

		BHARAT HEAVY ELECTRICALS LIMITED TRANSMISSION BUSINESS ENGINEERING MANAGEMENT NOIDA				
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	TYPE OF DOC.	TECHNICAL SPECIFICATION	NAME	DKS	VK <i>[Signature]</i> -sd-	AG <i>[Signature]</i> -sd-
	TITLE 7/9 SWG (7/3.66mm) Galvanised Steel Earth Wire/ (10.98 mm Shield Wire) <i>(Suitable for highly corrosive environment of process/ petrochemical industry)</i>	SIGN	<i>[Signature]</i>			
		DATE	06.11.2020	06.11.2020	06.11.2020	
		GROUP	TBEM			
		WO NO.	I19TB00003 REV00			
	CUSTOMER	Indian Oil Corporation Limited (IOCL)				
	CONSULTANT	TATA Consulting Engineers Limited (TCE)				
	PROJECT	LSTK job for ISBL work of 220KV Grid Power Import at IOCL, Panipat Refinery				
	LOA. NO.	RPRC182491/26286965 dtd. 24.01.2020				
WO. No.	26286965 dtd. 24.01.20120					
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SECTION NO.	DESCRIPTION					PAGES
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Remarks: Technical Details of Shield Wire shall be as per Standard Technical Specification TB-xxx-316-021 REV00.						
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SECTION 1:
CHECKLIST FOR TECHNICAL EVALUATION

Along with the technical offer/ bids, the bidder should submit this checklist confirming the inclusion of the enclosures as listed below,

Sl. No.	Documents to be enclosed	Bidder to confirm (Please tick "Confirmed")
1.	Unpriced BOQ duly mentioning "Quoted" for all the items, signed and sealed.	Confirmed
2.	Annexure-A & B duly filled, signed and sealed.	Confirmed

Note: Any bidder not meeting the above requirement is liable for non-evaluation.

The above checklist is reviewed and verified for,

NIT Reference No.:

Name of Bidder:

Name of Equipment/ Material:

Name of Project:

Date:

Bidder's Stamp & Signature

Bharat Heavy Electricals Limited

Project: LSTK job for ISBL work of 220KV Grid Power Import at IOCL, Panipat Refinery

Technical Specification: Shield Wire

Doc No. TB-411-316-015 Rev 00

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Bharat Heavy Electricals Limited

Project: LSTK job for ISBL work of 220KV Grid Power Import at IOCL, Panipat Refinery

Technical Specification: Shield Wire

Doc No. TB-411-316-015 Rev 00

SECTION 1:

SCOPE, PROJECT DEATAILS & BILL OF QUANTITIES

1. Scope

1. This technical specification covers the requirements of design, manufacture, inspection including third party inspection and testing at manufacturer's works before supply, proper packing and delivery to project site of **Shield Wire** complete in line with specification.

Material required is required for the following project:

Name of the Customer : Indian Oil Corporation Limited (IOCL)
Name of Consultant : Tata Consulting Engineers Limited
Name of Main : Bharat Heavy Electricals Limited
Contractor
Name of the Project : LSTK job for ISBL work of 220KV Grid Power Import at IOCL, Panipat Refinery

2. The commercial terms and conditions for supplies and services shall be as per notice inviting tender/ enquiry. Quoting the tender, shall deemed to have understood and complied all the technical requirements in line with technical specifications, drawings etc. in complete.

2. Bill of Quantities

Quantities for **Shield Wire** shall be as follows,

Sl. no.	Description	Unit	Quantity
1	7/9 SWG Galvanised Steel Earth Wire (10.98 mm Shield Wire)	Meters	500

Note:

BHEL reserves the right for overall contract value variation up to $\pm 30\%$ due to any reason at same unit rate and terms during execution of contract, however, the quantity of individual items may however vary up to any extent



BHARAT HEAVY ELECTRICALS LIMITED
TRANSMISSION BUSINESS GROUP
ENGINEERING MANAGEMENT, NEW DELHI

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BHEL Document No. TB-xxx-316-021		Rev 00	Name	Prepared by PR	Checked by MK	Approved by RS																		
Type of Document	Design Document		Sign	<i>Prashant</i>	<i>Manish</i>	<i>Rakesh</i>																		
Title	Shield Wire		Date	07.03.14	07.03.14	07.03.14																		
			Group	TBEM																				
Project: BHEL Rate Contract.																								
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SECTION – I

SCOPE, SPECIFIC TECHNICAL REQUIREMENT AND QUANTITIES

1.0 SCOPE

This technical specification covers the requirements of design, manufacture, testing at works, packing and dispatch of GI SHIELD WIRE.

