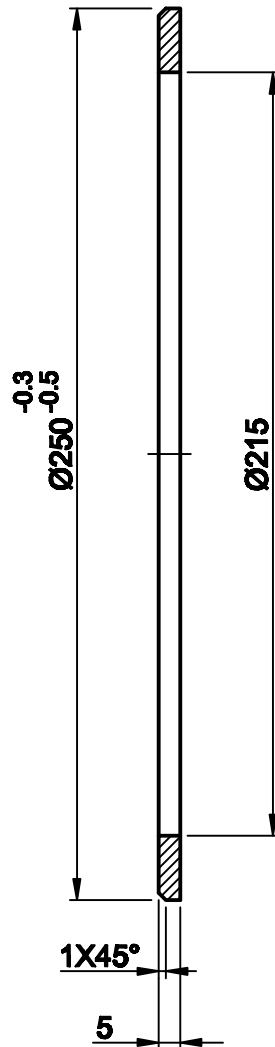


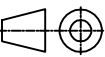
DEVIATIONS OF UNTOLERANCED
DIMENSIONS TO BE AS PER
IS:2102-1969 MEDIUM.

1.6/



MATERIAL: 45C8 IS:1570(Part II)-1979

MATERIAL CODE No.: 69 07 11 010 5

		Bharat Heavy Electricals Ltd SEAMLESS STEEL TUBE PLANT TIRUCHIRAPALLI — 620014		DRN	NAME R.KUMAR	SIGNATURE	DATE 10.12.09
				APPD	S.KARUPPASAMY		
DEPT TE	GRADE OF UNTOL. DIM C/M/F		SCALE 1:2	WEIGHT (Kg) 0.4	REF TO ASSY DRG	00.ST.110.01.012 10.ST.110.01.096	ITEM NO 10
CODE					REF TO OLD DRG	0121001-15.012	
TITLE SPACER PLATE (REELER ASSY)				CARD CODE U 01	DRAWING NO : 40.ST.110.01.204		REV 02