



BHARAT HEAVY ELECTRICALS LIMITED

TRANSMISSION BUSINESS HVDC ENGINEERING & SYSTEMS

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DOCUMENT No.	TB-409-510-029	Rev. No.	00	Prepared	Checked	Approved		
TYPE OF DOC.	TECHNICAL SPECIFICATION	SIGN						
TITLE		NAME	NS	SKS	AG			
Phasor Measurement Unit (PMU)		DATE	29/04/2020	29/04/2020	29/04/2020			
		GROUP	HVDC	W.O. No	Awaited			
CUSTOMER	POWERGRID FATEHGARH TRANSMISSION LIMITED- A 100% wholly owned subsidiary of Power Grid Corporation of India Limited							
PROJECT	Substation Package - SS02 for (i) 765kV Fatehgarh-2 (PG) S/S Extension and (ii) 765kV Bhadla-2 (PG) S/s Extension under Transmission System Associated With LTA applications from Rajasthan SEZ Part-B (Rajasthan SEZ Part-B Project) through Tariff Based Competitive Bidding (TBCB) Route							
NOA NO.	FTL/765kV/SS02/NOAI/2(I) For Supply of Goods Contract Dated 05-11-19 & FTL/765kV/SS02/NOAII/2(II) For Supply of Service Contract Dated 05-11-2019							
Station	Fatehgarh-2 & Bhadla-2, Rajasthan							
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5.	Checklist					2		
Rev No.	Date	Altered	Checked	Approved	REVISION DETAILS			
Distribution				To	HVDC	TBMM	TBQM	Vendor
				Copies	1	1	1	4



Substation Package - SS02 for (i) 765kV Fatehgarh-2 (PG) S/S Extension and (ii) 765kV Bhadla-2 (PG) S/s Extension under Transmission System Associated With LTA applications from Rajasthan SEZ Part-B (Rajasthan SEZ Part-B Project) through Tariff Based Competitive Bidding (TBCB) Route.
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SECTION-1

Scope, Bill of Quantity, Specific Technical Requirements

1.1 Scope

This technical specification covers the requirements of design, manufacture, testing at works, packing and dispatch of PMU equipments/items, complete in all aspects. This section covers the specific technical requirements of PMU. The detailed technical specification is enclosed under Section II of this specification.

The broad Scope of the PMU shall include planning, designing, engineering, manufacture, testing at works, packing and dispatch, termination, testing and demonstration for acceptance, commissioning and documentation for:

- (i) PMU as per BOQ at Fatehgarh-2 Substation and these PMU shall support IEEE C 37.118 protocols. These PMUs shall be integrated with Phasor data Concentrator (PDC) at RLDC/SLDC
- (ii) PMU as per BOQ at Bhadla-2 Substation and these PMU shall support IEEE C 37.118 protocols. These PMUs shall be integrated with Phasor data Concentrator (PDC) at RLDC/SLDC

To fulfil complete system commissioning any item Hardware/software/service support/site –survey related to these equipment's installation and commissioning is in the scope of bidder.

For the completeness of the system all items/ materials/services are deemed to be included in the offer and no claim whatsoever shall be entertained at later stage.

If any of the item supplied by bidder is found not meeting the technical specification requirement, the item shall be replaced without any price implication to BHEL and the technical requirement shall be met.

The offered PMUs shall be complete in all respects including GPS receiver and can communicate with Phasor Data Concentrators (PDCs) installed at control centres of RLDC/NLDC as per IEEE C37.118.1-2011, IEEE C37.118.2-2011 & C37.118.1a-2014 standards.

The equipment is required for the following project:

Name of the customer : **POWERGRID FATEHGARH TRANSMISSION LIMITED- A 100% wholly owned subsidiary of Power Grid Corporation of India Limited**



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Name of the project : **Substation Package - SS02 for (i) 765kV Fatehgarh-2 (PG) S/S Extension and (ii) 765kV Bhadla-2 (PG) S/s Extension under Transmission System Associated With LTA applications from Rajasthan SEZ Part-B (Rajasthan SEZ Part-B Project) through Tariff Based Competitive Bidding (TBCB) Route**

Site : **Bhadla-II, Rajasthan & Fatehgarh-II, Rajasthan**
***Note: The terms used in this specification namely, “Employer” refers to PowerGrid, “POWERGRID” refers to BHEL/POWERGRID, “Contractor” refers to Bidder, “GTR” refers to “section-3”.**

In case of any conflict among the various sections of this specification, the order of precedence shall be section 1, section 2 & the section 3.

1.2 Bill of Quantities

1.2.1 Main Supply:

SN	DESCRIPTION	UNIT	QTY	
			Bhadla II	Fatehgarh II
1.	SUPPLY- PHASOR MEASUREMENT UNIT: PMU WITH GPS CLOCK	Nos.	2	2
2.	SUPPLY- PHASOR MEASUREMENT UNIT : WAMS - TIME SYSTEM (GPS RECEIVER)	Nos.	2	2
3.	SUPPLY- PHASOR MEASUREMENT UNIT : WAMS - SUBSTATION GRADE L3 LAN SWITCH	Nos.	3	3
4.	SUPPLY- PHASOR MEASUREMENT UNIT : WAMS - ARMoured FIBRE OPTIC CABLE AND ASSOCIATED TERMINATION	meter	1500	1500
5.	SERVICES- PHASOR MEASUREMENT UNIT : INTEGRATION OF PMU WITH PDC (RLDC &/OR SLDC) AND ASSOCIATED TERMINATIONS	LOT	1	1



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Notes –

- a) Quantity Variation: Total PO value may vary by $\pm 30\%$, however individual items can vary to any extent.
- b) Any additional item required for completion of PMU system as per tech specification {Please refer fig 1.2, Section-II of technical specification for typical architecture of PMU system} shall be deemed to be included in the above BOQ. No additional price implication shall be entertained during contract stage in this regard.
- c) Bay Level: - The PMU and associated items (bay level LIU, bay ethernet switch etc.), shall be mounted on separate dedicated PMU panel for each line. The price and quantity of panel shall be included in quoted price and above mentioned BOQ.
- d) Station Level (Control room):- LIU and ethernet switch which are supplied under present scope by bidder shall be mounted in existing SAS panel/communication panel placed in control room.
- e) Tentative quantity of armoured F.O Cable (S.N 4) **above shall be 1500 m for each station.** The final quantity shall be informed during contract execution stage. Quantity variation shall be governed by note a. Laying of the supplied cable shall be in scope of BHEL. The termination and splicing of the F.O cable shall be in bidder's scope.

1.3 Specific Technical Requirements

1.3.1 Refer Section – 2 for specific technical requirements.

1.3.2 Technical Pre-Qualifying Requirements

The manufacturer(s) whose PMUs are offered should have designed, manufactured, tested, supplied and commissioned in 400kV System or above as on the date of bid opening.

1.3.3 Type Tests

- i. All equipment being supplied shall conform to type tests as per technical specification and shall be subject to routine tests in accordance with requirements stipulated under respective sections.
- ii. The reports for all type tests as per technical specification shall be furnished by the Bidder along with equipment / material drawings. However, type test reports of similar equipments/ material already accepted in POWERGRID shall be applicable for all projects with similar requirement. The type tests conducted earlier should have either been conducted in accredited laboratory (accredited based on ISO / IEC Guide 25 / 17025 or EN 45001 by the national accreditation body of the country where laboratory is located) or witnessed by POWERGRID or representative authorized by POWERGRID or Utility or representative of accredited test lab.

Unless otherwise specified elsewhere, the type test reports submitted shall be of the tests conducted on or after 05-Nov-2009. In case the test reports are of the



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test conducted earlier than 05-Nov-2009, the bidder shall repeat these test(s) at no extra cost to the BHEL/Employer.

Further, in the event of any discrepancy in the test reports i.e. any test report not acceptable due to any design/manufacturing changes or due to non-compliance with the requirement stipulated in the Technical Specification or any/all type tests not carried out, same shall be carried out without any additional cost implication to the BHEL/Employer.

The Bidder shall intimate the Employer/BHEL the detailed program about the type tests atleast two (2) weeks in advance in case of domestic supplies & six (6) weeks in advance in case of foreign supplies.

- iii. The Employer reserves the right to witness any or all the type tests. The Employer shall bear all expenses for deputation of Employer's representative(s) for witnessing the type tests.
- iv. The list of makes of various items, for which Type test reports are not required to be submitted are specified in Compendium of Vendors (COV).

1.3.5 Drawings & Engineering Documents

The successful bidder shall ensure vendor approvals as well as approvals of all Drawings/ Datasheets/ Type Test Reports/ QAP etc, wherever required, for the offered equipment as per this specification from POWERGRID.

The successful bidder shall have to extend all possible supports like timely submission/re-submission of drawings, visit to end customer to facilitate documents approval without any commercial implications to BHEL. Acceptance of bidder's documents shall be subject to end customer approval.

Date of Submission of first lot of drawings will be counted only from the date of submission of reasonably correct drawings. List of drawings required for technical clearance of manufacturing are as follows:

1. Approved GTP
2. Approved GA/Drawings/BOM.
3. Approved Type Test Reports.

Following documents are required during tender stage:

- a) Clause wise compliance to the specification
- b) Available catalogs of offered items
- c) Filled checklist
- d) Un-priced Bill of Quantity



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1.3.6 Quality Plan

Bidder should have POWERGRID approved and valid SMQP by the date of technical bid opening.

1.3.7 Deviations

The bidder shall list all the deviation from the specification separately. Offers without specific deviation will be deemed to be totally in compliance with the specification and NO DEVIATION on any account will be entertained at a later date.



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SECTION-2

Refer document

Technical Specification, Section: PMU Rev No 00 (17 Sheets)



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SECTION-3

Refer document

General Technical Requirements: TB-409-316-000 Rev 00.



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SECTION-4

Guaranteed Technical Particulars

Refer document

Annexure-II: Data Requirement Sheets (DRS) of PMU and associated items of Section 2.



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SECTION-5

CHECK LIST FOR INFORMATION TO BE FURNISHED WITH OFFER RETURN THIS CHECKLIST AS PART OF THE OFFER DULY SIGNED

The offer may not be considered if the following information and this Checklist are not enclosed with the Offer.

BHEL ENQUIRY. NO:

BIDDER: OFFER REFERENCE:

S.No.	Parameters	Data	Yes	Remarks
1.	Applicable standard for the PMU system offered	IEEE C37.118.1-2011, IEEE C37.118.2-2011 & C37.118.1a-2014	Yes	
2.	Mounting Arrangement(PMU, LIU and L3 Lan Switches	Dedicated PMU Panel for each line. (Qty and Price of Panel included in BOQ and Quoted price)	Yes	
3	PMU Class requirement as per IEEE C37.118 std	a) P & M Class compliant b) Shall be possible to configure PMU in either P class or M class	Yes	
4	PMU functional Requirements: PMU shall be used to measure/Calculate			
		a) 3- phase voltage phasors	Yes	
		b) 3- phase Current phasors	Yes	
		c) Positive sequence voltage	Yes	
		d) Positive sequence current	Yes	
		e) Breaker status	Yes	
		f) Main Protection Status	Yes	
		g) Frequency	Yes	
		h) Rate of change of frequency-df/dt	Yes	



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5	GPS receiver	Provided with each PMU	Yes	
6	Internal Clock	Having minimum stability of 1 ppm	Yes	
7	HMI(Human Machine Interface)	Having the provision of HMI	Yes	
8	Alarm in PMU	Can generate alarm in any abnormality. Which can be displayed locally and shall also transferred to PDC	Yes	
9	PMU Features			
	a) Minimum analog Channel	6	Yes	
	b) Minimum digital Channel	6	Yes	
	c) Communication ports	One ethernet port of 10/100 Base Tx and one optical fibre port of 100 Mbps	Yes	
	d) Communication protocols	UDP Multicast and Unicast and TCP/IP	Yes	
	e) Temperature	-10 to 55 degree Celsius	Yes	
	f) Humidity	10% to 95%	Yes	
10	GPS Reciver: IRIG –B time profile	As per IEEE Standard C37.118	Yes	
11	Layer-3 LAN switch for communication	Operating voltage 220V, 110V, 48V DC.	Yes	

II. A) TYPE TESTS

- 1) Type test of PMU are as per Table-1 and Table-2 given in section-2 of Technical Specification. Whether reports are available. **(YES)**

B) ROUTINE TESTS

- 1) The list of Routine tests to be performed as mentioned in table-1 given in section-2 of Technical Specification

Date:

Signature of the authorized representative of Bidder

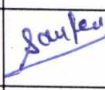
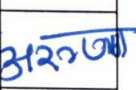
Company Seal



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TYPE OF DOC.	TECHNICAL SPECIFICATION			SIGN	  			
GENERAL TECHNICAL REQUIREMENTS-SECTION 3				NAME	NS	SKS	AG	
				DATE	18.12.19	18.12.19	18.12.19	
				GROUP	HVDC	W.O. No	Awaited	
CUSTOMER	Powergrid Corporation of India Ltd. (POWERGRID)							
PROJECT	Substation Package - SS02 for (i) 765kV Fatehgarh-2 (PG) S/S Extension and (ii) 765kV Bhadla-2 (PG) S/s Extension under Transmission System Associated With LTA applications from Rajasthan SEZ Part-B (Rajasthan SEZ Part-B Project) through Tariff Based Competitive Bidding (TBCB) Route							
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S.No.	Description					Sheet		
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3	Annexure -A					2 Sheets		
4	Annexure -B					1 Sheets		
5	Annexure -C					23 Sheets		
6	Annexure -G					3 Sheets		
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GENERAL TECHNICAL REQUIREMENTS-SECTION 3

Site Information

S.No.	Particular	Details
a)	Owner	Fatehgarh-II Transco Limited- a 100% wholly owned subsidiary of Power Grid Corporation of India Limited
b)	Customer	Fatehgarh-II Transco Limited- a 100% wholly owned subsidiary of Power Grid Corporation of India Limited
c)	Project Title	Substation Package - SS02 for (i) 765kV Fatehgarh-2 (PG) S/S Extension and (ii) 765kV Bhadla-2 (PG) S/s Extension under Transmission System Associated With LTA applications from Rajasthan SEZ Part-B (Rajasthan SEZ Part-B Project) through Tariff Based Competitive Bidding (TBCB) Route
d)	Location	Fatehgarh-2, Rajasthan Bhadla-2, Rajasthan
e)	Transport Facilities	Road/Train Nearest Rail Head For Fatehgarh-2: Fatehgarh Nearest Rail Head For Bhadla-2: Nokha
SITE CONDITIONS		
a)	Max. ambient air temp.	50°C
b)	Min. ambient air temp.	0°C
c)	Max. design ambient temp.	50°C
d)	Design reference temp.	50°C
e)	Average Humidity	Max. 100%
f)	Special corrosion conditions	No
g)	Solar Radiation	1.2kW/sqmtr
h)	Atmospheric UV radiation	High
i)	Altitude above sea level	Less than 1000 meter above mean sea level (MSL)
j)	Pollution Severity	High Pollution level
k)	Seismic Zone	As per IS 1893 but not less than 0.3g horizontal
WIND DATA		
	Wind velocity	As per IS-875
	Average No. of thunderstorm days per annum	As per IS
Main Electrical Parameters:		
	Fault Levels:	765kV: 40kA for 1 sec
	Creepage Distance	25mm/kV for All Equipment i.e BPI/Bushings, CB, Isolator, CT, CVT, LA, WT, NCT etc. 31mm/kV for string insulators



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GENERAL TECHNICAL REQUIREMENTS-SECTION 3

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GENERAL TECHNICAL REQUIREMENTS-SECTION 3

1.0 FOREWORD

The provisions under this section are intended to supplement requirements for the materials, equipments and services covered under other sections of tender documents and are not exclusive.