The equipment is required for the following project.

Name of the customer : Rate contract for various customers

Name of the Project : Rate contract for various projects

1.1 SPECIFIC TECHNICAL REQUIREMENT

Refer Section II.

1.2 ~~BILL OF QUANTITY~~

Sl. No.	Shield Wire Type	Qty
01.	7/8 SWG (7/4.00 mm steel)	20 km
02.	7/9 SWG (7/3.66 mm steel)	100 km

1.3 TESTS

Acceptance and routine test shall be performed by the vendor for each order.

1.4 MANDATORY TYPE TESTS

Bidder shall also indicate the test charges for conducting the following Type test:

- a) UTS test) As per Clause 2.10.1
- b) DC resistance test) As per Clause 2.10.2

SECTION II

STANDARD SPECIFICATION

2.0 GENERAL

This section covers the standard technical specification for GI Shield Wire.

TECHNICAL REQUIREMENTS:

Sl.No	Parameter	7/8 SWG	7/9 SWG
1	Stranding and wire diameter	7/4.0 mm steel	7/3.66 mm steel
2	Strand Arrangement		
	Steel core	1	1
	Outer Steel Layer	6	6
3	Total sectional area	90.62 mm ²	73.65 mm ²
4	Overall diameter	12.0 mm	10.98 mm
5	Approximate weight	687 kg/km	583 kg/km
6	Calculated d.c. resistance at 200	2.09 ohms/km	2.5 ohms/km
7	Minimum ultimate tensile strength	77.7 kN	68.4 kN
8	Direction of lay of outer layer	Right hand	Right hand
9	Standard Drum Length	250/500/1000/2000/4000 meter	
10	Protective coating for storage	Boiled linseed oil to avoid wet storage stains.	

2.1 EQUIPMENT SPECIFICATION

This section covers the general technical requirements of the Galvanised Steel Wire. In case of any discrepancies between the requirements mentioned in this section and those specified in other sections of this specification, this shall prevail after Section 1 and shall be treated as binding requirements.

2.2 APPLICABLE STANDARDS

The Galvanised Steel Wire shall strictly conform to the following Indian and International standards, as appropriate:

IS: 521(1991)	Method for tensile testing of steel wire
ISO/R89-1959	
IS: 1778-1980	Reels and drums for bare conductors
IS: 2629(1990)	Recommended practice for hot dip galvanizing on iron and steel.
IS: 2633(1992)	Method for testing uniformity of coating of zinc-coated articles
IS: 4826(1992)	Hot dip galvanized coatings on round steel wires
ASTMA-475-72a	
IS: 6745 (1990)	Methods for determination of mass of Zinc coating on zinc- coated iron and steel articles

IS: 209(1992) Zinc ingot
IS 398 (Parts-I to Aluminium conductors for Overhead transmission purposes
V): 1992

2.3 TECHNICAL REQUIREMENT AND CONSTRUCTIONAL DETAILS

2.3.1 The galvanized steel stranded wire shall generally conform to the specification of ACSR core wire as mentioned in IS 398 (Part- II):1976 except where otherwise Specified herein.

2.4 WORKMANSHIP

2.4.1 All steel strands shall be smooth, uniform and free from all imperfections, such as spills and splits, die marks, scratches, abrasions and kinks after drawing and also after stranding.

2.4.2 The finished material shall have minimum brittleness as it will be subjected to appreciable vibration while in use.

2.4.3 The steel strands shall be hot dip galvanized (and shall have a minimum zinc coating of 275 g/m²) after stranding of the uncoated wire surface. The zinc coating shall be smooth, continuous, of uniform thickness, free from imperfections and shall withstand three and a half dips after stranding in standard Preece test. The steel wire rod shall be of such quality and purity that, when drawn to the size of the strands specified and coated with zinc, the finished strands shall be of uniform quality and have the same properties and characteristics in ASTM designation B498-74.

