

4X270 MW TSGENCO MANUGURU TPS

Document Number: PE-DC-K27-558-E001 Revison: 00

ANNEXURE OF DATASHEET

Date: 13-10-2014

ANNEXURE-I

AVERAGE LUX LEVEL & TYPE OF FIXTURES

S. No.	LOCATION	AVERAGE LUX LEVEL	TYPE OF LIGHTING FIXTURES				
01	TG Hall operating floors	200	HPSV, high bay fixture with anodised Al reflector				
02	TG hall ground, mezzanine floor	200	HPSV, Industrial well glass with integral control gear				
03	Switchgear/ Charger rooms	200	FTL, Industrial type with vitreous enamel reflector				
04	Central control room	300	FTL, Decorative recessed with wide angle, mirror optics, anti-glare type				
05	Office areas, Conference rooms	300	FTL, Decorative recessed with wide angle, mirror optics, anti-glare type				
06	UPS/ Operator room	300	FTL, Industrial type with vitreous enamel reflector				
07	Battery rooms	200	FTL, corrosion proof, totally enclosed type with sheet aluminium housing.				
08	Cable Vault	70	FTL, Industrial type with vitreous enamel reflector				
09	Transformer yard	30 (General) 50 (On Equip)	HPSV, flood light, general purpose.				
10	Boiler/ HRSG platforms	100	HPSV, dust proof/ dust tight well glass fixture				
11	Boiler/ HRSG burner platforms	100	HPSV, dust proof/ dust tight well glass fixture				
12	ESP platforms	100	HPSV, dust proof/ dust tight well glass fixture				
13	ESP control room	300	FTL, Decorative recessed with wide angle, mirror optics, anti-glare type				
14	DG room	200	HPSV, medium bay, industrial type.				
15	AC plant/ Air washer room	200	FTL, industrial box type base without any cover.				
16	Compressor room	150	HPSV, dust proof/ dust tight well glass fixture				
17	Electrical/ Electronic Lab	300	FTL, Decorative recessed with wide angle, mirror optics, anti-glare type				
18	Chemical Lab	300	FTL, corrosion proof, totally enclosed type with sheet aluminium housing.				
19	Pump houses	150	HPSV, medium bay, industrial type.				
20	Fuel Oil Pump house*	150	HPMV, well glass, flame proof with vitreous enamelled reflector and cast aluminium				
21	Coal Mill area, feeder floor, bunker floor	100	HPSV, well glass, dust proof with vitreous enamelled reflector.				
22	Street lighting	20 (Primary roads) 10 (Secondary roads)	HPSV, street light fixture				
23	Corridors walk ways, staircase, toilets, wash rooms etc	70	FTL, Industrial type with vitreous enamel reflector				

बी एच ई एल		Document PE-DC-K2	Number: 7-558-E001
HIJIE		Revison:	00
	STATION LIGHTING SYSTEM	Date:	13-10-2014

		ANNEXURE-I										
	24	Unloading and maintenance	200	HPSV, high bay, industrial type.								
ı		bay										

Note:

 $^{\ast}\,$ The fixture will be suitable for Division-2, Group IIA/IIB of hazardous area as per IS-2148.

Decorative type fixtures will be provided for false ceiling areas.



4X270 MW TSGENCO MANUGURU TPS

DESIGN MEMORANDUM FOR

Document Number: PE-DC-K27-558-E001

13-10-2014

Revison: 00

Date:

STATION LIGHTING SYSTEM ANNEXURE-II

LIGHTING & LV POWER SERVICES IN DIFFERENT AREAS

S. No.	AREA	ACN	ACE	DCE	5/15A	20A	63/125A	ELU \$
					Socket	Socket	Socket	
01	TG building	Y	Υ	Υ	γ*	Υ	Υ	-
02	Boiler platforms & boiler area	Y	Y	Y	-	Y	Υ	-
03	ESP platforms & Mill area	Y	Y	Υ	-	Y	Υ	-
04	ID, FD & PA FAN area	Y	Y	Y	-	Y	Υ	-
05	Transformer Yard	Y	Y	Y	-	Y	Υ	-
06	ESP control room	Y	Υ	Y	γ*	Y	Υ	-
07	DG room	-	Y	Υ	γ*	Y	Υ	-
08	Compressor house	Υ	Υ	Y	γ*	Y	Υ	-
09	Fuel oil area	Υ	-	-	γ*	Y	Υ	Υ
10	Outdoor area	Υ	-	-	-	-	-	-
10	Administrative building	Υ	-	-	γ*	Y	Υ	Υ
12	Service building	Υ	-	-	γ*	Υ	Υ	Υ

