Email : gicdelhi@general-gauges.com	, ,
142	145-10000-A	TEMPERATURE GAUGE	H023	H.GURU INDUSTRIES	REGULAR	NA	Mr. G. D. Hazra/Mr. P. K. Mitra 10 B, HO-CHI-MINH SARANI, KOLKATA-WEST BENGAL-INDIA Phone- 033 2282 2463 / 1637 Pincode : 700071 Email : mguru@vsnl.net	, Financial limit reviewed on 05.06.2014; ,
143	145-10000-A	TEMPERATURE GAUGE	H040	H.GURU INSTRUMENTS (SOUTH INDIA) P. LTD	REGULAR	B	32,INDUSTRIAL SUBURB YESWANTHAPUR BANGALORE-KARNATAKA-www.hgurusouth.com Phone-080-23370300, Pincode : 560022 Email : info@hgurusouth.com	, ,
144	145-10000-A	TEMPERATURE GAUGE	G032	GOA INSTRUMENTS INDUSTRIES PVT.LTD.,	REGULAR	D	D2/5, Mapusa Industrial Estate, Mapusa, Goa,-MAHARASHTRA-INDIA Phone- 09326054551, Pincode : 403507, Email : sumukh@goainstruments.com,	GCC Rev.5 has been accepted in toto. , ,
145	145-10000-A	TEMPERATURE GAUGE	G047	GOA THERMOSTATIC INSTRUMENTS PVT.LTD.	REGULAR	B	FLAT -B , GF, HILL CROWN APTS., COLLEGE ROAD, MAPUSA-GOA-INDIA Phone- Pincode : 403525 Email : gtilworks@pyro-electric.in	, ,
146	145-10000-A	TEMPERATURE GAUGE	F016	FORBES MARSHALL (HYD) LTD.	REGULAR	NA	MR SAILESH PATALAY/MR. M K SRINIVASAN PLOT NO.A-19/2, & T-4/2, IDA, NACHARAM, HYDERABAD-TELANGANA-INDIA Phone-9849913704 Pincode : 500 076 Email : mksrinivasan@forbesmarshall.com	, ,
147	145-10000-A	TEMPERATURE GAUGE	A126	PRECISION MASS PRODUCTS PVT. LTD.	REGULAR	NA	Mr. Nishit Patel/Mr. Anuj Verma Plot No.2306, Phase II, GIDC Chhatral Kalol-Gujarat,-INDIA Phone-9999464663 Pincode : 382729 Email : sales@precisionmass.com	Registration of "M/s Ashcroft India Pvt. Ltd." substituted to "M/s Precision Mass Products Pvt. Ltd." as per MISCC dt. 15.02.2016 based on "Termination and business transfer agreement" submitted by
148	145-10000-A	TEMPERATURE GAUGE	B014	BUDENBERG GUAGE CO.LTD.	REGULAR	NA	PO BOX-5, ALTRINCHAM CHESHIRE-UK-UK Phone-0161-9285441 Pincode : WA14 4ER Email : dbbdelhi@vsnl.net	, ,
149	145-10000-A	TEMPERATURE GAUGE	A010	A.N. INSTRUMENTS PVT. LTD.	REGULAR	C	MARKETING DIVISION, 5th FLOOR, 59-B, CHOWRINGHEE ROAD, KOLKATA-WEST BENGAL-INDIA Phone-24757784,22472509 Pincode : 700020 Email : anidel@bol.net.in	, ,

150	145-15000-A	TEMPERATURE SWITCH	D003	INDFOS (INDIA) LIMITED	REGULAR	NA	MR.L.C.VENKATRANGAN/MR. B.KANNAN New No.17, II Floor, Adwave Towers, Dr.Sevalia Shivaji Salai, T.Nagar Chennai-TamilNadu-INDIA Phone- +91 44 24353407 Pincode : 600017 Email : delhi@indfos.com	, ,
151	145-15000-A	TEMPERATURE SWITCH	D021	DRESSER INDUSTRIES INC.	REGULAR	NA	Mr. Nishit Patel/Mr. Anuj Verma Plot No.2306, Phase II, GIDC Chhatral Kalol-Gujarat-India Phone- 02764-233682 Pincode : 382729 Email : Nishit.patel@ashcroftindia.com	, ,
152	145-15000-A	TEMPERATURE SWITCH	S009	SWITZER PROCESS INSTRUMENTS PVT. LTD.	REGULAR	NA	B Kannan/V S Jayaprakash 9, SOUTH BOAG ROAD, II FLOOR, PB NO-1423, T.NAGAR, CHENNAI-TAMIL NADU-INDIA Phone- 044-24340999 / 24344 Pincode : 600017 Email : marketing@switzerinstrument.com	Name changed from "M/s Switzer Instrument Ltd." to "M/s Switzer Process Instruments Pvt. Ltd." w.e.f. 27.07.2016; , ,
153	145-15000-A	TEMPERATURE SWITCH	S010	SOR INC.	REGULAR	NA	LARRY DEGARMO/Avdhesh Chandra, 14685 W. 105TH STREET LENEXA-KANSAS-USA Phone- 09810905139, Pincode : 66215 Email : Ldegarmo@sorinc.com, avdhesh@sherman-india.com	, ,
154	145-15000-A	TEMPERATURE SWITCH	T001	TOSHNIWAL BROTHERS PVT.LTD.	REGULAR	NA	WORKS:TOSHNIWAL IND.PVT.LTD, INDUSTRIAL ESTATE MAKHUPURA, AJMER-RAJASTHAN-INDIA Phone- 441171 Pincode : 305002 Email : toshniwalprocess@gmail.com	, ,
155	145-14000-A	TRANSMITTERS	T031	Honeywell Automation India Limited	REGULAR	NA	Mr. Ritwij Kulkarni 917, INTERNATIONAL TRADE TOWER, NEHRU PLACE, NEW DELHI-DELHI-INDIA Phone- 9890200584 Pincode : 110019 Email : rajesh.chaudhary@honeywell.com	, ,
156	145-14000-A	TRANSMITTERS	Y10	YOKOGAWA INDIA LIMITED,	REGULAR	NA	PLOT NO.96, ELECTRONICS CITY COMPLEX, HOSUR ROAD, BANGALORE,-KARNATAKA,-INDIA, Phone-080-41586000, Pincode : Email : uday.shankar@in.yokogawa.com,	Subject to submission of renewed ISO certificate & compliance to GCC; Relevant documents (ISO 9001:2008 and GCC Rev-05) furnished on 18.06.2013. , ,
157	145-14000-A	TRANSMITTERS	T111	TOSHNIWAL INDUSTRIES PVT. LTD.,	REGULAR	NA	Industrial Estate, Makhupura, Ajmer,-Rajasthan,-India, Phone-9352009000, Pincode : 305002, Email : info@tipl.com	GCC Rev.5 has been accepted in toto. , ,
158	145-14000-A	TRANSMITTERS	V040	V. AUTOMAT & INTRUMENTS (P) LTD.	REGULAR	NA	Mr. R. K. BASSI/Mr. PRAVEEN KUMAR F-61, OKHLA INDL.AREA, PH-1 NEW DELHI-DELHI-INDIA Phone- 9810005826 Pincode : 110 020 Email : sales@vautomat.com	Technical limit reviewed on 12.10.2015; , Technical limit reviewed on 30.04.2014 ,
159	145-14000-A	TRANSMITTERS	S039	SMART INSTRUMENTS LTD, BRAZIL	REGULAR	NA	Agents: Digital Electronic Ltd. 74/11 'C' Cross Road MIDC Andheri (East) MUMBAI-MAHARASHTRA-INDIA Phone- 28208477 Pincode : 400093 Email : corp@delbby.rpgms.ems.vsnl.net.in	Technical limit reviewed on 12.10.2015; , Technical limit reviewed on 30.04.2014 ,

160	145-14000-A	TRANSMITTERS	S106	SBEM PVT. LTD.	REGULAR	NA	MR.N.K. BEDARKAR/MR. VISHWANATH KARANDIK 39, ELECTRONIC CO.OP. ESTATE, PUNE SATARA ROAD PUNE,- MAHARASHTRA-INDIA Phone- 912041030100 Pincode : 411009 Email : newdelhi@sbem.co.in	Reviewed in MISCC dt. 21.07.2015 for non-response in 4 consecutive tender enquiry; , Technical limit reviewed on 30.04.2014 & 12.10.2015; ,
161	145-14000-A	TRANSMITTERS	S001	SIEMENS LIMITED	REGULAR	NA	Dr. Armin Bruck/Sandeep Mathur 130, Pandurang Budhkar Marg Worli Mumbai-Maharashtra-INDIA Phone- 0124 383 7377 Pincode : 400018 Email : ankit.varshney@siemens.com	Comm Add: Attn Mr K.K.Bedi/ Mr Sanjay Satpute, Siemens Ltd. EFIE, Plot no 6A, Sec-18, Maruti Industrial Area, Gurgaon - 122015, Ph 0124-3836250 , ,
162	145-14000-A	TRANSMITTERS	R002	EMERSON PROCESS MANAGEMENT (INDIA) PVT.LTD.	REGULAR	C	Mr. Amit Paithankar/Vikram Raj Singh 206-210,BALARAMA BUILDING 2ND FLR. BANDRA EAST MUMBAI-MAHARASHTRA-INDIA Phone- 9619121500 Pincode : 400051 Email : vikramraj.singh@emerson.com	, ,
163	145-14000-A	TRANSMITTERS	P068	Pune Techtrol Pvt. Ltd.	REGULAR	C	N.P.Khatan/Sudhakar Badiger S-18, MIDC Bhosari, Pune-Maharashtra-INDIA Phone- 9850560042 Pincode : 411 026 Email : ho@punetechtrol.com	Technical limit reviewed on 12.10.2015; , Manufacturing works: J-52/7, MIDC, Bhosari, Pune
164	145-14000-A	TRANSMITTERS	P082	PANAM ENGINEERS	REGULAR	NA	Mr. Santosh Shukla 203, Jaisingh Business,Parsiwada, Sahar road,Andheri(East), Mumbai,-Maharashtra,-India, Phone- 9892179529, Pincode : 400099, Email : santosh@panamengineers.com,	, ,
165	145-14000-A	TRANSMITTERS	N040	NIVO CONTROLS PVT. LTD.	REGULAR	C	Mr. Praveen Toshniwal 104-115, Electronic Complex, Indore-M.P.-India Phone- 0731-4081305 Pincode : 452010 Email : sales@nivocontrols.com	Registered in permanent category as per 11th MISCC-Electrical and C&I (FY 2014-15) dt. 20.09.2014. , Technical limit reviewed on 12.10.2015; ,
166	145-14000-A	TRANSMITTERS	M091	Moore Industries International Inc.	REGULAR	NA	Leonard.W. Moore/ Matt Moren 16650 Schoenborn St. North Hills-CALIFORNIA-USA Phone- +1 818 830 5548 Pincode : 91343 Email : mmoren@miinet.com	INDIAN REPRESENTATIVE: CHEMTROL INDUSTRIES LTD, , ,
167	145-14000-A	TRANSMITTERS	E057	Endress + Hauser (India) Pvt. Ltd.,	REGULAR	NA	Mr. Prakash Vaghela 215-216, DLF Tower 'A', Jasola District Centre, New Delhi,- New Delhi,-India, Phone- 9717593001, Pincode : 110025, Email : prakash.vaghela@in.endress.com	For temperature transmitter only. , ,

