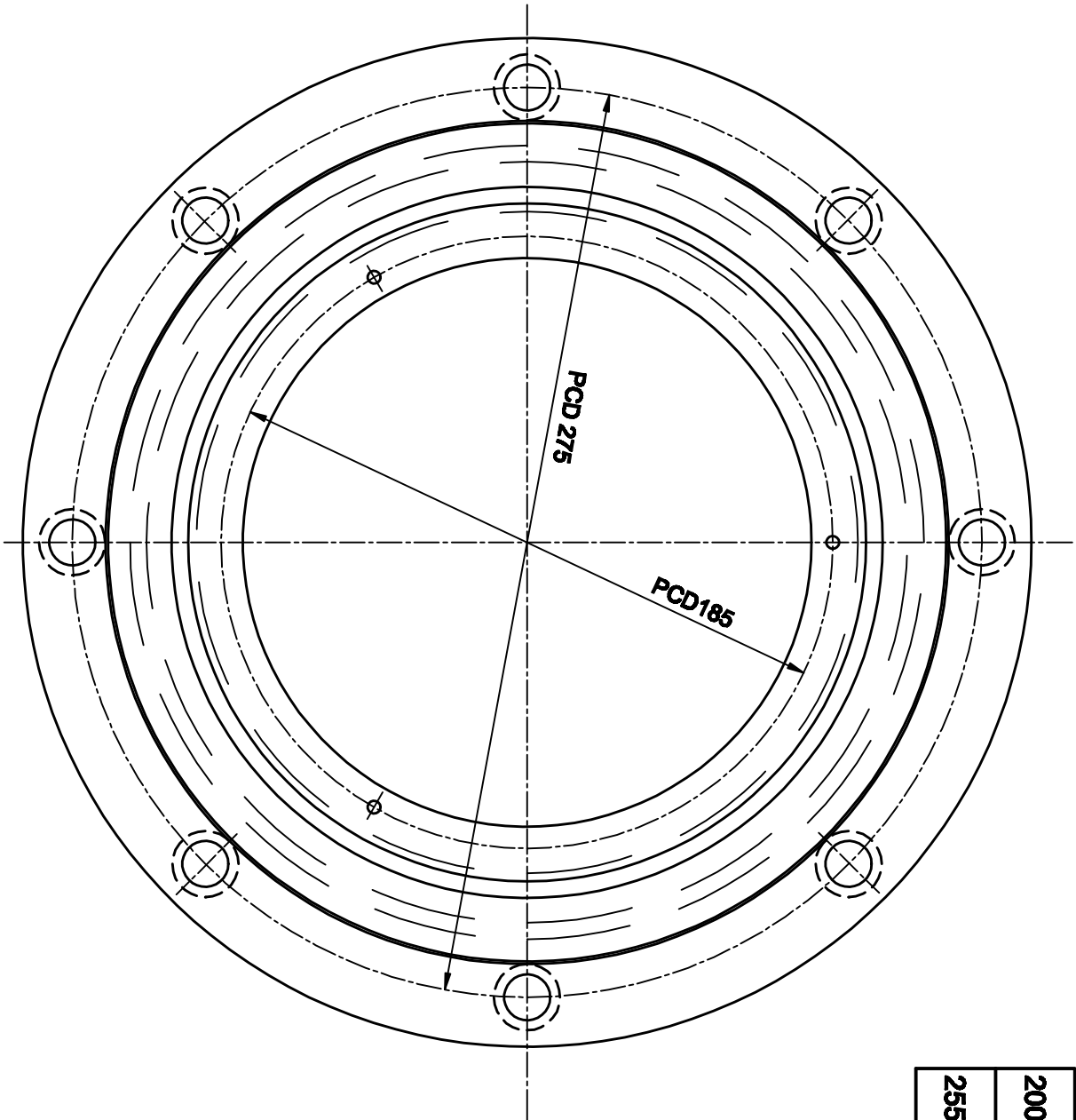
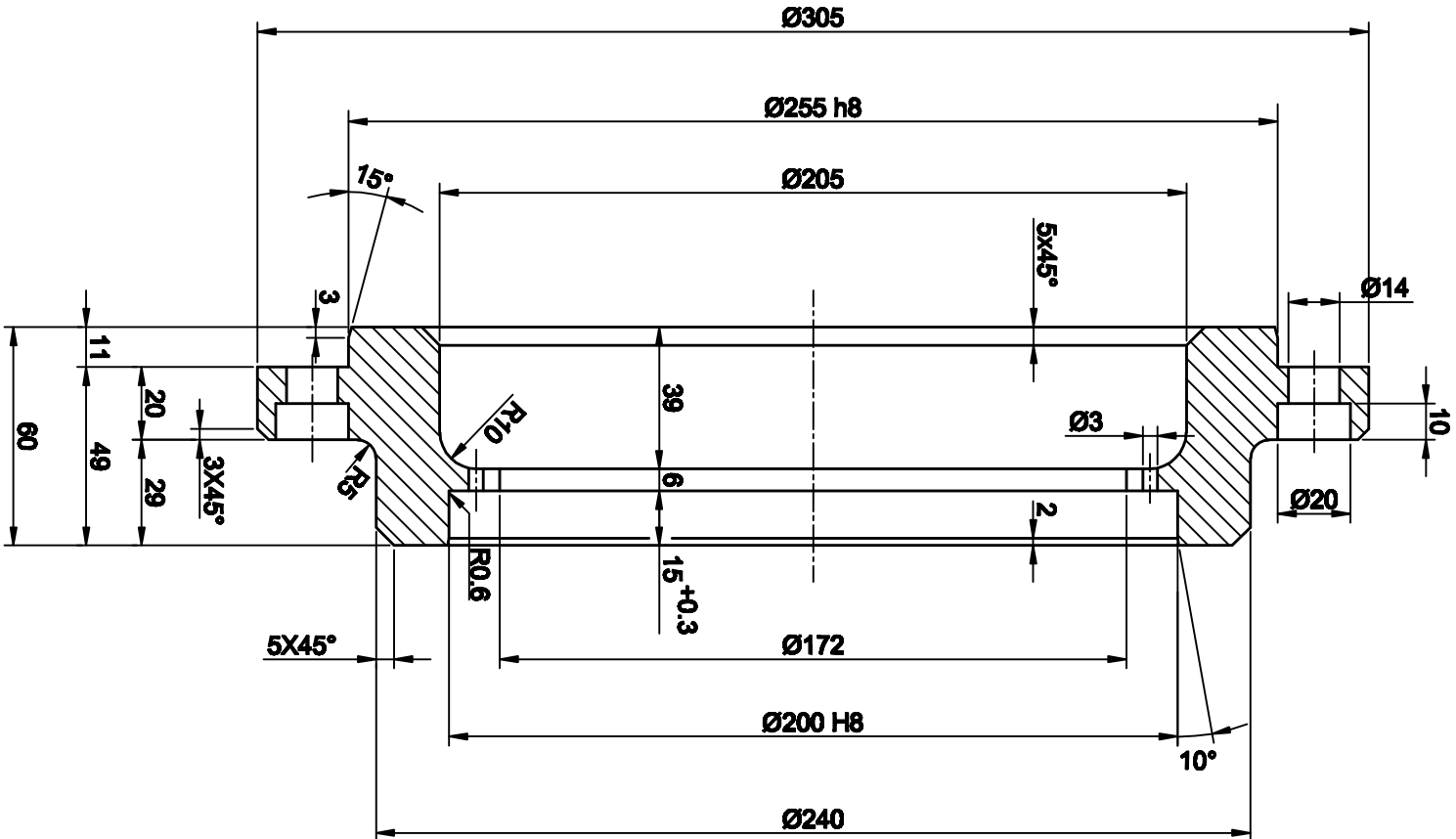


DEVIATIONS OF UNTOLERANCED
DIMENSIONS TO BE AS PER
IS:2102-1969 MEDIUM.

1.6/
V

200	H8	+0.072 0
255	h8	0 -0.081



MATERIAL: 25C4 IS:1570(Part II)-1979

MATERIAL CODE No.:69 07 11 006 7



Bharat Heavy Electricals Ltd
SEAMLESS STEEL TUBE PLANT
TIRUCHIRAPALLI – 620014

DRN	NAME	SIGNATURE	DATE
CHD	R.KUMAR		05.12.09
APPD	S.KARUPPASAMY		

REV	DATE	APPD	DEPT	GRADE OF UNTOL. DIM	SCALE	WEIGHT(kg)	REF TO ASSY DWG NO	ITEM NO
01	05.12.09		CODE	C/M/F	1:2	13	REF TO OLD DWG NO	6

MATERIAL: 25C4 WAS C22

COVER
(REELER)

DRAWING NO :
30.ST.110.01.203

REV
01