2.4.4 The steel strands shall be preformed and post-formed in order to prevent spreading of strands while cutting of composite stranded wire. Care shall be taken to avoid damage to galvanization during pre-forming and post-forming operation.

2.4.5 To avoid susceptibility towards wet storage stains (white rust), the finished material shall be provided with a protective coating of boiled linseed oil.

2.5 JOINTS IN WIRES

There shall be no joint of any kind in the finished steel wire strand entering into the manufacture of the stranded wire. There shall be no strand joints or strand splices in any length of the completed stranded wire.

2.6 TOLERANCE

The manufacturing tolerances to the extent of the following limits only shall be permitted in the diameter of the individual steel strands and lay length of the stranded wire:

	Standard	Maximum	Minimum
Diameter	3.66mm	3.75mm	3.57mm
Lay length	181mm	198mm	165mm

2.7 MATERIALS

2.7.1 Steel

The steel wire strands shall be drawn from high carbon steel rods and shall conform to the following requirements as to the chemical composition:

Element	% Composition
Carbon	Not more than 0.55
Manganese	0.4 to 0.9
Phosphorous	Not more than 0.04
Sulphur	Not more than 0.04
Silicon	0.15 to 0.35

2.7.2 Zinc

The zinc used for galvanizing shall be electrolytic High Grade Zinc of 99.95% purity. It shall confirm to and satisfy all the requirements of IS: 209-1979

2.8 STANDARD LENGTH

2.8.1 The stranded wire shall be supplied in standard drum lengths generally in the range of 250/500/1000/2000/4000 m. However, drum lengths where required to be supplied in lengths different from standard lengths specified above shall be provided.

2.9 TESTS

2.9.1 The G.S. Wire should have been type tested as per IEC/IS and shall be subjected to routine and acceptance tests in accordance with applicable IS specifications/ ISO/ ASTM recommendations. Type test reports of the tests conducted earlier (not more than five years earlier) on similar material shall be submitted. If the valid type test reports are not available with the bidder then the tests shall be conducted by the bidder free of cost.

2.9.2 If the purchaser insists to carry out the type test(s) afresh, the same shall be conducted on chargeable basis, for that the bidder shall submit the test charges in the price bid.

2.9.3 TYPE TESTS

In accordance with the stipulation of the specification the following type tests shall be conducted on the stranded wire.

- a) UTS test) As per Clause 2.10.1
- b) DC resistance test) As per Clause 2.10.2

2.9.4 ACCEPTANCE TESTS

- a) Visual check for joints, scratches etc. and length of stranded wire (As per Clause 2.10.3)
- b) Dimensional check(As per Clause 2.10.5)
- c) Galvanizing test (As per Clause 2.10.7)
- d) Lay length check (As per Clause 2.10.6)

- e) Torsion test (As per Clause 2.10.4)
- f) Elongation test (As per Clause 2.10.4)
- g) Wrap test
- h) DC resistance test (IS 398(Part-III))1976
- i) Breaking load test (IS 398(Part-III))1976
- j) Chemical Analysis of steel (IS 398(Part-III))1976)

2.9.5 ROUTINE TESTS

- a) Check that there are no cuts, fins etc. on the strands.
- b) Check for correctness of stranding.

2.9.6 TESTS DURING MANUFACTURE

- a) Chemical analysis of zinc used for galvanizing (As per Clause 2.10.8)
- b) Chemical analysis of steel (As per Clause 2.10.9)

2.9.7 SAMPLE BATCH FOR TYPE TESTING

The Contractor shall offer material for sample selection for type testing, only after getting quality assurance program approved by the Owner. The samples for type testing shall be manufactured strictly in accordance with the quality Assurance Program approved by the Owner.