168	145-14000-A	TRANSMITTERS	B049	ABB LIMITED	REGULAR	A1	MR. RAJIV GOVIL 14, MATHURA ROAD, FARIDABAD-HARYANA-INDIA Phone- 09971085678 Pincode : 121003 Email : vipin.swami@in.abb.com	(1) A GROUP COMPANY OF ABB, NOW. (2) NAME OF VENDOR CHANGED FROM BIRLA-KENT TAYLOR LIMITED TO ABB LIMITED W.E.F. 27.06.2011 , Technical limit reviewed and changed on 05.06.2014; Technical limit further reviewed on
169	145-42000-A	ULTRASONIC FLOW METERS	N209	NIVUS GMBH	REGULAR	NA	Mr. Marcus Fischer Im Taele 2, D - 75031 Eppingen -- Germany Phone- 00491712233770 Pincode : Email : carolin.schuster@nivus.com	, ,
170	145-33000-A	VENTURI METER	M009	MICRO PRECISION PRODUCTS PVT. LTD.	REGULAR	NA	K.P. CHANDHOK/ATUL CHANDHOK 4, LINK ROAD, FARIDABAD-HARYANA-INDIA Phone- 9810265688 Pincode : 121002 Email : pal@microa1.com	, ,
171	145-33000-A	VENTURI METER	S044	STAR-MECH CONTROLS (I) PVT.LTD.	REGULAR	C	SUSHILLOTAM, SUSHILLOTAM, 29/3A/3, SASANE NAGAR, HADAPSAR, PUNE-MAHARASHTRA-INDIA Phone- 02026970450 Pincode : 411028 Email : marketing@starmech.net	, ,
172	145-33000-A	VENTURI METER	T108	TM TECNOMATIC SPA	REGULAR	NA	MR. ANTONIO NOVIELLO/Mrs. Enrica Bazzocc VIA DELLE INDUSTRIE, 36 CREMONA--ITALY Phone- 39037221574 Pincode : 26100 Email : info@tmtecnomatic.com	AS PER DECISION OF MISCC-ELECT AND C&I HELD ON 19.10.2012 , ,
173	145-40000-A	VIBRATION MONITORING SYSTEM	S156	SKF INDIA LIMITED	REGULAR	NA	Mr. Shishir Joshipura SERVICE BUSINESS UNIT, CHINCHWAD, PUNE-MAHARASHTRA-INDIA Phone- +91 982 3161755 Pincode : 411033 Email : sandeep.gadre@skf.com	PARENT COMPANY: SKF CONDITION MONITORING INC, USA. ENTIRE RESPONSIBILITY OF ALL CONTRACTUAL OBLIGATIONS SHALL BE OF INDIAN VENDOR AS DECIDED BY 4TH MISCC (ELECT AND C&I) HELD ON
174	145-40000-A	VIBRATION MONITORING SYSTEM	R056	ROCKWELL AUTOMATION INDIA PVT LTD	REGULAR	NA	A-66, SEC- 64, NOIDA,-UP-India Phone- 0120-4671236 Pincode : 201301 Email : raindia@ra.rockwell.com; asharma@ra.rockwell.com	PARENT COMPANY: ROCKWELL AUTOMATION INC,USA. ENTIRE RESPONSIBILITY OF ALL CONTRACTUAL OBLIGATIONS SHALL BE OF INDIAN VENDOR AS DECIDED BY 4TH MISCC (ELECT AND C&I) HELD ON

175	145-40000-A	VIBRATION MONITORING SYSTEM	M097	MEGGITT INDIA PVT. LTD.	REGULAR	NA	LJ Swaminathan/Gaurav Anand Unit-04A, Level-02, Bagmane Laurel Bagmane Tech Park, CV Raman Nagar Bangalore-Karnataka-India Phone- +91-9731577119 Pincode : 560093 Email : gaurav.anand@meggitt.com	PARENT COMPANY: MEGGITT SA, SWITZERLAND. ENTIRE RESPONSIBILITY OF ALL CONTRACTUAL OBLIGATIONS SHALL BE OF INDIAN VENDOR AS DECIDED BY 4TH MISCC (ELECT AND C&I) HELD ON
176	145-40000-A	VIBRATION MONITORING SYSTEM	F034	FORBES MARSHALL PVT. LTD.	REGULAR	NA	A - 34/35, MIDC ESTATE, H-BLOCK, PIMPRI, PUNE-MAHARASHTRA-INDIA Phone- 020-27442020, Pincode : 411 018 Email : mvyas@forbesmarshall.com	IN ASSOCIATION WITH SHINKAWA ELECTRIC CO. LTD.,JAPAN (V.CODE S155) AS PER AGREED SCOPE MATRIX.ENTIRE RESPONSIBILITY OF ALL CONTRACTUAL OBLIGATIONS SHALL BE OF INDIAN VENDOR , ,
177	145-40000-A	VIBRATION MONITORING SYSTEM	G068	GE INDIA INDUSTRIAL PVT. LTD.	REGULAR	NA	Mr. Pramod Kaushik/Vijay Pal BUILDING NO-7A, 4TH FLOOR GURGAON-HARYANA-INDIA Phone-0124-4808515 Pincode : 122002 Email : vijay.pal@ge.com	PARENT COMPANY: BENTLY NEVADA INC, USA. ENTIRE RESPONSIBILITY OF ALL CONTRACTUAL OBLIGATIONS SHALL BE OF INDIAN VENDOR AS DECIDED BY 4TH MISCC (ELECT AND C&I) HELD ON

Notes:- 1) The above sub-vendor list is tentative & referance only. However sub-vendor list is subject to BHEL/end user approval without any commercial/delivery implication. 2) New subvendor if proposed by vendor during contract stage shall be subject to BHEL/end user approval without any commercial implication.

MANDATORY SPARE LIST

MANDATORY SPARE

- One (1) No. level gauge for condensate storage tank and one (1) No. level gauge for DM water storage tank.
  These instruments shall be supplied with three sets of blank scales.

LIST OF COMMISIONING SPARES

Annexure-II

LIST OF COMMISSIONING SPARES

SL. NO.	DESCRIPTION OF ITEMS	QUANTITY
1	CAF Gasket of size 1.5m X1.5m X 3 mm thk	2no.
2	Nuts, bolts & washers of each size (nos. of bolts, nuts & washers as required for each nozzle) as per approved Drg.	1lot
3	Any other item required for successful commissioning of the tanks (to be specified clearly by bidder)	

PAINTING & COLOUR SCHEME

ANNEXURE- III

Painting specification for Condensate Storage Tank & DM water storage Tank

	Tank inside surface	Tank outside surface	Tank underneath surface	Structural steel work, piping, steel floors, & stairways
Surface preparation	Blast clean to SA 2.5	Wire Brushing/ hand tool cleaning to ST-2.	Wire Brushing/ hand tool cleaning to ST-2.	Wire Brushing/ hand tool cleaning to ST-2.
Primer	Two (2) coats of epoxy based zinc rich primer of 50-60 microns each.	Two (2) coats of synthetic red lead of 25 - 35 microns each.	2 coats of high build coal tar epoxy suitably pigmented (2 pack), DFT:80-100 microns each coat.	Two (2) coats of epoxy based zinc rich primer of 35 microns.
Intermediate coat	N. A.	N. A.	N. A.	N. A.
Finish	Two (2) coats of solvent free epoxy paint, DFT-150 microns per coat	Two (2) coats of synthetic enamel paint of 40 microns each.	N. A.	Two (2) coat of Acrylic polyurethane of 50 microns per coat.
Total DFT	400 - 420 microns	130 - 150 microns	160 – 200 microns	170 microns

Note: - Handrail shall be hot dip galvanizing as per IS 4736.

