TECHNICAL REQUIRMENT FOR MACHINING OF IMPELLER CROWN & IMPELLER SKIRT CASTING

S.No.	BHEL Requirement	Vendor's Confirmation
1.	Marking and machining as per drawings enclosed with Annexure-A	Vendor to confirm
2.	Vendor to arrange all tools & instruments required for machining of the job.	Vendor to confirm
3.	Inspection of the machined job may be carried out by BHEL at vendor's works before dispatch.	Vendor to confirm
4.	Delivery requirement: 5-7 weeks /pc from the date of lifting.	Vendor to confirm
5.	Identification details on the casting to be maintained.	Vendor to confirm
06.	Vendor to submit following with the offer:- a) Details of the Organization b) Details of the machine tools and other facilities installed in the company	Vendor to submit
07.	Vendor to submit Filled Supplier Registration Form along with Requisite Documents to SDC Cell in MM Deptt. of CFFP, BHEL, Haridwar. If already registered at CFFP or any other unit of BHEL, then Vendor code may be furnished.	Vendor to submit
08.	Vendor may plan a visit to CFFP for technical discussion.	Vendor to Note
09.	BHEL team may visit vendor's works for facility/capacity verification.	Vendor to Note

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Annexure – C

TECHNO COMMERCIAL BID

S.No.	Drawing No.	Item Description	Quantity	Whether want to quote for Item (Indicate Yes /No accordingly)
1	02040718403/M	Impeller Crown (Offered Wt. per piece= 40,000Kg & Returned Wt. per piece= 18,620 Kg)	3 Nos.	
2	02040718403/M3	Impeller Crown (Offered Wt. per piece= 40,000Kg & Returned Wt. per piece= 19,852 Kg)	3 Nos.	
3	02040718103/M3	Impeller Crown (Offered Wt. per piece= 36,000Kg & Returned Wt. per piece= 19,307 Kg)	3 Nos.	
4	02040718403/M1	Impeller Skirt (Offered Wt. per piece= 25,000 Kg & Returned Wt. per piece= 8,572 Kg)	3 Nos.	
5	02040718403/M4	Impeller Skirt (Offered Wt. per piece= 25,000 Kg & Returned Wt. per piece= 9,779 Kg)	3 Nos.	
6	02040718103/M4	Impeller Skirt (Offered Wt. per piece= 23,300 Kg & Returned Wt. per piece= 9,134 Kg)	3 Nos.	

Note: Above mentioned weights are technological weight and it may vary from actual weight.

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