LEGEND: ACN: AC Normal Lighting

> ACE: AC Emergency Lighting DCE: DC Emergency Lighting

Y:

Y*: YES, Only in control room, offices & toilets

\$: Emergency Lighting Unit (ELU) & 5/15A Switch socket for ELU

13.0 CABLING

S.NO.	DESCRIPTION	VALUE
1.0	Cable Trays & Support System	
1.1	Cable trays & accessories	
(a)	Type of cable tray & accessories	Ladder Type & Perforated type, Hot dipped galvanised
(b)	Material	Hot Rolled Mild Steel
(c)	Standard Length of Straight Length of Cable Trays	2.5 metre
(d)	Rung spacing for ladder type tray	250 mm
(e))	Standard Width (mm) of cable trays	600, 450, 300 ,150
(f)	Depth of cable trays & acc.	100 mm
(g)	Bending Radius of Accessories(in mm)	600 mm
(h)	Tolerance in length/width / height	+ /- 2 mm
(i)	SHEET THICKNESS	
•	For cable trays & Accessories	2 mm
•	For Coupler plate	3 mm
(j)	Tolerance in Thickness	(+/-0.2 mm)
(k)	Horizontal runs of cable trays supported at	1.5 metre
(I)	Vertical runs of cable trays supported at	1 metre
1.2	Cable tray support system	
(a)	Type of cable support system	Site fabricated & welded type, Painted
(b)	Material:	Hot Rolled Mild Steel
(c)	Length	Standard length of 5.5m to 6.5m
(d)	Type:	Hot-dip galvanised
(e)	Sizes:	ISA 50X50X6/ISA 65X65X6 ISMC - 100/ISMC - 150 (As per requirement)
1.3	Surface Treatment of cable tray & support system	
(a)	Pre-treatment	IS 2629 before galvanisation
(b)	Туре	Hot dip galvanisation
(c)	Applicable Standard	IS 2629
(d)	Minimum thickness	75 microns (minimum)
(e)	Min. weight of	610 grams per square meter

	Zinc deposit	
2.0	Rigid Conduits and Pipes	
2.1	Material	Galvanised steel
2.2	Туре	Medium duty
2.3	Applicable Standard	IS: 9537 (upto 63mm OD) and IS:1239 (above 63mm OD)
3.0	Flexible Conduits and Pipes	
3.1	Material	Strip steel cold rolled & annealed
3.2	Туре	Electro galvanised
3.3	Applicable Standard	IS:3480
4.0	Cable Glands	
4.1	Type of cable gland	Double compression, Brass
4.2	Applicable Standard	BS:6121 / Eqvt.
5.0	6.6kV Cable Jointing / Termination Kits	
5.1	Туре	Tapex / Heat Shrinkable/ Push On/ Elastimold
5.2	Application	Indoor
5.3	Type of cable lugs/ferrule	Aluminium solderless crimping type
5.4	Applicable Standard	Type test reports as per IS:13573 will be submitted
6.0	Cable lugs	
6.1	Туре	Aluminium (solderless crimping type) for Al conductor Tinned Copper (solderless crimping type) for Cu conductor
6.2	Applicable Standard	IS: 8309 / Eqvt.
7.0	TREFOIL CLAMPS(For single core power cables)	
7.1	Material	Nylon-6/ Aluminium alloy
7.2	Hardware	Hot Dip Galvanised/Zinc passivated / Cadmium Plated
7.3	Short circuit current values	105 kA (peak)
7.4	Spacing between trefoil clamps	1000 mm
8.0	Fire Sealing	
7.1	Fire rating of the system	Two (2) Hour

7.2	Туре	Heat resistant panel / powder or mortar
7.3	Type tests are to be conducted or Reports of previously conducted type tests shall be submitted	Reports of previously conducted following type tests shall be submitted a) Accelerated ageing test b) Water absorption test c) Fire rating test d) Hose stream test
7.4	Testing standards	ASTM-E-814, ASTM-E-119, UL-1479 ,BS: 476
7.5	Shelf life	12 months