Format for Operation & Maintenance Manual

Project name :
Project number :
Package Name :
PO reference :
Document number :
Revision number :

Sl.no. & Sections	Description	Tick (√)if included in Manual			Remarks
		Yes	No	Not Applicable	
1.	Cover page				
1.1	Project Name				
1.2	Customer/consultant Name				
1.3	Name of Package				
1.4	Supplier details with phone, FAX ,email address , Emergency Contact number				
1.5	Name and sign of prepared by , checked by & approved by				
1.6	Revision history with approval Details				
2.0	Index				
2.1	showing the sections & related page nos All the pages should be numbered section wise				
3.0	Description of Plant/System				
3.1	Description /write up of operating principle of system equipment/ associated sub-systems & accessories/controls system , operating conditions, performance parameters under normal , start up and special cases				
3.2	Equipment list and basic parameter with Tag numbers				
3.3	Data sheets approved by Customer/for information and catalogues provided by original manufacturer				
3.4	Associated other packages and Interface /terminal points				
3.5	P&ID & Process Diagrams				
3.6	GA Layout drawings, As-built drawings , Actual photograph of items/system (Drawings of A2 & bigger sizes are to be attached in the last)				
3.7	Single line/wiring diagrams				
3.8	Control philosophy /control write-ups				

4.0	Commissioning Activities (if not covered in separate document i.e. erection manual, commissioning manual)				
4.1	Pre-Commissioning Checks				
4.2	handling of items at site				
4.3	Storage at site				
4.4	Unpacking & Installation procedure				
5.0	Operation Guidelines for plant personal/user/operator				
5. 1	Interlock & Protection logic along with the limiting values of protection settings for the equipment along with brief philosophy behind the logic, drawings etc. to be provided.				
5. 2	Start up, normal operation and shut down procedure for equipments along with the associated systems in step by step mode. Valve sequence chart, step list, interlocks etc. with Equipment isolating procedures to be mentioned.				
5. 3	Do's & Don't of the equipments.				
5. 4	Safety precautions to be taken during normal operation. Safety symbols, Emergency instructions on total power failure condition/lubrication failure/any other condition				
5. 5	Parameters to be monitored with normal values and limiting values				
5. 6	Trouble shooting with causes and remedial measures				
5. 7	Routine operational checks, recommended logs & records				
5. 8	Changeover schedule if more than one auxiliary for the same purpose is given				
5. 9	Painting requirement and schedule				
5. 10	Inspection, repair , Testing and calibration procedures				
6.0	Maintenance guidelines for plant personal				
6.1	List of Special Tools and Tackles required for Overhaul/Trouble shooting including special testing equipment required for calibration etc.				
6.2	Stepwise dismantling and re-assembly procedure clearly specifying the tools to be used, checks to be made, records to be maintained, clearances etc. to be mentioned. Tolerances for fitment of various components to be given.				

6.3	Preventive Maintenance & Overhauling schedules linked with running hours/calendar period along with checks to be given				
6.4	Long term maintenance schedules especially for structural, foundations etc.				
6.5	Consumable list along with the estimated quantity required during commissioning, normal running and during maintenance like Preventive Maintenances and Overhaul. Storage/handling requirement of consumables/self-life.				
6.6	List of lubricants with their Indian equivalent, Lubrication Schedule, Quantity required for each equipment for complete replacement is to be given				
6.7	List of vendors & Sub-vendors with their latest addresses, service centres ,Telephone Nos., Fax Nos., Mobile Nos., e-mail IDs etc.				
6.8	List of mandatory and recommended spare parts list				
6.9	Tentative Lead time required for ordering of spares from the equipment supplier				
6.10	Guarantee and warranty clauses				
7.0	**Statutory and other specific requirements considerations.**				
8.0	**List of reference documents**				
9.0	**Binding as per requirement**				

SITE STORAGE AND PRESERVATION GUIDELINES

FOR

MECHNANICAL BOPs

(Doc No: PE-DC-SSG-A001 REV.00)

PROJECT ENGINEERING MANAGEMENT, POWER SECTOR

BHARAT HEAVY ELECTRICALS LIMITED-NOIDA

CONTENT

1. SCOPE OF THE DOCUMENT

This guideline is prepared in intent to provide proper site storage and preservation of the Mechanical, Electrical and C & I items / equipment supplied under various bought out packages/items. This storage procedure shall be followed at different power plant sites by concerned agency for storage and preservation from the date of equipment received at site until the same are erected and handed over to the customer.

2. PURPOSE OF STORAGE & PRESERVATION

Many of the items may be required to be kept in stores for long period. It shall therefore be essential that proper methods of storage and preservation be applied so that items do not deteriorate, loose some of their properties and become unusable due to atmospheric conditions and biological elements.

3. MEASURES TO BE TAKEN FOR STORAGE, HANDLING & PRESERVATION

a) GENERAL STORAGE REQUIREMENTS

1. To the extent feasible, materials should be stored near the point of erection. The storage areas should have adequate unloading and handling facilities with adequate passage space for movement of material handling equipment such as cranes, fork lift trucks, etc. The storage of materials shall be properly planned to minimise time loss during retrieval of items required for erection.
2. The outdoor storage areas as well as semi-closed stores shall be provided with adequate drainage facilities to prevent water logging. Adequacy of these facilities shall be checked prior to monsoon.
3. The storage sheds shall be built in conformity with fire safety requirements. The stores shall be provided with adequate lights and fire extinguishers. ‘No smoking’ signs shall be placed at strategic locations. Safety precautions shall be strictly enforced.
4. Adequate lighting facility shall be provided in storage areas and storage sheds and security personnel positioned to ensure enforcement of security measures to prevent theft and loss of materials.
5. Adequate number of competent stores personnel and security staff shall be deployed to efficiently store and maintain the equipment / material.
7. The equipment shall be stored in an orderly manner, preserving their identification slips, tags and instruction booklets, etc., required during erection. The storage of materials shall be equipment-wise. Loose parts shall be stored in sheds on racks,

preserving the identification marks and tags in good condition. The group codes shall be displayed on the racks

6. At no time shall any materials be stored directly on ground. All materials shall be stored minimum 200 mm above the ground preferably on wooden sleepers

b) GENERAL PRESERVATION REQUIREMENTS

1. All special measures to prevent corrosion shall be taken like keeping material in dry condition, avoiding the equipment coming in contact with corrosive fluid like water, acid etc.
2. Materials which carry protective coating shall not be wrapped in paper, cloth, etc., as these are liable to absorb and retain moisture. The material shall be inspected and in case of signs of wear or damages to protective coating, that portion shall be cleaned with approved solution and coated with an approved protective paint. Complete record of all such observations and protective measures taken shall be maintained.
3. Generally equipment supplied at site are properly greased or rust protective oil is applied on machined/ fabricated components. However periodic inspection shall be carried out to ensure that protection offered is intact.
4. While handling the equipment, no dragging on the ground is permitted. Avoid using wire rope for lifting coated components. Use polyester slings (if possible) otherwise protective material (e.g. clothes, wood block etc.) should be used while handling the components with rope / slings
5. For Equipment supplied with finished paint, touch paint shall be done in case any surface paint gets peeled off during handling. Otherwise such surfaces shall necessarily be wrapped with polythene to avoid any corrosion. Further for equipment wherein finish coat is to be applied at site, site to ensure that equipment is received with primer coat applied.
6. It shall be ensured by periodic inspection that plastic inserts are intact in tapped holes, wherever applicable.
7. Pipes shall be blown with air periodically and it shall be ensured that there is no obstruction.
8. Silica gel or approved equivalent moisture absorbing material in small cotton bags shall be placed and tied at various points on the equipment, wherever necessary.
9. Heavy rotating parts in assembled conditions shall be periodically rotated to prevent corrosion/jamming due to prolonged storage.

10. All the electrical equipment such as motors, generators, etc. shall be tested for insulation resistance at least once in three months and a record of such measured insulation values shall be maintained.

11. Following preservatives/preservation methods can be used depending upon type of equipment

    a. Rust preventive fluid (RPF)

    b. Rust protective paints

    c. Tarpaulin covers, in case of outdoor storage

    d. De-oxy aluminate for weld-ments

c) GENERAL INSPECTION REQUIREMENTS

1. Period inspection of materials with specific reference to –

    - Ingress of moisture and corrosion damages.
    - Damage to protective coating.
    - Open ends in pipes, vessels and equipment -
        - In case any open ends are noticed, same shall be capped.

2. Any damages to equipment / materials.

    - In case of any damages, these shall be promptly notified and in all cases, the repairs / rectification shall be carried out.
    - Any items found damaged or not suitable as per project requirements shall be removed from site. If required to store temporarily, they shall be clearly marked and stored separately to prevent any inadvertent use.

4. TYPE OF STORAGE FOR VARIOUS EQUIPMENT

The types of storage are broadly classified under the following heads:

i **Closed storage with dry and dust free atmosphere**. (C)

The closed shed can be constructed by using cold-rolled / tubular components for structure and corrugated asbestos sheets / galvanised iron sheets for roofing. Brick walls / asbestos sheets can be used to cover all the sides. The floor of the shed can be finished with plain cement concrete suitably glazed. The shed shall be provided with proper ventilation and illumination.

ii **Semi-closed storage**. (S)

The semi closed shed can be constructed by using cold-rolled / tubular components for structure and corrugated / asbestos sheets for roofing. The floor shall be brick paved. If required a small portion of sides can be covered to protect components from rainwater splashing onto the components.

iii Open storage (O)

The open yard shall be levelled, well consolidated to achieve raised ground with the provision of feeder roads for crane approach along with access roads running all sides. One part of the open yard shall be stone pitched, levelled and consolidated with raised ground suitable for storing / stacking heavier and critical components with due space to handle them by cranes etc . Adequate number of sleepers, concrete block etc. to be provided to make raised platforms to stack critical materials.

A separate yard to be identified as “scrap yard” slightly away from main open yard to store wooden/steel scraps, which are to be disposed off. This is required to avoid mix up with regular components as well as to avoid fire hazard.

Some of the components, which are having both machined & un-machined surfaces and are bulky, shall be stored in open storage area on a raised ground and suitably covered with water proof / fire retardant tarpaulin.

The equipment listed below shall be stored and inspected as per requirement mentioned in the table below.