2.10 TESTING PROCEDURE FOR STRANDED GALVANISED STEEL WIRE

2.10.1 UTS Test

Circles perpendicular to the axis of the stranded wire shall be marked at two places on a sample of stranded wire of minimum 5 m length suitably compressed with dead end clamps at either end. The load shall be increased at a steady rate up to 34 kN and held for one minute. The circles drawn shall not be distorted due to relative movement of strands. Thereafter, the load shall be increased at a steady rate of 68.4 kN and held for one minute. The stranded wire sample shall not fail during this period. The applied load shall then be increased until the failing load is reached and the value recorded.

2.10.2 D.C Resistance Test

On a stranded wire sample of minimum five metres length, two contact clamps shall be fixed with a pre-determined Bolt torque. The resistance shall be measured by a Kelvin double-bridge by placing the clamps initially zero meter and subsequently one meter apart. The test shall be repeated at least five times and the average value recorded. The value obtained shall be corrected to the value at 20°C shall conform to the requirements of this specification.

2.10.3 Visual Check for Joints, Scratches etc. and length of Stranded wire

Stranded wire drums shall be rewound in the presence of the inspector. The inspector shall visually check for scratches, joints, etc. and see that the stranded wire generally conforms to the requirements of this specification. The length of stranded wire wound on the drum shall be measured with the help of counter meter during rewinding.

2.10.4 Torsion and Elongation Tests

The test procedures shall be as per relevant clause of IS 398 (Part V). The minimum number of twists which a single steel strand shall withstand during torsion test shall be eighteen for a length equal to 100 times the standard diameter of the strand. In case the test sample length is less or more than 100 times the standard diameter of the strand, the minimum number of twists will be proportionate to the length and if number comes in the fraction then it will be rounded off to next higher whole number. In elongation test, the elongation of the strand shall not be less than 64% for a gauge length of 200 mm.

2.10.5 Dimensional Check

The individual strands shall be dimensionally checked to ensure that they conform to the requirements of this specification.

2.10.6 Lay Length Check

The lay length shall be checked to ensure that they conform to the requirements of this specification.

2.10.7 Galvanizing Test

The test procedure shall be as specified in IS: 4826-1968. The material shall conform to the requirements of this specification.

2.10.8 Chemical Analysis of Zinc used for Galvanizing

Samples taken from the zinc ingots shall be chemically/spectrographically analyzed. The same shall be in conformity to the requirements stated in this specification.

2.10.9 Chemical Analysis of Steel

Samples taken from the steel ingots/coils/strands shall be chemically/ spectrographically analyzed. The same shall be in conformity to the requirements stated in this specification.

2.11 Following drawings/ documents shall be submitted for approval/ information for each project:

- i) Guaranteed and other technical particulars
- ii) Drum Drawing
- iii) Type, Acceptance, sample and routine test reports

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SECTION - 3

PROJECT DETAILS AND GENERAL SPECIFICATIONS

3.0 GENERAL

This section stipulates the General Technical Requirements under the contract and will form an integral part of the Technical Specification.

The provisions under this section are intended to supplement general requirements for the materials, equipment and services covered under other sections and are not exclusive. However in case of conflict between the requirements specified in this section and requirements specified under other sections, the requirements specified under respective sections shall hold good.

3.1 SITE INFORMATION

SL.NO.	DESCRIPTION	
3.1	PROJECT INFORMATION	
	a) Customer	
	b) Project	
	c) Project location	
	d) Transport facilities Nearest Railway Station/Gauge Distance from Railway Station	
	e) Access roads	
3.2	SITE CONDITIONS	
3.2.1	Ambient Temp.	
	a) Maximum Design Ambient air temp. (max.) °C	
	b) Minimum Design Ambient air temp. (max.) °C	
3.2.2	Relative humidity	
3.2.3	Height above mean sea level	
3.2.4	Pollution Severity	
3.2.5	Earth quake data	
	a) Seismic zone as per IS 1893:84	
	b) Seismic acceleration	
3.2.6	Wind data	
	a) Wind velocity m/sec.	
3.2.7	Average annual rainfall	

3.2 INSTRUCTION TO BIDDERS

The bidders shall submit the technical requirements, data and information as per the technical data sheets, provided in Section-4.

The bidders shall furnish catalogues, engineering data, technical information, design documents, drawings etc fully in conformity with the technical specification.

