



PRODUCT STANDARD
TURBINES & COMPRESSORS
 HYDERABAD

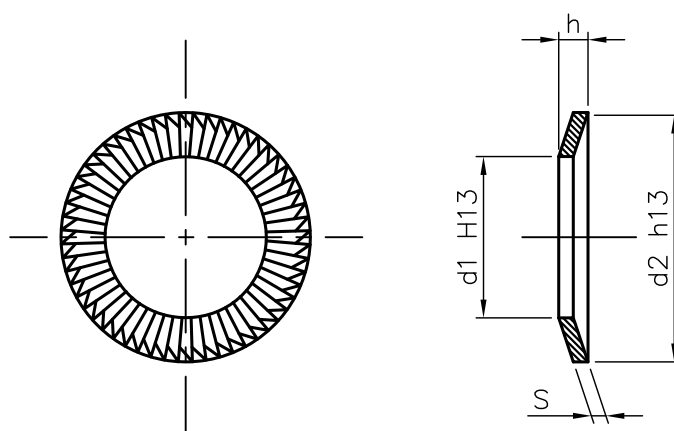
TC 5 2051

Rev. No. 02

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SERRATED WASHER

DESIGNATION : SERRATED WASHER 'd1' TC 5 2051
ORDERING DETAILS : TC 5 2051
MATERIAL : SPRING STEEL TO En 45A
SIZE : 'd1'
TEST CERTIFICATES : MANUFACTURERS TEST CERTIFICATE FOR MATERIAL
 AND SIZE SHALL BE FURNISHED.



ALL DIMENSIONS ARE IN "mm"

VAR. NO.	d1	d2	s	h	Wt./ 1000 Pcs. IN Kgs.	COMPONENT CODE
						NEW 12 DIGIT CODE
						OLD 10 DIGIT CODE
01	1.7	3.2	0.35	0.5	0.015	TC 96 52051 01 2 948 55 32 260
02	2.2	4	0.35	0.5	0.017	TC 96 52051 02 0 948 55 32 030
03	2.7	5	0.45	0.6	0.037	TC 96 52051 03 9 948 55 32 270
04	3.2	5.5	0.45	0.6	0.044	TC 96 52051 04 7 948 55 32 060
05	3.7	6	0.45	0.6	0.049	TC 96 52051 05 5 948 55 32 070
06	4.3	7	0.5	0.7	0.077	TC 96 52051 06 3 948 55 32 080

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COMP. FILE NAME

TC52051A.DWG

Ref. Doc.

Rev.No.
02Revisions :
Refer to record of revisionsPrepared :
PNRApproved :
BVSRDate :
AUGUST '79

TD-106-1 Rev.5 Form No.		PRODUCT STANDARD TURBINES & COMPRESSORS HYDERABAD		TC 5 2051				
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SERRATED WASHER								
COPYRIGHT AND CONFIDENTIAL The Information on this document is the property of BHARAT HEAVY ELECTRICALS LIMITED. It must not be used directly or indirectly in any way detrimental to the interest of the company.	VAR. NO.	d1	d2	s	h	Wt./ 1000 Pcs. IN Kgs.	COMPONENT CODE NEW 12 DIGIT CODE OLD 10 DIGIT CODE	
	07	5.3	9	0.6	0.9	0.167	TC 96 52051 07 1 948 55 32 090	
	08	6.4	10	0.7	0.9	0.206	TC 96 52051 08 0 948 55 32 100	
	09	6.7	9.5	0.7	0.9	0.168	TC 96 52051 09 8 948 55 32 280	
	10	7.4	12	0.7	1.0	0.312	TC 96 52051 10 1 948 55 32 110	
	11	8.4	13	0.8	1.2	0.402	TC 96 52051 11 0 948 55 32 120	
	12	10.5	16	1.0	1.5	0.773	TC 96 52051 12 8 948 55 32 130	
	13	13	18	1.1	1.5	0.97	TC 96 52051 13 6 948 55 32 140	
	14	13.7	19	1.1	1.6	1.082	TC 96 52051 14 4 948 55 32 150	
	15	15	22	1.2	1.8	1.805	TC 96 52051 15 2 948 55 32 160	
	16	17	24	1.3	1.9	2.115	TC 96 52051 16 0 948 55 32 170	
	17	19	27	1.5	2.2	2.945	TC 96 52051 17 9 948 55 32 180	
	18	20	30	1.5	2.3	4.08	TC 96 52051 18 7 948 55 32 190	
	19	21	30	1.5	2.2	4.71	TC 96 52051 19 5 948 55 32 200	
	20	23	33	1.5	2.3	4.548	TC 96 52051 20 9 948 55 32 210	
	21	25.6	36	1.8	2.6	6.26	TC 96 52051 21 7 948 55 32 220	
	22	27	38	2.0	2.7	7.22	TC 96 52051 22 5 948 55 32 230	
	23	28.6	39	2.0	2.6	6.88	TC 96 52051 23 3 948 55 32 240	
	24	31.6	45	2.0	3.1	11.32	TC 96 52051 24 1 948 55 32 250	
	NOTE:— 1) THE MATERIAL SHALL BE PROTECTED AGAINST RUST AND SHALL BE PACKED TO PREVENT DAMAGE DURING TRANSPORTATION. 2) EACH SIZE OF WASHER SHALL BE SUITABLY IDENTIFIED BY PACKING SEPERATELY/MARKING CODE NUMBERS.							

RESTRICTED USE





PRODUCT STANDARD
TURBINES & COMPRESSORS
HYDERABAD

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RECORD OF REVISIONS

[illegible]

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COMP.FILE NAME

TC52051C.DWG

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