Sl. No.	Description of the equipment	Type of Storage	Check for	Remarks
Raw material /mechanical items like pipes, plates, structure sections etc.)				
1.	Steel pipes (lined/unlined)	S	Damage , paint, corrosion, rubber lining peeling	Provide end cap
2.	MS Plates	S	Damage, paint, corrosion	
3.	SS Plates	S	Damage	
4.	Non-metallic pipes	S	Damage, cracks	Provide end cap
5.	Stainless steel pipes	S	Damage ,	Provide end cap
6.	MS sections, beams	S	Damage, paint, corrosion	
7.	Cable trays	S	Damage, condition of preservations	
8.	Insulation sheets	S	Damage	
9.	Insulation	C	Damage, packing	
10.	Hangers Rods	S	Damage, paint, packing	
11.	Tubes	S	Damage, paint , packing	Provide end cap
12.	Hume pipes	O	Damage	
13.	Castings	O	Damage, paint, corrosion	
Fabricated mechanical items (pressure vessels, tanks etc.)				
14.	Pressure vessels (unlined)	O	Damage, paint, corrosion,	Covered nozzles
15.	Atmospheric storage tanks (unlined)	O	Damage, paint, corrosion	Covered nozzles

Sl. No.	Description of the equipment	Type of Storage	Check for	Remarks
16.	Pressure vessels (lined)	S	Damage, paint, corrosion, rubber lining	
17.	Atmospheric storage tanks(lined)	S	Damage, paint, corrosion, rubber lining	
18.	Support structures	O	Damage , paint, corrosion	
19.	Flanges	C	Damage , paint, corrosion	
20.	Fabricated pipes	S	Damage , paint, corrosion	Provide end cap
21.	Vessels internals	C	Damage , paint, corrosion ,packing	
22.	Grills	S	Damage , paint, corrosion	
23.	Angles	S	Damage , paint, corrosion	
24.	Bridge mechanism/clarifier mechanism	O	Damage , paint, corrosion	
25.	Cranes, rails	S	Damage , paint, corrosion	
26.	Stair cases	O	Damage , paint, corrosion	
27.	Ladders/handrails	O	Damage , paint, corrosion	
28.	Fabricated ducts	S	Damage , paint, corrosion	
29.	Isolation Gates	O	Damage , paint, corrosion	
30.	Fabricated boxes/panels	S	Damage , paint, corrosion	
Mechanical components like valves, fittings, cables glands, spares etc.)				
31.	Valves	S	Damage , packing	

Sl. No.	Description of the equipment	Type of Storage	Check for	Remarks
32.	Fittings	S	Damage , packing	Provide end cap
33.	Cable glands	C	Damage , packing	
34.	Tools & tackles	C	Damage , packing	
35.	Nut , bolts, washers,	C	Damage , packing	
36.	Gasket & Packings	C	Damage , packing	
37.	Copper tubes	C	Damage , packing, corrosion	Provide end cap
38.	SS tubing	C	Damage , packing	Provide end cap
Rotating assemblies (pumps, blowers, stirrers, fans, compressors etc.)				
39.	Pumps	S	Damage , packing, corrosion	Shaft rotation
40.	Blowers/Compressors	S	Damage , packing, corrosion	Shaft rotation
41.	Agitators/stirrers/radial launders	C	Damage , packing, corrosion	Shaft rotation
42.	Rollers for chlorine tonner mounting	C	Damage , packing, corrosion	
43.	Centrifuge	S	Damage , packing,	
44.	Gear box	C	Damage , packing, corrosion	
45.	Bearings	C	Damage , packing, corrosion	
46.	Fans	S	Damage , packing, corrosion	
47.	Dosing skids	S	Damage , packing, corrosion	
48.	Pump assemblies	S	Damage , packing, corrosion	
49.	Air washers(INTERNALS)	S	Damage , packing	
50.	Air conditioners (split)	C	Damage , packing	

Sl. No.	Description of the equipment	Type of Storage	Check for	Remarks
51.	Elevators(CONTAINERIZED)	O	Damage , packing, corrosion	
52.	Chillers/VA machines	S	Damage , packing	
53.	Air handling Unit/Package unit	S	Damage , packing	
54.	Chlorinators & Evaporators	C	Damage , packing	
55.	Ejectors	C	Damage , packing	
56.	Electrolyser	C	Damage , packing	
Miscellaneous items like chain pulley blocks, hoists etc.				
57.	Chain pulley blocks	S	Damage, Packing	
58.	Electric hoists	S	Damage, Packing	
59.	Fire extinguishers	C	Damage, expiry date	
60.	Fork Lift Truck	S	Damage, Packing	
61.	Hydraulic Mobile Crane	O	Damage, Packing	
62.	Mobile Pick Up & Carry Crane	O	Damage, Packing	
63.	Motor boats	O	Damage, Packing	
64.	Safety showers	S	Damage, Packing	
65.	Diffusers/dampers	S	Damage, Packing	
Chemicals and consumables (acid, alkali, paints, oils, reagents and special chemicals)				
66.	Hydro Chloric Acid (HCl)	Store in canes/ storage tank in dyke area	Date of production/ leakage/fumes	hazardous chemical
67.	Sulphuric acid (H_2SO_4)	Store in canes/ storage tank in dyke area	Date of production/ leakage/fumes	hazardous chemical

Sl. No.	Description of the equipment	Type of Storage	Check for	Remarks
68.	Sodium hydroxide (NaOH)	Store in canes/ storage tank in dyke area	Date of production/ leakage/ fumes/ breather	hazardous chemical ,breather to be checked for air ingress
69.	Sodium hypo chlorite	To be stored under shed	Date of production/ leakage/ fumes	hazardous chemical ,self-life normally 15-30 days after which strength of chemical decays
70.	Ammonia	S	Date of production/ leakage/ fumes	Store in closed storage tanks, hazardous chemical
71.	CW treatment chemicals	S	Date of production , Self-life	Store in closed canes
72.	RO/UF cleaning chemicals	S	Date of production , Self-life	Store in closed canes
73.	Lime	C	Damage to packing , seepage	Prevent moisture, rain
74.	Alum bricks	C	Damage to packing	Prevent moisture, rain
75.	Poly electrolyte	S		Store in closed storage tanks
76.	Laboratory chemicals(powder)	C	Damage, Packing self-life	
77.	Laboratory chemicals(liquid)	C	Damage, Packing self-life	
78.	Lubrication oils	C	Leakage	
79.	Paints	S	Leakage ,air tightness	
80.	Sand	O	Damage of packing	No hooks
81.	Salt (NaCl)	C	Damage of packing, water ingress	Prevent moisture, rain
82.	Anthracite	S	Damage of packing	
83.	Activated carbon	S	Damage of packing	

Sl. No.	**Description of the equipment**	**Type of Storage**	**Check for**	**Remarks**
84.	Thermal insulation	S	Damage of packing	
85.	Cement	C	Damage of packing	Prevent moisture, rain
86.	Gravels	O	Damage of packing	
87.	ION exchange resins	C	Damage , packing	Refer manufacturer guidelines
88.	RO membranes	C	Damage , packing	Refer manufacturer guidelines
89.	UF membranes	C	Damage , packing	Refer manufacturer guidelines
90.	Cleaning chemicals	C	Damage , packing	Refer manufacturer guidelines
91.	Chemicals for analysers/calibration	C	Damage , packing	Refer manufacturer guidelines
Electrical and C & I items (motors, cables etc.)				
92.	Motors	C	Damage , packing	
93.	Cable drums	O	Damage	
94.	Control Panel /control desk, UPS ,JB	S	Damage, Packing	
95.	Instruments(gauges/analysers)	C	Damage	
Special items		As per Manufacturer's item, like Hydrogen cylinders, Ozonator, Analyser, Chlorine dioxide generators etc.		

5. CONCLUSION

Concerned storage agency at site should make sure that loss in equipment performance and wear & tear are minimised through proper storage and preservation. The above are broad guidelines and cover major equipment / materials. However specific storage practices shall be followed as per manufacturer recommendation. All the necessary measures even in addition to the ones mentioned above, if found necessary, should be taken to achieve the objective.