The Supplier shall note that the standards mentioned herein are not mutually exclusive or complete in themselves, but are intended to complement each other, with minimum repetition, to define the requirements of the Specification. In the event of a conflict between requirements of any two clauses of the Specification/ documents or requirements of different codes/ standards specified, the more stringent requirement as per the interpretation of the owner shall apply, unless confirmed otherwise by the owner in writing based on a written request from the Supplier.

In case of conflicting requirements between this document (General Technical Requirement Section 3) and equipment specification (Section 1 & Section 2), equipment specification shall prevail.

When specific requirements stipulated in the Specification exceed or change those required by the applicable standards, the stipulations of the Specification shall take precedence.

Unless specifically agreed to by the Purchaser prior to Award of Contract, the Work shall be in accordance with the standards indicated and the requirements of the Specification. The Supplier shall be held responsible for any deviation.

In case of conflict between the various standards, the decision of owner shall be binding & final.

2.0 GENERAL REQUIREMENT

The following words and expressions shall have the meanings hereby assigned to them throughout this document

"Employer/Owner" means Power Grid Corporation of India Ltd.

"Purchaser" means Bharat Heavy Electricals Limited

"Supplier/Manufacturer/Bidder" means the person or persons, firm or company assigned to execute the works as defined by the scope of supply, described here.



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"Specification" refers to this document.

The supplier should be approved by Power Grid. If not, it is the responsibility of the vendor to be assessed and approved by Power Grid, before placement of order by BHEL. Any cost involved in vendor assessment/approval must be borne by the vendor himself.

- 2.1 The Supplier/Manufacturer shall furnish catalogues, engineering data, technical information, design documents, drawings etc., fully in conformity with the technical specification during detailed engineering.
- 2.2 It is recognised that the Bidder may have standardised on the use of certain components, materials, processes or procedures different from those specified herein. Alternate proposals offering similar equipment based on the manufacturer's standard practice will also be considered provided such proposals meet the specified designs, standard and performance requirements and are acceptable to Employer.
- 2.3 Wherever a material or article is specified or defined by the name of a particular brand, Manufacturer or Vendor, the specific name mentioned shall be understood as establishing type, function and quality and not as limiting competition.
- 2.4 Equipment furnished shall be complete in every respect with all mountings, fittings, fixtures and standard accessories normally provided with such equipment and/or needed for erection, completion and safe operation of the equipment as required by applicable codes though they may not have been specifically detailed in the Technical Specifications unless included in the list of exclusions. Materials and components which are minor in nature and incidental to the requirement but not specifically stated in the specification, which are necessary for commissioning and satisfactory operation of the switchyard/ substation unless specifically excluded shall be deemed to be included in the scope of the specification and shall be supplied without any extra cost. All similar standard components/parts of similar standard equipment provided, shall be inter-changeable with one another.
- 2.5 Deleted.
- 2.6 Deleted.

3.0 STANDARDS

- 3.1 The works covered by the specification shall be designed, engineered, manufactured, built, tested and commissioned in accordance with the Acts, Rules, Laws and Regulations of India.
- 3.2 The equipment to be furnished under this specification shall conform to latest issue with all amendments (as on the originally scheduled date of bid opening) of standard specified under Annexure-C of this section, unless specifically mentioned in the specification.
- 3.3 The Bidder shall note that standards mentioned in the specification are not mutually exclusive or complete in themselves, but intended to compliment each other.



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- 3.4 The Bidder shall also note that list of standards presented in this specification is not complete. Whenever necessary the list of standards shall be considered in conjunction with specific IS/IEC.
- 3.5 When the specific requirements stipulated in the specifications exceed or differ than those required by the applicable standards, the stipulation of the specification shall take precedence.
- 3.6 Other internationally accepted standards which ensure equivalent or better performance than that specified in the standards specified under Annexure-C/individual sections for various equipments shall also, be accepted, however the salient points of difference shall be clearly brought out during detailed engineering along with English language version of such standard. The equipment conforming to standards other than specified under Annexure-C/ individual sections for various equipments shall be subject to Employer's approval.

4.0 SERVICES TO BE PERFORMED BY THE EQUIPMENT BEING FURNISHED

- 4.1 The 800kV system is being designed to limit the switching surge over voltage of 1.9 p.u. and the power frequency over voltage of 1.4 p.u. The equipment furnished under this specification shall perform all its functions and operate satisfactorily without showing undue strain, restrike etc under such over voltage conditions.
- 4.2 All equipments shall also perform satisfactorily under various other electrical, electromechanical and meteorological conditions of the site of installation.
- 4.3 All equipment shall be able to withstand all external and internal mechanical, thermal and electromechanical forces due to various factors like wind load, temperature variation, ice & snow, (wherever applicable) short circuit etc for the equipment.
- 4.4 The bidder shall design terminal connectors of the equipment taking into account various forces that are required to withstand.
- 4.5 The equipment shall also comply to the following:
- a) To facilitate erection of equipment, all items to be assembled at site shall be "match marked".
- b) All piping, if any between equipment control cabinet/operating mechanism to marshalling box of the equipment, shall bear proper identification to facilitate the connection at site.

4.6 System Parameter

765kV, 400kV & 220kV System

SL No	Description of parameters	765kV System
1.	System operating voltage	765kV
2.	Maximum operating voltage of the system (rms)	800kV
3.	Rated frequency	50HZ
4.	No. of phase	3
5.	Rated Insulation levels	
i)	Full wave impulse withstand voltage (1.2/50	2100kVp



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	microsec.)	
ii)	Switching impulse withstand voltage (250/2500 micro sec.) dry and wet	1550kVp
iii)	One minute power frequency dry withstand voltage (rms)	830kV
SL No	Description of parameters	765kV System
iv)	One minute power frequency dry and wet withstand voltage (rms)	-
6.	Corona extinction voltage	508 kV
7.	Max. radio interference voltage for frequency between 0.5 MHz and 2 MHz	2500 μ V at 508 kV rms
8.	Minimum creepage distance - for Equipment other than Insulator string	20000 mm
	Minimum creepage distance - for Insulator String	24800 mm
9	Min. clearances	
i.	Phase to phase	7600mm (for conductor conductor configuration) 9400mm (for rod-conductor configuration)
ii.	Phase to earth	4900mm (for conductor structure) 6400mm (for rod- structure)
iii.	Sectional clearances	10300 mm
10.	Rated short circuit current for 1 sec. duration	40kA
11.	System neutral earthing	Effectively earthed

Notes:

1. The above parameters are applicable for installations up to an altitude of 1000m above mean sea level. For altitude exceeding 1000m, necessary altitude correction factor shall be applicable as per relevant IEC.
2. The insulation and RIV levels of the equipments shall be as per values given in the Technical Specification of respective equipment.
3. Corona and radio interference voltage test and seismic withstand test procedures for equipments shall be in line with the procedure given at **Annexure-A** and **Annexure-B** respectively.

5.0 ENGINEERING DATA AND DRAWINGS

5.1 Deleted.



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- 5.2 The Bidder shall submit 4 (four) sets of drawings/ design documents /data / detailed bill of quantity and 1 (one) set of test reports for the approval of the Employer. The bidder shall also submit the softcopy of the above documents in addition to hardcopy.

5.3 Drawings

- 5.3.1 All drawings submitted by the Bidder shall be in sufficient detail to indicate the type, size, arrangement, material description, Bill of Materials, weight of each component, break-up for packing and shipment, dimensions, internal & the external connections, fixing arrangement required and any other information specifically requested in the specifications.

- 5.3.2 Drawings submitted by the Bidder shall be clearly marked with the name of the Employer, the unit designation, the specifications title, the specification number and the name of the Project. POWERGRID has standardized a large number of drawings/documents of various make including type test reports which can be used for all projects having similar requirements and in such cases no project specific approval (except for list of applicable drawings along with type test reports) is required. However, distribution copies of standard drawings/documents shall be submitted as per provision of the contract. All titles, noting, markings and writings on the drawing shall be in English. All the dimensions should be in SI units.

- 5.3.3 The review of these data by the Employer will cover only general conformance of the data to the specifications and documents, interfaces with the equipment provided under the specifications, external connections and of the dimensions which might affect substation layout. This review by the Employer may not indicate a thorough review of all dimensions, quantities and details of the equipment, materials, any devices or items indicated or the accuracy of the information submitted. This review and/or approval by the Employer shall not be considered by the Bidder, as limiting any of his responsibilities and liabilities for mistakes and deviations from the requirements, specified under these specifications and documents.

- 5.5 All manufacturing and fabrication work in connection with the equipment prior to the approval of the drawings shall be at the Bidder's risk. The Bidder may make any changes in the design which are necessary to make the equipment conform to the provisions and intent of the Contract and such changes will again be subject to approval by the Employer. Approval of Bidder's drawing or work by the Employer shall not relieve the bidder of any of his responsibilities and liabilities under the Contract.

- 5.6 All engineering data submitted by the Bidder after final process including review and approval by the Employer shall form part of the Contract Document and the entire works performed under these specifications shall be performed in strict conformity, unless otherwise expressly requested by the Employer in Writing.

5.7 Approval Procedure

The following schedule shall be followed generally for approval and for providing final documentation.



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i) Approval/comments/ by Employer on initial submission	As per schedule
ii) Resubmission (whenever required)	As per contract
iii) Approval or comments	As per contract
iv) Furnishing of distribution copies (2 hard copies to each substation and one scanned copy (pdf format)	2 weeks from the date of approval
v) Furnishing of distribution copies of test reports (a) Type test reports (one scanned softcopy in pdf format to each substation plus one for corporate centre & one hardcopy per substation)	2 weeks from the date of final approval
(b) Routine Test Reports (one copy for each substation)	-do-
vi) Furnishing of instruction/ operation manuals (2 copies per substation and one softcopy (pdf format) for corporate centre & per substation)	On completion of Engineering
(vii) As built drawings (two sets of hardcopy per substation & one softcopy (pdf format) for corporate centre & per substation)	On completion of entire works

NOTE :

(1) The bidder may please note that all resubmissions must incorporate all comments given in the earlier submission by the Employer or adequate justification for not incorporating the same must be submitted failing which the submission of documents is likely to be returned.

(2) All drawings should be submitted in softcopy form, however substation design drawings like SLD, GA, all layouts etc. shall also be submitted in AutoCAD Version. SLD, GA & layout drawings shall be submitted for the entire substation in case of substation extension also.

(3) The instruction Manuals shall contain full details of drawings of all equipment being supplied under this contract, their exploded diagrams with complete instructions for storage, handling,



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erection, commissioning, testing, operation, trouble shooting, servicing and overhauling procedures.

(4) If after the commissioning and initial operation of the substation, the instruction manuals require any modifications/additions/changes, the same shall be incorporated and the updated final instruction manuals shall be submitted by the Bidder to the Employer.

(5) The Bidder shall furnish to the Employer catalogues of spare parts.

(6) All As-built drawings/documents shall be certified by site indicating the changes before final submission.

6.0 MATERIAL/ WORKMANSHIP

6.1 General Requirement

- 6.1.1 Where the specification does not contain references to workmanship, equipment, materials and components of the covered equipment, it is essential that the same must be new, of highest grade of the best quality of their kind, conforming to best engineering practice and suitable for the purpose for which they are intended.
- 6.1.2 In case where the equipment, materials or components are indicated in the specification as "similar" to any special standard, the Employer shall decide upon the question of similarity. When required by the specification or when required by the Employer the Bidder shall submit, for approval, all the information concerning the materials or components to be used in manufacture. Machinery, equipment, materials and components supplied, installed or used without such approval shall run the risk of subsequent rejection, it is to be understood that the cost as well as the time delay associated with the rejection shall be borne by the Bidder.
- 6.1.3 The design of the Works shall be such that installation, future expansions, replacements and general maintenance may be undertaken with a minimum of time and expenses. Each component shall be designed to be consistent with its duty and suitable factors of safety, subject to mutual agreements. All joints and fastenings shall be devised, constructed and documented so that the component parts shall be accurately positioned and restrained to fulfil their required function. In general, screw threads shall be standard metric threads. The use of other thread forms will only be permitted when prior approval has been obtained from the Employer.
- 6.1.4 Whenever possible, all similar part of the Works shall be made to gauge and shall also be made interchangeable with similar parts. All spare parts shall also be interchangeable and shall be made of the same materials and workmanship as the corresponding parts of the Equipment supplied under the Specification. Where feasible, common component units shall be employed in different pieces of equipment in order to minimize spare parts stocking requirements. All equipment of the same type and rating shall be physically and electrically interchangeable.
- 6.1.5 Deleted.
- 6.1.6 The Bidder shall apply oil and grease of the proper specification to suit the machinery, as is necessary for the installation of the equipment. Lubricants used for installation purposes shall be



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drained out and the system flushed through where necessary for applying the lubricant required for operation. The Bidder shall apply all operational lubricants to the equipment installed by him.

- 6.1.7 All oil, grease and other consumables used in the Works/Equipment shall be purchased in India unless the Bidder has any special requirement for the specific application of a type of oil or grease not available in India. If such is the case, he shall declare in the proposal, where such oil or grease is available. He shall help Employer in establishing equivalent Indian make and Indian Bidder. The same shall be applicable to other consumables too.

6.2 Provisions For Exposure to Hot and Humid climate

Outdoor equipment supplied under the specification shall be suitable for service and storage under tropical conditions of high temperature, high humidity, heavy rainfall and environment favourable to the growth of fungi and mildew. The indoor equipments located in non-air conditioned areas shall also be of same type.

6.2.1 Space Heaters

- 6.2.1.1 The heaters shall be suitable for continuous operation at 240V as supply voltage. On-off switch and fuse shall be provided.
- 6.2.1.2 One or more adequately rated thermostatically connected heaters shall be supplied to prevent condensation in any compartment. The heaters shall be installed in the compartment and electrical connections shall be made sufficiently away from below the heaters to minimize deterioration of supply wire insulation. The heaters shall be suitable to maintain the compartment temperature to prevent condensation.

6.2.2 FUNGI STATIC VARNISH

Besides the space heaters, special moisture and fungus resistant varnish shall be applied on parts which may be subjected or predisposed to the formation of fungi due to the presence or deposit of nutrient substances. The varnish shall not be applied to any surface of part where the treatment will interfere with the operation or performance of the equipment. Such surfaces or parts shall be protected against the application of the varnish.

6.2.3 Ventilation opening

Wherever ventilation is provided, the compartments shall have ventilation openings with fine wire mesh of brass to prevent the entry of insects and to reduce to a minimum the entry of dirt and dust.

