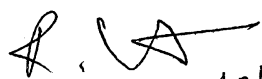
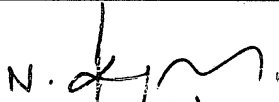


QUALITY ASSURANCE		
Amendment to Quality Work Instruction(QWI):Technical Delivery Conditions(TDC)		
Amendment No: A1		Date:18.07.2017
TDC No:TDC:RTE:257	Rev : 03	Dated:21/03/2013
Title: TDC for Cold Rolled Low Carbon steel Flat Product for Cold Forming (Collecting Electrode)		

Clause No:	Details of Amendment	Basis for Amendment
Refer page 1 of 3, Clause 3.3	<u>Clause 3.3 as existing:-</u> Coil Weight shall be restricted between 12-20MT. <u>Clause 3.3 is amended as follows:-</u> Coil Weight shall be restricted between 12-20MT for higher width collecting electrode. For Lower width collecting electrode coils, coil weight shall be restricted within 5 MT.	Shop feedback on machine capability

Prepared By	Reviewed By	Approved By
	 18/7/17	 N. d. m. 18/07/17