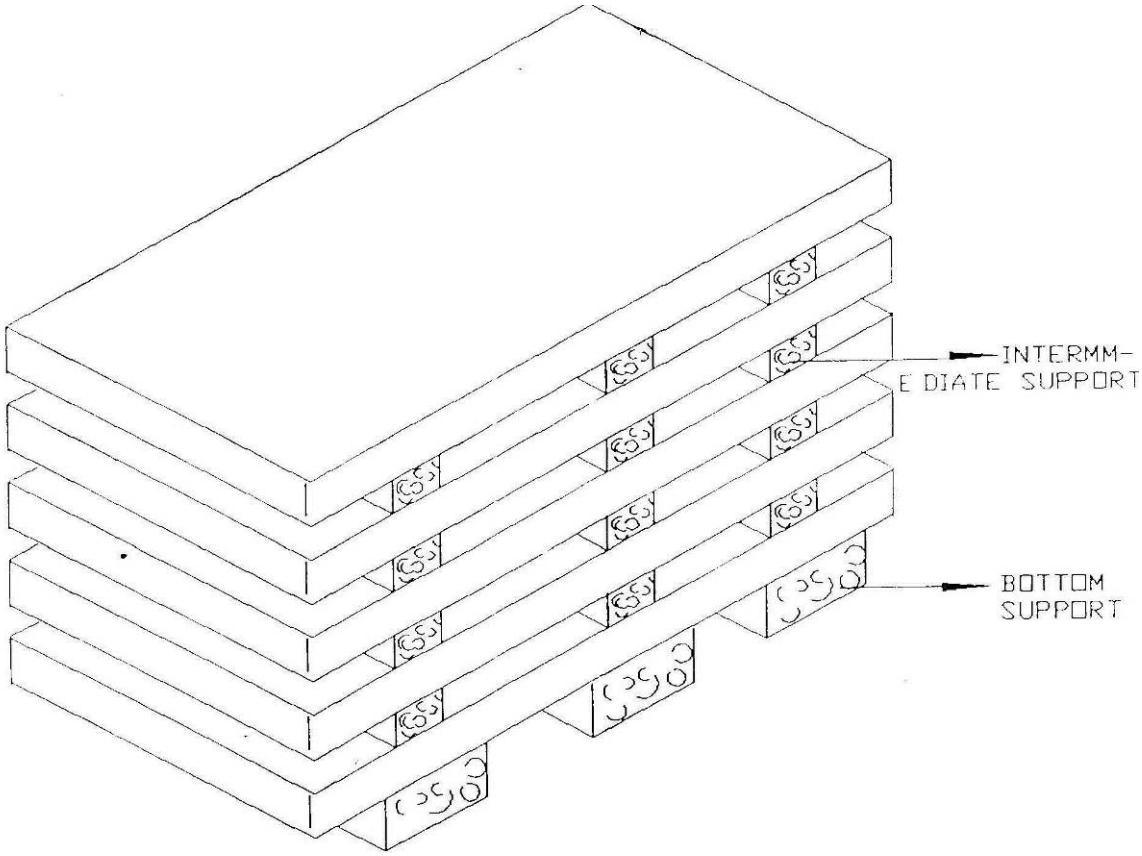


Figure – 1 – PLATE STACKING ARRANGEMENT

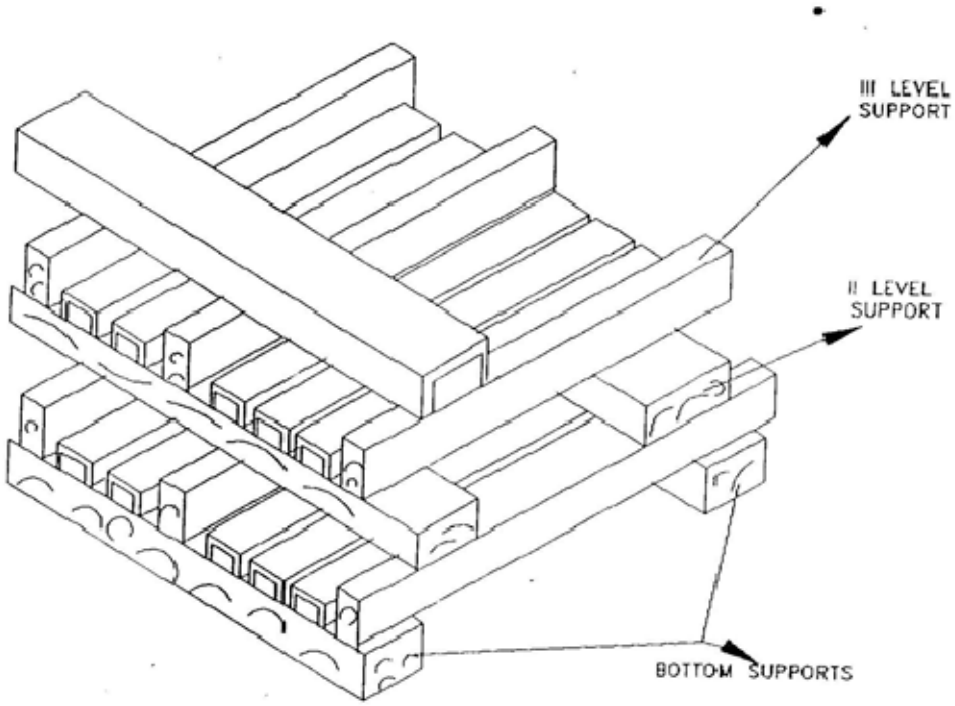


Figure – 2 – STRUCTURAL STEEL STACKING ARRANGEMENT

DRAWINGS / DOCUMENTS SUBMISSION PROCEDURE

DRAWING AND DOCUMENTS FOR SUBMISSION

S.N.	Drawings and documents	Soft and Hard Prints
1.0	***DRAWING FOR APPROVAL***	
1.1	For approval	Soft+2 Hard Print
1.2	For customer approval	Soft+2 Hard Print
1.3	For final distribution	Soft+2 CD +5 Hard Print
2.0	DRAWING FOR REFERENCE	
2.1	For reference	Soft+2 Hard Print
2.2	For final distribution	Soft+2 CD+5 Hard Print
3.0	CERTIFICATE, REPORTS ETC.	Soft+2 Hard Print
4.0	AS BUILT DRAWINGS (IF REQUIRED)	Soft+2 CD+8 Hard Print
5.0	O&M MANUAL	
5.1	Draft for approval	Soft +3 CD+ 5 Hard Print
5.2	For final distribution	Soft +3 CD + 8 Hard Print
6.0	QUALITY PLAN / Field quality plan / PG test	Soft + 2 Hard Print

DRAWINGS DOCUMENTS REQUIRED DURING DETAIL ENGINEERING

S. NO	DOCUMENT NO.	DOCUMENT TITLE	SCH. DATE OF SUB. FROM LOI (IN WEEKS)	PURPOSE
1	PE-V0-409-167-A001	FABRICATION DRAWING OF DM STORAGE TANK and CONDENSATE STORAGE TANK **	5	APPROVAL
2	PE-V0-409-167-A002	DESIGN CALCULATION OF DM STORAGE TANK and CONDENSATE STORAGE TANK **	3	APPROVAL
3	PE-V0-409-167-A003	GA DRAWING OF DM STORAGE TANK and CONDENSATE STORAGE TANK INCLUDING ROOF STRUCTURE AND NOZZLE ORIENTATION **	3	APPROVAL
4	PE-V0-409-167-A005	DATASHEET & GA DRAWING OF COMPONENTS OF DM STORAGE TANK and CONDENSATE STORAGE TANK **	6	APPROVAL
5	PE-V0-409-167-A007	QAP OF COMPONENTS OF DM STORAGE TANK and CONDENSATE STORAGE TANK	6	APPROVAL
6	PE-V0-409-167-A008	SUB VENDOR LIST WITH INSPECTION CATEGORY FOR DM & CS TANK**	3	APPROVAL

NOTE:

1. Drawing / Document shall be uploaded by the successful bidder on WRENCH /DMS. Procedure for the same will be informed after award of contract.
2. Resubmission of drawing/ documents shall be done within 10 days upon receipt of customer/BHEL comments by Bidder.

SIGNATURE: _____

NAME: _____

DESIGNATION: _____

COMPANY _____

DATE: _____

COMPANY SEAL

Other points to be considered while preparing drawings:

a) Data sheets of various items shall be prepared by the bidder for storage tanks and shall be submitted to BHEL / customer / consultant for approval after placement of order and any changes required by BHEL / customer / consultant for the same shall be incorporated and adhered by the bidder without any commercial implications.

b) GA drawing, nozzle schedule, design data, material of construction etc. shall be prepared by the bidder during detail engineering stage based on specification / contractual requirement and there should be no commercial implication on account of finalization of the drawings and documents.

c) GA drawing covering all details shown in data sheets like design data, dimensions, material of construction, list of appurtenances, lists of specifications, details of paints, standards & codes, general notes including details of test to be conducted on tank in accordance with specification and brand-name of welding electrodes to be used etc.

d) Field quality plan / quality assurance plan / check list shall be prepared by the bidder for storage tanks / each instrument / item and shall be submitted to BHEL / customer / consultant for approval after placement of order and any changes required by BHEL / customer / consultant for the same shall be incorporated and adhered by the bidder without any commercial implications.

e) Bar chart, list of drawings and documents including data sheet, manual calculation, quality plan, field quality plan, PG test procedure, list of sub-vendors, technical specification and material of construction, painting specification / schedule, dispatch schedule etc. of various items as required by BHEL / customer / consultant shall be submitted to BHEL / customer / consultant during detail engineering stage for approval and the approved drawings / documents shall be adhered by the bidder without any commercial implication.

f) All possible efforts shall be made by the bidder to get the approval of drawings and documents from BHEL / customer / consultant at the earliest and the documents prepared / generated by them or their sub-vendors shall be checked by their competent authority before submission to BHEL.

g) Revision made by the bidder in any drawings and documents shall be highlighted by indicating the no. of revisions in a triangle without fail so that the minimum time is required by BHEL to review the drawings and documents.

h) Any other drawings and documents in addition to the list of drawings and documents indicated in the NIT specification as required by BHEL for the execution of the project shall be furnished by them during detailed engineering stage and no commercial implication shall be entertained by BHEL for the same.

i) Bidder to note that all the drawings shall be prepared in Auto Cad - 2010 version or later and required number of hardcopies and soft copies shall be furnished to BHEL during detailed engineering stage. Exact requirement of number of hard copies and soft copies of all drawings and documents as required by BHEL / customer / consultant shall be informed to the successful bidder during detail engineering stage and bidder to furnish the same for which no additional cost shall be entertained.

j) Bidder to provide AutoCAD copy of drawing / document for review and interfacing with our facilities.

k) Civil works will be done by BHEL based on civil inputs furnished by the bidder during detail engineering. In case of any changes in the civil input drawing after civil work is completed. Necessary prices on account of modification of the civil work shall be deducted from bidder's account or rectification in civil work to be done by bidder.

l) Bidder to furnish the civil foundation drawing of the tanks / seal pots / NaOH or KOH breather along with the loading data for approval during detailed engineering stage showing / indicating the followings:-

- Scope of work by BHEL and bidder shall be indicated with different legend or in the form of note.
- Recommended locations of earthing pads.
- Civil loads shall be furnished and the detailed calculation showing weights of roof, bottom, and shell plates, all accessories and nozzles etc.
- Details of pockets as required for anchor bolts.

m) All drawings and documents including general arrangement drawing, data sheet, calculation etc. shall be furnished to BHEL during detailed engineering stage and shall include / indicate the following details for clarity w.r.t. inspection, construction, erection and maintenance etc.:-

- All drawings and documents shall bear BHEL's title block and drawing / document number. However, BHEL's drawing / document numbering scheme shall be furnished to the successful bidder after the placement of L.O.I.
- All drawings and documents shall indicate the list of all reference drawings including general arrangement.
- All drawings shall include / show plan, elevation, side view, cross - section, skin section, blow - up view etc. All major self-manufactured and bought out items shall be labelled and included in BOQ / BOM in tabular form indicating all components including bought out items and their quantity, material of construction indicating its applicable code / standard, weight, make etc.
- Specification / schedule of painting shall be made as a part of general arrangement drawing of each item indicating at least 3 make.

n) All text/ numeric in the document / drawings to be generated by the successful bidder will be in English language only.