6.2.4 Degree of Protection

The enclosures of the Control Cabinets, Junction boxes and Marshalling Boxes, panels etc. to be installed shall comply with following degree of protection as detailed here under:

- a) Installed out door: IP- 55
- b) Installed indoor in air conditioned area: IP-31
- c) Installed in covered area: IP-52



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d) Installed indoor in non-air conditioned area where possibility of entry of water is limited: IP-41.

e) For LT Switchgear (AC & DC distribution Boards): IP-52

The degree of protection shall be in accordance with IS:13947 (Part-I)/IEC-60947 (Part-I)/IS 12063/IEC-60529. Type test report for IP-55 or higher degree of protection test, shall be submitted for approval.

6.3 RATING PLATES, NAME PLATES AND LABELS

6.3.1 Each main and auxiliary item of substation is to have permanently attached to it in a conspicuous position a rating plate of non-corrosive material upon which is to be engraved manufacturer's name, year of manufacture, equipment name, type or serial number together with details of the loading conditions under which the item of substation in question has been designed to operate, and such diagram plates as may be required by the Employer. The rating plate of each equipment shall be according to IEC requirement.

6.3.2 All such nameplates, instruction plates, rating plates of transformers, reactors, CB, CT, CVT, SA, Isolators, C & R panels and PLCC equipments shall be bilingual with Hindi inscription first followed by English. Alternatively two separate plates one with Hindi and the other with English inscriptions may be provided.

6.4 FIRST FILL OF CONSUMABLES, OIL AND LUBRICANTS

All the first fill of consumables such as oils, lubricants, filling compounds, touch up paints, soldering/brazing material for all copper piping of circuit breakers and essential chemicals etc. which will be required to put the equipment covered under the scope of the specifications, into operation, shall be furnished by the Bidder unless specifically excluded under the exclusions in these specifications and documents.

7.0 DESIGN IMPROVEMENTS / COORDINATION

7.1 Deleted.

7.2 Deleted.

7.3 The Bidder shall be responsible for the selection and design of appropriate equipments to provide the best co-ordinated performance of the entire system. The basic design requirements are detailed out in this Specification. The design of various components, sub-assemblies and assemblies shall be so done that it facilitates easy field assembly and maintenance.

7.4 The Bidder has to coordinate designs and terminations with the agencies (if any) who are Consultants/Bidder for the Employer. The names of agencies shall be intimated to the successful bidders.



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- 7.5 The Bidder will be called upon to attend design co-ordination meetings with the Engineer, other Bidder's and the Consultants of the Employer (if any) during the period of Contract. The Bidder shall attend such meetings at his own cost at POWERGRID Corporate Centre, Gurgaon (Haryana) or at mutually agreed venue as and when required and fully cooperate with such persons and agencies involved during those discussions.

8.0 QUALITY ASSURANCE PROGRAMME

- 8.1 To ensure that the equipment and services under the scope of this Contract, whether manufactured or performed within the Bidder's Works or at his Sub-Bidder's premises or at the Employer's site or at any other place of Work as applicable, are in accordance with the specifications, the Bidder shall ensure suitable quality assurance programme to control such activities at all points necessary. A quality assurance programme of the Bidder shall be in line with ISO requirements & shall generally cover the following:

- a) The organisation structure for the management and implementation of the proposed quality assurance programme.
- b) System for Document and Data Control.
- c) Qualification and Experience data of Bidder's key personnel.
- d) The procedure for purchases of materials, parts, components and selection of sub- Bidder's services including vendor analysis, source inspection, incoming raw material inspection, verification of material purchases etc.
- e) System for shop manufacturing and site erection controls including process controls, fabrication and assembly control.
- f) System for Control of non-conforming products including deviation dispositioning, if any and system for corrective and preventive actions based on the feedback received from the Customers and also internally documented system for Customer complaints.
- g) Inspection and test procedure both for manufacture and field activities.
- h) System for Control of calibration of testing and measuring equipment and the indication of calibration status on the instruments.
- i) System for indication and appraisal of inspection status.
- j) System of Internal Quality Audits, Management review and initiation of corrective and Preventive actions based on the above.
- k) System for authorising release of manufactured product to the Employer.
- l) System for maintenance of records.



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m) System for handling, storage and delivery.

n) A quality plan detailing out the specific quality control measures and procedure adopted for controlling the quality characteristics relevant to each item of equipment furnished and /or service rendered.

o) System for various field activities i.e. unloading, receipt at site, proper storage, erection, testing and commissioning of various equipment and maintenance of records. In this regard, the Employer has already prepared Standard Field Quality Plan for transmission line/substation equipments as applicable, Civil/erection Works which is required to be followed for associated works.

The Employer or his duly authorised representative reserves the right to carry out quality audit and quality surveillance of the system and procedure of the Bidder/his vendor's quality management and control activities.

8.2 Quality Assurance Documents

The Bidder shall ensure availability of the following Quality Assurance Documents:

i) All Non-Destructive Examination procedures, stress relief and weld repair procedure actually used during fabrication, and reports including radiography interpretation reports.

ii) Welder and welding operator qualification certificates.

iii) Welder's identification list, welding operator's qualification procedure and welding identification symbols.

iv) Raw Material test reports on components as specified by the specification and in the quality plan.

v) The Manufacturing Quality Plan (MQP) indicating Customer Inspection Points (CIPs) at various stages of manufacturing and methods used to verify that the inspection and testing points in the quality plan were performed satisfactorily.

vi) Factory test results for testing required as per applicable quality plan/technical specifications/GTP/Drawings etc.

vii) Stress relief time temperature charts/oil impregnation time temperature charts, wherever applicable.

8.3 INSPECTION, TESTING & INSPECTION CERTIFICATE

8.3.1 Bidder shall procure bought out items from sub-vendors as per the list in "Compendium of Vendors" available on POWERGRID web-site www.powergridindia.com after ensuring compliance to the requirements/conditions mentioned therein. Bidder shall explore first the possibilities of procuring the bought out items from POWERGRID approved existing vendors. In case of their



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unavailability / non-response, Bidder may approach POWERGRID for additional sub-vendor approval. In that case, the assessment report of proposed sub vendor by Bidder along with the enclosures as per Annexure-F shall be submitted within 60 days of the award. The proposal shall be reviewed and approval will be accorded based on the verification of the document submitted and/or after the physical assessment of the works as the case may be. The physical assessment conducted by POWERGRID, if required, shall be on chargeable basis. Charges shall be as per the POWERGRID norms prevailing at that time, which shall be intimated by POWERGRID separately. If proposal for sub-vendor is submitted after 60 days, the Bidder's proposal normally will not be considered for current LOA. However, POWERGRID may process the case for developing more vendors for referred items, if found relevant. In all cases, It is the responsibility of the Bidder that Project activities do not suffer on account of delay in approval/non approval of a new sub-vendor.

The responsibility and the basis of inspection for various items & equipment is placed at Annexure-G along with the requirement of MQP (Manufacturing Quality Plan), ITP(Inspection & Test Plan), FAT(Factory Acceptance Test) which should be valid & POWERGRID approved and Level of inspection envisaged against each item.

Bidder shall ensure that order for items where MQP/ITP/FAT is required will be placed only on vendors having valid MQP/ITP/FAT and where the supplier's MQP/ITP/FAT is either not valid or has not been approved by POWERGRID, MQP shall be generally submitted as per POWERGRID format before placing order.

Items not covered under MQP/ITP/FAT shall be offered for inspection as per POWERGRID LOA/technical Specifications/POWERGRID approved data sheets/POWERGRID approved drawings and relevant Indian/International standards. Inspection Levels: For implementation of projects in a time bound manner and to avoid any delay in deputation of POWERGRID or its authorized representative, involvement of POWERGRID for inspection of various items / equipment will be based on the level below:

Level –I: Bidder to raise all inspection calls and review the report of tests carried out by the manufacturer, on his own, as per applicable standards/ POWERGRID specification, and submit to concerned POWERGRID inspection office/Inspection Engineer. CIP/MICC will be issued by POWERGRID based on review of test reports/certificates of manufacturers.

Level – II: Bidder to raise all inspection calls and carry out the inspection on behalf of POWERGRID on the proposed date of inspection as per applicable standards/specification. However, in case POWERGRID wishes to associate itself during inspection, the same would be intimated to Bidder and CIP/MICC will be issued by POWERGRID. Else, Bidder would submit their test reports/certificates to POWERGRID. CIP/MICC will be issued by POWERGRID based on review of test reports/certificates.

Level - III: Bidder to raise inspection calls for both, stage (as applicable) & final inspection and carry out the stage inspections (if applicable) on behalf of POWERGRID on the proposed date of inspection as per applicable standards/specification. However, in case POWERGRID wishes to associate itself during stage inspection, the same would be intimated to Bidder and CIP will be issued by POWERGRID. Else, Bidder would submit the test reports / certificates of stage inspection after their own review and CIP will be issued by POWERGRID based on review of test



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reports / certificates. Final inspection will be carried out by POWERGRID and CIP/MICC will be issued by POWERGRID.

Level – IV: Bidder to raise inspection calls for both, stage (as applicable) & final inspections. POWERGRID will carry out the inspection for both stage & final inspection as per applicable standards/specification and CIP/MICC will be issued by POWERGRID.

- 8.3.2 Bidder shall ensure that to implement the above inspection levels, particularly for the quality control and inspection at sub-vendor's works, they would depute sufficient qualified & experienced manpower in their Quality Control and Inspection department. Further, to assure quality of construction, Bidder shall have a separate workforce having appropriate qualification & experience and deploy suitable tools and plant for maintaining quality requirement during construction in line with applicable Field Quality Plan (FQP).
- 8.3.3 The Employer, his duly authorised representative and/or outside inspection agency acting on behalf of the Employer shall have at all reasonable times access to the Bidder's premises or Works and shall have the power at all reasonable times to ensure that proper Quality Management practices / norms are adhered to, inspect and examine the materials & workmanship of the Works, to carry out Quality/Surveillance Audit during manufacture or erection and if part of the Works is being manufactured or assembled at other premises or works. The Bidder shall obtain for the Employer and for his duly authorised representative permission to inspect as if the works were manufactured or assembled on the Bidder's own premises or works. The item/equipment, if found unsatisfactory with respect to workmanship or material is liable to be rejected. The observations for improvements during product/ process inspection by POWERGRID shall be recorded in Quality Improvement Register (available & maintained at works) for review & timely compliance of observations.
- 8.3.4 Bidder shall submit inspection calls over internet through POWERGRID website. The required vendor code and password to enable raising inspection call will be furnished to the main Bidder within 30 days of award of contract on submission of documents by Bidder. After raising the inspection calls, Bidder shall then proceed as per the message of that particular call which is available on the message board.
- 8.3.5 The Employer reserves the right to witness any or all type, acceptance and routine tests specified for which the Bidder shall give the Employer/Inspector Twenty one (21) days written notice of any material being ready for testing for each stage of testing as identified in the approved quality plan as customer inspection point(CIP) for indigenous inspections. All inspection calls for overseas material shall be given at least forty five (45) days in advance. Such tests shall be to the Bidder's account except for the expenses of the Inspection Engineer. The Employer/inspector, unless witnessing of the tests is waived by Employer, will attend such tests within Twenty one (21) days of the date of which the equipment is notified as being ready for test/inspection, failing which the Bidder may proceed with the test which shall be deemed to have been made in the Inspector's presence and he shall forthwith forward to the Inspector three copies of tests, duly certified. Bidder shall ensure, before giving notice for type test, that all drawings and quality plans have been got approved. The equipment shall be dispatched to site only after approval of Routine and Acceptance test results and Issuance of Dispatch Clearance in writing by the Employer. CIP/Material Inspection clearance certificate (MICC) shall be issued by the Employer after inspection of the equipment or review of test reports as applicable. Employer may waive off the



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presence of Employer's inspecting engineer. In that case test will be carried out as per approved QP and test certificate will be furnished by the supplier for approval. CIP/MICC will be issued only after review and approval of the test reports.

- 8.3.6 Bidder shall generally offer material for inspection as per supply bar chart approved by POWERGRID and not before 30 days from schedule indicated in the bar chart. In case Bidder offers material(s) for inspection prior to 30 days from the scheduled date with necessary approval of POWERGRID, POWERGRID shall inspect the material and issue CIP only. However, in such an exceptional case, MICC shall be issued only as per provision of original / revised approved supply schedule.
- 8.3.7 Bidder shall minimize the number of inspection calls by offering optimum quantities in each inspection call at the respective manufacturer's works.
- 8.3.8 Bidder shall inspect the material themselves and only after they are fully convinced about the Quality, they shall offer the material for POWERGRID inspection and shall also ensure that relevant portion of LOA/NOA, approved drawing and data sheets along with applicable Quality Plans are available at the works of Bidder or their Sub-vendor before the material is offered for inspection.
- 8.3.9 Bidder shall ensure that material which has been cleared for dispatch after inspection will be dispatched within 30 days in case of domestic supplies and within 60 days in case of Off-shore supplies from the date of issuance of CIP. Material which is not dispatched within stipulated time as above will be reoffered for POWERGRID inspection or specific approval of POWERGRID QA&I shall be obtained for delayed dispatch.
- 8.3.10 The Employer or IE shall give notice in writing to the Bidder, of any objection either to conformance to any drawings or to any equipment and workmanship which in his opinion is not in accordance with the Contract. The Bidder shall give due consideration to such objections and shall either make the modifications that may be necessary to meet the said objections or shall confirm in writing to the Employer/Inspection Engineer giving reasons therein, that no modifications are necessary to comply with the Contract.
- 8.3.11 All Test Reports and documents to be submitted in English during final inspection of equipment by POWERGRID or as and when required for submission.
- 8.3.12 When the factory tests have been completed at the Bidder's or Sub-Bidder's works, the Employer/Inspection Engineer (IE) shall issue a certificate to this effect within fifteen (15) days after completion of tests & submission of documents by Bidder/manufacturer but if the tests are not witnessed by the Employer/IE, the certificate shall be issued within fifteen (15) days of receipt of the Bidder's Test certificate by the Employer/IE. Bidder shall, on completion of all tests, submit test reports within Ten (10) days to POWERGRID IE. Failure of the Employer/IE to issue such a certificate shall not prevent the Bidder from proceeding with the Works. The completion of these tests or the issue of the certificate shall not bind the Employer to accept the equipment should, it, on further tests after erection, be found not to comply with the Contract.
- 8.3.13 In all cases, where the Contract provides for tests whether at the premises or works of the Bidder or of any Sub- Bidder, the Bidder, except where otherwise specified, shall provide free of charge



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such items as labour, materials, electricity, fuel, water, stores, apparatus and instruments as may be reasonably demanded by the Employer/Inspector or his authorised representative to carry out effectively such tests of the equipment in accordance with the Contract and shall give facilities to the Employer/Inspection Engineer or to his authorised representative to accomplish testing.