14.0 EARTHING AND LIGHTINING PROTECTION

S.NO.	DESCRIPTION	UNITS	VALUE
1.0	Earthing System		
1.1	Buried earth mat		
1.1.1	Applicable standard		IEEE: 80 & IEEE:665
1.1.2	Material		MS
1.1.3	Size		36 mm dia rod
1.2	Equipment Earthing		
1.2.1	Material		MS flat / GS wire
1.2.2	No. of leads		Generally two
1.3	Lightning Protection System		
1.3.1	Applicable Standard		IS:2309
1.3.2	Size & material for Horizontal Air termination		50x6mm galvanised MS strip
1.3.3	Size & material for Vertical Air termination		20mm dia, 1000mm long galvanised MS rod
1.3.4	Size & material for Vertical Air termination for chimney		20mm dia, 1000mm long, 2mm thick copper rod
1.3.5	Size & material for down conductor		50x6mm galvanised MS strip

बीएयई एत मिन्नास

13.0

14.0

Makes

Paint shade

15.0 Degree Of protection for motor/ terminal box :

LV MOTORS

DATA SHEET-A

4 X 270 MW TSGENCO MANUGURU TPS

SPECIFICATION NO.										
VOLUME	IIΒ									
SECTION	D									
REV NO.	DATE	22.11.2014								
SHEET 1	OF	2								

1.0	Desig	ın ambie	nt temperature	:	50 °C
2.0	Maxin	num acc	eptable kW rating of LV mote	or:	160KW *
3.0	Install	lation (Ir	doors/ Outdoors)	:	As required
4.0	Detail	ls of sup	ply system		
	a) b) c) d) e)	Rated Combi Syster Short	voltage (with variation) frequency (with variation) ned voltage & freq. variation n fault level at rated voltage time rating for terminal boxes 110 kW and above (Breake Controlled) Below 110 kW (Contactor Controlled) stem grounding	: s	415V ± 10% 50 Hz + 3 % to - 5% 10% (sum of absolute values) 50 kA for 1 sec 50 KA for 0.20 sec 50 KA protected by HRC fuse Solidly
5.0		of insula		:	Class 'F', with temp rise limited to class B.
6.0			age for starting of rated voltage)	:	(a) 85% below 110KW (b) 80% from 110KW to 160KW (c) 85% above 160KW to 1000KW (d) 80% from 1001 KW to 4000KW (e) 75% > 4000KW
7.0	Powe	r cables	data	:	Shall be given during detailed engg.
8.0	Earth	Conduc	tor Size & Material	:	As per attached Datasheet of Earthing.
9.0	Space	e heater	supply	:	240 V, 1¢, 50 Hz (for motors above 30 Kw)
10.0	Rating	g up to v	which Single phase motor	:	Acceptable below 0.20 kW
11.0	Locke a)	ed rotor o Limit a	current is percentage of FLC	:	As per IS 12615*
12.0	Flame	e-proof n	notor		
	b) Cl	lassificat	suitable (As per IS: 2148) ion of Hazardous area : 5572 part-I)		As per requirement As per requirement

BHEL/ Customer approval

IP 54/ IP 55

Shall be given during detailed engg



TITLE

LV MOTORS

DATA SHEET-A

4 X 270 MW TSGENCO MANUGURU TPS

SPECIFICATION NO.									
VOLUME	II B								
SECTION	D								
REV NO.	DATE	22.11.2014							
SHEET 1	OF	2							

* Continuous duty LT motors up to 160 KW Output rating (at 50 deg.C ambient temperature), shall be High efficiency (IE2) as per IEC: 60034-30/ IS:12615

16.0 TESTING

16.1 Type Tests

For LT Motors above 55kW, type test reports for type tests as per IS: 325/ IS: 12615 conducted on equipment similar to those proposed to be supplied and carried out within last five years from the date of bid opening shall be submitted. However, if such reports are not available, one motor of each type shall be subjected to type tests for free of cost.

16.2 Routine Tests

All motors shall be subjected to routine tests as per IS: 325/ IS: 12615 in the presence of customer or customer representative.