SECTION – II

STANDARD TECHNICAL SPECIFICATION

SUB-SECTION IIA – Standard Technical Requirement (Mechanical)

1.0 **SCOPE**

This specification covers design, engineering, supply of material, fabrication, assembly, inspection and testing at shop as well as at site, erection and commissioning, painting and functional demonstration testing at site.

2.0 **CODES & STANDARDS**

The design, fabrication & assembly, erection & performance of steel tanks shall comply with all latest statutory regulations and safety codes applicable in the locality where the tanks are to be installed. Tanks shall conform to the latest applicable Indian / British / USA standards. The vendor shall not be construed to be relieved of his responsibility by virtue of this specification. The tank in general shall conform to the latest editions, as applicable, out of the following standards.

1. IS-800 Code of practice for use if steel in general building construction

2. IS-803 Code of practice for design, fabrication and erection of vertical mild steel cylindrical welded oil storage tank.

3. IS-804 Specification for rectangular pressed steel tanks

4. IS-805 Code of practice for use of steel in gravity water tank.

5. IS-816 Code of practice for metal arc welding for general construction in MS.

6. IS-817 Code of practice for training and testing for metal arc welder

7. IS-2825 Code of practice for unfired pressure vessel

8. BS-2594 Specification for carbon steel welded horizontal cylindrical storage tank

9. BS-2654 Specification for vertical steel welded storage tanks with butt welded shells for the petroleum industry

12. Indian Factories Act

13. American code for oil tanks API 650

14. Material Specification as per relevant IS / or approved equal

15. American water works association standards (AWWA D100)

3.0 **DESIGN REQUIREMENT**

3.1 General Requirement

3.1.1 All tanks will be mild steel tanks. The tanks will be of welded construction and will be designed to withstand satisfactorily the internal forces due to the liquid which these tanks have to hold as specified and external forces due to wind and seismic forces without deformation or undue strain. The plates will be cold rolled through plate bending machines by several no. of passes to the curvature.

3.1.2 Tank thickness shall be calculated as per IS803 latest edition. Intermediary wind girder design, Wind Design, Seismic design, anchor bolt design / selection etc. shall be done as per API 650 latest edition, latest addendum available at the time of detail engineering.

3.1.3 All tanks will be designed for the capacities, dimensions and working conditions as specified in **DATA SHEET for DM & Condensate Storage Tank**. These tanks will be provided with all necessary connections as specified. The design of tanks will be such as to allow easy inspection, cleaning and repair. Due consideration will be given to wind loading and adequate stiffening will be provided to prevent failure of tank due to buckling when it is empty. A 2.0 mm corrosion allowance for shells, bottom and roofs above and beyond the required thickness / calculated thickness / nominal thickness as specified in the design code shall be provided.

3.1.4 Vessel seams shall be so positioned that they do not pass through nozzle connections on vessel. For vessels consisting of more than two sections, longitudinal seams shall be offset.

3.1.5 The inside seam should be ground smooth, suitable for application of corrosion resistant primer. If the stiffening of shell, bottom and / or roof is necessary, tanks will be stiffened from outside.

3.1.6 Flange faces of all nozzles shall be machined and squared with the vessel center line.

3.1.7 All roofs and supporting structures shall be designed to support dead load plus a uniform live load of not less than 150 kg/m^2 of projected area.

3.1.8 The tanks shall be designed to have all courses truly vertical. Adequate distance between vertical joints in adjacent courses shall be taken so that the distortion is reduced to minimum.

3.1.9 When removing temporary attachments from shell plates, care should be taken that parent plate is not damaged. Holes in plate work to assist in fabrication / erection should be avoided as far as possible. The location of holes and method of filling shall be indicated in the fabrication drawing. Any projection of metal shall be chipped and ground flush with the plate surface. The plate shall not be gouged or torn in process of removing lugs.

3.1.10 In the construction of shell, very care shall be taken to minimize distortion or lack of circularity due to welding or for any other reason.

3.1.11 Material of construction of all tanks shall be mild steel conforms to IS – 2062 grade – B unless otherwise specified in the **DATA SHEET for DM & Condensate Storage Tank.**

3.1.10 **Alignment**

3.1.10.1 Plates to be joined by butt-welding shall be matched accurately. Misalignment in completed vertical joints shall not exceed 10% of the plate thickness or 1.5 mm for plates of 20 mm thick and under, whichever is larger.

3.1.10.2 In completed horizontal butt joints, the upper plate shall not project beyond the face of the lower plate at any point by more than 20% of the upper plate thickness with a maximum of 3 mm for plate thickness exceeding 8 mm except that for plate thickness 8 mm and under, the maximum shall be 1.5 mm.

3.1.10.3 Each tank shall be properly constructed ensuring perfect vertical alignment with 5 mm or as specified in the relevant code / standard and tank circularity within 5 mm on diameter or as specified in the relevant code / standard. Local bulging and / or depressions at any location of tank particularly shell shall not be permitted.

3.1.11 **WELDING**

3.1.11.1 Tanks and other attachments shall be welded as per IS-816.

3.1.11.2 Welding sequence shall be so adopted that distortion due to welding shrinkage shall be minimum. Welding procedure specification shall be submitted for approval of BHEL giving details of material, welding position, sequence, type of electrode used, pre-heat & post weld requirement etc as per the code of construction. Brand name of electrodes to be used with proper classification (e.g. E 6013) shall be as per BHEL's approval.

3.1.11.3 Welding shall not be carried out when the surface is wet and during periods of rain and high winds unless the welder and the work are properly shielded which should meet the approval of the purchaser.

3.1.11.4 Inspection of all welds shall be carried out in accordance with the governing code of construction. All material used by the purchaser such as electrodes, gaskets, bolts, nuts etc shall be conforming to relevant standards of repute and approved by the purchaser prior to use.

3.1.12 Each tank shall be complete with access staircase, ladder and safety cage and fittings like drain connection, overflow connection, tank inlet and outlet covers, level gauge glass, fittings with isolation cocks and protection covers, tank vent connection etc all complete with needed accessories for the completeness of the tanks and as specified in **DATA SHEET for DM & Condensate Storage Tank**.

3.1.13 All openings in tank plate shall be well reinforced in approved manner by adding pad plates of adequate size and / or structural sections.

3.1.14 **STAIRCASE / ACCESS LADDER AND HAND RAILING**

3.1.14.1 All cylindrical vertical tanks shall be provided with spiral staircase and shall conform to the requirements specified in design codes / standards unless specified otherwise. All stair treads shall be 32 mm steel fabricated gratings or 8mm thk. chequered plate which will be decided during detail engineering stage. Each tread, if needed, shall be housed in individual

steel fabricated frame which shall be adequately supported from the tank outer periphery. The staircase shall have minimum 800 mm clear width.

3.1.14.2 Access ladder, one (1) for each horizontal cylindrical / rectangular tank shall be provided for access to the tank roof. It shall be steel fabricated having minimum 450 mm width. Ladder stringers shall be heavy steel flats or angle section. All rungs shall be minimum 20 mm diameter rods spaced at not more than 30 mm center to center. All ladders shall have steel fabricated safety cage to the approved construction. Safety cage shall be provided about 2.5 m clear height of the ladder. Access ladder's stringers shall be widely spaced at top for free access to the tank roof.

3.1.14.3 All staircase and roofs of vertical cylindrical tanks shall be provided with pipe hand railings of effective height as indicated in the relevant code / standard throughout. Handrails shall be constructed out of 32 mm medium class galvanized steel pipe conforming to IS- 1239: 1968. Handrail posts shall be arranged at spacing not greater than 1850 mm. Two (2) sets of pipes horizontal runners all along the length shall be provided. All welds joints in the handrails shall be ground flush to protect any person getting injured. Steel toe plates of 100 mm flats shall be used. Hand railing shall be fabricated and installed in an approved manner as directed by purchaser in accordance with approved drawings.

3.1.15 Unless otherwise specified, for all flanged connections, vendor shall furnish suitable counter flanges and necessary nuts, bolts and gaskets materials.

3.1.16 Unless otherwise specified, bolts and nuts shall be hexagonal head conforming to bolts and nuts shall be SA 193 & 194 respectively.

3.1.17 Gaskets shall be 3 mm thick full-face rubber or CAF. On completion of hydraulic test / water fill test, contractor shall replace the gaskets used during testing at his own cost.

3.1.18 Float level indicators other than float and arrow type level indicator, gauge glass shall be provided.

3.1.19 During erection of tank, shell plates shall be suitably supported both for outside and inside to avoid buckling / collapsing of tank due to high-speed wind, gust or severe storm, if any, occurring during erection.

3.2 VERTICAL CYLINDRICAL STORAGE TANKS

3.2.1 The vertical cylindrical storage (non- pressure) tanks shall be of mild steel welded construction and shall be designed in accordance with codes and standards as specified in the **DATA SHEET for Condensate Storage Tank**. The vertical cylindrical storage tanks shall have slightly sloping bottom towards an adequately sized sump inside the tank to enable complete draining of the tank. The tank shall be designed for a wind pressure and seismic coefficient as specified.

3.2.2 Conical roof shall be either self-supported or supporting. The roof shall have a slope as specified in the relevant design code to ensure drainage of rainwater. Needed roof rafters and purlins adequately designed shall be provided.

3.2.3 All plates to be used for fabrication of tank shall be checked and all sides trimmed to make them square.

3.2.4 All bottom plates shall have lap weld joints on all sides with overlap not less than five times the plate thickness.

3.2.5 All shell course plates shall be taken during bending to prevent plate skewing. For butt weld joints, edges shall be prepared which shall be uniform and smooth throughout. To maintain needed root penetration gap at any butt weld joint, sufficient numbers of erection cleats shall be provided on all sides of outer periphery of each shell plate. Plates for tanks shall be straightened by pressing or by other non-injurious methods.