- 8.3.14 The inspection and acceptance by Employer and issue of Inspection Certificate thereon shall in no way limit the liabilities and responsibilities of the Bidder in respect of the agreed quality assurance programme forming a part of the Contract, or if such equipment is found to be defective at a later stage.
- 8.3.15 The Employer will have the right of having at his own expenses any other test(s) of reasonable nature carried out at Bidder's premises or at site or in any other place in addition of aforesaid type and routine tests, to satisfy that the material comply with the specification.
- 8.3.16 The Employer reserves the right for getting any additional field tests conducted on the completely assembled equipment at site to satisfy that material complies with specifications.
- 8.3.17 Rework/ Re-engineering, if any, on any item/equipment shall be carried out only after mutual discussions and in accordance with mutually agreed procedure. Bidder shall submit Joint Inspection Report of equipments under Re-Work/Re-Engineering alongwith procedure for the same to POWERGRID for approval, before taking up the Re-Work/Re-Engineering, failing which POWERGRID reserves the right to reject the equipment.
- 8.3.18 Bidder may establish a field test Laboratory to execute Civil Construction testing requirements at site with the condition that all testing equipment shall be calibrated from POWERGRID approved accredited Testing laboratories, with calibration certificates kept available at site and all testing personnel employed in the Field Testing Laboratories to be qualified and experienced Engineers or testing to be carried out at POWERGRID approved Third Party Laboratories.
- 8.3.19 Bidder shall ensure that all possible steps are taken to avoid damages to the equipment during transport, storage and erection.
- 8.3.20 Bidder shall implement additional stringent quality checks and preparation during installation of GIS at site (if applicable) as per POWERGRID approved guidelines/Technical specifications.
- 8.3.21 Bidder shall ensure commissioning of all CSDs along with Circuit Breakers wherever applicable.
- 8.3.22 For EHV transformers/reactors:

Insulation oil shall be as per POWERGRID Technical specifications and same grade shall be used for impregnation of the active part & testing at the works of Transformer/Reactor Manufacturer and as well as for filling the Transformer/Reactors at site. Bidder to ensure that windings for Transformer/Reactors are made in air conditioned environment. Core-coil assembly shall be performed in positive pressurized dust controlled environment. Dust measurements shall be monitored regularly at Transformer / Reactor Manufacturer works. Bidder shall ensure that respective civil foundations & Fire walls for Transformer/Reactors units to be commissioned, shall be made ready at concerned sites before receipt of Transformer/Reactors units. All the requisite material for Neutral & Delta Bus formation required for charging of complete bank of



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765KV class 1-ph Transformer/Reactor units shall be made available at the concerned sites before receipt of the Transformer/Reactor units at site.

- 8.3.23 The Employer reserves the right to increase or decrease their involvement in inspections at Bidder's Works or at his Sub-Bidder's premises or at the Employer's site or at any other place of Work based on performance of Bidder/sub-Bidder.

9.0 TYPE TESTING & CLEARANCE CERTIFICATE

- 9.1 All equipment being supplied shall conform to type tests as per technical specification and shall be subject to routine tests in accordance with requirements stipulated under respective sections.
- 9.2 The reports for all type tests as per technical specification shall be furnished by the Bidder alongwith equipment / material drawings. However, type test reports of similar equipments/ material already accepted in POWERGRID shall be applicable for all projects with similar requirement. The type tests conducted earlier should have either been conducted in accredited laboratory (accredited based on ISO / IEC Guide 25 / 17025 or EN 45001 by the national accreditation body of the country where laboratory is located) or witnessed by POWERGRID or representative authorized by POWERGRID or Utility or representative of accredited test lab.

Unless otherwise specified elsewhere, the type test reports submitted shall be of the tests conducted on or after 05-Nov-2009. In case the test reports are of the test conducted earlier than 05-Nov-2009, the bidder shall repeat these test(s) at no extra cost to the BHEL/Employer.

Further, in the event of any discrepancy in the test reports i.e. any test report not acceptable due to any design/manufacturing changes or due to non-compliance with the requirement stipulated in the Technical Specification or any/all type tests not carried out, same shall be carried out without any additional cost implication to the BHEL/Employer.

The Bidder shall intimate the Employer the detailed program about the type tests atleast two (2) weeks in advance in case of domestic supplies & six (6) weeks in advance in case of foreign supplies.

- 9.3 The Employer intends to repeat those type tests which are indicated in the price schedule and the same shall be payable as per provision of contract. The price of conducting type tests shall be included in Bid price and break up of these shall be given in the relevant schedule of Bid Proposal Sheets. These Type test charges would be considered in bid evaluation. In case Bidder does not indicate charges for any of the type tests or does not mention the name of any test in the price schedules, it will be presumed that the particular test has been offered free of charge. Further, in case any Bidder indicates that he shall not carry out a particular test, his offer shall be considered incomplete and shall be liable to be rejected. The Employer reserves the right to waive the repeating of type tests partly or fully and in case of waiver, test charges for the same shall not be payable.
- 9.4 The Employer reserves the right to witness any or all the type tests. The Employer shall bear all expenses for deputation of Employer's representative(s) for witnessing the type tests.



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- 9.5 The list of makes of various items, for which Type test reports are not required to be submitted are specified in Compendium of Vendors (COV).

10.0 Deleted.

11.0 PACKAGING & PROTECTION

- 11.1 All the equipments shall be suitably protected, coated, covered or boxed and crated to prevent damage or deterioration during transit, handling and storage at Site till the time of erection. On request of the Employer, the Bidder shall also submit packing details/associated drawing for any equipment/material under his scope of supply, to facilitate the Employer to repack any equipment/material at a later date, in case the need arises. While packing all the materials, the limitation from the point of view of availability of Railway wagon sizes in India should be taken into account. The Bidder shall be responsible for any loss or damage during transportation, handling and storage due to improper packing. Any demurrage, wharfage and other such charges claimed by the transporters, railways etc. shall be to the account of the Bidder. Employer takes no responsibility of the availability of the wagons.
- 11.2 All coated surfaces shall be protected against abrasion, impact, discolouration and any other damages. All exposed threaded portions shall be suitably protected with either a metallic or a non-metallic protecting device. All ends of all valves and pipings and conduit equipment connections shall be properly sealed with suitable devices to protect them from damage.

12.0 FINISHING OF METAL SURFACES

- 12.1 All metal surfaces shall be subjected to treatment for anti-corrosion protection. All ferrous surfaces for external use unless otherwise stated elsewhere in the specification or specifically agreed, shall be hot-dip galvanized after fabrication. All steel conductors including those used for earthing/grounding (above ground level) shall also be galvanized according to IS: 2629.

12.2 HOT DIP GALVANISING

- 12.2.1 The minimum weight of the zinc coating shall be 610 gm/sq.m and minimum average thickness of coating shall be 86 microns for all items having thickness 6mm and above. For items lower than 6mm thickness requirement of coating thickness shall be as per relevant ASTM. For surface which shall be embedded in concrete, the zinc coating shall be 610 gm/sq.m minimum.
- 12.2.2 The galvanized surfaces shall consist of a continuous and uniform thick coating of zinc, firmly adhering to the surface of steel. The finished surface shall be clean and smooth and shall be free from defects like discoloured patches, bare spots, unevenness of coating, spelter which is loosely attached to the steel globules, spiky deposits, blistered surface, flaking or peeling off, etc. The presence of any of these defects noticed on visual or microscopic inspection shall render the material liable to rejection.
- 12.2.3 After galvanizing, no drilling or welding shall be performed on the galvanized parts of the equipment excepting that nuts may be threaded after galvanizing. Sodium dichromate or alternate approved treatment shall be provided to avoid formation of white rust after hot dip galvanization.



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- 12.2.4 The galvanized steel shall be subjected to four numbers of one minute dips in copper sulphate solution as per IS-2633.
- 12.2.5 Sharp edges with radii less than 2.5 mm shall be able to withstand four immersions of the Standard Preece test. All other coatings shall withstand six immersions. The following galvanizing tests should essentially be performed as per relevant Indian Standards.
- Coating thickness
 - Uniformity of zinc
 - Adhesion test
 - Mass of zinc coating
- 12.2.6 Galvanised material must be transported properly to ensure that galvanised surfaces are not damaged during transit. Application of touch-up zinc rich paint at site shall be allowed with approval of Engineer Incharge.

12.3 PAINTING

- 12.3.1 All sheet steel work shall be degreased, pickled, phosphated in accordance with the IS- 6005 "Code of practice for phosphating iron and sheet". All surfaces, which will not be easily accessible after shop assembly, shall beforehand be treated and protected for the life of the equipment. The surfaces, which are to be finished painted after installation or require corrosion protection until installation, shall be shop painted with at least two coats of primer. Oil, grease, dirt and swarf shall be thoroughly removed by emulsion cleaning. Rust and scale shall be removed by pickling with dilute acid followed by washing with running water, rinsing with slightly alkaline hot water and drying.
- 12.3.2 After phosphating, thorough rinsing shall be carried out with clean water followed by final rinsing with dilute dichromate solution and oven drying. The phosphate coating shall be sealed with application of two coats of ready mixed, stoving type zinc chromate primer. The first coat may be "flash dried" while the second coat shall be stoved.
- 12.3.3 After application of the primer, two coats of finishing synthetic enamel paint shall be applied, each coat followed by stoving. The second finishing coat shall be applied after inspection of first coat of painting.
- 12.3.4 The exterior and interior colour of the paint in case of new substations shall preferably be RAL 7032 for all equipment, marshalling boxes, junction boxes, control cabinets, panels etc. unless specifically mentioned under respective sections of the equipments. Glossy white colour inside the equipments /boards /panels/junction boxes is also acceptable. The exterior colour for panels shall be matching with the existing panels in case of extension of a substation. Each coat of primer and finishing paint shall be of slightly different shade to enable inspection of the painting. A small quantity of finishing paint shall be supplied for minor touching up required at site after installation of the equipments.
- 12.3.5 In case the bidder proposes to follow his own standard surface finish and protection procedures or any other established painting procedures, like electrostatic painting etc., the procedure shall be submitted during detailed engineering for Employer's review & approval.



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12.3.6 The colour scheme as given below shall be followed for Fire Protection and Air Conditioning systems

S.No.	PIPE LINE	Base colour	Band colour
Fire Protection System			
1	Hydrant and Emulsifier system pipeline	FIRE RED	-
2	Emulsifier system detection line – water	FIRE RED	Sea Green
3	Emulsifier system detection line –Air	FIRE RED	Sky Blue
4	Pylon support pipes	FIRE RED	-
Air Conditioning Plant			
5	Refrigerant gas pipeline – at compressor suction	Canary Yellow	-
6	Refrigerant gas pipeline – at compressor discharge	Canary Yellow	Red
7	Refrigerant liquid pipeline	Dark Admiralty Green	-
8	Chilled water pipeline	Sea Green	-
9	Condenser water pipeline	Sea Green	Dark Blue

The direction of flow shall be marked by → (arrow) in black colour.



Base Colour Direction of flow Band Colour

12.3.7 For aluminium casted surfaces, the surface shall be with smooth finish. Further, in case of aluminium enclosures, the surface shall be coated with powder (coating thickness of 60 microns) after surface preparation for painting. For stainless steel surfaces, no painting is envisaged.

13.0 Deleted

14.0 TOOLS

14.1 Deleted

14.2 SPECIAL TOOLS AND TACKLES

The bidder shall supply all special tools and tackles required for Operation and maintenance of equipment. The special tools and tackles shall only cover items which are specifically required for the equipment offered and are proprietary in nature. The list of special tools and tackles, if any, shall be finalized during detail engineering and the same shall be supplied without any additional cost implication to the Employer.

14.3 Deleted

15.0 AUXILIARY SUPPLY



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- 15.1 The auxiliary power for station supply, including the equipment drive, cooling system of any equipment, air-conditioning, lighting etc shall be designed for the specified Parameters as under. The DC supply for the instrumentation and PLCC system shall also conform the parameters as indicated in the following table:

Normal Voltage	Variation in Voltage	Frequency in HZ	Phase/Wire	Neutral connection
415V	±10%	50 ± 5%	3/4 Wire	Solidly Earthed.
240V	±10%	50 ± 5%	1/2 Wire	Solidly Earthed.
220V	190V to 240V	DC	Isolated 2 wire System	-
110V	95V to 120V	DC	Isolated 2 wire System	-
48V	--	DC	2 wire system (+) earthed	-

Combined variation of voltage and frequency shall be limited to + 10%.

16.0 SUPPORT STRUCTURE

- 16.1 The equipment support structures shall be suitable for equipment connections at the first level i.e 14.0 meter, 8.0 meter, 5.9 meter and 4.6 meter from plinth level for 765kV, 400kV, 220kV and 132kV substations respectively. All equipment support structures shall be supplied alongwith brackets, angles, stools etc. for attaching the operating mechanism, control cabinets & marshalling box (wherever applicable) etc.
- 16.2 The minimum vertical distance from the bottom of the lowest porcelain part of the bushing, porcelain enclosures or supporting insulators to the bottom of the equipment base, where it rests on the foundation pad shall be 2.55 metres.

17.0 CLAMPS AND CONNECTORS INCLUDING TERMINAL CONNECTORS

- 17.1 All power clamps and connectors shall conform to IS: 5561 or other equivalent international standard and shall be made of materials listed below:

S.No.	Description	Materials
a)	For connecting ACSR conductors/AAC conductors/ Aluminium tube	Aluminum alloy casting, conforming to designation A6 of IS:617 and all test shall conform to IS:617
b)	For connecting equipment terminals mad of copper with ACSR conductors/AAC conductors/ Aluminium tube	Bimetallic connectors made from aluminum alloy casting, conforming to designation A6 of IS:617 with 2mm thick bimetallic liner/strip and all test shall conform to IS:617
c)	For connecting G.I	Galvanised mild steel shield wire
d)	Bolts, nuts & plain washers	Electro-galvanised for sizes below M12, for others hot dip galvanised.
e)	Spring washers	Electro-galvanised mild steel suitable for atleast service condition-3 as per IS:1573



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- 17.2 Necessary clamps and connectors shall be supplied for all equipment and connections. If corona rings are required to meet these requirements they shall be considered as part of that equipment and included in the scope of work.
- 17.3 Where copper to aluminum connections are required, bi-metallic clamps shall be used, which shall be properly designed to ensure that any deterioration of the connection is kept to a minimum and restricted to parts which are not current carrying or subjected to stress.
- 17.4 Low voltage connectors, grounding connectors and accessories for grounding all equipment as specified in each particular case, are also included in the scope of Work.
- 17.5 No current carrying part of any clamp shall be less than 10 mm thick. All ferrous parts shall be hot dip galvanised. Copper alloy liner/strip of minimum 2 mm thickness shall be cast integral with aluminum body or 2 mm thick bi-metallic liner/strips shall be provided for Bi-metallic clamps.
- 17.6 All casting shall be free from blow holes, surface blisters, cracks and cavities. All sharp edges and corners shall be blurred and rounded off.
- 17.7 Flexible connectors, braids or laminated straps made for the terminal clamps for bus posts shall be suitable for both expansion or through (fixed/sliding) type connection of IPS AL tube as required. In both the cases the clamp height (top of the mounting pad to centre line of the tube) should be same.
- 17.8 Current carrying parts (500A and above) of the clamp/connector shall be provided with minimum four numbers of bolts preferably for 132kV & above.
- 17.9 All current carrying parts shall be designed and manufactured to have minimum contact resistance.
- 17.10 Power Clamps and connectors shall be designed to control corona as per requirement.
- 17.11 Tests**
- Clamps and connectors should be type tested as per IS: 5561 and shall also be subjected to routine tests as per IS: 5561. Following type test reports shall be submitted for approval. Type test once conducted shall hold good. The requirement of test conducted within last ten years, shall not be applicable.
- i) Temperature rise test (maximum temperature rise allowed is 35°C over 50°C ambient)
 - ii) Short time current test
 - iii) Corona (dry) [for 400kV and above] and RIV (dry) test [for 132kV and above voltage level clamps]
 - iv) Resistance test and tensile test
- 18.0 CONTROL CABINETS, JUNCTION BOXES, TERMINAL BOXES & MARSHALLING BOXES FOR OUTDOOR EQUIPMENT**



