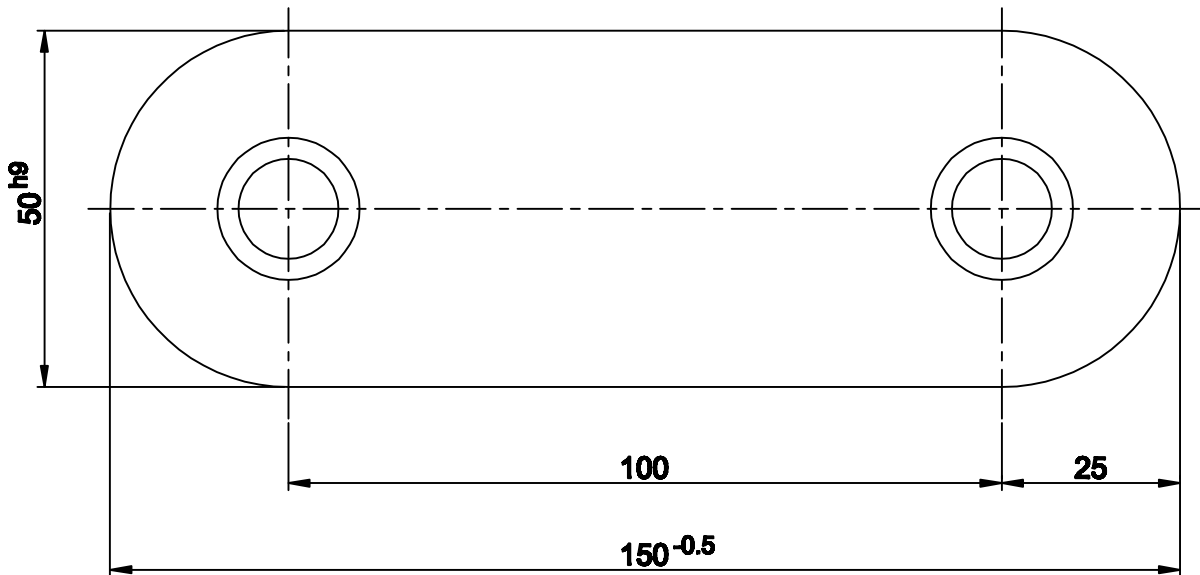
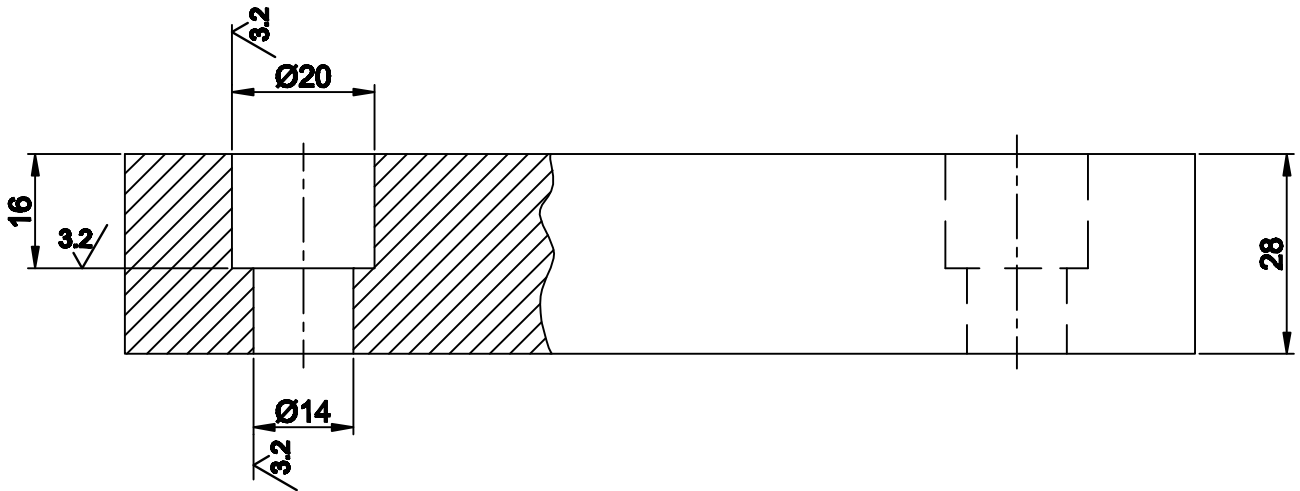


REV	DATE	ALTERED
01		APPROVED

3.2/ 1.6/

DEVIATIONS OF UNTOLERANCED
DIMENSIONS TO BE AS PER
IS:2102-1969 MEDIUM.



MATERIAL: 45 C8 IS :1570(Part II) - 1979

MATERIAL CODE NO: 69 07 11 013 0

50^{h9} 0.0
- 0.062

 Bharat Heavy Electricals Ltd SEAMLESS STEEL TUBE PLANT TIRUCHIRAPALLI — 620014					DRN	NAME M.Bhawa	SIGNATURE	DATE 03.06.10
					APPD	S.Karuppasamy		
DEPT	GRADE OF UNTOL. DIM C/M/F		SCALE 1:1	WEIGHT (Kg) 1.0	REF TO ASSY DRG: 10-ST-110-01-096		ITEM NO 13	
CODE					REF TO OLD DRG: 0121006-22-002			
TITLE KEY (150 X 50 X 28)					CARD CODE U 01	DRAWING NO : 40-ST-110-01-207		REV 00