3.2.6 Each shell course shall be of uniform width throughout longitudinal weld in plates. Make up for the course width shall not be permitted. Shell plates in each course width shall be so arranged that all vertical joints be staggered having a minimum of 600 mm stagger. Shell thickness could be reduced in upper courses depending on design requirements but in no case the plate thickness shall be less than 8 mm.

3.2.7 The tank height shall be completed by the provision of top curb/ angle which shall be butt-welded to the adjacent tank plate courses. The outstanding leg of the curb angle shall be kept outside the tank periphery. All butt weld joints shall be full strength welds but for design of shell plate thickness adequate weld efficiency as recommended by applicable code(s) shall be used.

3.2.8 Tank roof shall be either self-supported or supported over rafters / steel fabricated central column(s). Adequately sized and spaced rafters and purlins shall be provided. All rafters shall have sliding bolted connections at one end and preferably on the tank periphery side. The roof-supporting frame shall have needed tie rods or bracing sets.

3.2.9 Roof plates shall have lap joints with lap not less than 25 mm and lap weld over the top surface only. Roof plates shall have continuous fillet welds around the tank curb angle. No joint of roof plate over the supporting frame shall be made.

3.2.10 Openings needed for mounting various specified accessories shall be well reinforced in accordance with application codes and as approved. Manhole shall the bolted and hinged covers unless otherwise specified.

3.2.11 All inlet pipe nozzles located at the top of tanks shall be provided with internal piping up to 500 mm high above the tank's bottom inside with suitable weir plate at bottom. The inside piping shall be adequately supported and shall be provided with adequately sized vent connection at pipe top.

3.3.0 **RECTANGULAR TANKS**

3.3.1 Rectangular tanks shall be fabricated in steel material and shall be designed to withstand internal hydrostatic pressure. In addition these shall be checked for a wind pressure and seismic coefficient as specified wherever applicable. While worst of these two shall be considered, the permissible stress shall be increased as per good engineering practice when their effect considered with tank load.

3.3.2 Tank bottom and / or side plates shall be of minimum 8 mm thick plate. Corrosion margin of at least 2 mm shall be provided over the design thickness of bottom and / or side plates.

3.3.3 To support tank plates and to maintain required unsupported plate length, adequately sized and spaced steel structural closed frame shall be provided inside the tank. Longitudinal and / or vertical structural members to connect and adequately support these frames shall be provided at corners. Horizontal diagonal members / sway bracings at corner shall also be provided.

3.3.4 Tank plates cut to size shall be welded on these frames. Plate butt weld joints at other locations shall be eliminated to avoid warping of the plates at free joints. Adequate openings in the structural frames, particularly at the bottom shall be provided to ensure complete unrestricted drainage of tank at one point. Suitable sized drain valve of size minimum 25 NB unless otherwise specified in the **DATA SHEET for DM & Condensate Storage Tank** shall be provided below the tank bottom for proper draining of the tank.

3.3.5 Complete assembled tank shall have at its bottom longitudinal steel fabricated bearer beams welded to it. The tank with bearer will rest over number of concrete blocks to be provided by purchaser. The tank shall be adequately bolted / welded to the concrete blocks. Needed inserts / anchor bolts shall be furnished by the bidders. Grouting of tank over concrete blocks in approved manner shall be included in bidder's scope of work, if erection is also awarded to the bidder.

3.3.6 Where rectangular tanks are flushed in dual compartments the inside partition plate shall be well reinforced to withstand hydrostatic test pressure completely on one side throughout the full height.

3.3.7 The rectangular tank shall be designed as per good engineering practice and reference shall be taken from the book named "Theory of plates and shells" by Timoshenko. Design calculation shall be done in accordance with the above mentioned book.

3.3.8 Suitable steel structural e.g. channels shall be provided below the bottom plate so that tank can rest on the foundation / slabs through the structural supports.

3.4 **HORIZONTAL CYLINDRICAL TANK**

3.4.1 The horizontal cylindrical tank with dished ends shall be of mild steel welded construction and shall be designed in accordance with BS – 2594 / IS – 2825 / ASME as specified in the **DATA SHEET for DM & Condensate Storage Tank**. The tank shall be designed for a wind pressure and seismic coefficient as specified. While worst of these two shall be considered, the permissible stress shall be increased as per relevant code / standard.

3.4.2 The shell and dished end plate thickness shall be chosen as per design requirement but in no case the dished end and shell plate thickness shall be less than 8 mm.

3.4.3 All seams, longitudinal as well as circumferential, shall be butt-welded. Longitudinal seams should not be situated in the lower third of a tank or on the top center line.

3.4.4 All tank shall be supplied with integral saddle support and shall be designed in accordance with BS- 2594 / IS – 2825 / ASME as specified in the **DATA SHEET for DM & Condensate Storage Tank.**

4.0 **TESTING AND INSPECTION AT MANUFACTURERER'S WORKS**

4.1 **General**

4.1.1 The supplier shall provide inspection to establish and maintain quality of workmanship in his works and that of his subcontractors to ensure the mechanical accuracy of components, compliance with drawings identity and acceptability of all materials, parts and equipment. He shall conduct all tests required to ensure that the equipment and material furnished shall conform to requirements of the acceptable codes. All tests and test procedure proposed by manufacturer shall be submitted to the purchaser for their prior approval.

4.1.2 All materials used for manufacture of the equipment under this specification shall be of tested quality. Relevant test certificates shall be made available to the purchaser before the final shop inspection. In case the relevant correlating test certificates are not available, the supplier shall arrange to carry out the necessary tests required by codes at his own cost.

4.1.3 Alloy cast iron and cast steel components shall be tested for both physical and chemical properties in absence of purchaser's representatives. Test bears shall be either integral or taken from the same ladle of material as the casting they represent.

4.1.4 All materials including valves, instruments, pipings, flanges, counter flanges etc. shall be procured from BHEL approved manufacturer's only. Dealers are not acceptable.

4.2 **TESTING AND INSPECTION FOR TANKS**

4.2.1 The scope of testing and inspection for pressure vessel covered in this specification shall generally comprise of the following:

i) Examination and approval of fabrication drawings to ensure that design, materials and fabrication details meet requirement of code and specifications. Purchaser will review these drawings for interface problems and conformity with the general arrangement drawings and accord their approval.

ii) Examination of materials of construction and identification with material test certificates.

iii) All the plates of thickness 50 mm or more shall be ultrasonically tested to ensure freedom from laminations.

iv) Ensuring the relevant weld procedure and welder qualification tests are in accordance with stipulated code requirements.

v) Inspection of dished end flanges and alloy steel bolting where required.

vi) Inspection during fabrication at appropriate stages including fit ups.

vii) For all butt welds, the root run and final run shall be subjected to dye-penetrate or magnetic particle inspection. For all fillet welds the final run shall be subjected to dye-penetrate / magnetic particle examination.

viii) Examination of radiographs including radiographic techniques, supervision of other non - destructive tests and heat treatment procedure as required by codes and specifications.

ix) Examination of internal cleanliness before final closure.

x) Dimensional examination of completed vessel including axis marking, proof marking, match marking etc.

xi) Witnessing of hydrostatic, pneumatic or vacuum tests or special tests as required by the code and specification. In case of hydrostatic tests, the test pressure must be kept for a minimum of two hours.

xii) Witnessing cleanliness, preservation, packing and marking.

xiii) Stamping of vessel and issue of certificates.

xiv) All tanks under this specification shall be tested as per the relevant design and testing code / standard. Supplier shall submit the detailed testing procedure for the tanks during detail engineering stage for BHEL / customer / consultant's approval and approved document shall be adhered by them and testing shall be done accordingly without any commercial implication.

4.2.2 **NON - PRESSURE TANKS**

The scope of testing and inspection for non-pressure tanks covered in this specification will comprise of the following:

i) Identification of materials to manufacturer's test certificates.

ii) Inspection of plate edges after edge preparation and checking curvature against templates if shell plates sent after rolling.

iii) Checking of dimension and match marking.

iv) Bottom testing

a. After the bottom and bottom course of shell plates have been welded, the bottom shall be tested by pumping air beneath the bottom plates to a pressure just sufficient to lift them off the foundation and in any case not less than 100 mm water gauge. The pressure shall be held by construction of a temporary dam of clay or other suitable material around the tank periphery. Soap suds or other suitable material shall be applied to all joints for detection of leaks.

b. Fuel oil may be used instead of air and soap suds to test for leaks, subject to prior agreement and approval of purchaser.

c. Alternatively, the bottom seams may be tested by vacuum box method subject to prior agreement and approval of the purchaser. The vacuum box used shall comply with IS- 803, 1976 (figure-24)

v) Shell testing

The shell of fixed roof non - pressure tanks shall be tested after completion of roof. Testing shall be done by filling the tank with water to the level of the top leg of the top curb angle and noting any leaks.

vi) Roof testing

The roof of the tank shall be tested by pumping air under the roof plates while the tank is still full of water. In the non - pressure tank, the roof shall be tested to a pressure of 75 mm of water gauge and in case of pressure roof tanks, to a pressure of one and a quarter times the pressure at which the pressure sides of the pressure / vacuum relief valve is designed to open. Soap suds or other suitable material shall be applied to all joints for detection of leaks.

vii) All field-testing shall be performed prior to any painting or coating application.

4.3 REPAIR OF LEAKS

4.3.1 All leaks detected during testing shall be repaired to the satisfaction of the purchaser and on completion retested for leakage as per approved procedure.

4.3.2 In the joints between roof plates only, pin hole leaks may be repaired by mechanical caulking. However, where there is any indication of considerable porosity, the leaks shall be sealed by laying down an additional layer of weld over the porous sections.

4.3.3 In all other joints, whether between shell plates or bottom plates or both, leak shall be repaired only welding and if necessary, after first cutting out the defective part.

4.3.4 When the tank is filled with water for testing, defects in the shell joints shall be repaired with the water level at least 300 mm below the joint being repaired.