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- 18.1 All types of boxes, cabinets etc. shall generally conform to & be tested in accordance with IS-5039/IS-8623, IEC-60439, as applicable, and the clauses given below:
- 18.2 Control cabinets, junction boxes, Marshalling boxes & terminal boxes shall be made of stainless steel of atleast 1.5 mm thick or aluminum enclosure of atleast 1.6 mm thick and shall be dust, water and vermin proof. Stainless steel used shall be of grade SS304 or better. The box shall be properly braced to prevent wobbling. There shall be sufficient reinforcement to provide level surfaces, resistance to vibrations and rigidity during transportation and installation. In case of aluminium enclosed box the thickness of aluminum shall be such that it provides adequate rigidity and long life as comparable with sheet steel of specified thickness.
- 18.3 A canopy and sealing arrangements for operating rods shall be provided in marshalling boxes / Control cabinets to prevent ingress of rain water.
- 18.4 Cabinet/boxes shall be provided with double hinged doors with padlocking arrangements. The distance between two hinges shall be adequate to ensure uniform sealing pressure against atmosphere.
- 18.5 All doors, removable covers and plates shall be gasketed all around with suitably profiled EPDM/Neoprene/PU gaskets. The gasket shall be tested in accordance with approved quality plan, IS:11149 and IS:3400. Ventilating Louvers, if provided, shall have screen and filters. The screen shall be fine wire mesh made of brass.
- Further, the gasketing arrangement shall be such that gaskets are pasted in slots (in door fabrication/gasket itself) in order to prevent ingress of dust and moisture inside the panels so that no internal rusting occurs in panels during the operation of the equipment.
- 18.6 All boxes/cabinets shall be designed for the entry of cables by means of weather proof and dust-proof connections. Boxes and cabinets shall be designed with generous clearances to avoid interference between the wiring entering from below and any terminal blocks or accessories mounted within the box or cabinet. Suitable cable gland plate above the base of the marshalling kiosk/box shall be provided for this purpose along with the proper blanking plates. Necessary number of cable glands shall be supplied and fitted on this gland plate. Gland plate shall have provision for some future glands to be provided later, if required. The Nickel plated glands shall be dust proof, screw on & double compression type and made of brass. The gland shall have provision for securing armour of the cable separately and shall be provided with earthing tag. The glands shall conform to BS:6121.
- 18.7 A 240V, single phase, 50 Hz, 15 amp AC plug and socket shall be provided in the cabinet with ON-OFF switch for connection of hand lamps. Plug and socket shall be of industrial grade.
- 18.8 LED based illumination of minimum 9 watts shall be provided. The switching of the fittings shall be controlled by the door switch.

For junction boxes of smaller sizes such as lighting junction box, manual operated earth switch mechanism box etc., plug socket, heater and illumination is not required to be provided.



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- 18.9 All control switches shall be of MCB/rotary switch type and Toggle/piano switches shall not be accepted.
- 18.10 Earthing of the cabinet shall be ensured by providing two separate earthing pads. The earth wire shall be terminated on to the earthing pad and secured by the use of self etching washer. Earthing of hinged door shall be done by using a separate earth wire.
- 18.11 The bay marshalling kiosks shall be provided with danger plate and a diagram showing the numbering/connection/feruling by pasting the same on the inside of the door.
- 18.12 The following routine tests alongwith the routine tests as per IS:5039 shall also be conducted:
i) Check for wiring
ii) Visual and dimension check
- 18.13 The enclosure of bay marshalling kiosk, junction box, terminal box and control cabinets shall conform to IP-55 as per IS:13947 including application of 2KV rms for 1 (one) minute, insulation resistance and functional test after IP-55 test.
- 19.0 DELETED**
- 20.0 TERMINAL BLOCKS AND WIRING**
- 20.1 Control and instrument leads from the switchboards or from other equipment will be brought to terminal boxes or control cabinets in conduits. All interphase and external connections to equipment or to control cubicles will be made through terminal blocks.
- 20.2 Terminal blocks shall be 650V grade and have continuous rating to carry the maximum expected current on the terminals and non-breakable type. These shall be of moulded piece, complete with insulated barriers, stud type terminals, washers, nuts and lock nuts. Screw clamp, overall insulated, insertion type, rail mounted terminals can be used in place of stud type terminals. But the terminal blocks shall be non-disconnecting stud type except for the secondary junction boxes of Current Transformer and Voltage Transformer.
- 20.3 Terminal blocks for current transformer and voltage transformer secondary leads shall be provided with test links and isolating facilities. The current transformer secondary leads shall also be provided with short circuiting and earthing facilities.
- 20.4 The terminal shall be such that maximum contact area is achieved when a cable is terminated. The terminal shall have a locking characteristic to prevent cable from escaping from the terminal clamp unless it is done intentionally.
- 20.5 The conducting part in contact with cable shall preferably be tinned or silver plated however Nickel plated copper or zinc plated steel shall also be acceptable.
- 20.6 The terminal blocks shall be of extensible design, multilayer terminal arrangement is not allowed in any junction box (Common MB, Individual MB, JB etc.). There should be sufficient space at both sides of terminals so that ferrule number of wires / TB numbers are clearly visible during wire removal or insertion.



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- 20.7 The terminal blocks shall have locking arrangement to prevent its escape from the mounting rails.
- 20.8 The terminal blocks shall be fully enclosed with removable covers of transparent, non-deteriorating type plastic material. Insulating barriers shall be provided between the terminal blocks. These barriers shall not hinder the operator from carrying out the wiring without removing the barriers.
- 20.9 Unless otherwise specified terminal blocks shall be suitable for connecting the following conductors on each side.
- a) All circuits except Minimum of two of 2.5 sq mm CT/PT circuits copper flexible.
 - b) All CT/PT circuits Minimum of 4 nos. of 2.5 sq mm copper flexible.
- 20.10 The arrangements shall be in such a manner so that it is possible to safely connect or disconnect terminals on live circuits and replace fuse links when the cabinet is live.
- 20.11 Atleast 20 % spare terminals shall be provided on each panel/cubicle/box and these spare terminals shall be uniformly distributed on all terminals rows.
- 20.12 There shall be a minimum clearance of 250 mm between the First/bottom row of terminal block and the associated cable gland plate for outdoor ground mounted marshalling box and the clearance between two rows of terminal blocks shall be a minimum of 150 mm.
- 20.13 The Bidder shall furnish all wire, conduits and terminals for the necessary interphase electrical connections (where applicable) as well as between phases and common terminal boxes or control cabinets. For equipments rated for 400 kV and above the wiring required in these items shall be run in metallic ducts or shielded cables in order to avoid surge over-voltages either transferred through the equipment or due to transients induced from the EHV circuits.
- 20.14 All input and output terminals of each control cubicle shall be tested for surge withstand capability in accordance with the relevant IEC Publications, in both longitudinal and transverse modes. The Bidder shall also provide all necessary filtering, surge protection, interface relays and any other measures necessary to achieve an impulse withstand level at the cable interfaces of the equipment.
- 21.0 LAMPS & SOCKETS**
- 21.1 Lamps & Sockets**
All lamps shall use a socket base as per IS-1258, except in the case of signal lamps. All sockets (convenience outlets) shall be suitable to accept both 5 Amp & 15 Amp pin round Standard Indian plugs. They shall be switched sockets with shutters.
- 21.2 Hand Lamp:**
A 240 Volts, single Phase, 50 Hz AC plug point shall be provided in the interior of each cubicle with ON-OFF Switch for connection of hand lamps.
- 21.3 Switches and Fuses:**



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- 21.3.1 Each panel shall be provided with necessary arrangements for receiving, distributing, isolating and fusing of DC and AC supplies for various control, signalling, lighting and space heater circuits. The incoming and sub-circuits shall be separately provided with miniature circuit breaker / switch fuse units. Selection of the main and Sub-circuit fuse ratings shall be such as to ensure selective clearance of sub-circuit faults. Potential circuits for relaying and metering shall be protected by HRC fuses.
- 21.3.2 All fuses shall be of HRC cartridge type conforming to IS: 9228 mounted on plug-in type fuse bases. Miniature circuit breakers with thermal protection and alarm contacts will also be accepted. All accessible live connection to fuse bases shall be adequately shrouded. Fuses shall have operation indicators for indicating blown fuse condition. Fuse carrier base shall have imprints of the fuse rating and voltage.
- 22.0 Bushings, Hollow Column Insulators, Support Insulators:**
- 22.1 Bushings shall be manufactured and tested in accordance with IS:2099 & IEC-60137 while hollow column insulators shall be manufactured and tested in accordance with IEC-62155/IS:5621. The support insulators shall be manufactured and tested as per IS:2544/IEC-60168 and IEC-60273. The insulators shall also conform to IEC-60815 as applicable. The bidder may also offer composite hollow insulators, conforming to IEC-61462.
- 22.2 Support insulators, bushings and hollow column insulators shall be manufactured from high quality porcelain. Porcelain used shall be homogeneous, free from laminations, cavities and other flaws or imperfections that might affect the mechanical or dielectric quality and shall be thoroughly vitrified tough and impervious to moisture.
- 22.3 Glazing of the porcelain shall be uniform brown in colour, free from blisters, burrs and similar other defects.
- 22.4 Support insulators/bushings/hollow column insulators shall be designed to have ample insulation, mechanical strength and rigidity for the conditions under which they will be used.
- 22.5 When operating at normal rated voltage there shall be no electric discharge between the conductors and bushing which would cause corrosion or injury to conductors, insulators or supports by the formation of substances produced by chemical action. No radio interference shall be caused by the insulators/bushings when operating at the normal rated voltage.
- 22.6 Bushing porcelain shall be robust and capable of withstanding the internal pressures likely to occur in service. The design and location of clamps and the shape and the strength of the porcelain flange securing the bushing to the tank shall be such that there is no risk of fracture. All portions of the assembled porcelain enclosures and supports other than gaskets, which may in any way be exposed to the atmosphere shall be composed of completely non hygroscopic material such as metal or glazed porcelain.
- 22.7 All iron parts shall be hot dip galvanised and all joints shall be air tight. Surface of joints shall be trued up porcelain parts by grinding and metal parts by machining. Insulator /bushing design shall be such as to ensure a uniform compressive pressure on the joints.



Substation Package - SS02 for (i) 765kV Fatehgarh-2 (PG) S/S Extension and (ii) 765kV Bhadla-2 (PG) S/s Extension under Transmission System Associated With LTA applications from Rajasthan SEZ Part-B (Rajasthan SEZ Part-B Project) through Tariff Based Competitive Bidding (TBCB) Route
General Technical Requirements- Section 3
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22.8 Tests

In bushing, hollow column insulators and support insulators shall conform to type tests and shall be subjected to routine tests in accordance with IS:2099 & IS:2544 & IS:5621.

22.9 Deleted

23.0 MOTORS

Motors shall be "Squirrel Cage" three phase induction motors of sufficient size capable of satisfactory operation for the application and duty as required for the driven equipment and shall be subjected to routine tests as per applicable standards. The motors shall be of approved make.

23.1 Enclosures

a) Motors to be installed outdoor without enclosure shall have hose proof enclosure equivalent to IP-55 as per IS: 4691. For motors to be installed indoor i.e. inside a box, the motor enclosure, shall be dust proof equivalent to IP-44 as per IS: 4691.

b) Two independent earthing points shall be provided on opposite sides of the motor for bolted connection of earthing conductor.

c) Motors shall have drain plugs so located that they will drain water resulting from condensation or other causes from all pockets in the motor casing.

d) Motors weighing more than 25 Kg. shall be provided with eyebolts, lugs or other means to facilitate lifting.

23.2 Operational Features

a) Continuous motor rating (name plate rating) shall be at least ten (10) percent above the maximum load demand of the driven equipment at design duty point and the motor shall not be over loaded at any operating point of driven equipment that will rise in service.

b) Motor shall be capable at giving rated output without reduction in the expected life span when operated continuously in the system having the particulars as given in Clause 15.0 of this Section.

23.3 Starting Requirements:

a) All induction motors shall be suitable for full voltage direct-on-line starting. These shall be capable of starting and accelerating to the rated speed alongwith the driven equipment without exceeding the acceptable winding temperature even when the supply voltage drops down to 80% of the rated voltage.

b) Motors shall be capable of withstanding the electrodynamic stresses and heating imposed if it is started at a voltage of 110% of the rated value.

c) The locked rotor current shall not exceed six (6) times the rated full load current for all motors, subject to tolerance as given in IS:325.



Substation Package - SS02 for (i) 765kV Fatehgarh-2 (PG) S/S Extension and (ii) 765kV Bhadla-2 (PG) S/s Extension under Transmission System Associated With LTA applications from Rajasthan SEZ Part-B (Rajasthan SEZ Part-B Project) through Tariff Based Competitive Bidding (TBCB) Route
General Technical Requirements- Section 3
Doc. No. : TB-409-316-000 Rev 00

d) Motors when started with the driven equipment imposing full starting torque under the supply voltage conditions specified under Clause 15.0 shall be capable of withstanding atleast two successive starts from cold condition at room temperature and one start from hot condition without injurious heating of winding. The motors shall also be suitable for three equally spread starts per hour under the above referred supply condition.

e) The locked rotor withstand time under hot condition at 110% of rated voltage shall be more than starting time with the driven equipment of minimum permissible voltage by at least two seconds or 15% of the accelerating time whichever is greater. In case it is not possible to meet the above requirement, the Bidder shall offer centrifugal type speed switch mounted on the motor shaft which shall remain closed for speed lower than 20% and open for speeds above 20% of the rated speed. The speed switch shall be capable of withstanding 120% of the rated speed in either direction of rotation.

23.4 Running Requirements:

- a) The maximum permissible temperature rise over the ambient temperature of 50 degree C shall be within the limits specified in IS: 325 (for 3-phase induction motors) after adjustment due to increased ambient temperature specified.
- b) The double amplitude of motor vibration shall be within the limits specified in IS: 4729. Vibration shall also be within the limits specified by the relevant standard for the driven equipment when measured at the motor bearings.
- c) All the induction motors shall be capable of running at 80% of rated voltage for a period of 5 minutes with rated load commencing from hot condition.

23.5 TESTING AND COMMISSIONING

An indicative list of tests is given below. Bidder shall perform any additional test based on specialities of the items as per the field Q.P./Instructions of the equipment Bidder or Employer without any extra cost to the Employer. The Bidder shall arrange all instruments required for conducting these tests along with calibration certificates and shall furnish the list of instruments to the Employer for approval.

- (a) Insulation resistance.
- (b) Phase sequence and proper direction of rotation.
- (c) Any motor operating incorrectly shall be checked to determine the cause and the conditions corrected.

