SPECIFICATION OF 2 TONNE EOT CRANE

SL. NO DESCRIPTION REQUIREMENT 1 EQUIPMENT DESCRIPTION **EOT CRANE**

2 PURPOSE

TO LIFT CERAMIC RAW MATERIALS STACKED ON PALLETS FOR LOADING TO

BALL MILLS. WEIGHT OF EACH STACKED PALLET IS ABOUT 2 MT.

3 CAPACITY 2 METRIC TON

4 OPERATION 1. Through independent movable pendent push button station 2.

Alternatively Hand held radio remote to be quoted as optional item.

5 APPLICATION INDOOR 6 Area Classification SAFE

7 SPÉCIFICATION & CLASS OF DUTY

8 SCOPE OF SUPPLY

M5 as per IS:3177-1999

SINGLE GIRDER WITH 4 WHEELS, CRANE WITH MOTORISED CROSS TRAVEL AND HOIST AS PER SPECIFICATION BELOW. WITH CONTROL PANEL

CRANE SPECIFICATIONS

1 CROSS TRAVEL 15 mts/min 2 LONG TRAVEL 20 mts/min

3 MAIN HOIST SPEED 4 - 5 mts/min with MICRO speed

4 CRANE SPAN 15.1 mts (Span to match existing girder & rails, supplier to measure the

existing dimensions and suitably manufacture)

5 LIFT HEIGHT 7 mts

415 V AC, 3 PHASE, 50 Hz 6 POWER SUPPLY

7 DSL SYSTEM 4 LINE SHROUDED BUS BAR Approx Length: 50 mts

8 HOOK TYPE SINGLE SHANK, 'C' TYPE, Hook shall be provided with safety latch as per IS

3835, Make: EEK/FTC/SMRITI FORGE

9 WIRE ROPE FIBRE CORE, 6 X 36 CONSTRUCTION, WIRE ROPE as per IS 2266

10 ROPE DRUM PLATE FABRICATED AND STRESS RELIEVED OR SEAMLESS PIPE ROPE DRUM

SHALL BE PROVIDED AS PER IS-3177

11 BRAKE

MAIN HOIST DISC BRAKE [TYPE & MAKE TO BE SPECIFIED]- 1no. CROSS TRAVEL DISC BRAKE [TYPE & MAKE TO BE SPECIFIED]- 1no. LONG TRAVEL DISC BRAKE [TYPE & MAKE TO BE SPECIFIED]- 1no.

2 falls

12 CONTROL VOLTAGE To be specified by the supplier

13 No. of falls

14 End Carriages Fabricated out of rolled stell channels

15 GEAR BOXES OIL SPLASH LUBRICATED, FULLY ENCLOSED WITH EN-9/EN-8 PINIONS &

GEARS, Hardened.

ಬಾಲಚೆಂದರ್ ಕೆ.ಎಸ್, ನಿರ್ವಾಹಕರು/ವೆಕ್ಡ್

बालचंदर के.एस., प्रबंधक / वेक्स BALACHANDAR K.S., Manager/WE> BHEL-EPD, BANGALORE-560 012

16 CROSS TRAVEL & LONG TRAVEL

WHEELS

Single flanged taper tread wheels, mounted on antifriction bearing

17 SHEAVES

18 LUBRICATION

GROUP LUBRICATION WITH HAND GREASE GUN

CAST STEEL AS PER IS:1030 Gr.2

19 BUFFERS

20 PAINTING

The complete crane structure shall be applied with 2 coats red oxide

RUBBER BUFFERS SHALL BE PROVIDED FOR LONG TRAVEL & CT MOTIONS

followed by two coats of synthetic enamel paint. Colour: YELLOW

21 MOTORS

Indicative rating, however bidders to quote rating as per their design.

MAIN HOIST RATING SHALL BE SPECIFIED BY THE SUPPLIER CROSS TRAVEL RATING SHALL BE SPECIFIED BY THE SUPPLIER LONG TRAVEL RATING SHALL BE SPECIFIED BY THE SUPPLIER

22 CABLES TYPE 23 CROSS TRAVEL TRAILING CABLE PVC ARMOURED CABLES WITH SOLID COPPER CONDUCTORS Throgh PVC Flexible trailing cable arrangement running on 'T' track

24 PLATFORM

2 SHORT PLATFORM ON DRIVE SIDE TO BE PROVIDED

PREFERRED MAKES OF BOUGHT OUT ITEMS

1 MOTOR MAKE

2 WIRE ROPE

3 BRAKE

5 BEARINGS

6 LIMIT SWITCHES

7 SWITCH GEAR

8 HOOK

NGEF, BHARAT BIJLEE, SEIMENS, KIRLOSKAR, ABB

USHA MARTIN BLACK

PATHE/EMCO

SKF, FAG, NBC

CUTLER HAMMER MAKE

L&T, SEIMENS MAKE

EEK/FTC/SMRITI FORGE

GENERAL REQUIREMENTS

1 WARRANTY

2 SPARES & SERVICES

3 References

12 MONTHS FROM THE DATE OF SUCCESSFUL COMMISSIONING

Technical bid to indicate list of spares required for trouble free maintenance for two years. To be quoted separately in price bid.

List of clients wherein similar or higher capacity crane supplied in the past

2 years to be provided along with Technical bid

4 Catalouges / Technical data sheet

5 Company profile

To be provided along with Technical bid

Brief company profile along with the facilities and product range shall be

provided along with Technical bid

6 ERECTION & COMMISSIONING

SCOPE OF SUPPLIER

BALACHANDAR K BHEL-EPD BANGA