ALL DIMENSIONS ARE IN MILLIMETERS

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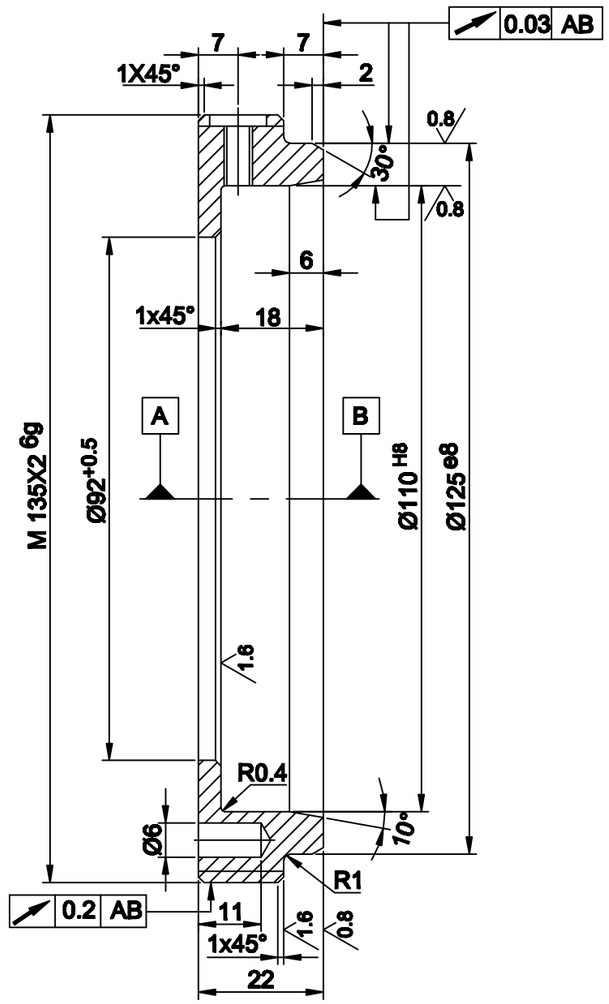
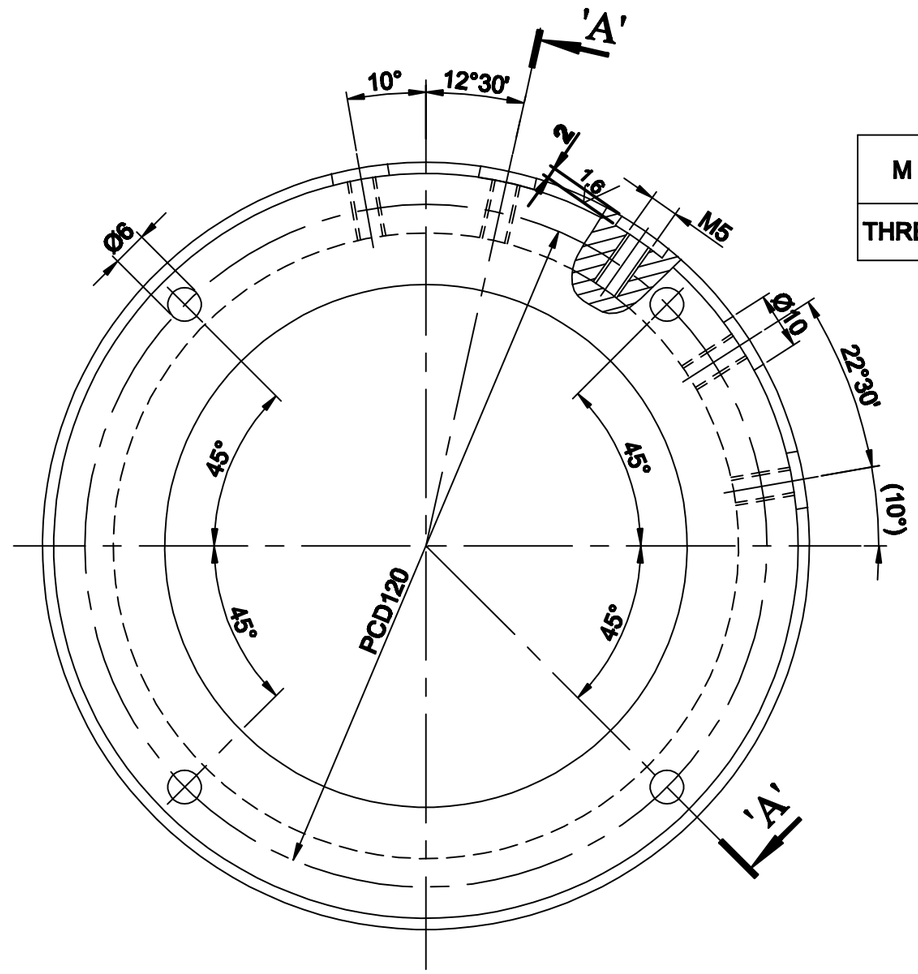


SECTION-'AA'

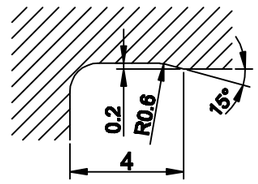


3.2 1.6 0.8

DEVIATIONS OF UNTOLERANCED DIMENSIONS TO BE AS PER IS: 2102 - 1969 MEDIUM.

M 135 X 2	2	MAX 134.962	MAX 133.663
		MIN 134.682	MIN 133.473
THREAD SPECN.	PITCH	MAJOR Ø	PITCH Ø

125	e 8	-0.085 -0.148
110	H 8	+0.054 0.000



INTERNAL UNDERCUT

MATERIAL : 45 C8 (IS:1570 PART II) - 1979

MATERIAL CODE NO: 69 12 51 020 5

Bharat Heavy Electricals Ltd SEAMLESS STEEL TUBE PLANT TIRUCHIRAPALLI – 620014						
					DRN	M.Bhawa
					CHD	
					APPD	S.Karuppasamy
REV 01	DATE 08/01/09	ALTERED : .....sd.....	DEPT TE	GRADE OF UNTOL. DIM C/M/F	SCALE 1:1	WEIGHT(kg) 0.8
		APPROVED .....sd.....	CODE			
ZONE	TOLERANCE 6g IS ADDED.		TITLE THREADED RING		CARD CODE U 01	

NAME	SIGNATURE	DATE
M.Bhawa		05.01.09
S.Karuppasamy		

REF TO ASSY DWG NO	00-ST-115-02-001
REF TO OLD DWG NO	0107047-10-022
ITEM NO	18
DRAWING NO :	30.ST.115.02.056
REV	01