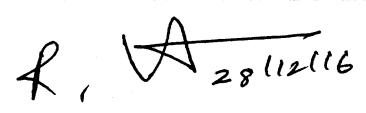


QUALITY DEPARTMENT	
Amendment to Quality Work Instructions (SQP)	
QWI NO: SQP APH 102 REV: 04	DT. 07 03 2014
Amendment no: A1	DT. 28 12 2016
Description: Standard quality Plan for Steam Coil Air pre Heater (SCAPH).	

Details of Amendment		
Sl.no.	Amended As	Basis for Amendment
CL.2(a)	Refer QP Class 2(a) Fin density(no of fin) to be witnessed by BHEL/BHEL AIA.	Revised based on Feedback from QC Proc Email Dt:27.12.2016 .Ref NCR:BOI/67/5 DT:03/05/2016, Disposed DT:27.12.2016

Prepared by	Reviewed and Approved By
 Rakesh kr madhu(Ser/QA)	 R. Arunachalam (SM/QA)