RATING	(KW / A)	(6	No	os.	*Ш	*		(ш			CAI	BLE				
NAME CONT. PLATE DEMAND (MCR)		UNIT (U)/STN (S	RUNNING	STANDBY	VOLTAGE COD	FEEDER CODE	EMER. LOAD ()	CONT.(C)/ INTT	STARTING TIMI >5 SEC (Y)	LOCATION	BOARD NO.	SIZE CODE	NOs	BLOCK CABLE DRG. No.	CONTROL CODE	REMARKS	LOAD No.
2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19
ANNEXURE-II																	
	NAME PLATE	NAME CONT. PLATE DEMAND (MCR)	NAME CONT. PLATE DEMAND (MCR)	NAME CONT. DEMAND (MCR) S) NLS/(n) LINU	NAME CONT. DEMAND (MCK) NONING STANDBY	NAME COMPAND CONTROL (S) STANDBY STANDBY VOLTAGE CODE	NAME COWE STANDBY STANDBY VOLTAGE CODE FEEDER CODE	UNIT (U)/STN (S CAND) CANDON CANDON CANDON STANDBY VOLTAGE CODE FEEDER CODE FEEDER CODE	A 2 3 4 5 6 7 8 9 10 CONT.(C)/ INTT.	THE PLANS (S) AND (MCR) (S) AND (MCR) (MCR	NAME PLATE CODE. CODE (WCR) NAME PLATE CODE. CODE (WCR) OUIT (UC) INIT (C) INIT (C	NAME PLATE CONT. CONT. DEMAND (MCR) NO. TAGE CODE & CONT. (C) INII (C) (MCR) STANDBY SEC (X) SEC (X) INII (C) (N I	NAME PLATE PLATE (NCR) (NAME PLATE PLATE NAME PLATE NOT CONT. CONT. DEMAND (MCR) NOT CONT. CO	NAME PLATE NAME PLATE NAME (MCR) NAX. CONT. DEMAND (MCR) 1	NAME PLATE PLATE NAME PLATE	NAME PLATE PLATE PLATE 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18

NOTES:

1. COLUMN 1 TO 12 & 18 SHALL BE FILLED BY THE REQUISITIONER (ORIGINATING AGENCY); REMAINING COLUMNS ARE TO BE FILLED UP BY PEM (ELECTRICAL)

2. ABBREVIATIONS : * VOLTAGE CODE (7):- (ac) A=11 KV, B=6.6 KV, C=3.3 KV, D=415 V, E=240 V (1 PH), F=110 V

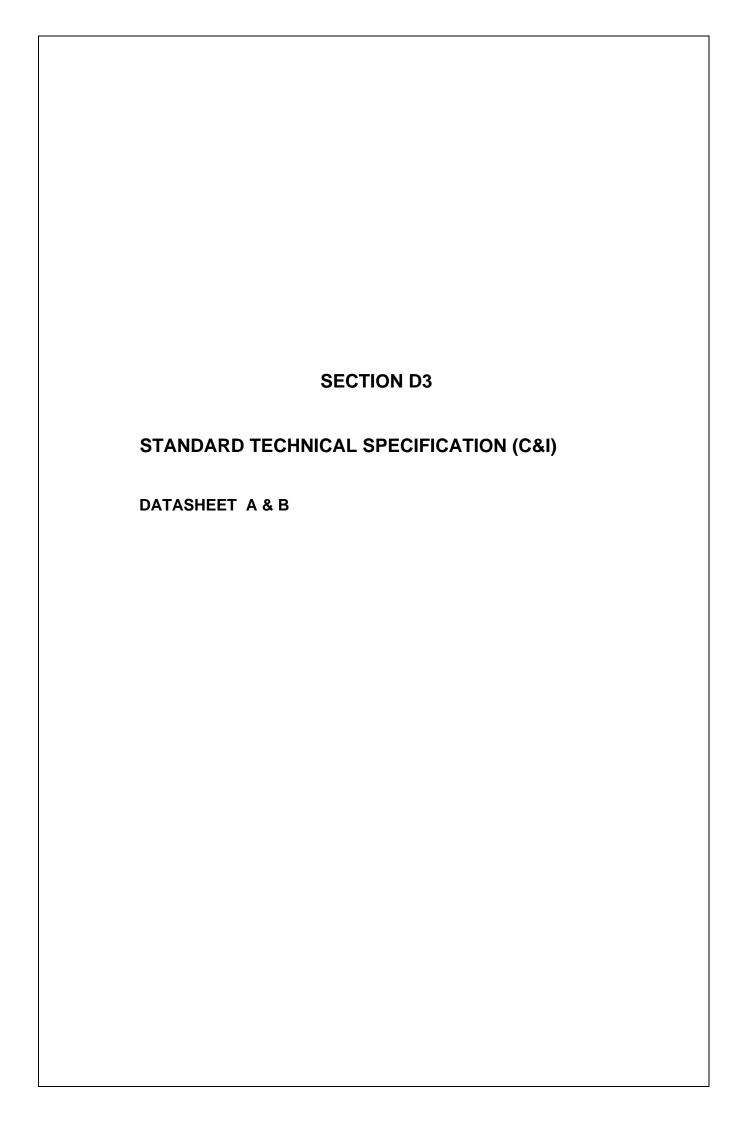
(cc): G=220 V, H=110 V, J=48 V, K=+24V, L=-24 V