It is recognised that the Manufacturer may have standardised on the use of certain components, materials, processes or procedures different than those specified herein. Alternate proposals offering similar equipment based on the manufacturer's standard practice will also be considered provided such proposals meet the specified designs, standard and performance requirements and are acceptable to the Purchaser. Unless brought out clearly, the Bidder shall be deemed to conform to this specification scrupulously.

3.3 STANDARDS

The works covered by the specification shall be designed, engineered, manufactured, built, tested and commissioned in accordance with the Acts, Rules, Laws and Regulations of India.

The equipment to be furnished under this specification shall conform to latest issue (with all amendments) of specified standards.

In addition to meeting the specific requirement called for in Sections 1 and 2 of the Technical Specification, the equipment shall also conform to the general requirement of the applicable standards, which shall form an integral part of the specification.

The Bidder shall note that standards mentioned in the specification are not mutually exclusive or complete in themselves, but intended to complement each other.

When the specific requirements stipulated in the specifications exceed or differ from those required by the applicable standards, the stipulation of the specification shall take precedence.

Other internationally accepted standards, which ensure equivalent or better performance than that specified in the standards referred, shall also be accepted. The bidder shall submit copies of such standards.

In case governing standard for the equipment is different from IS or IEC, the salient points of difference shall be clearly brought out in the offer along with English language version of standard or relevant extract of the same. The equipment conforming to standards other than IS/IEC shall be subject to Purchaser's / owner's approval.

The bidder shall clearly indicate in his bid the specific standards in accordance with which the works will be carried out.

3.4 SERVICES TO BE PERFORMED BY THE EQUIPMENT BEING FURNISHED

All equipment shall also perform satisfactorily under various other electrical, electro mechanical and meteorological conditions of the site of installation All equipment shall be able to withstand all external and internal mechanical, thermal and electro mechanical forces due to various factors like wind load, temperature variation, ice & snow, (wherever applicable) short circuit etc for the equipment.

3.5 ENGINEERING DATA

3.5.1 Drawings

The contactor shall necessarily submit all the drawings/ documents unless anything is waived. The contactor shall submit 6 (six) sets of drawings/ design documents/ data/ test reports as may be required for the approval of the purchaser. All drawings submitted by the Manufacturer including those submitted at the time of bid shall be in sufficient detail to indicate the type, size, arrangement, material description, Bill of Materials, weight of each component, break-up for packing and shipment, the external connections, fixing arrangement required. the dimensions required for installation and interconnections with other equipment and materials, clearances and spaces required for installation and interconnections between various portions of equipment and any other information specifically requested in the specifications.

Each drawing submitted by the Manufacturer shall be clearly marked with the name of the Purchaser, the unit designation, the specifications title, the specification number and the name of the Project. If standard catalogue pages are submitted, the applicable items shall be indicated therein. All titles, noting, markings and writings on the drawing shall be in English. All the dimensions should be in metric units.

Further work by the Manufacturer shall be in strict accordance with these drawings and no deviation shall be permitted without the written approval of the Purchaser, if so required.

The review of these data by the Owner will cover only general conformance of the data to the specifications and documents, interfaces with the equipment provided under the specifications, external connections and of the dimensions which might affect substation layout. Owner may not indicate a thorough review of all dimensions, quantities and details of the equipment, material, any devices or items indicated or the accuracy of the information submitted. This review and /or approval by the Owner shall not be considered by the Manufacturer, as limiting any of his responsibilities and liabilities for mistakes and deviations from the requirements, specified under these specifications and documents.

All manufacturing and fabrication work in connection with the equipment prior to the approval of the drawings shall be at the Manufacturer's risk. The Manufacturer may make any changes in the design which are necessary to make the equipment conform to the provisions and intent of the Contract and such changes will again be subject to

approval by the Purchaser. Approval of Manufacturer's drawing or work by the Purchaser shall not relieve the manufacturer of any of his responsibilities and liabilities under the Contract.

All engineering data submitted by the Manufacturer after final process including review and approval by the Owner shall form part of the Contract Document and the entire works performed under these specifications shall be performed in strict conformity, unless otherwise expressly requested by the Owner in Writing.

