

**Technical: Seamless Tubes & Pipes Suppliers
(Carbon / Alloy / Stainless Steel)
Supplier Facility Report**

1. Name of the Company

2. Address of the Registered Office
(Telephone, E-Mail, Fax)

3. Factory Location and Address
(Telephone, E-Mail, Fax)

4. Installed Capacity (Tonnes / Year)
 - 4.1) Carbon Steel
 - a) SA 192
 - b) SA 210 Gr. A1, C
 - c) SA 106 Gr. B, C
 - d) Riffled Tube / SA 210 Gr. C

 - 4.2) Alloy Steel
 - a) SA 335 P11, P12, P22
 - b) SA 213 T11, T22
 - c) SA 335 P91, SA 213 T91
 - d) SA 335 P23, P92
 - e) SA 213 T23, T92
 - f) Riffled Tube /
SA 213 T12, T22, T23

 - 4.3) Stainless Steel
 - a) SA 213 TP 304H
 - b) SA 213 TP 347H
 - c) ²¹³SA TP 347HFG
 - d) Super 304H

5. Are you making your own steel
(Bloom) for making Tubes / Pipes ? YES ☐ NO ☐

6. If yes, for Sl. No. 5

- a) Type of Furnace
- b) Capacity of furnaces
(Metric Tonnes / Melt)
- c) Facility for manufacture
of Blooms

7. If No, for Sl. No. 5

- a) Source of Raw Material (Blooms)

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8. Tube / Pipe Manufacturing Facility details

8.1 Capacity of the rolling mill with respect to
Diameter (Minimum and Maximum),
Thickness (Minimum and Maximum) and
Length (Maximum)

- a) Through Hot Finishing
- b) Through Cold Finishing

8.2 Type & Make of Hot Mill along with the details
of the Individual Equipments

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8.3 Type & Make of Cold Mill along with the details
of the Individual Equipments

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9. Heat Treatment Facility Details

- a) Capacity of the Furnaces
- b) Type of Heat Treatment Carried out
(Batch or Continuous)

10. In House Testing Equipments Details

- a) Online UT Facilities
- b) Online Eddy Current (EC) Facility
- c) Hydro Test Facilities
(Indicate the Maximum Pressure)
- d) Chemical and Mechanical Testing Facilities

11. Details of Accreditation for Quality Systems
(Like ISO, ASME, API etc.,)

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12. Are you Approved by any Third Party / Statutory Agency ?
If so, specify the Agency (**Attach details in ENGLISH**)

13. Have you manufactured the following
Size / Specification / Length to
BHEL or any other well-known Boiler Manufacturer for Boiler Application
Please provide the details of to whom, when and how much supplied.

→ a) **TUBES:**

TUBES REQUIREMENT- LENGTH : 6500 mm to 13800 mm			
SL. NO.	OUTER DIAMETER	WALL THICKNESS	SPECIFICATION
1	21.3 to 73.01 mm	2.11 to 14.02 mm	SA 106 Gr B / Gr C (Carbon Steel) SA 335 P12, P22, P23, P91, P92 (Alloy Steel)
2	28.6 to 76.1 mm	3.2 to 12.5 mm	SA 192 / SA 210 Gr A1 / Gr C (Carbon Steel) SA 210 Gr. C (Rifle Tubes) SA 213 T12, T22, T23 (Alloy Rifle Tubes)
3	14 to 76.1 mm	3.2 to 12.5 mm	SA 213 T11, T22, T23, T91, T92 (Alloy Steel) SA 213 TP 304 H, TP 347 H, TP 347 HFG, Super 304 H (SS)

b) **PIPES:**

PIPES REQUIREMENT – LENGTH 3000 mm to 9000 mm			
SL. NO.	OUTER DIAMETER	WALL THICKNESS	SPECIFICATION
1	88.9 to 864.00 mm	3.96 to 148.0 mm	SA106 Gr B / Gr C (Carbon Steel)
2	88.9 to 965.00 mm	3.96 to 130.0 mm	SA335 P11, P12, P22, P23 (Alloy Steel)
3	127.0 to 812.8 mm	11.50 to 100.00 mm	SA335 P91, P92 (Alloy Steel)
4	88.9 to 323.9 mm	3.05 to 12.5 mm	SA312 TP304H, 321 H, 316 (SS)

14. Please go thro the attached **Technical Delivery Condition (TDC)** and give point-by-point confirmation.

a) **For Tubes:** TDC: 0:102, 0:105, 0:119

b) **For Pipes:** TDC: 0:101, TDG: 32, TDG: 100, TDG: 101, TDG: 26, TDG: 6876

PLACE :

DATE :

SIGNATURE WITH SEAL

NOTE: Enclose Additional Sheets / Annexures wherever required referring the Sl. No. of this format.