: ** FEEDER CODE (8):- U=UNIDIRECTIONAL STARTER, B=BI-DIRECTIONAL STARTER, S=SUPPLY FEEDER, D=SUPPLY FEEDER (CONTACTER CONTROLLED)



LOAD DATA (ELECTRICAL)

JOB NO.	401	ORIGINATING AGENCY		PEM (ELECTRICAL)		
PROJECT TITLE	4X 270 MW MANUGURU TPS	NAME		DATA FILLED UP ON		
SYSTEM	NATURAL DRAFT COOLING TOWER	SIGN.	SIGN.		DATA ENTERED ON	
DEPTT. / SECTION	ELECTRICAL	SHEET '	1 OF 1	REV. 00	DE'S SIGN. & DATE	
					•	





SPECIFICATION FOR MOTORISED VALVE ACTUATOR

SPECIFICATION NO.: PE-SS-411-145-I007						
VOLUME						
SECTION						
REV. NO.	00		DA	TE: 14.11.14		
SHEET	1	()F	3		

Data Sheet A & B						
DATA SHEET-A (TO BE FILLED BY PURCHASER)	DATA SHEET-B (TO BE FILLED-UP BY BIDDER)					
50						

	•	-		•	*
550	T	T		T	
	* PROJECT	4 x 270 MW MANUGURU	J PROJECT		
	OFFER REFERENCE				
	* TAG NO. SERVICE	■ ON / OFF	■ INCHING (AS		
	* DUTY	REQUIRED)			
	* LINE SIZE (inlet/outlet): MATERIAL				
	* VALVE TYPE	☐ GLOBE ☐ GATE ☐ BUTTERFLY	☐ REG. GLOBE		
GENERAL*	* OPENING / CLOSING TIME				
	* WORKING PRESSURE		1		-
	AMBIENT CONDITION	SHALL BE SUITABLE FO OPERATION UNDER AN DEG C AND RELATIVE H	AMBIENT TEMP. OF 0-55		
	VALVE SEAT TEST PRESS	BIDDER TO SPECIFY			
	REQUIRED VALVE TORQUE	BIDDER TO SPECIFY			
	ACTUATOR RATED TORQUE	BIDDER TO SPECIFY			
	MECHANICAL POSITION INDICATOR	TO BE PROVIDED FOR	0-100% TRAVEL		
	BEARINGS	DOUBLE SHIELDED, GR FRICTION.	REASE LUBRICATED ANTI-		
CONSTRUCTION AND SIZING	GEAR TRAIN FOR LIMIT SWITCH/TORQUE SWITCH OPERATION	METAL (NOT FIBRE GE/ PREVENT DRIFT UNDEI SPRING PRESSURE WH ENERGIZED.			
	SIZING	RATED VOLTAGE. FOR THREE SUCCESSIVE O OR 15 MINS. WHICHEVE	AL PRESSURE AT 85% OF ISOLATING SERVICE PEN-CLOSE OPERATIONS		
	* REQUIRED	■ YES	NO		
HANDWHEEL	* ORIENTATION	☐ TOP MOUNTED ☐	SIDE MOUNTED		
	TO DISENGAGE AUTOMATICALLY DURING	MOTOR OPERATION.			
	ACTUATOR MAKE/MODEL	BIDDER TO SPECIFY			
	MOTOR MAKE / MODEL / TYPE / RATING (KW)	BIDDER TO SPECIFY			
	MOTOR TYPE	CURRENT LIMITED TO S CURRENT.			
	ACTUATOR APPLICABLE WIRING DIAGRAM	■ ENCLOSED A: ■ DRG. NO. 3-V-MISC B: □ DRG. NO. 3-V-MISC C: □ DRG. NO. 3-V-MISC D: □ DRG. NO. 4-V-MISC	C-24550 R00 C-24283 R00		
	COLOUR SHADE	■ BLUE (RAL 5012) ENA	MEL		
ELECTRIC ACTUATOR	SHAFT RPM	BIDDER TO SPECIFY			
71010711011	OLR SET VALUE	BIDDER TO SPECIFY			
	STARTING / FULL LOAD CURRENT	BIDDER TO SPECIFY			
	NO. OF REV FOR FULL TRAVEL	BIDDER TO SPECIFY			
	@ PWR SUPP TO MTR / STARTER	415V, 3PH, AC			
	@ CONTROL VOLTAGE REQUIREMENT	TO BE DERIVED INTERI	NALLY		
	@ ENCLOSURE CLASS OF MOTOR	☐ IP 55, TOTALLY ENCL			
	@ INSULATION CLASS	CLASS B)	(TEMP. RISE LIMITED TO		
	@ WINDING TEMP PROTECTION	■ THERMOSTAT (3 Nos	.,1 IN EACH PHASE)		