The title block of drawings shall contain the following information incorporated in all contract drawings

Title block for _____ project:

1. Customer :
2. Consultant :
3. Project :
4. Contract No./LOA No. :
5. Main Contractor : Bharat Heavy Electricals Limited
6. BHEL Order No. & Date :

3.5.2 Approval Procedure

The scheduled dates for the submission of these as well as for, any data/information to be furnished by the Purchaser would be discussed and finalised at the time of award. The following schedule shall be followed generally for approval.

Stage	No. of copies	Submission Schedule /Remarks	
i)	Initial Submission Drawings, Data sheets, Type test Reports	6	As per agreed schedule
ii)	Resubmission, if required	6	Within 3 (three) weeks from date of comments including both ways postal time
iii)	Approval or comments		Within 3(three) weeks of receipt of resubmission.
iv)	Furnishing of distribution copies of drawings in bound volume	8	2 Weeks from the date of final approval Five (6) copies for each substation plus two (2) copies for corporate centre.

**TECHNICAL SPECIFICATION
G. I. SHIELD WIRE**

DOC. NO. TB-XXX-316-021

v)	Furnishing of distribution copies of type test reports in bound volumes	3	2 Weeks from the date of final approval One (1) copies for each substation plus two (2) copies for corporate centre
vi)	Furnishing of distribution copies of Routine test reports	2	2 Weeks from the date of final approval One (2) copies for each substation
vii)	CD-ROM/ Optical Disc of all documents	3	One (1) set for each substation plus two (2) set for corporate centre.

NOTES:

- a) The manufacturer may note that all re-submissions must incorporate all comments given in the prior submission by the Purchaser. Adequate justification for not incorporating the same must be submitted, failing which the submitted documents may be returned.

3.6 QUALITY ASSURANCE PROGRAMME

To ensure that the equipment and services under the scope of this Contract, whether manufactured or performed within the Manufacturer's Works or at his Sub-manufacturer's premises or at the Purchaser's site or at any other place of Work, are in accordance with the specifications, the Manufacturer shall adopt a suitable quality assurance programme to control such activities at all points, as necessary. Such programme shall be outlined by the Manufacturer and shall be finally accepted by the Purchaser after discussions before the award of Contract. A quality assurance programme of the manufacturer shall generally cover the following:

- (a) Manufacturer's organisation structure for the management and implementation of the proposed quality assurance programme;
- (b) Documentation control system;
- (c) Qualification data of bidder's key personnel;
- (d) The procedure for purchases of materials, parts components and selection of sub-Manufacturer's services including vendor analysis, source inspection, incoming raw material inspection, verification of material purchases etc.
- (e) System for shop manufacturing and site erection controls including process controls and fabrication and assembly control;
- (f) Control of non-conforming items and system for corrective actions;
- (g) Inspection and test procedure both for manufacture and field activities;
- (h) Control of calibration and testing of measuring instruments and field activities;
- (i) System for indication and appraisal of inspection status;
- (j) System for quality audits;
- (k) System for authorising release of manufactured product to the Purchaser
- (l) System for maintenance of records;

- (m) System for handling storage and delivery; and
- (n) A quality plan detailing out the specific quality control measures and Procedures adopted for controlling the quality characteristics relevant to each item of equipment furnished and/or services rendered. The Purchaser or his duly authorised representative reserves the right to carry out quality audit and quality surveillance of the system and Procedure of the Manufacturer/his vendors quality management and control activities.

3.7 Quality Assurance Documents

The Manufacturer shall be required to submit the following all Quality Assurance Documents as stipulated in the quality plan at the time of purchasers inspection of equipment/ material.

3.8 TYPE TESTING, INSPECTION, TESTING & INSPECTION CERTIFICATE

All equipment being supplied shall conform to type tests and shall be subject to routine and acceptance tests in accordance with requirements stipulated under respective sections. Purchaser reserves the right to witness any or all the tests. The Manufacturer shall intimate the Purchaser the detailed programme about the tests at least three (3) weeks in advance in case of domestic supplies & six (6) weeks in advance in case of foreign supplies. Purchaser reserves the option for getting any or all the type tests repeated on the equipment. The Manufacturer shall also submit type test procedure for approval of the Purchaser.

