

666200 20 679 3  
DRAWING NO.

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INSTRUCTIONS FOR PACKING OF 28 NOS OF 300W MULTI PV MODULES (L24270P)

1. SCREW THE CARTON BOX ON TO THE WOODEN PALLET.
2. PLACE 5 PLY CARTON SHEET OF DIMENSION 1975x1065 MM AT THE BOTTOM OF THE BOX.
3. PLACE CORNER CAPS SUITABLE TO MATCH FRAME PROFILE AT THE FOUR CORNERS OF THE PV MODULE.
4. PLACE 28 NOS. OF PV MODULES WITH CORNER CAPS INSIDE THE BOX.
5. PUT 1 NO. RETAINER STRIP (1265x100 MM) AT EACH END OF THE BOX ON THE MODULES.
6. CLOSE THE CARTON WITH THE TOP COVER.
7. SELF ADHESIVE BHEL SPECIFIED COLOR STICKER OF SIZE 100x100 MM. TO BE AFFIXED ON THE PRINTING SIDE.
8. WRITE THE CARTON BOX NO. & PUT A PACKING SLIP ON PRINTING SIDE INDICATING SL. NO., MODULE SL. NO. & P.MAX.
9. WRAP THE CARTON BOX TIGHTLY ALONG WITH WOODEN PALLET WITH BALE PATI AT TWO PLACES EACH ON WIDTH AND LENGTH SIDE.
10. WRAP THE CARTON BOX WITH A POLYETHYLENE STRETCH WRAP ALL ROUND FOR PROTECTING AGAINST RAIN.
11. STACK AND STORE THE PACKED BOXES IN A SAFE PLACE.

REV.	DATE	ALTERED CHECKED APPROVED	REV.	DATE	ALTERED CHECKED APPROVED	REV.	DATE	ALTERED CHECKED APPROVED
1						00		
2								
3								
4								
5								
6								
7								
8								

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LIMITED,  
ELECTRONICS DIVISION, BANGALORE

DEPT. SC&P.V  
CODE 439

FOR UNSPECIFIED-TOLERANCES REFER ED 0230499



SCALE NTS

WEIGHT(Kg)

REF. TO ASSY. DRG.

ITEM NO.

DRN	NAME	SIGN.	DATE	No. of VAR
SAN		Sd/-	290315	
SM		Sd/-	290315	
SR		Sd/-	290315	

TITLE  
PACKING BOX FOR  
L24270P - 28 IN 1

DRAWING NO. 3 679 02 00399  
SHEET NO. 02 NO. OF SHEETS 02  
REV. 00

FORM No. A3-09 13 SIZE