

SPECIFICATIONS FOR RAW MATERIALS

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CARBOXY METHYL CELLULOSE (CMC)

1. General

: This Specification governs the requirement of carboxy methyl cellulose.

2. Application

: To serve as binder in Brown glaze before glazing.

3. Visual Appearance

: Should be free from nodules.

4. Physical Properties

: % Moisture content : 11 ± 2

Viscosity (poise) : 9 to 12

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IRON OXIDE

1. General : This Specification governs the requirements of Iron Oxide.
2. Application : To serve as one of the constituents in the Ceramic glaze.
3. Form : It should be supplied in powder form and should pass through 150 μ m sieve. (Data for information only)
4. Chemical Composition : a) Fe_2O_3 More than 95 %
b) L.O.I..... Not more than 2.0 %
5. Moisture Content : Nil

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JAPAN BALL CLAY

1. General : This Specification governs the requirements of Japan Ball Clay.
2. Application : To serve as one of the constituents in the manufacture of porcelain body mass.
3. Particle Size : Particle Size
above 10 μm : 5 % Max
4. Residue over 45 μm sieve : Maximum 0.5 %
5. % Water absorption : Nil
6. Green Strength (kgs/Cm²) : Minimum 50.0
7. Freedom from Defects : The clay shall be free from foreign materials such as sand and red ochere.
8. Chemical Composition :
 - a) SiO₂ 46.5 \pm 2.5 %
 - b) Al₂O₃ 34.0 \pm 2.0 %
 - c) Fe₂O₃ Less than 2.0 %
 - d) L.O.I..... 15.0 \pm 2.0 %

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WASHED THAN CLAY

1. General : This Specification governs the requirements of Washed Than Clay.
2. Application : To serve as one of the constituents in the manufacture of porcelain body mass.
3. Particle Size : Particle Size
above 10 μm : $22 \pm 6 \%$
4. Residue over 45 μm sieve : Maximum 5.0 %
5. % Water absorption : $9.0 \pm 4.0 \%$
6. Green Strength (kgs/Cm^2) : Minimum 55.0
7. Freedom from Defects : The clay shall be free from foreign materials such as sand and red ochere.
8. Chemical Composition :
 - a) SiO_2 $60.0 \pm 2.5 \%$
 - b) Al_2O_3 $25.0 \pm 2.5 \%$
 - c) Fe_2O_3 Less than 1.5 %
 - d) L.O.I..... $12.0 \pm 2.5 \%$

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ENGLISH HYMODE PKH BALL CLAY

1. General : This Specification governs the requirements of English Hymod Blue PKH Ball Clay.
2. Application : To serve as one of the constituents in the Manufacture of Porcelain body mass.
3. Particle Size : Particle Size
above 10 μm : less than 5 %
4. Residue over 45 μm sieve : Maximum 0.5 %
5. % Water absorption : Nil
6. Green Strength (kgs/Cm²) : Minimum 50.0
7. Freedom from Defects : The clay shall be free from foreign materials such as sand and red ochere.
8. Chemical Composition :
 - a) SiO₂ 52.5 \pm 2.5 %
 - b) Al₂O₃ 30.5 \pm 2.5 %
 - c) Fe₂O₃.. Less than 2.0 %
 - d) L.O.I.....less than 12 %

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RAW QUARTZ POWDER FOR ASSEMBLY

1. General : This Specification governs the Requirements of Raw Quartz powder for Assembly.
2. Application : To serve as one of the constituents in the preparation of Cement mixture.
3. Particle Size :
 1. Residue over 1000 μ m sieve shall be less than 3.0 %
 2. Below 600 μ m sieve shall be less than 25 %
4. Freedom from Defects : Shall be free from foreign materials. Free Iron in powder shall not exceed 0.01%.

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SANDING - INSULATOR GROG

1. General : This Specification governs the requirements of Sanding Insulator Grog.
2. Application : To serve as gripping material for the assembly of metal parts on Insulator.
3. Particle Size :
 1. Residue over 1415 μm sieve shall be < 1.0 %
 2. Residue over 850 μm sieve shall be > 80 %
4. Freedom from Defects : Shall be free from foreign materials. Free Iron in powder should be less than or equal to 0.003%.

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