In the event of any discrepancy in the test reports i.e. any test report not acceptable due to any design/manufacturing changes (including substitution of components) or due to non-compliance with the requirement stipulated in the technical specification or any/all additional type tests not carried out without any additional cost implication to the Purchaser.

The price of conducting all tests and additional type tests is deemed to be included in Bid price. In case any bidder indicates that he shall not carry out a particular test, his offer shall be considered incomplete and shall be liable to be rejected.

The purchaser intends to repeat the type tests and additional type tests on cables for which test charges shall be payable as per provision of contract.

The Purchaser, his duly authorised representative and/or outside inspection agency acting on behalf of the Purchaser shall have at all reasonable times free access to the Contractors premises or Works and shall have the power, at all reasonable times to inspect and examine the materials and workmanship of the Works during its manufacture or erection if part of the Works is being manufactured or assembled at other premises or works, the Manufacturer shall obtain for the Engineer and for his duly authorised representative permission to inspect as if the works were manufactured or assembled on the Manufacturer's own premises or works. Inspection

may be made at any stage of manufacture, dispatch or at site at the option of the Purchaser and the equipment if found unsatisfactory due to bad workmanship or quality, material is liable to be rejected.

The Manufacturer shall give the Purchaser/inspector thirty (30) days written notice of any material being ready for testing. Such tests shall be to the Manufacturer's account except for the expenses of the inspector. Unless witnessing of the tests is virtually waived, the Purchaser/ inspector will attend such tests within thirty (30) days of the date of which the equipment is notified as being ready for test/ inspection, failing which the Manufacturer may proceed with the test which shall be deemed to have been made in the Inspector's presence and the Manufacturer shall forthwith forward duly certified copies of test reports in triplicate to the Inspector.

The Purchaser or Inspector shall, within fifteen (15) days from the date of inspection as defined herein, give notice in writing to the Manufacturer, of any objection to any drawings and all or any equipment and workmanship which in his opinion is not in accordance with the Contract. The Manufacturer shall give due consideration to such objections and shall either make the modifications that may be necessary to meet the said objections or shall confirm in writing to the Purchaser/ inspector giving reasons therein, that no modifications are necessary to comply with the Contract.

When the factory tests have been completed at the Manufacturer's works, the Purchaser/inspector shall issue a certificate to this effect within fifteen (15) days after completion of tests but if the tests are not witnessed by the Purchaser/inspector, the certificate shall be issued within fifteen (15) days of receipt of the Manufacturer's Test certificate by the Engineer/ Inspector. Failure of the Purchaser/inspector to issue such a certificate shall not prevent the Manufacturer from proceeding with the Works. The completion of these tests or the issue of the certificate shall not bind the Purchaser to accept the equipment should it, on further tests/ after erection, be found not to comply with the Contract. The equipment shall be dispatched to site only after approval of test reports and issuance of MICC by the Purchaser.

In all cases where the Contract provides for tests whether at the premises or at the works of the Manufacturer or of any Sub-Contractor, the Manufacturer except where otherwise specified shall provide free of charge such items as labour, materials, electricity, fuel, water, stores, apparatus and instruments as may be reasonably demanded by the Purchaser /Inspector or his authorised representative to carry out effectively such tests of the equipment in accordance with the Contract and shall give facilities to the Purchaser Inspector or to his authorised representative to accomplish testing.

The inspection by Purchaser and issue of Inspection Certificate thereon shall in no way limit the liabilities and responsibilities of the Manufacturer in respect of the agreed quality assurance programme forming a part of the Contract.

The Purchaser will have the right of having at his own expenses any other test(s) of reasonable nature carded out at Manufacturer's premises or at site or in any other place in addition of aforesaid type and routine tests, to satisfy that the material comply with the specification.

The Purchaser reserves the right for getting any field tests not specified in respective sections of the technical specification conducted on the completely assembled equipment at site. The testing equipment for these tests shall be provided by the Purchaser.

