FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

DRG. No. 3 988 04 003 10

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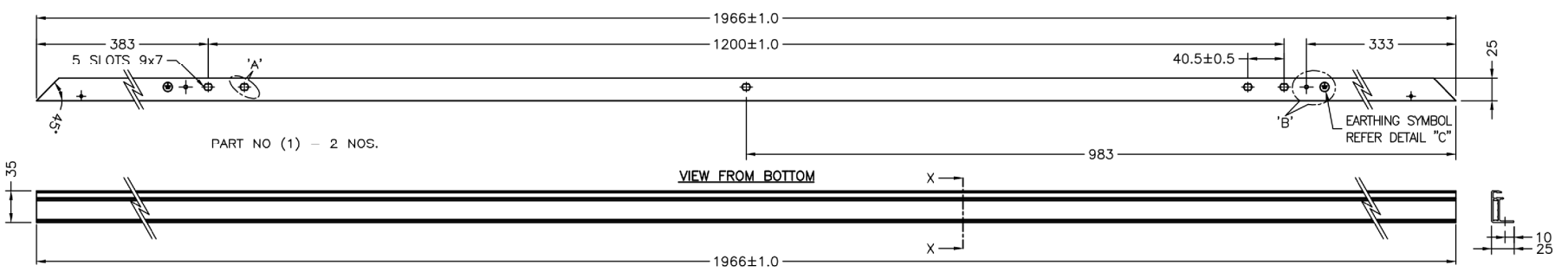
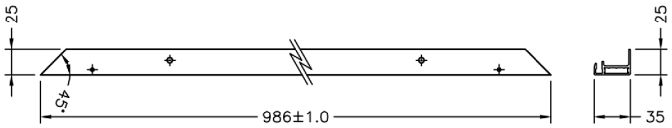


PART NO (1) – 2 NOS.

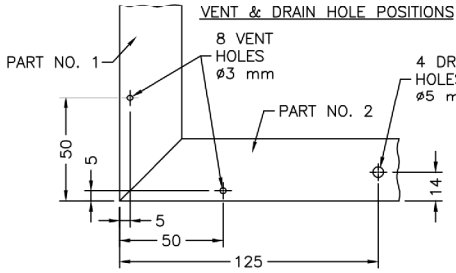
VIEW FROM BOTTOM

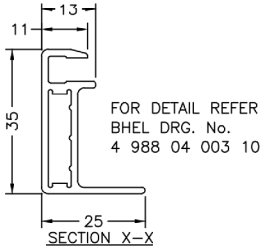
VIEW FROM FRONT

VIEW FROM LEFT



PART NO (2) – 2 NOS.





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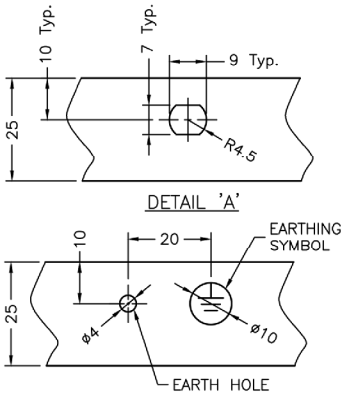
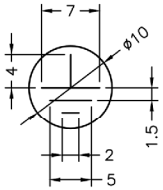
SECTION X–X



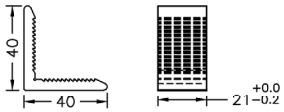
DETAIL 'A'

DETAIL 'B'



DETAIL 'C'

PART NO (3) – 4 NOS.
FINISH : NATURAL
SUPPLY : ITEM TO BE STACKED & PACKED IN CARTON BOXES



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NOTE :
- REMOVE ALL BURRS & AVOID SCRATCHES, DEBURR ALL EDGES FOR PART 1, 2 AND 3.
- ROUND OFF ALL SHARP CORNERS WITH 0.2 mm
- OPEN TOLERANCES AS PER ED 0230499 (MEDIUM)
- FRAME MEMBERS (PART 1 & 2) TO BE ANODISED AS PER PS901010001.
- COATING THICKNESS OF ANODISATION = 18±3 MICRONS (FOR PART 1 & 2).
- FRAME MEMBER ARE TO BE WRAPPED WITH POLYTHENE COVER OR KRAFT PAPER TO AVOID SCRATCHES AND SUPPLIED IN CARTON BOXES.
- WALL THK. AFTER ANODISATION PROCESS = 1.4 mm (MINIMUM).
- EARTHING SYMBOL TO BE PUNCHED ON PART 1 AS PER DRAWING
- STICKER WITH BHEL PO. NO, MATERIAL CODE, ITEM DETAILS, QTY. AND SUPPLIER NAME TO BE AFFIXED ON EACH CARTON BOX.
- WEIGHT OF EACH CARTON BOX SHALL BE WITHIN 30 Kgs.

SCALE NTS

REV.	DATE	ALTERED / CHECKED / APPROVED	REV.	DATE	ALTERED / CHECKED / APPROVED
			00		FIRST ISSUE

	NAME	SIGN	DATE	DEPT.	CODE
DRAWN	PK	Sd/–	181016		
CHECKED	NAR	Sd/–	181016		
APPROVED	CNP	Sd/–	181016	SPV	100

BHEL

BHARAT HEAVY ELECTRICALS LIMITED.
ELECTROPROCELAIN DIVISION

TITLE: ALUMINIUM EDGE FRAME – 300 W CORNER BLOCK TYPE

M.O. No.

DRG. No. 3 988 04 003 10

CARD CODE

No. OF SHTS 01

SHT No. 01

REV 00

REF. DRG. No.

SIGN. & DATE

INVENTORY No.