SECTION-GENERAL TECHNICAL REQUIREMENTS (GTR)**ANNEXURE-C****LIST OF GENERAL STANDARDS AND CODES**

CODES	TITLE
--	India Electricity Rules
--	Indian Electricity Act
--	Indian Electricity (Supply) Act
--	Indian Factories Act
IS-5	Colors for Ready Mixed Paints and Enamels
IS-335	New Insulating Oils
IS-617	Aluminium and Aluminium Alloy Ingots and Castings for General Engineering Purposes
IS-1448 (P1 to P 145)	Methods of Test for Petroleum and its Products
IS-2071 (P1 to P3)	Methods of High Voltage Testing
IS-12063	Classification of degrees of protection provided by enclosures of electrical equipment
IS-2165 ; P1:1997, P2:1983	Insulation Coordination
IS-3043	Code of Practice for Earthing
IS-6103	Method of Test for Specific Resistance (Resistivity) of Electrical Insulating Liquids
IS-6104	Method of Test for Interfacial Tension of Oil against Water by the Ring Method
IS-6262	Method of test for Power factor & Dielectric Constant of Electrical Insulating Liquids
IS-6792	Method for determination of electric strength of insulating oils
IS-5578	Guide for marking of insulated conductors
IS-11353	Guide for uniform system of marking & identification of conductors & apparatus terminals.
IS-8263	Methods for Radio Interference Test on High voltage Insulators
IS-9224 (Part 1,2&4)	Low Voltage Fuses
IEC-60060 (Part 1 to P4)	High Voltage Test Techniques
IEC 60068	Environmental Test
IEC-60117	Graphical Symbols
IEC-60156	Method for the Determination of the Electrical Strength of Insulation Oils
IEC-60270	Partial Discharge Measurements
IEC-60376	Specification and Acceptance of New Sulphur Hexafluoride
IEC-60437	Radio Interference Test on High Voltage Insulators
IEC-60507	Artificial Pollution Tests on High Voltage Insulators to be used on AC Systems
IEC-62271-1	Common Specification for High Voltage Switchgear & Control gear Standards
IEC-60815	Guide for the Selection of Insulators in respect of Polluted Conditions

SECTION-GENERAL TECHNICAL REQUIREMENTS (GTR)**ANNEXURE-C**

CODES	TITLE
IEC-60865 (P1 & P2)	Short Circuit Current - Calculation of effects
ANSI-C.1/NFPA.70	National Electrical Code
ANSI-C37.90A	Guide for Surge Withstand Capability (SWC) Tests
ANSI-C63.21, C63.3	Specification for Electromagnetic Noise and Field Strength Instrumentation 10 KHz to 1 GHZ
C36.4ANSI-C68.1	Techniquet for Dielectric Tests
ANSI-C76.1/EEE21	Standard General Requirements and Test Procedure for Outdoor Apparatus Bushings
ANSI-SI-4	Specification for Sound Level Meters
ANSI-Y32-2/C337.2	Drawing Symbols
ANSI-Z55.11	Gray Finishes for Industrial Apparatus and Equipment No. 61 Light Gray
NEMA-107T	Methods of Measurements of RIV of High Voltage Apparatus
NEMA-ICS-II	General Standards for Industrial Control and Systems Part ICSI-109
CISPR-1	Specification for CISPR Radio Interference Measuring Apparatus for the frequency range 0.15 MHz to 30 MHz
CSA-Z299.1-1978h	Quality Assurance Program Requirements
CSA-Z299.2-1979h	Quality Control Program Requirements
CSA-Z299.3-1979h	Quality Verification Program Requirements
CSA-Z299.4-1979h	Inspection Program Requirements
TRANSFORMERS AND REACTORS	
IS:10028 (Part 2 & 3)	Code of practice for selection, installation & maintenance of Transformers (P1:1993), (P2:1991), (P3:1991)
IS-2026 (P1 to P4)	Power Transformers
IS-3347 (part 1 to Part 8)	Dimensions for Porcelain transformer Bushings for use in lightly polluted atmospheres
IS-3639	Fittings and Accessories for Power Transformers
IS-6600	Guide for Loading of oil immersed Transformers
IEC-60076 (Part 1 to 5)	Power Transformers
IEC-60214	On-Load Tap-Changers
IEC-60289	Reactors
IEC- 60354	Loading Guide for Oil - Immersed power transformers
IEC-60076-10	Determination of Transformer and Reactor Sound Levels
ANSI-C571280	General requirements for Distribution, Power and Regulating Transformers
ANSI-C571290	Test Code for Distribution, Power and Regulation Transformers
ANSI-C5716	Terminology & Test Code for Current Limiting Reactors
ANSI-C5721	Requirements, Terminology and Test Code for Shunt Reactors Rated Over 500 KVA
ANSI-C5792	Guide for Loading Oil-Immersed Power Transformers upto and including 100 MVA with 55 deg C or 65 deg C Winding Rise

SECTION-GENERAL TECHNICAL REQUIREMENTS (GTR)**ANNEXURE-C**

CODES	TITLE
ANSI-CG,IEEE-4	Standard Techniques for High Voltage Testing
IEC 60076	Power transformers
IEC 60076-1	Part 1: General
IEC 60076-2	Part 2: Temperature rise
IEC 60076-3	Part 3: Insulation levels, dielectric tests and external clearances in air
IEC 60076-4	Part 4: Guide to the lightning impulse and switching impulse testing - Power transformers and reactors
IEC 60076-3-1	Part 3-1: Insulation Levels and Dielectric Tests –External Clearances in Air
IEC 60076-5	Part 5: Ability to withstand short circuit
IEC 60076-6	Part 6: Reactors
IEC 60076-7	Part 7: Loading guide for oil-immersed power transformers
IEC 60076-8	Part 8: Application guide
IEC 60076-10	Part 10: Determination of sound levels
IEC 60076-10-1	Part 10-1: Determination of sound levels - Application guide
IEC 60076-11	Part 11: Dry-type transformers
IEC 60076-12	Part 12: Loading guide for dry-type power transformers
IEC 60076-13	Part 13: Self-protected liquid-filled transformers
IEC 60076-14	Part 14: Design and application of liquid-immersed power transformers using high-temperature insulation materials
IEC 60076-15	Part 15: Gas-filled power transformers
IEC 60076-16	Part 16: Transformers for wind turbine applications
IEC 60076-18	Part 18: Measurement of frequency response
IEC 60076-19	Part 19: Rules for the determination of uncertainties in the measurement of losses in power transformers and reactors
IEC 60076-21	Part 21: Standard requirements, terminology, and test code for step-voltage regulators
IEC 60044, BS 3938	Current transformers
IEC 60050	International Electrotechnical Vocabulary
IEC 60050(421)	International Electrotechnical vocabulary- Chapter 421 : Power Transformers and Reactors
IEC 60060	High Voltage test techniques
IEC 60060-1	General definitions and test requirements
IEC 60060-2	Measuring systems
IEC 60071	Insulation co-ordination
IEC 60071-1	Part 1: Definitions, principles and rules
IEC 60071-2	Part 2 : Application guide
IEC 60137	Bushing for alternating voltage above 1000V
IEC 60214	On-Load Tap changers
IEC 255-21-3	Relays vibration

SECTION-GENERAL TECHNICAL REQUIREMENTS (GTR)**ANNEXURE-C**

CODES	TITLE
IS:3156- (P1 to P4)	Voltage Transformers
IS-4379	Identification of the Contents of Industrial Gas Cylinders
IEC-61869 (Part-1)	Instrument transformers - Part 1: General requirements
IEC-61869 (Part-2)	Instrument transformers - Part 2: Additional requirements for current transformers
IEC-61869 (Part-3)	Instrument transformers - Part 3: Additional requirements for inductive voltage transformers
IEC-61869 (Part-4)	Instrument transformers - Part 4: Additional requirements for combined transformers
IEC-61869 (Part-5)	Instrument transformers - Part 5: Additional requirements for capacitor voltage transformers
IEC-61869 (Part-6)	Instrument transformers - Part 6: Additional general requirements for low-power instrument transformers
IEC-61869 (Part-9)	Instrument transformers - Part 9: Digital interface for instrument transformers
IEC-61869 (Part-102)	Instrument transformers - Part 102: Ferroresonance oscillations in substations with inductive voltage transformers
IEC-61869 (Part-103)	Instrument transformers - The use of instrument transformers for power quality measurement
BUSHING	
IS-2099	Bushings for Alternating Voltages above 1000V
IEC-60137	Insulated Bushings for Alternating Voltages above 1000V
SURGE ARRESTERS	
IS-3070 (PART2)	Lightning arresters for alternating current systems : Metal oxide lightning arrestors without gaps
IEC-60099-4	Metal oxide surge arrestors without gaps
IEC-60099-5	Selection and application recommendation
ANSI-C62.1	IEE Standards for S A for AC Power Circuits
NEMA-LA 1	Surge Arresters
CUBICLES AND PANELS & OTHER RELATED EQUIPMENTS	
IS-722, IS-1248	Electrical relays for power system
IS-3231, 3231 (P-3)	Protection
IS:5039	Distributed pillars for Voltages not Exceeding 1000 Volts
IEC-60068.2.2	Basic environmental testing procedures Part 2: Test B: Dry heat
IEC-60529	Degree of Protection provided by enclosures
IEC-60947-4-1	Low voltage switchgear and control gear
IEC-61095	Electromechanical Contactors for household and similar purposes
IEC-60439 (P1 & 2)	Low Voltage Switchgear and control gear assemblies
ANSI-C37.20	Switchgear Assemblies, including metal enclosed bus
ANSI-C37.50	Test Procedures for Low Voltage Alternating Current Power

SECTION-GENERAL TECHNICAL REQUIREMENTS (GTR)**ANNEXURE-C**

CODES	TITLE
	Circuit Breakers
ANSI-C39	Electric Measuring instrument
ANSI-C83	Components for Electric Equipment
IS: 8623: (Part I to 3)	Specification for Switchgear & Control Assemblies
NEMA-AB	Moulded Case Circuit and Systems
NEMA-CS	Industrial Controls and Systems
NEMA-PB-1	Panel Boards
NEMA-SG-5	Low voltage Power Circuit breakers
NEMA-SG-3	Power Switchgear Assemblies
NEMA-SG-6	Power switching Equipment
NEMA-5E-3	Motor Control Centers
1248 (P1 to P9)	Direct acting indicating analogue electrical measuring instruments & their accessories
Disconnecting switches	
IEC-62271-102	High-voltage switchgear and control gear - Part 102: Alternating current disconnectors and earthing switches
IEC-60265 (Part 1 & 2)	High Voltage switches
ANSI-C37.32	Schedule of preferred Ratings, Manufacturing Specifications and Application Guide for high voltage Air Switches, Bus supports and switch accessories
ANSI-C37.34	Test Code for high voltage air switches
NEMA-SG6	Power switching equipment
PLCC and line traps	
IS-8792	Line traps for AC power system
IS-8793	Methods of tests for line traps
IS-8997	Coupling devices for PLC systems
IS-8998	Methods of test for coupling devices for PLC systems
IEC-60353	Line traps for A.C. power systems
IEC-60481	Coupling Devices for power line carrier systems
IEC-60495	Single sideboard power line carrier terminals
IEC-60683	Planning of (single Side-Band) power line carrier systems
CIGRE	Teleprotection report by Committee 34 & 35
CIGRE	Guide on power line carrier 1979
CCIR	International Radio Consultative Committee
CCITT	International Telegraph & Telephone Consultative Committee
EIA	Electric Industries Association
Protection and control equipment	
IEC-60051: (P1 to P9)	Recommendations for Direct Acting indicating analogue electrical measuring instruments and their accessories
IEC-60255 (Part 1 to 23)	Electrical relays
IEC-60297 (P1 to P4)	Dimensions of mechanical structures of the 482.6mm (19 inches)

SECTION-GENERAL TECHNICAL REQUIREMENTS (GTR)**ANNEXURE-C**

CODES	TITLE
	series
IEC-60359	Expression of the performance of electrical & electronic measuring equipment
IEC-60387	Symbols for Alternating-Current Electricity meters
IEC-60447	Man machine interface (MMI) - Actuating principles
IEC-60521	Class 0.5, 1 and 2 alternating current watt hour metres
IEC-60547	Modular plug-in Unit and standard 19-inch rack mounting unit based on NIM Standard (for electronic nuclear instruments)
ANSI-81	Screw threads
ANSI-B18	Bolts and Nuts
ANSI-C37.1	Relays, Station Controls etc
ANSI-C37.2	Manual and automatic station control, supervisory and associated telemetering equipment
ANSI-C37.2	Relays and relay systems associated with electric power apparatus
ANSI-C39.1	Requirements for electrical analog indicating instruments
MOTORS	
IS-325	Three phase induction motors
IS-4691	Degree of protection provided by enclosure for rotating electrical machinery
IEC-60034 (P1 to P19:)	Rotating electrical machines
IEC-Document 2	Three phase induction motors
(Central Office) NEMA-MGI	Motors and Generators
Electronic equipment and components	
MIL-21B, MIL-833 & MIL-2750	Environmental testing
EC-60068 (P1 to P5)	Printed boards
IEC-60326 (P1 to P2)	Material and workmanship standards
IS-1363 (P1 to P3)	Hexagon head bolts, screws and nuts of product grade C
IS-1364 (P1 to P5)	Hexagon head bolts, screws and nuts of products grades A and B
IS-3138	Hexagonal Bolts and Nuts (M42 to M150)
ISO-898	Fasteners: Bolts, screws and studs
ASTM	Specification and tests for materials
Clamps & connectors	
IS-5561	Electric power connectors
NEMA-CC1	Electric Power connectors for sub station
NEMA-CC 3	Connectors for Use between aluminium or aluminum-Copper Overhead Conductors
Bus hardware and insulators	
IS: 2121	Fittings for Aluminum and steel cored Al conductors for overhead

SECTION-GENERAL TECHNICAL REQUIREMENTS (GTR)**Annexure-G**

Sl. No.	Item / Equipment	Requirement of MQP/ITP/FAT	Inspection Level
33	D. G. Set	No	II
34	Split A.C/window A.C.	No	I
35	Substation Automation system	No	III
36	Telephone wires	No	I
37	Telephone sockets	No	I
38	Aluminium ladder	No	I
39	Occupancy sensors for control of lighting	No	I
40	Sub Station Structure (lattice/pipe type)	Yes	III
41	HG fuse	No	II
42	PLCC equipment Viz PLCC Terminal ,Carrier equipment, Protection Coupler , Coupling Device but excluding EPAX / HF Cable/ SDH Equipment	Yes	III
43	HF Cable / GPS Clock	No	I
44	EPAX	No	I
45	Cable Glands / Joints /Clamps/ Termination	No	I
46	Video Monitoring System	No	II
47	Controller for switching	No	IV
48	Solar based street lighting pole including solar panel as per technical specification	No	III
49	Event Logger	No	III
50	Lighting transformers	Yes	II
51	String Hardware	Yes	IV
52	Test Equipment	No	I *
53	GS Earthwire	Yes	IV
54	Oil Storage Tank	Yes	III
55	Insulating Oil	No	III
56	Flow sensitive conservator isolation valve	No	II **
57	On-Line insulating oil drying system	No	II **
58	On line DGA & Moisture Analyzer	No	II **
59	WAMS-(PMU & Accessories)	Yes	III
60	FO Cable	Yes	III
61	Re-rollers of MS/HT Angle Section and galvanized tower parts.	Yes	IV
62	Hardware fittings & Earthwire Accessories	Yes	IV
63	OPGW & H/W	Yes	III
64	Bolts & Nuts Gr up to 5.6/5	Yes	II
65	Bolts & Nuts of Gr 8.8 / 8	Yes	IV
66	D-shackle/ Hanger / Links	Yes	IV
67	Danger Plate /Phase Plate / Number Plate / Circuit plate	No	I
68	Pipe Type & Counter Poise Earthing	No	II
69	Spring Washer	No	II
70	ACD & Barbed wire for ACD/Bird guard	No	II