3.9 MATERIALS AND WORKMANSHIP

Equipment materials and components shall be new, of high grade and good quality and be to the latest engineering practice. The material and workmanship throughout shall be in accordance with the purpose for which they are intended. Each component shall be designed to be consistent with its duty.

All the information concerning materials or components to be used in manufacturing, machinery, equipment, materials and components supplied, installed or used shall be submitted for approval. Without such approval the supplier shall run risk of subsequent rejection. The cost as well as time delay associated with such rejection shall be borne by the supplier.

3.10 PACKING AND STORAGE

All the equipments shall be suitably protected, coated, covered or boxed and crated to prevent damage or deterioration during transit, handling and storage at site till the time of erection. On request of the purchaser, the manufacturer shall also submit packing details/associated drawing for any equipment/ material at a later date, in case the need arises. While packing all the materials, the limitation from the point of view of availability of Railway wagon sizes in India should be taken into account. The manufacturer shall be responsible for any loss or damage during transportation, handling and storage due to improper packing. Any demurrage, wharf age and other such charges claimed by the transporters, railways etc shall be to the account of the manufacturer. Purchaser takes no responsibility of the availability of the wagons.

All coated surfaces shall be protected against abrasions, impact, discolouration and any other damages. All exposed threaded portions shall be suitably protected with either a metallic or a non-metallic protecting device.

Supplier shall ensure that equipment shall be properly packed, blocked, padded, coated and protected so that it is not damaged due to possible mishandling. Storage requirements shall be clearly defined by the supplier. Packing shall be such that if required, long time storage at site should not deteriorate the performance of the equipment.

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SECTION – IV

GUARANTEED AND TECHNICAL PARTICULARS OF STRANDED G. S.WIRE

S. No.	Description	Unit	Particulars
1.	Name & Address of manufacturer		
2.	Particulars of raw materials		
2.1	Aluminium		
	a) Minimum Purity of Aluminium	%	
	b) Maximum Copper Content	%	
2.2	Steel wires/Rods		
	a) Carbon	%	
	b) Manganese	%	
	c) Phosphorous	%	
	d) Sulphur	%	
	e) Silicon	%	
2.3	Zinc		
	a) Minimum purity of Zinc	%	
3.	STEEL STRANDS BEFORE STRANDING		
3.1	Diameter		
	a) Nominal	mm	
	b) Maximum	mm	
	c) Minimum	mm	
3.2	Minimum breaking load of strand	kN	
3.3	Maximum Resistance of 1 M Length of strand of 20°C	Ohm	
4.0	STEEL STRANDS AFTER STRANDING		
4.1	a) Nominal Diameter	mm	
	b) Maximum Diameter	mm	
	c) Minimum Diameter	mm	
4.2	Minimum breaking load of strand	kN	
4.3	Galvanising		
	a) Min. weight of zinc coating of uncoated wire surface	g/ m ²	
	b) Min. number of one minute dips that the galvanised strand can withstand in the standard Preece test	Nos.	
	c) Min. No. of twists in gauge length equal to 100 times the dia of wire which the strand can withstand in the torsion test	Nos.	
5.	COMPLETED STRANDED WIRE		
5.1	UTS of stranded wire	kN	
5.2	Lay length of outer steel layer	mm	
5.3	DC resistance of stranded wire at 20°C	Ω/km	
5.4	Direction of lay of outer layer	-	
5.5	Linear mass of earth wire		
	a) Nominal	Kg/km	
	b) Maximum	Kg/km	
	c) Minimum	Kg/km	
6.0	Is drum as per I.S	Yes/No	
5.6	Standard length of stranded wire in the drum	m	

ANNEXURE – A

NO DEVIATION CERTIFICATE

It is confirmed that there is no deviation and the offer is in full compliance with the specification. It is also confirmed that there are no deviations in any other form such as comments, variations and or exceptions. Further it is confirmed that at all drawings/ data sheets/ QP/ type tests reports shall be submitted to BHEL for organizing approval of ultimate customer. Also, furnishing of all relevant information/ repetition of type tests (if required for meeting the specification requirement) shall be carried out by us at no extra cost to BHEL and without affecting delivery requirements.

Signature of the authorized representative of Bidder

Name _____

Designation _____

Place _____

Date _____

Company Seal