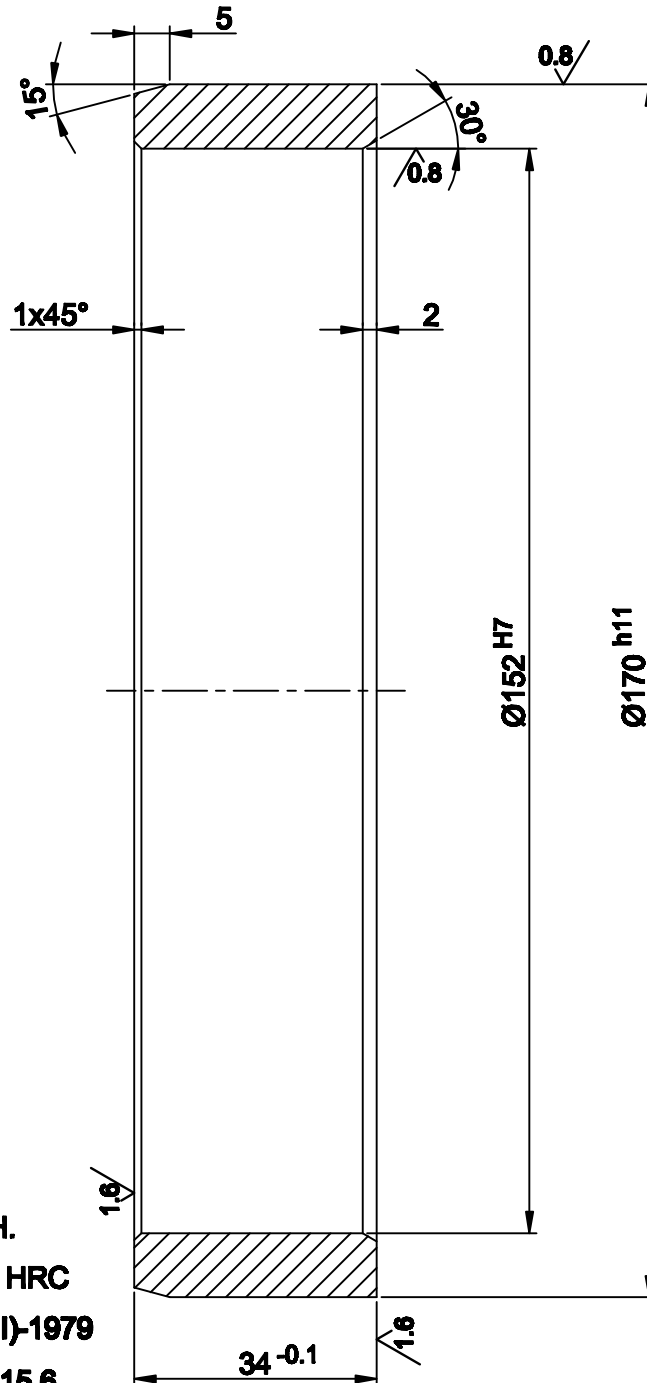


REV	DATE	ALTERED
01		APPROVED

3.2/ 1.6/ 0.8/
 DEVIATIONS OF UNTOLERANCED
 DIMENSIONS TO BE AS PER
 IS:2102-1969 MEDIUM.

$\varnothing 170^{h11}$	0.0 - 0.250
$\varnothing 152^{H7}$	+0.040 0.0



CARBURISE TO 0.8 mm DEPTH.
 HARDEN & TEMPER TO 47 - 53 HRC
 MATERIAL: 25 C4 IS :1570(Part II)-1979
 MATERIAL CODE NO: 69 07 11 015 6

 Bharat Heavy Electricals Ltd SEAMLESS STEEL TUBE PLANT TIRUCHIRAPALLI – 620014				DRN	NAME M.Bhawa	SIGNATURE	DATE 03.06.10
				APPD	S.Karuppasamy		
DEPT	GRADE OF UNTOL. DIM C/M/F		SCALE 1:1	WEIGHT (Kg) 1.2	REF TO ASSY DRG:	00-ST-110-01-012 10-ST-110-01-096	ITEM NO 11 15
CODE					REF TO OLD DRG:	0121006-22-010	
TITLE RING				CARD CODE U 01	DRAWING NO : 40-ST-110-01-209		REV 01