RATING (AC / DC)

SPECIFICATION FOR MOTORISED VALVE ACTUATOR

SPECIFICATION NO.: PE-SS-411-145-I007						
VOLUME						
SECTION						
REV. NO.	00		DA.	TE: 14.11.14		
SHEET	2	(DF	3		

Data	Ch	224	Λ	9	
111111	.711		_	\sim	

Data Sneet A & B							
	DATA SHEET: (TO BE FILLED BY PURC		DATA SHEET-B (TO BE FILLED-UP BY BIDDER)				
50		1					
	SINGLE PHASE / WRONG PHASE SEQUENCE PROTECTION	REQUIRED					
	INTEGRAL STARTER	■ REQUIRED □ NOT REQUIRED					
	TYPE OF SWITCHING DEVICE	■ CONTACTORS □ THYRISTORS					
	TYPE	■ CONVENTIONAL □ SMART (NON-INTRUSIVE)					
	STEP DOWN CONT. TRANSFORMER	■ REQUIRED					
	OPEN / CLOSE PB	■ REQUIRED □ NOT REQUIRED					
INTEGRAL	STOP PB	■ REQUIRED □ NOT REQUIRED					
STARTER	INDICATING LAMPS	■ REQUIRED □ NOT REQUIRED					
	LOCAL REMOTE S/S	■ REQUIRED □ NOT REQUIRED					
	STATUS CONTACTS FOR MONITORING	■ REQUIRED □ NOT REQUIRED					
	INTEGRAL STARTER DISTURBED SIGNAL	REQUIRED (O/L RELAY OPERATED, CONT./POWER SUPPLY FAILED, S/S IN LOCAL, TORQUE SWITCH OPTD. MID WAY)					
	INTERPOSING RELAYS	REQUIRED					
INTERPOSING	INTERPOSING RELAY (QUANTITY)	☐ 2 NOs. ■ 3 NOs.					
RELAY	DRIVING VOLTAGE	■ 20.5 – 24V DC □V DC					
(Applicable for integral Starter)	DRIVING CURRENT	■ 125mA MAX □mA MAX					
integral Starter)	LOAD RESISTANCE	■ > 192 ohms - <25 k ohms □ >ohms - <ohms< td=""><td></td></ohms<>					
	MFR & MODEL NO.	BIDDER TO SPECIFY					
	OPEN / CLOSE	■1 No. □2Nos. / ■1 No. □2Nos					
TORQUE SWITCH	CONTACT TYPE	2 NO + 2 NC					
OWNON	RATING	5A 240V AC AND 0.5A 220V DC					
	CALIBRATED KNOBS(OPEN&CLOSE TS)	REQUIRED FOR SETTING DESIRED TORQUE					
	ACCURACY	+3% OF SET VALUE					
	MFR & MODEL NO.	BIDDER TO SPECIFY					
LIMIT SWITCH	OPEN: INT: CLOSE	■1 No □2 Nos. (ADJ.) ■1 No. □2Nos.					
	CONTACT TYPE	2 NO + 2 NC					

5A 240V AC AND 0.5A 220V DC



SPECIFICATION FOR MOTORISED VALVE ACTUATOR

SPECIFICATION NO.: PE-SS-411-145-I007							
VOLUME							
SECTION							
REV. NO.	00	DATE: 14.11.14					
SHEET	3	OF 3					

Data	Ch	+	Λ	0	
Data	Sn	eer	А	Œ	

DATA SHEET-A DATA SHEET-B (TO BE FILLED BY PURCHASER) (TO BE FILLED-UP BY BIDDER)