SECTION-GENERAL TECHNICAL REQUIREMENTS (GTR)

Annexure-G

Sl. No.	Item / Equipment	Requirement of MQP/ITP/FAT	Inspection Level
71	Span Marker & Obstruction Light	No	III
72	GIS including spares	Yes	IV
73	GIS Bus Duct	Yes	IV
74	GIS Bushing	Yes	IV
75	SF6 Gas processing Unit	No	II
76	Partial Discharge Monitoring System	No	II
77	STATCOM including Valve, valve base electronics, DC capacitor, series reactor and all accessories	Yes	IV
78	Mechanically switched Reactor bank (3-ph) including all accessories (MSR Branches)	Yes	IV
80	Mechanically switched Capacitor bank (3-ph) including all accessories (MSC Branches)	Yes	IV
81	Pass Harmonic filters	Yes	IV
82	Valve cooling system	Yes	III
	FODP including pigtail	No	II
	Radio link Telecom	Yes	III
	Hardware Fittings for Fibre Optic approach cable	Yes	III
	SDH Equipments (ADM), PDH, Primary Multiplexer	Yes	IV
	Drop & Insert Multiplexer	Yes	IV
	DACS	Yes	IV
	Main Distribution Frame	No	I
	HDPE Pipe	No	II
	NMS, TMN	Yes	IV
	Synchronization Equipment	No	Level-I
93	HT Capacitor	Yes	IV
94	PLC Capacitor	Yes	III
95	48V DCPS	Yes	III
96	Nitrogen Injection system	Yes	III
97	Foundation/Anchor bolts	Yes	III
98	EOT crane/Lift	No	II
99	Optical Signal Column	No	II
100	Maintenance Platform	No	II
101	Spark Gap	Yes	III
102	Thyristor Valve	Yes	III
103	DC current & voltage measuring device	ITP	III
104	Furniture	No	I

Note:

- * MICC for test and measuring equipment shall be issued only after actual verification/demonstration of satisfactory performance at site.
- ** Though level-2 items, CIP can be issued also on review of TCs and visual inspection of these items.

Technical Specifications for Phasor Measurement Unit (PMU)

Technical Specifications for Phasor Measurement Unit



SECTION 1:	PHASOR MEASUREMENT UNIT (PMU) REQUIREMENTS	3	
1.0	GENERAL REQUIREMENTS	3	
1.1	PMU REQUIREMENTS	3	
1.1.1	<i>PMU Functional Requirements</i>		3
1.2	GPS BASED TIME FACILITY	6	
1.3	INDUSTRIAL GRADE LAYER-3 LAN SWITCH	7	
1.4	PMU TESTING	7	

Section 1: Phasor Measurement Unit (PMU) Requirements

1.0 General requirements

The offered PMUs shall be complete in all respect including GPS receiver. The PMU shall be integrated with Phasor Data Concentrators (PDCs) installed at Control centers of SLDC/RLDC and NTAMC (National Transmission Asset Management Center) /NLDC as per IEEE C37.118.1-2011, IEEE C37.118.2-2011 & C37.118.1a-2014 standard. The scope of Integration shall be upto the supplied PMUs and associated substation switches only.

The supplied PMUs shall be mounted in the C&R/SAS panels being supplied by the Contractor for respective substation package and interface cabling requirements shall be as applicable for relay.

1.1 PMU Requirements

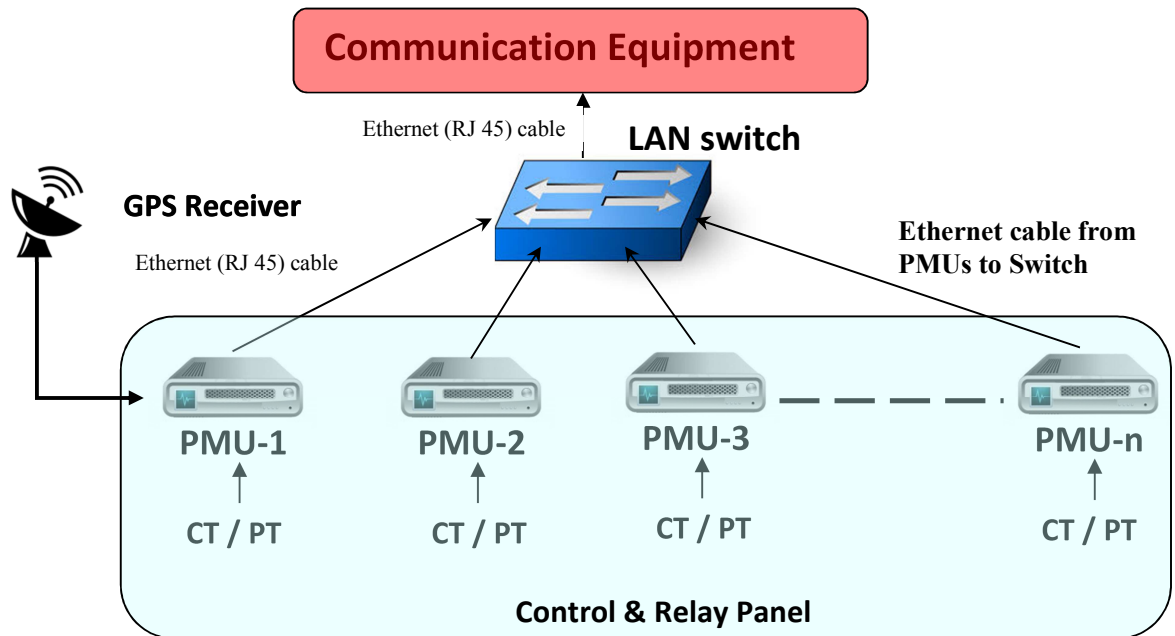
1.1.1 PMU Functional Requirements

The supplied PMUs shall be compliant to M class requirements of IEEE C37.118 Standards (latest version released in 2014).

The PMUs shall communicate with PDC at Control center over the communication link provided by the Employer. For this, PMU shall be provided with One Ethernet port of 10/100 Base Tx and one optical fiber port of 100 Mbps for streaming the data in UDP/IP multicast in IEEE C37.118 format. The supplied PMUs shall be suitable to operate on unearthed 220 V DC or 110V DC or 48V DC (+10%, -15%) power supply as available in the substation.

The PMU shall support data 'Reporting Rates' of 25, and 50 frames per seconds for 50 Hz System. The actual rate to be used shall be user selectable. All the PMU hardware and software shall be sized considering 50 frames per second. The typical network architecture of PMUs at substation is given at Fig 1.1 & Fig 1.2 below. The Data Requirement Sheets (DRS) of PMUs and associated items are mentioned at **Annexure-I**.

At Sub Station Control Room



**PMU installed at Sub-Station Control Room
(with Centralized C&R Panels)**

Fig 1.1: Typical Network Architecture at Sub Station Control Room

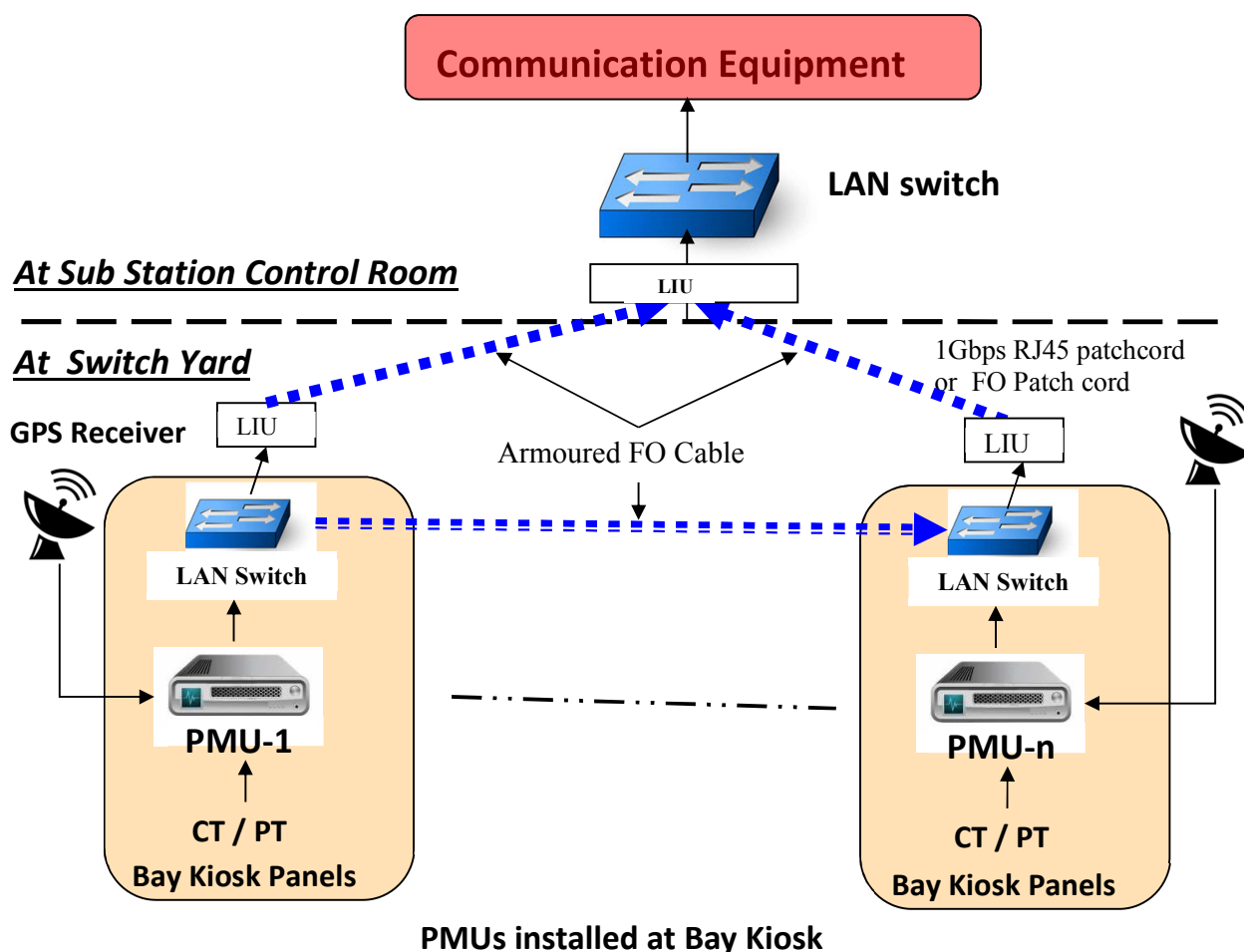


Fig 1.2: Typical Network Architecture at Sub Stations having Bay Kiosks at Switch Yard.

PMUs shall be provided to measure Voltage and Current Phasors of feeders and transformers specified in the BoQ. PMU shall also measure status of master protection and circuit breakers for units, feeders and transformers as per SLD. The PMUs shall be able to measure/calculate following:

- 3-phase voltage Phasors,
- 3-phase current Phasors,
- positive sequence voltage,
- positive sequence current,
- Breaker Status
- Main Protection Status
- Frequency,

- Rate of Change of Frequency (ROCOF) $-df/dt$,

Provision shall be made for user selection of measured value.

A time synchronization system (GPS receiver) shall be provided with PMU. The PMU shall have internal clock, which shall be synchronized with GPS clock. Upon loss of signal from the GPS source, the PMU shall detect a loss-of-signal and generate an alarm which will be transferred to PDC. Upon loss of signal, the PMU time facility shall revert to an internal time base. The internal clock shall have minimum stability of 1 ppm.

There shall be provision for HMI (Human Machine Interface) in PMU for configuration. The HMI shall also display the real time measured values. Alternatively Portable configuration device for PMUs can be provided for configuring the PMUs. Testing & configuration accessories such as test switch, connector, software, hardware etc., which are required for testing and configuration changes locally, shall be supplied.

The PMUs shall have continuous self-monitoring ,diagnostic feature and capable to identify & communicate problems and shall generate alarm in case of any abnormality which shall be displayed locally as well as shall be transferred to the PDC.

The Data Requirement Sheets (DRS) of PMU are mentioned at **Annexure-I**.

1.2 GPS based Time Facility

The PMU requires time reference to UTC. A GPS based time facility to synchronize PMU clock with Coordinated Universal Time (UTC), shall be provided except in case of in-built GPS in each PMU. The GPS receivers to be offered shall meet the supplied PMUs interface and accuracy requirements.

The time receiver shall include propagation delay compensation and shall also include an offset to permit correction to local time to achieve time accuracy of at least ± 0.2 microseconds (μs). Within one minutes of reacquisition of signal, the time shall return to within 0.2 micro-second of UTC. Proper correction of leap second shall be provided. The signal sent to PMU from the GPS receiver shall be UTC or provide information to the PMU to correct the time to UTC by using the IRIG-B time profile as per IEEE Standard C37.118. The supplied GPS shall be IEEE1588v2.0 (PTP) compliant.

The supplied GPS shall have “one IRIG-port plus 1 PPS port” and one Ethernet port as minimum.

In some of the locations, GPS shall be installed in switchyard along with PMU. GPS must be suitable to work in such Electrical environment.

1.3 Industrial Grade Layer-3 LAN Switch

The PMUs at Substations/Power Plants shall be connected to the communication equipment through an industrial grade Layer-3 LAN switch. The industrial grade LAN switch shall interface PMUs on one side and communication equipment on the other side. The LAN switch shall operate on 220V DC or 110 V DC or 48V (+10%, -15%) DC supply voltage of station.

1.4 Armoured Fibre Optic cables

Fibre optic cables within the control room shall be of armoured type for protection against rodents and physical stresses. Fibre optic cables, required to be laid in the switchyard shall also be of armored type. The characteristics of the fibre optic shall be as per the IEC 60870-5-103 standard. The fibre optic cables shall be run in GI conduit pipes while passing through cable trenches / cable racks outside the control room building. The fibre optic cables inside the panel shall be neatly laid and tied. Data Requirement Sheets (DRS) of armoured FO cables are given in **Annexure-I**.

1.5 Cabling & Interconnections

All cabling between component units of the PMU, PMU to GPS along with antenna and to the Employer control and relay panels (located in the substation control room) shall be supplied and installed by the Contractor and shall be shown on Contractor supplied drawings. Plug-type connectors with captive fasteners or compression type connectors shall be used for all internal interconnections. The connectors shall be polarized to prevent improper assembly. Each end of interconnection cables shall be identified by a marker which includes the cable number and the identifying number and location of each of the cable's terminations. This information shall match with the Contractor's drawings.

