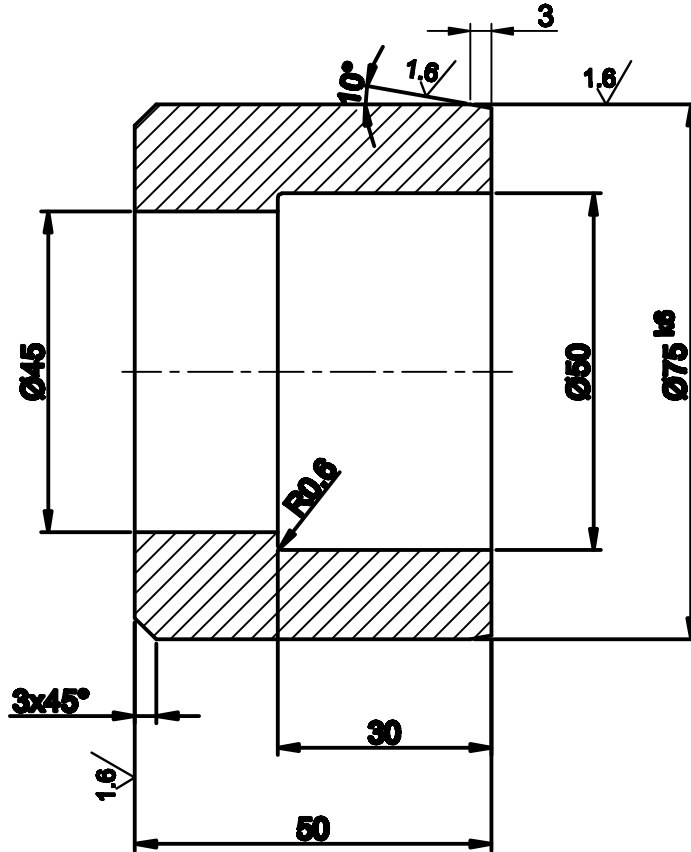


| REV | DATE | ALTERED  |
|-----|------|----------|
| 01  |      | APPROVED |
|     |      |          |

3.2/ 1.6/

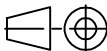
DEVIATIONS OF UNTOLERANCED  
DIMENSIONS TO BE AS PER  
IS:2102-1969 MEDIUM.



|       |                  |
|-------|------------------|
| 75 k6 | +0.021<br>+0.002 |
|-------|------------------|

**MATERIAL: 35 C4 IS :1570(Part II) - 1979**

**MATERIAL CODE NO: 69 07 11 009 1**

|                                                                                                                                                                                                                |                                 |                                                                                     |       |                        |                          |                                                    |                      |                         |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------|-------------------------------------------------------------------------------------|-------|------------------------|--------------------------|----------------------------------------------------|----------------------|-------------------------|
| <div></div> <div>Bharat Heavy Electricals Ltd</div> <div>SEAMLESS STEEL TUBE PLANT</div> <div>TIRUCHIRAPALLI — 620014</div> |                                 |                                                                                     |       |                        | DRN                      | NAME<br><b>M.Bhawa</b>                             | SIGNATURE            | DATE<br><b>03.06.10</b> |
|                                                                                                                                                                                                                |                                 |                                                                                     |       |                        | APPD                     | <b>S.Karuppasamy</b>                               |                      |                         |
| DEPT                                                                                                                                                                                                           | GRADE OF<br>UNTOL. DIM<br>C/M/F |  | SCALE | WEIGHT (kg)<br><br>0.5 | REF TO ASSY DRG:         | <b>00-ST-110-01-012</b><br><b>10-ST-110-01-096</b> | ITEM NO<br><b>9</b>  |                         |
| CODE                                                                                                                                                                                                           |                                 |                                                                                     | 1:1   |                        | REF TO OLD DRG:          | <b>0121001-15-011</b>                              |                      |                         |
| TITLE<br><br><b>CENTERING BUSH</b>                                                                                                                                                                             |                                 |                                                                                     |       |                        | CARD<br>CODE<br><br>U 01 | DRAWING NO :<br><br><b>40-ST-110-01-203</b>        | REV<br><br><b>00</b> |                         |