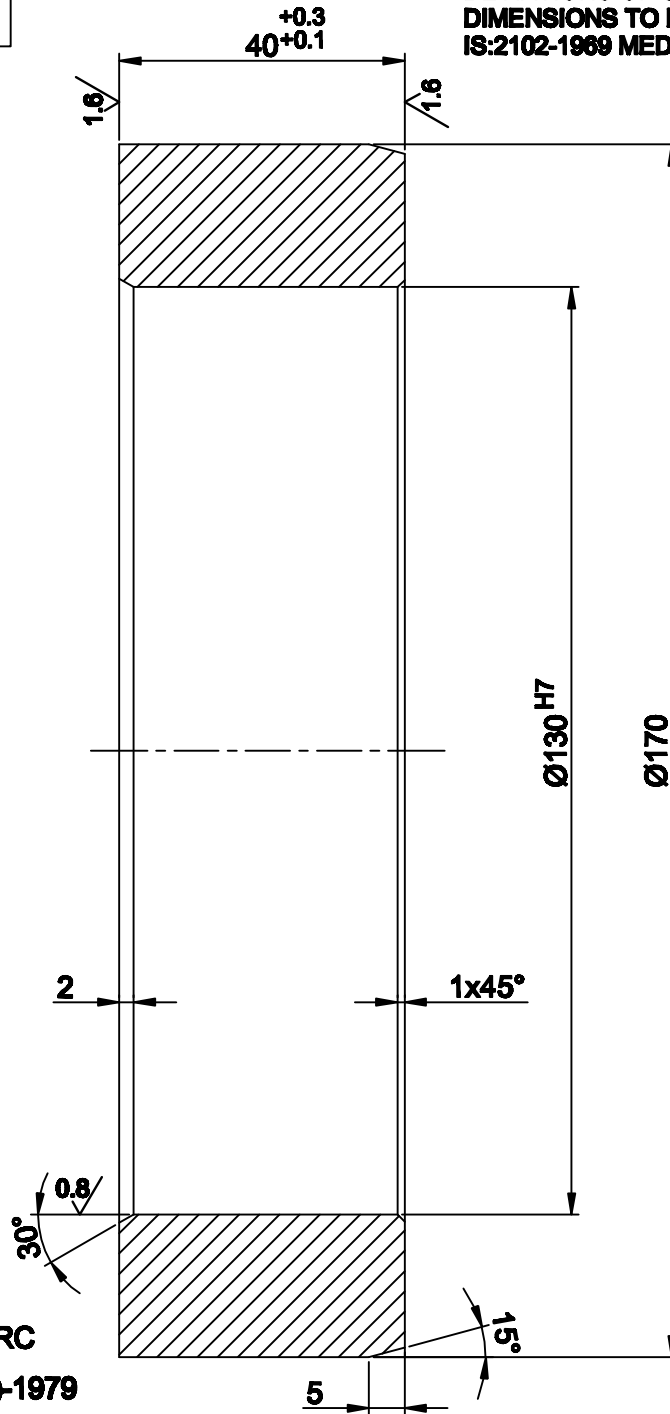


REV	DATE	ALTERED
01		APPROVED

1.6// 0.8//

DEVIATIONS OF UNTOLERANCED
DIMENSIONS TO BE AS PER
IS:2102-1969 MEDIUM.



Ø130 H7	+0.040 0.0
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HARDEN & TEMPER TO 50 ±3 HRC

MATERIAL: 35 C4 IS :1570(Part II)-1979

MATERIAL CODE NO: 69 07 11 016 4



Bharat Heavy Electricals Ltd
SEAMLESS STEEL TUBE PLANT
TIRUCHIRAPALLI - 620014

DRN	NAME M.Bhawa	SIGNATURE	DATE 03.06.10
APPD	S.Karuppasamy		

DEPT	GRADE OF UNTOL. DIM C/M/F		SCALE 1:1	WEIGHT (Kg) 2.9	REF TO ASSY DRG: 00-ST-110-01-012 10-ST-110-01-096	ITEM NO 12 16
CODE					REF TO OLD DRG: 0121006-22-011	
TITLE RING				CARD CODE U 01	DRAWING NO : 40-ST-110-01-210	REV 01