350

	POSITION TRANSMITTER (For inching duty)	■ REQUIRED □ NOT REQUIRED	
	MFR & MODEL NO.	BIDDER TO SPECIFY	
POSITION TRANSMITTER	ТҮРЕ	■ ELECTRONIC (2 WIRE) R/I CONVERTER □ ELECTRONIC (2 WIRE) CONTACTLESS	
	SUPPLY	■ 24V DC □	
	OUTPUT	■ 4-20mA	
	ACCURACY	<u>+</u> 1% FS	
	@SPACE HEATER	REQUIRED	
SPACE HEATER	@ POWER SUPPLY		
HEATER	@ RATING	415v, 3PH, AC FOR RATING > 0.2KW; SINGLE PHASE FOR RATING < 0.2KW	
	MOTOR TERMINAL BOX	REQUIRED	
	ACTUATOR TERMINAL BOX	REQUIRED	
TERMINAL	ENCL CLASS MTR T.B. / ACTUATOR T.B.	@■ IP 67 @□ ■ IP67 □	
вох	@ EARTHING TERMINAL	REQUIRED	
	PLUG & SOCKET(9 PIN) (FOR COMMD, LS/TS FEED BACK, PoT)	□ REQUIRED ■ NOT REQUIRED □ 2 NOS. □	
	@ POWER CABLE GLAND	SIZE:DURING DETAIL ENGINERING	
CABLE GLANDS	@ SPACE HEATER CABLE GLAND	SIZE: 2C x 2.5 sq. mm	
CABLE GLANDS	OTHER CONTROL CABLE GLANDS-1	■ AS REQD.	
	OTHER CONTROL CABLE GLANDS-2	■ AS REQD.	
WEIGHT	TOTAL WEIGHT (ACTUATOR + ACCESSORIES)	BIDDER TO SPECIFY	Kg.

NOTES:

- 1. SCOPE: DESIGN, MANUFACTURE, INSPECTION, TESTING AND DELIVERY TO SITE OF ELECTRIC ACTUATOR FOR INCHING OR OPEN / CLOSE DUTY.
- 2. CODES & STANDARDS: DESIGN AND MATERIALS USED SHALL COMPLY WITH THE RELEVANT LATEST NATIONAL AND INTERNATION STANDARD. AS A MINIMUM, THE FOLLOWING STANDARDS SHALL BE COMPLIED WITH: IS-9334, IS-2147, IS-2148, IS-325, IS-2959, IS-4691 AND IS-4722
- 3. TEMPERATURE RISE SHALL BE RESTRICTED TO 70 DEG. C FOR AMBIENT TEMPERATURE OF 50 DEG C.
- 4. CABLE GLANDS OF DOUBLE COMPRESSION TYPE, BRASS MATERIAL SHALL BE PROVIDED.
- 5. THE TORQUE SWITCHES SHALL BE PROVIDED WITH MECHANICAL LATCHING DEVICE TO PREVENT OPERATION WHEN UNSEATING FROM THE END POSITIONS. THE LATCHING DEVICE SHALL UNLATCH AS SOON AS THE VALVE LEAVES THE END POSITION. IF SUCH PROVISION IS NOT POSSIBLE, THE TORQUE SWITCHES SHALL BE BYPASSED BY END-POSITION LIMIT SWITCHES WHICH OPENS ON VALVE LEAVING END POSITION. THESE LIMIT SWITCHES ARE ADDITIONAL TO THE NUMBER OF LIMIT SWITCHES SPECIFIED ELSEWHERE.
- 6. THE MOTOR SHALL OPERATE SATISFACTORILY UNDER THE +/- 10% SUPPLY VOLTAGE VARIATION AT RATED FREQUENCY, -5% TO +3% VARIATION IN FREQUENCY AT RATED SUPPLY VOLTAGE, SIMULTANEOUS VARIATION IN VOLTAGE & FREQUENCY THE SUM OF ABSOLUTE PERCENTAGE NOT EXCEEDING 10%.
- 7. THE MOTOR SHALL BE SUITABLE FOR DIRECT ON LINE STARTING.

NOTES* = TO BE FILLED BY MPL (LEAD AGENCY).

@= TO BE FILLED BY ES