Adequate space and hardware shall be provided for routing of the field wiring within the enclosures. Contractor wiring within enclosures shall be neatly arranged and shall not be directly fastened to the enclosure frame. All internal interconnection wiring and cables shall be routed separately from field wiring to the PMU terminals & power wiring. All wiring shall use copper conductors and have flame retardant insulation. Conductors in multi-conductor cables shall be individually colour coded.

The use of non-flammable, self-extinguishing, plastic wire troughs is permissible. Metal clamps must have insulating inserts between the clamps and the wiring. Wiring between stationary and movable components, such as wiring across door hinges or to components mounted on extension slides, shall allow for full movement of the component without binding or chafing of the wiring.

The bidder shall be responsible for laying and termination of all cables required under the project which includes interconnections among bidder supplied equipment and their interconnection with employer's panels. Testing and commissioning of these interconnections shall also be done by the bidder.

1.6 Wiring/Cabling requirements

Shielded (screened) cables shall be used for external Cabling from the PMU/ SIC panels. These external cables (except communication cables) shall have the following characteristics:

- a) All cables shall have stranded copper conductor.
- b) Minimum core cross-section of 2.5 sq.mm for PT cables, 4 sq.mm for CT cables and 2.5 sq.mm for Power & Control outputs and 1.5 sq.mm for Digital Status inputs, transducer mA current output
- c) Rated voltage U_0/U of 0.6/1.1KV
- d) External sheathing of cable shall have oxygen index not less than 29 & temperature index not less than 250. Cable sheath shall meet fire resistance test as per IS 1554 Part- I.
- e) Shielding, longitudinally laid with overlap.
- f) Dielectric withstand 2.5 kV at 50 Hz for 5 minutes
- g) External marking with manufacture's name, type, core quantity, cross-section, and year of manufacture.

The Communication cable shall be of shielded, twisted pairs and of minimum 0.22sq mm size Copper cable or Fibre optic cable.

1.7 PMU TESTING

(a) Type Testing

The list of Type tests applicable on the PMU is mentioned in **Table-1** & type test requirements are mentioned in **Table-2**. The contractor may optionally submit type test reports for all the tests conducted at accredited laboratory for review & approval by Employer. However, in the event, the type test reports are not meeting the specification requirement, Employer may ask for the type testing above tests (EMI/EMC, Environmental & Functional tests) as required at no additional cost.

(b) Routine Testing

Each complete unit shall undergo routine testing. The list of Routine tests to be performed in the factory is mentioned in **Table-1**. Few samples of PMUs from each Package shall be tested at the PMU Test Lab being set up in India by POWERGRID before taking up mass production.

(c) Field Tests

The Contractor shall carry out the field-testing of PMUs after installation and integration with C&R panels. The list of field tests is mentioned in **Table-1**.

Table-1: List of Tests on PMU:

**Technical Specifications
for Phasor Measurement Unit**



Test Nos.	DESCRIPTION OF THE TEST	Type test	Routine test	Field test
FUNCTIONAL TESTS FOR PMU				
1.	Check for BOQ, Technical details, Construction & Wiring as per PMU drawings		√	√
2.	Check for PMU database & configuration settings		√	√
3.	Check the operation of all Analog inputs, Digital and Status input points of PMU		√	√
4.	Check operation of all communication ports of PMU	√	√	√
5.	Check for communication between PMU and PDC	√		√
6.	Test for PMU time synchronization from GPS	√		√
7.	Test Power Supply Voltage Margin, Ripple Levels and Short Circuit Protection	√		
8.	Test for PMU operation with DC power supply voltage variation	√		
9.	Check for auto restoration of PMU on DC power recovery after its failure	√	√	√
10.	Test for PMU diagnostic feature	√		
11.	Accuracy tests as per IEEE C37.118.1-2011, IEEE C37.118.2-2011 & C37.118.1a-2014 standard	√		
12.	Test for PMU internal Clock stability	√		
13.	End to end test (between PMU&PDC) for all I/O points			√
14.	Testing and Configuration of PMU from HMI or Portable Configuration tool	√	√	√
EMI/EMC IMMUNITY TESTS FOR PMU				
15.	Surge Immunity Test as per IEC 61000-4-5 & IEC 60255-22-5	√		
16.	Electrical Fast Transient Burst Test as per IEC 61000-4-4 & IEC 60255-22-4	√		
17.	Damped Oscillatory Wave Test as per IEC 61000-4-18 & IEC 60255-22-1	√		
18.	Electrostatic Discharge test as per IEC 61000-4-2 & IEC 60255-22-2	√		
19.	Radiated Electromagnetic Field Test as per IEC 61000-4-3 & IEC 60255-22-3	√		
20.	Damped Oscillatory magnetic Field Test as per IEC 61000-4-10	√		
21.	Power Frequency magnetic Field Test as per IEC 61000-4-8	√		
INSULATION TEST FOR PMU				
22.	Power frequency voltage withstand Test as per IEC 60255-22-5	√		
23.	1.2/50 μ s Impulse voltage withstand Test as per IEC 60255-22-5	√		

**Technical Specifications
for Phasor Measurement Unit**



24.	Insulation resistance test	√		
ENVIRONMENTAL TEST FOR PMU				
25.	Dry heat test as per IEC60068-2-2 / 2-3	√		
26.	Damp heat test as per IEC60068-2-78	√		
27.	Cold Test as per IEC60068-2-1	√		

Note: Test levels for above type tests are elaborated in Table 2

Table-2: PMU Type Test Requirements

Test Nos	Test Name	EUT Status	Test Level	Power Supply Points		I/O Points	Passing Criteria
				CM	DM	CM	
1	Surge Immunity Test	ON	Level 3	2 kV	1 kV	2 kV	A
2	Electrical Fast Transient Burst Test	ON	Level 3	2 KV	-	1 kV	A
3	Damped Oscillatory Wave Test	ON	Level 3	2.5 kV	1 kV	2.5 kV	A
4	Electrostatic Discharge Test	ON	Level 3	+/- 6 kV in Contact discharge mode or +/- 8 kV in Air discharge mode			A
5	Radiated Electromagnetic Field Test	ON	Level 3	10 V/m electric field strength			A
6	Damped Oscillatory Magnetic Field Test	ON	Level 3	10 A/m at 1MHz of magnetic field strength			A
7	Power frequency magnetic field	ON	Level 3	30 A/m of magnetic field strength (Continuous duration sine wave)			A
8	Power frequency voltage withstand	OFF	-	1 kV rms for 1 minute			No break down or flashover shall occur
9	1.2/50μs impulse voltage withstand	OFF	-	2 kVp			No break down or flashover shall occur
10	DC Voltage Dips & Interruptions / Variation as per IEC 61000-4-29	ON	-	-			-

Technical Specifications for Phasor Measurement Unit



11	Insulation Resistance Test	OFF	-	Measure Insulation resistance using 500 VDC Megger before & after Power Freq& Impulse voltage withstand tests	As per manufacturer standard
12	Dry heat test	ON	-	Continuous operation at 55 ⁰ C for 16 hrs	0
13	Damp heat test	ON	-	at 95% RH and 40 ⁰ C for 16 hrs	0
14	Cold test	ON	-	Continuous operation at 0 ⁰ C for 96 hrs	0

Note:-

1. EUT - Equipment Under Test
2. CM - Common Mode; DM - Differential mode
3. I/O points do not include Communication ports
4. Passing Criteria
 - 0 - no failure: normal performance within the specified limits
 - A: minor failure: temporary degradation or loss of function or performance which is self- recoverable
5. Functional test as per the sl. nos. 1-14 of Table-1 shall also be done during type testing.

Annexure-I: BOQ for PMUs and associated items

BOQ for PMUs and associated Substation items			
S. No	Name of the item	Unit	Substation Name
			No of 400kV transmission lines – “x”
	Hardware		
1	PMU	No.	X
2	Time System (GPS Receiver)	Nos.	X
3	Substation Grade Layer-3 LAN Switches with minimum 4 x 10/100 Mbps Ethernet ports and 2 x 1 Gbps Ethernet ports	Nos.	X+1
4	Armoured Fibre Optic Cable and associated termination	Lot	1
	Services		
5	Integration - PMU with PDC at RLDC and SLDC	Lot	X

Note: ‘X’ is the no. of 400kV and above transmission lines of substations under the respective package.

In case of substations with conventional Control & relay panels.

- The no of PMUs shall be decided as per no of 400kV transmission line feeders under the scope of respective package.
- One GPS receiver shall be supplied for every 4 PMUs.
- No of LAN switches (no of ports in the LAN switch) shall be decided based on no of PMUs in a given Substation with C&R panels.

Annexure-II: Data Requirement Sheets (DRS) of PMU and associated items

1. Phasor Measurement Unit (PMU) :

The supplied Phasor Measurement Units (PMUs) shall be compliant to IEEE 37.118 Standard (latest version released in 2014):

S.No	Description of the Features	Minimum Quantity of the features	Offer by the Contractor
1.	Device	Phasor Measurement Unit (PMU)	
2.	Manufacturer		
3.	Model No.		
4.	Country of origin		
	Inputs		
5.	Minimum Analog Channel	6	
6.	Minimum Digital Channels	6	
7.	CT core	Capable for Metering Core	
8.	Auxiliary Power Supply Source	220 V DC or 110V DC or 48V DC (+10%, -15%) power supply source	
9.	Communication ports	One Ethernet port of 10/100 Base Tx and one optical fiber port of 100 Mbps	
10.	Interface ports for Time synchronization	IRIG-B interface port for either a standard or high-accuracy demodulated IRIG-B time-synchronization input signal or Ethernet port on IEEE 1588v2.0 (PTP)	
11.	Communication Protocols	Both Multicast and Unicast	
	Measurement Output		
12.	Performance Class	M class	
13.	Test Compliance as per IEEE 37.118	Bidder to fill the values as per test conducted in the lab for each individual values both in steady state and Dynamic State as per IEEE C37.118 Standard	
14.	Environmental Condition During testing	Bidder to fill the environmental condition during testing for each test.	

Technical Specifications for Phasor Measurement Unit



15.	Reporting rates (Frame per second)	25 and communication port wise	
	Environmental condition		
16.	Temperature	-10 to 50 degree Celsius	
17.	Humidity	10% to 95%	
18.	Configuration tool		
19.	HMI facility	Yes	
20.	Remote configuration Change	Yes	

2. GPS based time facility

S.No	Description of the Features	Minimum Quantity of the features	Offered by the Contractor
1.	Manufacturer		
2.	Model No.		
3.	Country of origin		
4.	Time stability of internal time base	Minimum 1 ppm	
5.	Propagation delay compensation	Yes	
6.	Include an offset to permit correction to local time	Yes	
7.	Reverting to internal time base upon loss of signal from UTC source	Yes	
8.	Resynchronization Delay	Not more than 5 minutes.	
9.	Accuracy of resynchronization	< 1.5 Micro Sec	
10.	Interfaces	Minimum one Ethernet port and One IRIG-B port & 1 PPS port.	

3. Industrial grade Layer-3 LAN Switch (Substation LAN Switch)

S.No	Description of the Features	Minimum Quantity of the features required	Offered by the Contractor
1.	Manufacturer		
2.	Model No.		

Technical Specifications for Phasor Measurement Unit



3.	Country of origin		
4.	Performance	Minimum 5 Gbps Switching Capacity	
5.	Functions	Data Exchange between PMU and PDC	
6.	Layer-2 & Layer-3 features required	Static Routing for IPv4 and IPv6	
		RIP for IPv4 (RIPv1/v2) and IPv6 (RIPng)	
		OSPF for IPv4 (OSPFv2) and IPv6 (OSPFv3)	
		Border Gateway Protocol 4 with support for IPv6 addressing wherever applicable.	
		Policy-based routing	
		IPv6 tunneling to allow IPv6 packets to traverse IPv4-only networks by encapsulating the IPv6 packet into a standard IPv4 packet.	
		Dynamic Host Configuration Protocol (DHCP) client, Relay and server.	
		Support for Multicast VLAN	
		Support for Jumbo frames	
		Should provide for 32K MAC Address Table	
		Should have facilities such as IPv6 to IPv4 tunneling, DHCPv6, ICMPv6	
7.	Features to support	Support IEEE 802.3u: Auto-negotiation on TP, IEEE 802.3x, 802.1p: flow control and prioritization, IEEE 802.1Q: VLANs, maximum 32 VLANs, IEEE 802.1d, 802.1w: Spanning Tree, Rapid Spanning Tree including RSTP 2004 extensions providing sub-second hop on rings, IEEE 802.1p: DiffServ, traffic prioritization for routed IP flows/ports Shall support Multicast and Unicast. Shall be PTP enabled as per IEEE1588v2.0 (Power Profile)	
8.	Network management	- Console port for configuration of software features - Shall able to manage the switch through Command-line interface; Web browser; SNMP etc.,	
9.	Security	a. Access Control Lists for both IPv4 and IPv6 for filtering traffic to prevent unauthorized users from accessing the network	
		b. Port-based rate limiting and access control list (ACL) based rate limiting	
		c. IEEE 802.1x to provide port-based user authentication with multiple 802.1x authentication sessions per port	
		d. Media access control (MAC) authentication to provide simple authentication based on a user's MAC address	
		e. Dynamic Host Configuration Protocol (DHCP) snooping to prevent unauthorized DHCP servers	

Technical Specifications for Phasor Measurement Unit



		f. Port security and port isolation	
10.	Speed configurability at each port	WAN ports optional 64kbps to 2Mbps	
11.	Interface ports	As per BoQ The BOQ requirement is the minimum in every switch at Substations. The no. of ports in LAN switches at Substations shall be optimised as per the Phasors list given at Appendix-H of Part-B and additional 50% expansion ports shall also be provided in the LAN switch.	
12.	Mounting	Rack mountable	
13.	Environmental Compliance	IEC61850-3 and IEEE1613 (Electric Utility Substation), EMS-IEC61000, EMI: FCC part15 A	
14.	Operating temp	- 10 to 75°C, no fans	

4. Armored FO Cables

S. No	Description of the Features	Minimum requirements	Offered by the Bidder
1	Manufacturer	Powergrid Approved Vendor	
2	Application	Between kiosks & Control Room	
2	Cable Type	4F Multimode Cable 62.5/125 um	
3	Armoured/Un-Armoured	Armoured	
4	Wavelength	850nm/1300nm	
5	Attenuation	< 3.5 dB/km @850nm, <1.0 dB/km @1300nm	
6	Band Width	>= 200 MHz/km @850nm, >=500 MHz/km @1300nm	
7	No. of Fibers	24*	
8	Colour for Fiber	Blue , Orange, Green, White	
9	Cladding Diameter	125um $\pm$ 2	
10	Core Diameter	62.5 um $\pm$ 3	
11	Cable Diameter	Vendor Specific	

**Technical Specifications
for Phasor Measurement Unit**



12	Numeric Aperture	0.275+/- 0.015	
13	Bending Radius	20xD where D is diameter of cable	
14	Armored Type	ECCS Tape (Electromagnetically Coated Corrugated Steel Tape)	
15	Operating Temperature	-20°C to +70°C	

Note: * 24 fibers to cater the need of PMU as well as for other substation applications

Technical Pre-Qualifying Requirements – For SS02 PMU – Fatehgarh II and Bhadla II

The manufacturer(s) whose PMUs are offered should have designed, manufactured, tested, supplied and commissioned in 400kV System or above as on the date of bid opening.

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