4.3.5 No welding shall be done on any tank unless all lines connecting thereto have been completely blanked off. No repairs shall attempted on tanks while filled with oil, nor any tanks which have contained oil until the tanks have been emptied, cleaned and freed from gas in a safe manner. No repair shall be attempted by the on a tank which has contained oil except in a manner approved in writing by the purchaser, and in absence of the purchaser's inspector.

SECTION – III

DOCUMENTS TO BE SUBMITTED ALONG WITH THE BID

DRAWINGS AND DOCUMENTS TO BE SUBMITTED WITH THE BID

The bidder must submit the following drawings and documents along with their bid in **4 sets** so as to enable BHEL to evaluate their offer. In absence of any of these documents, BHEL reserves right not to evaluate the offer of the concerned bidder.

a. All the relevant documents and certificates required to establish/meet PQR criteria, If applicable as given in tender documents

b. Deviation schedule, strictly as per enclosed format under Sec-III.

c. Un-priced copy of price format indicating quoted/ not quoted against each row & column.

d. Recommended Foundation drawing of tank along with loading data, anchor bolt details etc.

e. Compliance cum Confirmation certificate duly stamped and signed, attached under section -III of this Specification.

In the absence of any one of the documents mentioned above, bidder's offer is liable to be rejected. Further any documents submitted by bidder other than above shall not be taken cognizance of and these shall not form part of contract.

COMPLIANCE CUM CONFIRMATION CERTIFICATE

The bidder shall confirm compliance with following by signing/ stamping this compliance certificates (every sheet) and furnish the same with offer.

a) The scope of supply, technical details, construction features, design parameters etc. shall be as per technical specification & there are no exclusions other than those mentioned under "exclusion" in section C and those resolved as per 'Schedule of Deviations', if applicable, with regard to same.

b) There are no other deviations w.r.t. specifications other than those furnished in the 'Schedule of Deviations'. Any other deviation, stated or implied, taken elsewhere in the offer stands withdrawn unless specifically brought out in the 'Schedule of Deviations'.

c) Bidder shall submit QP in the event of order based on the guidelines given in the specification & QP enclosed therein. QP will be subject to BHEL/ CUSTOMER approval & customer hold points for inspection/ testing shall be marked in the QP at the contract stage. Inspection/ testing shall be witnessed as per same apart from review of various test certificates/ Inspection records etc. This shall be within the contracted price with no extra implications to BHEL after award of the contract.

d) All drawings/ data-sheets/ calculations etc. submitted along with the offer shall be considered for reference only, same shall be subject to BHEL/ CUSTOMER approval in the event of order.

e) The offered materials shall be either equivalent or superior to those specified in the specification & shall meet the specified/ intended duty requirements. In case the material specified in the specifications is not compatible for intended duty requirements then same shall be resolved by the bidder with BHEL during the pre - bid discussions, otherwise BHEL/ Customer's decision shall be binding on the bidder whenever the deficiency is pointed out.

For components where materials are not specified, same shall be suitable for intended duty, all materials shall be subject to approval in the event of order.

f) The commissioning spares shall be supplied on 'As Required Basis' & prices for same included in the base price itself.

g) All sub vendors shall be subject to BHEL/ CUSTOMER approval in the event of order.

h) The tank functional guarantees shall stand valid till at least eighteen (18) months from Hydro test of tank as per technical specification or commercial terms and conditions, whichever is later.

i) In the event of order, all the material required for completing the job at site shall be supplied by the bidder within the ordered price even if the same are additional to approved billing break up, approved drawing or approved Bill of quantities. This clause will apply in case during site commissioning additional requirements emerges due to customer and/ or consultant's comments. No extra claims shall be put on this account.

j) Schedule of drawings submissions, comment incorporations & approval shall be as stipulated in the specifications. The successful bidder shall depute his design personnel to BHEL's/ Customer's/ Consultant's office for across the table resolution of issues and to get documents approved in the stipulated time.

k) As built drawings shall be submitted as and when required during the project execution.

l) The bidder has not tempered with this compliance cum confirmation certificate and if at any stage any tempering in the signed copy of this document is noticed then same shall be treated as breach of contract and suitable actions shall be taken against the bidder.

SIGNATURE:_____

NAME : _____

DESIGNATION:_____

COMPANY: _____

DATE:_____

COMPANY SEAL

DEVIATION SHEET (COST OF WITHDRAWL)

PACKAGE:- MISCELLANEOUS TANKS

TENDER ENQUIRY REFERENCE:-

NAME OF VENDOR:-

SL NO	VOULME/ SECTION	PAGE NO.	CLAUSE NO.	TECHNICAL SPECIFICATION/ TENDER DOCUMENT	COMPLETE DESCRIPTION OF DEVIATION	COST OF WITHDRAWL OF DEVIATION	REFERENCE OF PRICE SCHEDULE ON WHICH COST OF WITHDRAWL OF DEVIATION IS APPLICABLE	NATURE OF COST OF WITHDRAWL OF DEVIATION (POSITIVE/ NEGATIVE)	REASON FOR QUOTING DEVIATION
TECHNICAL DEVIATIONS									
COMMERCIAL DEVIATIONS									

PARTICULARS OF BIDDERS/ AUTHORISED REPRESENTATIVE

NAME	**DESIGNATIONS**	**SIGN & DATE**	

NOTES:

1. For self manufactured items of bidder, cost of withdrawl of deviation will be applicable on the basic price (i.e. excluding taxes, duties & freight) only.
2. For directly dispatchable items, cost of withdrawl of deviation will be applicable on the basic price including taxes, duties & freight.
3. All the bidders have to list out all their Technical & Commercial Deviations (if any) in detail in the above format.
4. Any deviation not mentioned above and shown separately or found hidden in offer, will not be taken cognizance of.
5. Bidder shall submit duly filled unpriced copy of above format indicating "quoted" in "cost of withdrawl of deviation" column of the schedule above along with their Techno-commercial offer, wherever applicable.
6. Bidder shall furnish price copy of above format along with price bid.
7. The final decision of acceptance/ rejection of the deviations quoted by the bidder shall be at discretion of the Purchaser.
8. Bidders to note that any deviation (technical/commercial) not listed in above and asked after Part-I opening shall not be considered.
9. For deviations w.r.t. Payment terms, Liquidated damages, Firm prices and submission of E1/ E2 forms before claiming 10% payment, if a bidder chooses not to give any cost of withdrawl of deviation loading as per Annexure-VIII of GCC, Rev-06 will apply. For any other deviation mentioned in un-priced copy of this format submitted with Part-I bid but not mentioned in priced copy of this format submitted with Priced bid, the cost of withdrawl of deviation shall be taken as NIL.
10. Any deviation mentioned in priced copy of this format, but not mentioned in the un-priced copy, shall not be accepted.
11. All techno-commercial terms and conditions of NIT shall be deemed to have been accepted by the bidder, other than those listed in unpriced copy of this format.
12. Cost of withdrawl is to be given seperately for each deviation. In no event bidder should club cost of withdrawl of more than one deviation else cost of withdrawl of such deviations which have been clubbed together shall be considered as NIL.
13. In case nature of cost of withdrawl (positive/negative) is not specified it shall be assumed as positive.
14. In case of descrepancy in the nature of impact (positive/ negative), positive will be considered for evaluation and negative for ordering.

PRE-BID CLARIFICATION SCHEDULE

S.No.	Section/Clause/ Page No.	Statement of the referred clause	Clarification required

The bidder hereby certifies that above mentioned are the only clarifications required on the technical specification for the subject package.

SIGNATURE:_____

NAME : _____

DESIGNATION:_____

COMPANY: _____

DATE:_____

COMPANY SEAL

INDICATIVE BILLING BREAK UP FOR MISC. TANKS -SUPPLY

2X660 MW ENNORE SEZ COAL BASED STPS

Sl.No	DESCRIPTION OF EQUIPMENT / ITEM	QTY.	UNIT	Allocations percent of Total price(For site)
1	2	3	4	5
1.0.0	**Total Lumpsum firm price on FOR site basis for design and engineering, manufacturing, inspection/testing at vendor's/sub-vendor's works/site, duly packed, supply/delivery to site including freight, unloading, storage and handling at site, commissioning spares, complete with all accessorries including instruments required ,in line with drawings/ documents/ test procedures approved by BHEL/ customer, for the total scope defined in technical specification (spec.No. PE-TS-412-167-A001) and terms & conditions of tender, taking into account all clarifications, confirmations and agreements till date, inclusive of all prevailing taxes, duties and other levies, for 2 No. Condensate Storage tanks of Size as 10.5 M DIA x 10.0M HEIGHT. and 2 Nos. DM Water Storage Tank of size 12.5 M DIA x 10.0M HEIGHT for 2X660 MW ENNORE SEZ COAL BASED STPS**	1	LOT	
2.0.0	**Break Up Prices**			
2.1.0	Lump sum price of total CS plates for the tank		TON	**57-62** % of total price of clause 1.0.0
2.2.0	Lump sum price of all structures including hand-railings etc. for the tank		TON	**8-12** % of total price of clause 1.0.0
2.3.0	Lump sum price of total number of valves required for the tank		NOS	**8-12** % of total price of clause 1.0.0
2.4.0	Lump sum price of total length of the piping for the tank		MTR	**12-16** % of total price of clause 1.0.0
2.5.0	Lump sum price of total no. of level gauges required for the tank		NOS	**5-8** % of total price of clause 1.0.0
2.6.0	Lump sum price of NaOH breathers for the tank		SET	
2.7.0	Lump sum price of seal pots for the tank		NOS	
2.8.0	Total amount for commissioning spares		LOT	
2.9.0	Lump sum price of painting for the tank		LOT	
3.0.0	**Total of 2.0.0 (Total of 2.1.0 to 2.9.0) should match with of 1.0.0.**			**100 % of Total price of clause 1.0.0**

Note: The percentage of individual items shall be maintained by the successful bidder during submission of the BBU for the Misc. Tank package during the detail engineering stage.

Bidder's / bidder's representative signature